

**HR91A**  
**HR92A**  
**HR93A**  
**HR512A**  
**HR515A**  
**HR520A**  
**HR525A**

***LMV 2x/3x***  
***Microprocessor controlled***

***Gas - light oil burners***

**MANUAL OF INSTALLATION - USE - MAINTENANCE**

***CIB UNIGAS***

**BURNERS - BRUCIATORI - BRULERS - BRENNER - QUEMADORES - ГОРЕЛКИ**

## DANGERS, WARNINGS AND NOTES OF CAUTION

**THIS MANUAL IS SUPPLIED AS AN INTEGRAL AND ESSENTIAL PART OF THE PRODUCT AND MUST BE DELIVERED TO THE USER.**

**INFORMATION INCLUDED IN THIS SECTION ARE DEDICATED BOTH TO THE USER AND TO PERSONNEL FOLLOWING PRODUCT INSTALLATION AND MAINTENANCE.**

**THE USER WILL FIND FURTHER INFORMATION ABOUT OPERATING AND USE RESTRICTIONS, IN THE SECOND SECTION OF THIS MANUAL. WE HIGHLY RECOMMEND TO READ IT.**

**CAREFULLY KEEP THIS MANUAL FOR FUTURE REFERENCE.**

### 1) GENERAL INTRODUCTION

- The equipment must be installed in compliance with the regulations in force, following the manufacturer's instructions, by qualified personnel.
- Qualified personnel means those having technical knowledge in the field of components for civil or industrial heating systems, sanitary hot water generation and particularly service centres authorised by the manufacturer.
- Improper installation may cause injury to people and animals, or damage to property, for which the manufacturer cannot be held liable.
- Remove all packaging material and inspect the equipment for integrity. In case of any doubt, do not use the unit - contact the supplier.

The packaging materials (wooden crate, nails, fastening devices, plastic bags, foamed polystyrene, etc), should not be left within the reach of children, as they may prove harmful.

- Before any cleaning or servicing operation, disconnect the unit from the mains by turning the master switch OFF, and/or through the cut-out devices that are provided.
- Make sure that inlet or exhaust grilles are unobstructed.
- In case of breakdown and/or defective unit operation, disconnect the unit. Make no attempt to repair the unit or take any direct action.

Contact qualified personnel only.

Units shall be repaired exclusively by a servicing centre, duly authorised by the manufacturer, with original spare parts and accessories.

Failure to comply with the above instructions is likely to impair the unit's safety.

To ensure equipment efficiency and proper operation, it is essential that maintenance operations are performed by qualified personnel at regular intervals, following the manufacturer's instructions.

- When a decision is made to discontinue the use of the equipment, those parts likely to constitute sources of danger shall be made harmless.
- In case the equipment is to be sold or transferred to another user, or in case the original user should move and leave the unit behind, make sure that these instructions accompany the equipment at all times so that they can be consulted by the new owner and/or the installer.
- This unit shall be employed exclusively for the use for which it is meant. Any other use shall be considered as improper and, therefore, dangerous.

The manufacturer shall not be held liable, by agreement or otherwise, for damages resulting from improper installation, use and failure to comply with the instructions supplied by the manufacturer. The occurrence of any of the following circumstances may cause explosions, polluting unburnt gases (example: carbon monoxide CO), burns, serious harm to people, animals and things:

- Failure to comply with one of the WARNINGS in this chapter
- Incorrect handling, installation, adjustment or maintenance of the burner
- Incorrect use of the burner or incorrect use of its parts or optional supply

### 2) SPECIAL INSTRUCTIONS FOR BURNERS

- The burner should be installed in a suitable room, with ventilation openings complying with the requirements of the regulations in force, and sufficient for good combustion.
- Only burners designed according to the regulations in force should be used.
- This burner should be employed exclusively for the use for which it was designed.
- Before connecting the burner, make sure that the unit rating is the same as delivery mains (electricity, gas oil, or other fuel).
- Observe caution with hot burner components. These are, usually, near to the flame and the fuel pre-heating system, they become hot during the unit operation and will remain hot for some time after the burner has stopped.

When the decision is made to discontinue the use of the burner, the user shall have qualified personnel carry out the following operations:

- a Remove the power supply by disconnecting the power cord from the mains.
- b Disconnect the fuel supply by means of the hand-operated shut-off valve and remove the control handwheels from their spindles.

### Special warnings

- Make sure that the burner has, on installation, been firmly secured to the appliance, so that the flame is generated inside the appliance fire-box.
- Before the burner is started and, thereafter, at least once a year, have qualified personnel perform the following operations:
  - a set the burner fuel flow rate depending on the heat input of the appliance;
  - b set the flow rate of the combustion-supporting air to obtain a combustion efficiency level at least equal to the lower level required by the regulations in force;
  - c check the unit operation for proper combustion, to avoid any harmful or polluting unburnt gases in excess of the limits permitted by the regulations in force;
  - d make sure that control and safety devices are operating properly;
  - e make sure that exhaust ducts intended to discharge the products of combustion are operating properly;
  - f on completion of setting and adjustment operations, make sure that all mechanical locking devices of controls have been duly tightened;
  - g make sure that a copy of the burner use and maintenance instructions is available in the boiler room.
- In case of a burner shut-down, reset the control box by means of the RESET pushbutton. If a second shut-down takes place, call the Technical Service, **without trying to RESET further**.
- The unit shall be operated and serviced by qualified personnel only, in compliance with the regulations in force.

### 3) GENERAL INSTRUCTIONS DEPENDING ON FUEL USED

#### 3a) ELECTRICAL CONNECTION

- For safety reasons the unit must be efficiently earthed and installed as required by current safety regulations.
- It is vital that all safety requirements are met. In case of any doubt, ask for an accurate inspection of electrics by qualified personnel, since the manufacturer cannot be held liable for damages that may be caused by failure to correctly earth the equipment.
- Qualified personnel must inspect the system to make sure that it is adequate to take the maximum power used by the equipment shown on the equipment rating plate. In particular, make sure that the system cable cross section is adequate for the power absorbed by the unit.
- No adaptors, multiple outlet sockets and/or extension cables are permitted to connect the unit to the electric mains.
- An omnipolar switch shall be provided for connection to mains, as required by the current safety regulations.
- The use of any power-operated component implies observance of a few basic rules, for example:
  - do not touch the unit with wet or damp parts of the body and/or with bare feet;
  - do not pull electric cables;
  - do not leave the equipment exposed to weather (rain, sun, etc.) unless expressly required to do so;
  - do not allow children or inexperienced persons to use equipment;
- The unit input cable shall not be replaced by the user. In case of damage to the cable, switch off the unit and contact qualified personnel to replace. When the unit is out of use for some time the electric switch supplying all the power-driven components in the system (i.e. pumps, burner, etc.) should be switched off.

### 3b) FIRING WITH GAS, LIGHT OIL OR OTHER FUELS

#### GENERAL

- The burner shall be installed by qualified personnel and in compliance with regulations and provisions in force; wrong installation can cause injuries to people and animals, or damage to property, for which the manufacturer cannot be held liable.
- Before installation, it is recommended that all the fuel supply system pipes be carefully cleaned inside, to remove foreign matter that might impair the burner operation.
- Before the burner is commissioned, qualified personnel should inspect the following:
  - a the fuel supply system, for proper sealing;
  - b the fuel flow rate, to make sure that it has been set based on the firing rate required of the burner;
  - c the burner firing system, to make sure that it is supplied for the designed fuel type;
  - d the fuel supply pressure, to make sure that it is included in the range shown on the rating plate;
  - e the fuel supply system, to make sure that the system dimensions are adequate to the burner firing rate, and that the system is equipped with all the safety and control devices required by the regulations in force.
- When the burner is to remain idle for some time, the fuel supply tap or taps should be closed.

#### SPECIAL INSTRUCTIONS FOR USING GAS

Have qualified personnel inspect the installation to ensure that:

- a the gas delivery line and train are in compliance with the regulations and provisions in force;
- b all gas connections are tight;
- c the boiler room ventilation openings are such that they ensure the air supply flow required by the current regulations, and in any case are sufficient for proper combustion.
- Do not use gas pipes to earth electrical equipment.
- Never leave the burner connected when not in use. Always shut the gas valve off.
- In case of prolonged absence of the user, the main gas delivery valve to the burner should be shut off.

#### Precautions if you can smell gas

- a do not operate electric switches, the telephone, or any other item likely to generate sparks;
- b immediately open doors and windows to create an air flow to purge the room;
- c close the gas valves;
- d contact qualified personnel.
- Do not obstruct the ventilation openings of the room where gas appliances are installed, to avoid dangerous conditions such as the development of toxic or explosive mixtures.

### DIRECTIVES AND STANDARDS

#### *Gas burners*

##### European directives

- Regulation 2016/426/UE (appliances burning gaseous fuels)
- 2014/35/UE (Low Tension Directive)
- 2014/30/UE (Electromagnetic compatibility Directive)
- 2006/42/EC (Machinery Directive)

##### Harmonized standards

- UNI EN 676 (Automatic forced draught burners for gaseous fuels)
- EN 55014-1 (Electromagnetic compatibility- Requirements for household appliances, electric tools and similar apparatus)
- EN 60204-1:2006 (Safety of machinery – Electrical equipment of machines.)
- CEI EN 60335-1 (Specification for safety of household and similar electrical appliances);
- CEI EN 60335-2-102 (Household and similar electrical appliances. Safety. Particular requirements for gas, oil and solid-fuel burning appliances having electrical connections).
- UNI EN ISO 12100:2010 (Safety of machinery - General principles for design - Risk assessment and risk reduction);

#### *Light oil burners*

##### European directives

- 2014/35/UE (Low Tension Directive)
- 2014/30/UE (Electromagnetic compatibility Directive)
- 2006/42/EC (Machinery Directive)

##### Harmonized standards

- UNI EN 267-2011 (Automatic forced draught burners for liquid fuels)
- EN 55014-1 (Electromagnetic compatibility- Requirements for household appliances, electric tools and similar apparatus)
- EN 60204-1:2006 (Safety of machinery – Electrical equipment of machines.)
- CEI EN 60335-1 (Specification for safety of household and similar electrical appliances);
- CEI EN 60335-2-102 (Household and similar electrical appliances. Safety. Particular requirements for gas, oil and solid-fuel burning appliances having electrical connections).
- UNI EN ISO 12100:2010 (Safety of machinery - General principles for design - Risk assessment and risk reduction);

##### National Standard

- UNI 7824 (Atomizing burners of the monobloc type. Characteristics and test methods)

#### *Heavy oil burners*

##### European Directives

- 2014/35/UE (Low Tension Directive)
- 2014/30/UE (Electromagnetic compatibility Directive)
- 2006/42/EC (Machinery Directive)

##### Harmonized standards

- UNI EN 267 (Automatic forced draught burners for liquid fuels)
- EN 55014-1 (Electromagnetic compatibility- Requirements for household appliances, electric tools and similar apparatus)
- EN 60204-1:2006 (Safety of machinery – Electrical equipment of machines.)
- CEI EN 60335-1 (Specification for safety of household and similar electrical appliances);
- CEI EN 60335-2-102 (Household and similar electrical appliances. Safety. Particular requirements for gas, oil and solid-fuel burning appliances having electrical connections).
- UNI EN ISO 12100:2010 (Safety of machinery - General principles for design - Risk assessment and risk reduction);

##### Norme nazionali / National Standard

- UNI 7824 (Atomizing burners of the monobloc type. Characteristics and test methods).

### Gas - Light oil burners

#### European Directives

- Regulation 2016/426/UE (appliances burning gaseous fuels)
- 2014/35/UE (Low Tension Directive)
- 2014/30/UE (Electromagnetic compatibility Directive)
- 2006/42/EC (Machinery Directive)

#### Harmonized standards

- UNI EN 676 (Automatic forced draught burners for gaseous fuels)
- UNI EN 267 (Automatic forced draught burners for liquid fuels)
- EN 55014-1 (Electromagnetic compatibility- Requirements for household appliances, electric tools and similar apparatus)
- EN 60204-1:2006 (Safety of machinery – Electrical equipment of machines.)
- CEI EN 60335-1 (Specification for safety of household and similar electrical appliances);
- CEI EN 60335-2-102 (Household and similar electrical appliances. Safety. Particular requirements for gas, oil and solid-fuel burning appliances having electrical connections).
- UNI EN ISO 12100:2010 (Safety of machinery - General principles for design - Risk assessment and risk reduction);

#### Norme nazionali / National Standard

- UNI 7824 (Atomizing burners of the monobloc type. Characteristics and test methods.

### Gas - Heavy oil burners

#### European directives:

- Regulation 2016/426/UE (appliances burning gaseous fuels)
- 2014/35/UE (Low Tension Directive)
- 2014/30/UE (Electromagnetic compatibility Directive)
- 2006/42/EC (Machinery Directive)

#### Harmonized standards

- UNI EN 676 (Automatic forced draught burners for gaseous fuels)
- EN 55014-1 (Electromagnetic compatibility- Requirements for household appliances, electric tools and similar apparatus)
- EN 60204-1:2006 (Safety of machinery – Electrical equipment of machines.)
- CEI EN 60335-1 (Specification for safety of household and similar electrical appliances);
- CEI EN 60335-2-102 (Household and similar electrical appliances. Safety. Particular requirements for gas, oil and solid-fuel burning appliances having electrical connections).
- UNI EN ISO 12100:2010 (Safety of machinery - General principles for design - Risk assessment and risk reduction);

#### National Standard

- UNI 7824 (Atomizing burners of the monobloc type. Characteristics and test methods.

### Industrial burners

#### European directives

- Regulation 2016/426/UE (appliances burning gaseous fuels)
- 2014/35/UE (Low Tension Directive)
- 2014/30/UE (Electromagnetic compatibility Directive)
- 2006/42/EC (Machinery Directive)

#### Harmonized standards

- EN 55014-1 (Electromagnetic compatibility- Requirements for household appliances, electric tools and similar apparatus)
- EN 746-2 (Industrial thermoprocessing equipment - Part 2: Safety requirements for combustion and fuel handling systems)
- UNI EN ISO 12100:2010 (Safety of machinery - General principles for design - Risk assessment and risk reduction);
- EN 60204-1:2006 (Safety of machinery – Electrical equipment of machines.)
- EN 60335-2 (Electrical equipment of non-electric appliances for household and similar purposes. Safety requirements)

### Burner data plate

For the following information, please refer to the data plate:

- burner type and burner model: must be reported in any communication with the supplier
- burner ID (serial number): must be reported in any communication with the supplier
- date of production (year and month)
- information about fuel type and network pressure

|              |    |
|--------------|----|
| Type         | -- |
| Model        | -- |
| Year         | -- |
| S.Number     | -- |
| Output       | -- |
| Oil Flow     | -- |
| Fuel         | -- |
| Category     | -- |
| Gas Pressure | -- |
| Viscosity    | -- |
| El.Supply    | -- |
| El.Consump.  | -- |
| Fan Motor    | -- |
| Protection   | -- |
| Drwaing n°   | -- |
| P.I.N.       | -- |

### SYMBOLS USED



**WARNING!**

Failure to observe the warning may result in irreparable damage to the unit or damage to the environment



**DANGER!**

Failure to observe the warning may result in serious injuries or death.



**WARNING!**

Failure to observe the warning may result in electric shock with lethal consequences

Figures, illustrations and images used in this manual may differ in appearance from the actual product.

## PART I: SPECIFICATIONS

## GENERAL FEATURES

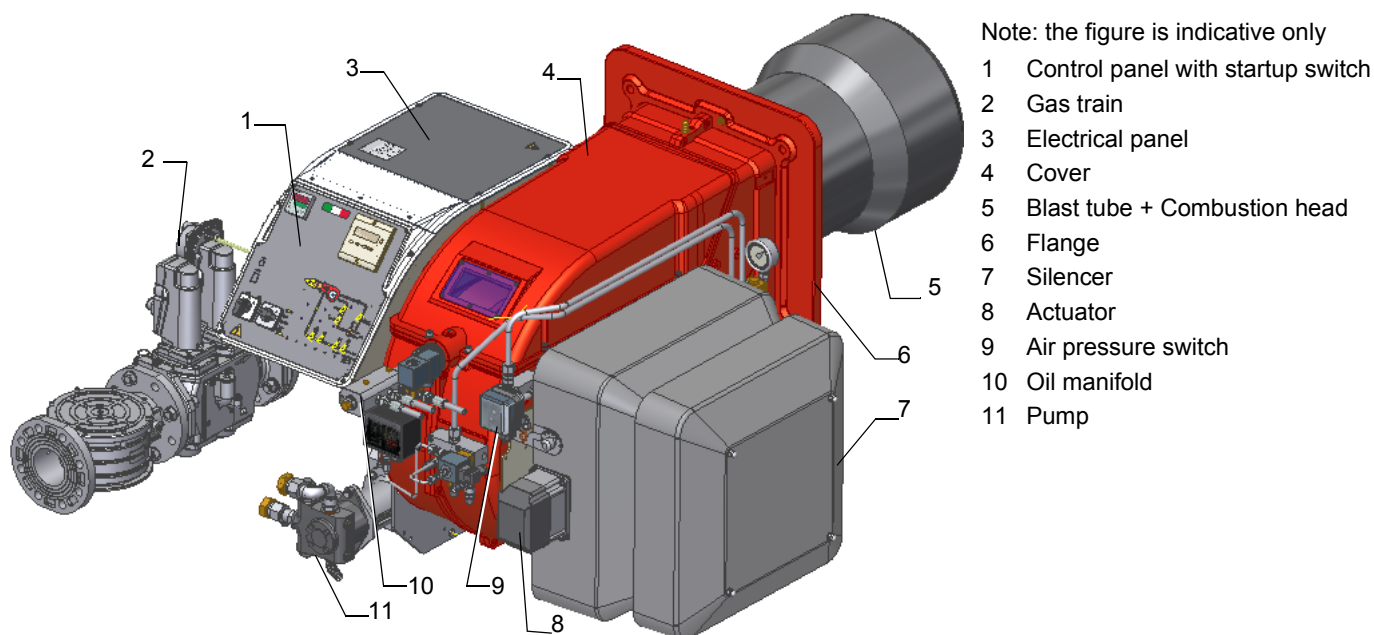


Fig. 1

**Gas operation:** the gas coming from the supply line, passes through the valves group provided with filter and governor. This one forces the pressure in the utilisation limits. The actuators move proportionally the air damper and the gas butterfly valve, in order to achieve the optimisation of the gas flue values, as to get an efficient combustion.

**Light oil operation:** the fuel coming from the supply line, is pushed by the pump to the nozzle and then into the combustion chamber, where the mixture between fuel and air takes place and consequently the flame.

In the burners, the mixture between fuel and air, to perform clean and efficient combustion, is activated by atomisation of oil into very small particles. This process is achieved making pressurised oil passing through the nozzle.

The pump main function is to transfer oil from the tank to the nozzle in the desired quantity and pressure. To adjust this pressure, pumps are provided with a pressure regulator (except for some models for which a separate regulating valve is provided). Other pumps are provided with two pressure regulators: one for the high and one for low pressure (in double-stage systems with one nozzle).

The adjustable combustion head can improve the burner performance. The combustion head determines the energetic quality and the geometry of the flame. Fuel and comburent are routed into separated ways as far as the zone of flame generation (combustion chamber). The control panel, placed on the burner front side, shows each operating stage.

**Burner model identification**

Burners are identified by burner type and model. Burner model identification is described as follows.

|      |               |       |            |            |            |            |            |            |            |            |
|------|---------------|-------|------------|------------|------------|------------|------------|------------|------------|------------|
| Type | <b>HR512A</b> | Model | <b>MG.</b> | <b>MD.</b> | <b>S.</b>  | <b>*</b>   | <b>A.</b>  | <b>1.</b>  | <b>80.</b> | <b>EC.</b> |
|      | <b>(1)</b>    |       | <b>(2)</b> | <b>(3)</b> | <b>(4)</b> | <b>(5)</b> | <b>(6)</b> | <b>(7)</b> | <b>(8)</b> | <b>(9)</b> |

|   |                                |                                                                                                              |
|---|--------------------------------|--------------------------------------------------------------------------------------------------------------|
| 1 | BURNER TYPE                    | HR91A, HR92A, HR93A, HR512A, HR515A, HR520A, HR525A                                                          |
| 2 | FUEL                           | M - Natural gas<br>L - LPG<br>G - Light oil                                                                  |
| 3 | OPERATION (Available versions) | PR - Progressive<br>MD - Fully modulating                                                                    |
| 4 | BLAST TUBE                     | S - Standard                                                                                                 |
| 5 | DESTINATION COUNTRY            | * - see data plate                                                                                           |
| 6 | BURNER VERSION                 | A - Standard<br>Y - Special                                                                                  |
| 7 | EQUIPMENT                      | 1 = 2 gas valves + gas proving system<br>8 = 2 gas valves + gas proving system + maximum gas pressure switch |
| 8 | GAS CONNECTION                 | 50 = Rp2                      65 = DN65<br>80 = DN80                    100 = DN100                          |
| 9 | MICRO-PROCESSOR CONTROL        | EC = micro-processor control, without inverter<br>ED = micro-processor control, with inverter                |

**Fuel**

**DANGER! The burner must be used only with the fuel specified in the burner data plate.**

|              |    |
|--------------|----|
| Type         | -- |
| Model        | -- |
| Year         | -- |
| S.Number     | -- |
| Output       | -- |
| Oil Flow     | -- |
| Fuel         | -- |
| Category     | -- |
| Gas Pressure | -- |
| Viscosity    | -- |
| El.Supply    | -- |
| El.Consump.  | -- |

**Country and usefulness gas categories**

| GAS CATEGORY           | COUNTRY |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
|------------------------|---------|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|
| I <sub>2H</sub>        | AT      | ES | GR | SE | FI | IE | HU | IS | NO | CZ | DK | GB | IT | PT | CY | EE | LV | SI | MT | SK | BG | LT | RO | TR | CH |
| I <sub>2E</sub>        | LU      | PL | -  | -  | -  | -  | -  | -  | -  | -  | -  | -  | -  | -  | -  | -  | -  | -  | -  | -  | -  | -  | -  | -  | -  |
| I <sub>2E( R ) B</sub> | BE      | -  | -  | -  | -  | -  | -  | -  | -  | -  | -  | -  | -  | -  | -  | -  | -  | -  | -  | -  | -  | -  | -  | -  | -  |
| (*) I <sub>2EK</sub>   | NL      | -  | -  | -  | -  | -  | -  | -  | -  | -  | -  | -  | -  | -  | -  | -  | -  | -  | -  | -  | -  | -  | -  | -  | -  |
| I <sub>2ELL</sub>      | DE      | -  | -  | -  | -  | -  | -  | -  | -  | -  | -  | -  | -  | -  | -  | -  | -  | -  | -  | -  | -  | -  | -  | -  | -  |
| I <sub>2Er</sub>       | FR      | -  | -  | -  | -  | -  | -  | -  | -  | -  | -  | -  | -  | -  | -  | -  | -  | -  | -  | -  | -  | -  | -  | -  | -  |

(\*) Only for I<sub>2EK</sub>: the appliance was configured for the appliance category K (I<sub>2K</sub>) and is suitable for the use of G and G+ distribution gases according to the specifications as included in the NTA 8837:2012 Annex D with a Wobbe index of 43.46 – 45.3 MJ/m<sup>3</sup> (dry, 0 °C, upper value) or 41.23 – 42.98 (dry, 15 °C, upper value). This appliance can moreover be converted and/or be calibrated for the appliance category E (I<sub>2E</sub>). This therefore implies that the appliance "is suitable for G+ gas and H gas or is demonstrably suitable for G+ gas and can demonstrably be made suitable for H gas" within the meaning of the "Dutch Decree of 10 May 2016 regarding amendment of the Dutch Gas Appliances Decree and the Dutch Commodities (Administrative Fines) Act in connection with the changing composition of gas in the Netherlands as well as technical amendment of some other decrees.

## Technical Specifications

| BURNER TYPE                    |                                  | HR91A MG..                     | HR92A MG.. | HR93A MG.. |
|--------------------------------|----------------------------------|--------------------------------|------------|------------|
| Output                         | min. - max. kW                   | 480 - 2670                     | 480 - 3050 | 550 - 4100 |
| Fuel                           |                                  | Natural gas - Light oil        |            |            |
| Category                       |                                  | (see next paragraph)           |            |            |
| Gas rate- Natural gas          | min.- max. (Stm <sup>3</sup> /h) | 51 - 283                       | 51 - 323   | 58 - 434   |
| Gas pressure                   | mbar                             | (see Note 2)                   |            |            |
| Light oil rate                 | min.-max. kg/h                   | 40 - 225                       | 40 - 257   | 46 - 345   |
| Oil viscosity                  | cSt @ 40°C                       | 2 - 7.4                        |            |            |
| Oil density                    | kg/m <sup>3</sup>                | 840                            |            |            |
| Light oil train inlet pressure | bar max                          | 2                              |            |            |
| Power supply                   |                                  | 230V 3~ / 400V 3N ~ 50Hz       |            |            |
| Total power consumption        | kW                               | 5.6                            | 7.1        | 9.1        |
| Electric motor                 | kW                               | 4                              | 5.5        | 7.5        |
| Pump motor                     | kW                               | 1.1                            | 1.1        | 1.1        |
| Protection                     |                                  | IP40                           |            |            |
| Operation                      |                                  | Progressive - Fully modulating |            |            |
| Gas train 50                   | Valves size / Gas connection     | 50 / Rp 2                      |            |            |
| Gas train 65                   | Valves size / Gas connection     | 65 / DN65                      |            |            |
| Gas train 80                   | Valves size / Gas connection     | 80 / DN80                      |            |            |
| Gas train 100                  | Valves size / Gas connection     | 100 / DN100                    |            |            |
| Operating temperature          | °C                               | -10 ÷ +50                      |            |            |
| Storage Temperature            | °C                               | -20 ÷ +60                      |            |            |
| Working service (*)            |                                  | Intermittent                   |            |            |

| BURNER TYPE                    |                                  | HR91A LG..                     | HR92A LG.. | HR93A LG.. |
|--------------------------------|----------------------------------|--------------------------------|------------|------------|
| Output                         | min. - max. kW                   | 480 - 2670                     | 480 - 3050 | 550 - 4100 |
| Fuel                           |                                  | L.P.G. - Light oil             |            |            |
| Category                       |                                  | I <sub>3B/P</sub>              |            |            |
| Gas rate- LPG                  | min.- max. (Stm <sup>3</sup> /h) | 17.9 - 100                     | 17.9 - 114 | 20 - 153   |
| Gas pressure                   | mbar                             | (see Note 2)                   |            |            |
| Light oil rate                 | min.-max. kg/h                   | 40 - 225                       | 40 - 257   | 46 - 345   |
| Oil viscosity                  | cSt @ 40°C                       | 2 - 7.4                        |            |            |
| Oil density                    | kg/m <sup>3</sup>                | 840                            |            |            |
| Light oil train inlet pressure | bar max                          | 2                              |            |            |
| Power supply                   |                                  | 230V 3~ / 400V 3N ~ 50Hz       |            |            |
| Total power consumption        | kW                               | 5.6                            | 7.1        | 9.1        |
| Electric motor                 | kW                               | 4                              | 5.5        | 7.5        |
| Pump motor                     | kW                               | 1.1                            | 1.1        | 1.1        |
| Protection                     |                                  | IP40                           |            |            |
| Operation                      |                                  | Progressive - Fully modulating |            |            |
| Gas train 50                   | Valves size / Gas connection     | 50 / Rp 2                      |            |            |
| Gas train 65                   | Valves size / Gas connection     | 65 / DN65                      |            |            |
| Gas train 80                   | Valves size / Gas connection     | 80 / DN80                      |            |            |
| Gas train 100                  | Valves size / Gas connection     | 100 / DN100                    |            |            |
| Operating temperature          | °C                               | -10 ÷ +50                      |            |            |
| Storage Temperature            | °C                               | -20 ÷ +60                      |            |            |
| Working service (*)            |                                  | Intermittent                   |            |            |

|               |                                                                                                                                                                                                                                                                                  |
|---------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Note1:</b> | All gas flow rates are referred to Stm <sup>3</sup> /h (1013 mbar absolute pressure, 15 °C temperature) and are valid for G20 gas (net calorific value H <sub>i</sub> = 34.02 MJ/Stm <sup>3</sup> ); for L.P.G. (net calorific value H <sub>i</sub> = 93.5 MJ/Stm <sup>3</sup> ) |
| <b>Note2:</b> | Maximum gas pressure = 500mbar (with Siemens VGD or Dungs MultiBloc MBE)<br>Minimum gas pressure = see gas curves.                                                                                                                                                               |
| <b>Note3:</b> | Burners are suitable only for indoor operation with a maximum relative humidity of 80%                                                                                                                                                                                           |

(\*) **NOTE ON THE WORKING SERVICE:** the control box automatically stops after 24h of continuous working. The control box immediately starts up, automatically.

| BURNER TYPE                    |                                  | HR512A MG..                    | HR515A MG.. | HR520A MG.. | HR525A         | HR525A      |
|--------------------------------|----------------------------------|--------------------------------|-------------|-------------|----------------|-------------|
| Output                         | min. - max. kW                   | 600 - 4500                     | 770 - 5200  | 1000 - 6400 | 2000 - 6700    | 2000 - 8000 |
| Fuel                           |                                  | Natural gas - Light oil        |             |             |                |             |
| Category                       |                                  | (see next paragraph)           |             |             |                |             |
| Gas rate- Natural gas          | min.- max. (Stm <sup>3</sup> /h) | 63 - 476                       | 81 - 550    | 106 - 677   | 212 - 709      | 212 - 847   |
| PressureGas pressure           | mbar                             | (see Note 2)                   |             |             |                |             |
| Light oil rate                 | min.-max. kg/h                   | 50 - 379                       | 65 - 438    | 84 - 539    | 168 - 564      | 168 - 674   |
| Oil viscosity                  |                                  | 2 - 7.4 cSt @ 40°C             |             |             |                |             |
| Oil density                    | kg/m <sup>3</sup>                | 840                            |             |             |                |             |
| Light oil train inlet pressure | bar max                          | 2                              |             |             |                |             |
| Power supply                   |                                  | 230V / 400V 3N ~ 50Hz          |             |             | 400V 3N ~ 50Hz |             |
| Total power consumption        | kW                               | 10.8                           | 13          | 17          | 22             | 22          |
| Electric motor                 | kW                               | 9.2                            | 11          | 15          | 18.5           | 18.5        |
| Pump motor                     | kW                               | 1.1                            | 1.5         | 1.5         | 3              | 3           |
| Protection                     |                                  | IP40                           |             |             |                |             |
| Operation                      |                                  | Progressive - Fully modulating |             |             |                |             |
| Gas train 50                   | Valves size / Gas connection     | 50 / Rp2                       | 50 / Rp2    | 50 / Rp2    | 50 / Rp2       |             |
| Gas train 65                   | Valves size / Gas connection     | 65 / DN65                      | 65 / DN65   | 65 / DN65   | -              | 65 / DN65   |
| Gas train 80                   | Valves size / Gas connection     | 80 / DN80                      | 80 / DN80   | 80 / DN80   | -              | 80 / DN80   |
| Gas train 100                  | Valves size / Gas connection     | 100 / DN100                    | 100 / DN100 | 100 / DN100 | -              | 100 / DN100 |
| Operating temperature          | °C                               | -10 ÷ +50                      |             |             |                |             |
| Storage Temperature            | °C                               | -20 ÷ +60                      |             |             |                |             |
| Working service (*)            |                                  | Intermittent                   |             |             |                |             |

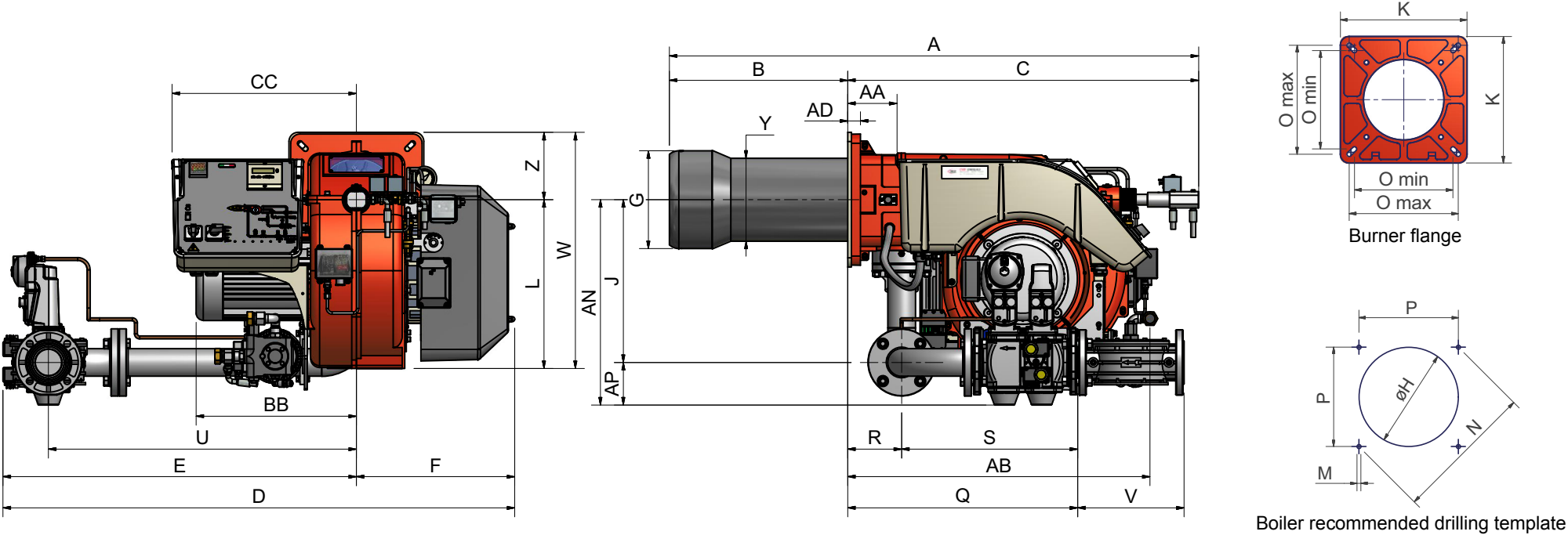
| BURNER TYPE                    |                                  | HR512A LG..                    | HR515A LG.. | HR520A LG.. | HR525A         | HR525A      |
|--------------------------------|----------------------------------|--------------------------------|-------------|-------------|----------------|-------------|
| Output                         | min. - max. kW                   | 600 - 4500                     | 770 - 5200  | 1000 - 6400 | 2000 - 6700    | 2000 - 8000 |
| Fuel                           |                                  | L.P.G. - Light oil             |             |             |                |             |
| Category                       |                                  | I <sub>3B/P</sub>              |             |             |                |             |
| Gas rate- LPG                  | min.- max. (Stm <sup>3</sup> /h) | 22 - 167                       | 28 - 194    | 37 - 238    | 74 - 250       | 74 - 300    |
| PressureGas pressure           | mbar                             | (see Note 2)                   |             |             |                |             |
| Light oil rate                 | min.-max. kg/h                   | 50 - 379                       | 65 - 438    | 84 - 539    | 168 - 564      | 168 - 674   |
| Oil viscosity                  |                                  | 2 - 7.4 cSt @ 40°C             |             |             |                |             |
| Oil density                    | kg/m <sup>3</sup>                | 840                            |             |             |                |             |
| Light oil train inlet pressure | bar max                          | 2                              |             |             |                |             |
| Power supply                   |                                  | 230V / 400V 3N ~ 50Hz          |             |             | 400V 3N ~ 50Hz |             |
| Total power consumption        | kW                               | 10.8                           | 13          | 17          | 22             | 22          |
| Electric motor                 | kW                               | 9.2                            | 11          | 15          | 18.5           | 18.5        |
| Pump motor                     | kW                               | 1.1                            | 1.5         | 1.5         | 3              | 3           |
| Protection                     |                                  | IP40                           |             |             |                |             |
| Operation                      |                                  | Progressive - Fully modulating |             |             |                |             |
| Gas train 50                   | Valves size / Gas connection     | 50 / Rp2                       | 50 / Rp2    | 50 / Rp2    | 50 / Rp2       |             |
| Gas train 65                   | Valves size / Gas connection     | 65 / DN65                      | 65 / DN65   | 65 / DN65   | -              | 65 / DN65   |
| Gas train 80                   | Valves size / Gas connection     | 80 / DN80                      | 80 / DN80   | 80 / DN80   | -              | 80 / DN80   |
| Gas train 100                  | Valves size / Gas connection     | 100 / DN100                    | 100 / DN100 | 100 / DN100 | -              | 100 / DN100 |
| Operating temperature          | °C                               | -10 ÷ +50                      |             |             |                |             |
| Storage Temperature            | °C                               | -20 ÷ +60                      |             |             |                |             |
| Working service (*)            |                                  | Intermittent                   |             |             |                |             |

|               |                                                                                                                                                                                                                                                                                        |
|---------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Note1:</b> | All gas flow rates are referred to Stm <sup>3</sup> / h (1.013 mbar absolute pressure, 15 °C temperature) and are valid for G20 gas (net calorific value H <sub>i</sub> = 34,02 MJ / Stm <sup>3</sup> ); for L.P.G. (net calorific value H <sub>i</sub> = 93,5 MJ / Stm <sup>3</sup> ) |
| <b>Note2:</b> | Maximum gas pressure = 360 mbar (with Dungs MBDLE)<br>= 500 mbar (with Siemens VGD or Dungs MultiBloc MBE)<br>Minimum gas pressure = see gas curves.                                                                                                                                   |
| <b>Note3:</b> | Burners are suitable only for indoor operation with a maximum relative humidity of 80 %                                                                                                                                                                                                |

(\*) **NOTE ON THE WORKING SERVICE:** the control box automatically stops after 24h of continuous working. The control box immediately starts up, automatically.

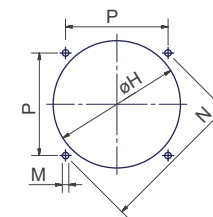
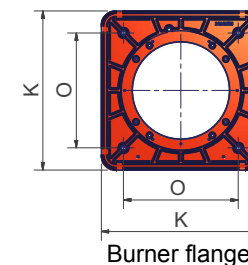
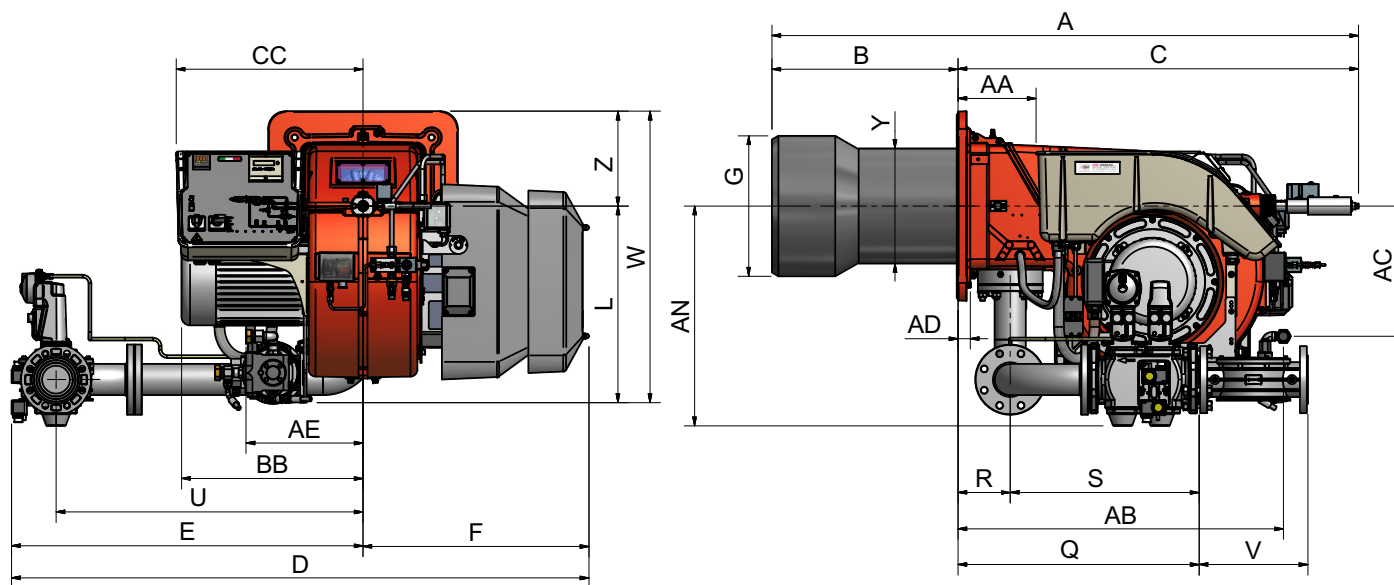
Overall dimensions (mm)

6



|       | DN* | A (AS) | AA  | AB  | AC  | AD | AE  | AN  | AP  | B (BS) | BB  | C    | CC  | D    | E    | F   | G   | H   | I   | J   | K   | L   | M   | N   | Omin | Omax | P   | Q   | R   | S   | U   | V   | W   | Y   | Z   |
|-------|-----|--------|-----|-----|-----|----|-----|-----|-----|--------|-----|------|-----|------|------|-----|-----|-----|-----|-----|-----|-----|-----|-----|------|------|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| HR91A | 50  | 1507   | 135 | 831 | 327 | 35 | 300 | 550 | 100 | 490    | 441 | 1017 | 506 | 1160 | 725  | 435 | 265 | 295 | 228 | 450 | 360 | 523 | M12 | 424 | 280  | 310  | 300 | 532 | 148 | 384 | 624 | 190 | 708 | 228 | 185 |
| HR91A | 65  | 1507   | 135 | 831 | 327 | 35 | 300 | 564 | 117 | 490    | 441 | 1017 | 506 | 1406 | 971  | 435 | 265 | 295 | 228 | 447 | 360 | 523 | M12 | 424 | 280  | 310  | 300 | 632 | 148 | 484 | 846 | 292 | 708 | 228 | 185 |
| HR91A | 80  | 1507   | 135 | 831 | 327 | 35 | 300 | 579 | 132 | 490    | 441 | 1017 | 506 | 1437 | 1002 | 435 | 265 | 295 | 228 | 447 | 360 | 523 | M12 | 424 | 280  | 310  | 300 | 683 | 148 | 535 | 875 | 313 | 708 | 228 | 185 |
| HR91A | 100 | 1507   | 135 | 831 | 327 | 35 | 300 | 592 | 145 | 490    | 441 | 1017 | 506 | 1520 | 1085 | 435 | 265 | 295 | 228 | 447 | 360 | 523 | M12 | 424 | 280  | 310  | 300 | 790 | 148 | 642 | 942 | 353 | 708 | 228 | 185 |
| HR92A | 50  | 1507   | 135 | 831 | 327 | 35 | 300 | 550 | 100 | 490    | 441 | 1017 | 506 | 1160 | 725  | 435 | 269 | 299 | 228 | 450 | 360 | 523 | M12 | 424 | 280  | 310  | 300 | 532 | 148 | 384 | 624 | 190 | 708 | 228 | 185 |
| HR92A | 65  | 1507   | 135 | 831 | 327 | 35 | 300 | 564 | 117 | 490    | 441 | 1017 | 506 | 1406 | 971  | 435 | 269 | 299 | 228 | 447 | 360 | 523 | M12 | 424 | 280  | 310  | 300 | 632 | 148 | 484 | 846 | 292 | 708 | 228 | 185 |
| HR92A | 80  | 1507   | 135 | 831 | 327 | 35 | 300 | 579 | 132 | 490    | 441 | 1017 | 506 | 1437 | 1002 | 435 | 269 | 299 | 228 | 447 | 360 | 523 | M12 | 424 | 280  | 310  | 300 | 683 | 148 | 535 | 875 | 313 | 708 | 228 | 185 |
| HR92A | 100 | 1507   | 135 | 831 | 327 | 35 | 300 | 592 | 145 | 490    | 441 | 1017 | 506 | 1520 | 1085 | 435 | 269 | 299 | 228 | 447 | 360 | 523 | M12 | 424 | 280  | 310  | 300 | 790 | 148 | 642 | 942 | 353 | 708 | 228 | 185 |
| HR93A | 50  | 1452   | 135 | 835 | 327 | 35 | 300 | 550 | 100 | 495    | 460 | 957  | 506 | 1160 | 725  | 435 | 304 | 344 | 228 | 450 | 360 | 523 | M12 | 424 | 280  | 310  | 300 | 532 | 148 | 384 | 624 | 190 | 708 | 228 | 185 |
| HR93A | 65  | 1452   | 135 | 835 | 327 | 35 | 300 | 564 | 117 | 495    | 460 | 957  | 506 | 1406 | 971  | 435 | 304 | 344 | 228 | 447 | 360 | 523 | M12 | 424 | 280  | 310  | 300 | 632 | 148 | 484 | 846 | 292 | 708 | 228 | 185 |
| HR93A | 80  | 1452   | 135 | 835 | 327 | 35 | 300 | 579 | 132 | 495    | 460 | 957  | 506 | 1437 | 1002 | 435 | 304 | 344 | 228 | 447 | 360 | 523 | M12 | 424 | 280  | 310  | 300 | 683 | 148 | 535 | 875 | 313 | 708 | 228 | 185 |
| HR93A | 100 | 1452   | 135 | 835 | 327 | 35 | 300 | 592 | 145 | 495    | 460 | 957  | 506 | 1520 | 1085 | 435 | 304 | 344 | 228 | 447 | 360 | 523 | M12 | 424 | 280  | 310  | 300 | 790 | 148 | 642 | 942 | 353 | 708 | 228 | 185 |

\*DN = gas valves size  
NOTE: the overall dimensions are referred to burners provided with Siemens VGD valves.



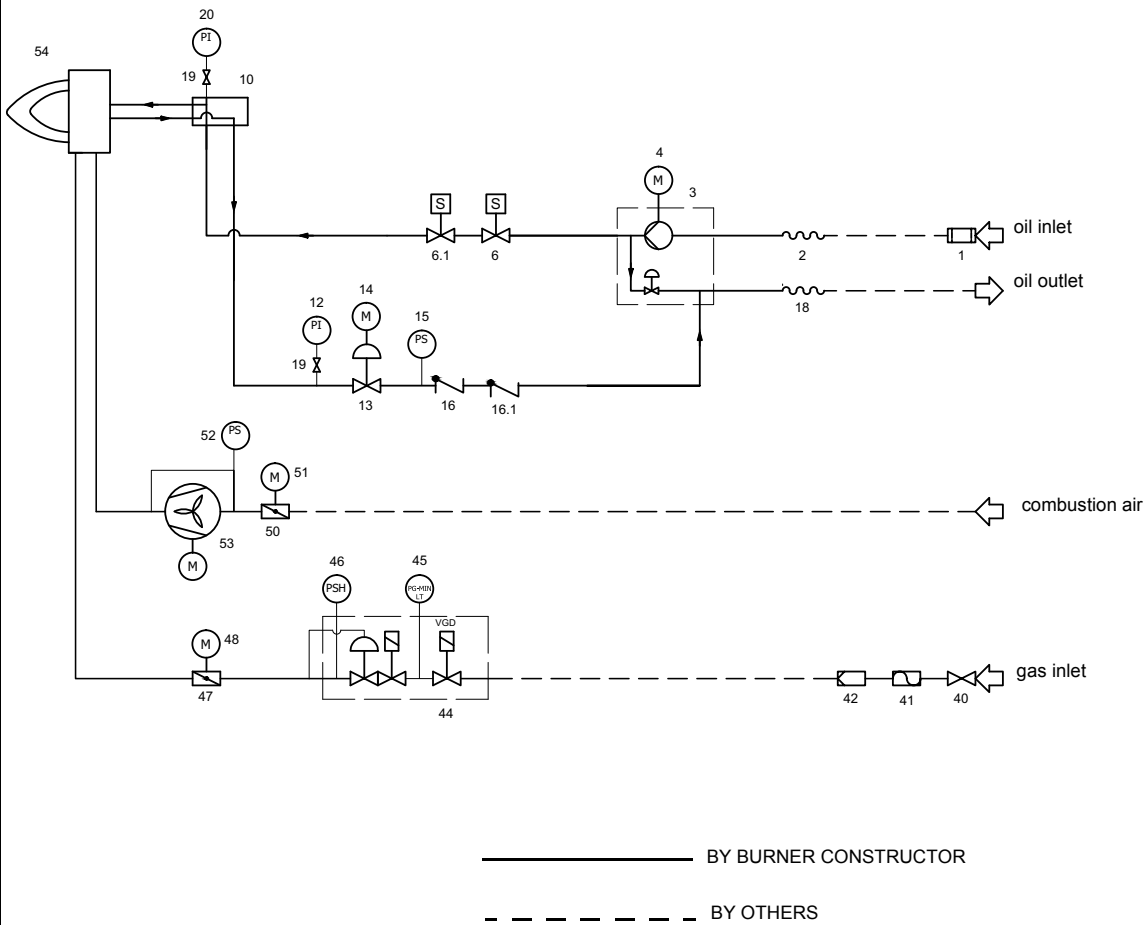
Boiler recommended drilling template

|        | DN* | A    | AA  | AB  | AC  | AD | AE  | AN  | AP  | B   | BB  | C    | CC  | D    | E    | F   | G   | H   | J   | K   | L   | M   | N   | O   | P   | Q   | R   | S   | U   | V   | W   | Y   | Z   |
|--------|-----|------|-----|-----|-----|----|-----|-----|-----|-----|-----|------|-----|------|------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| HR512A | 50  | 1669 | 222 | 924 | 364 | 35 | 326 | 595 | 100 | 530 | 517 | 1139 | 526 | 1590 | 946  | 644 | 340 | 380 | 494 | 540 | 560 | M14 | 552 | 390 | 390 | 763 | 149 | 614 | 845 | 190 | 830 | 315 | 270 |
|        | 65  | 1669 | 222 | 924 | 364 | 35 | 326 | 611 | 117 | 530 | 517 | 1139 | 526 | 1613 | 969  | 644 | 340 | 380 | 494 | 540 | 560 | M14 | 552 | 390 | 390 | 636 | 149 | 487 | 845 | 292 | 830 | 315 | 270 |
|        | 80  | 1669 | 222 | 924 | 364 | 35 | 326 | 626 | 132 | 530 | 517 | 1139 | 526 | 1646 | 1002 | 644 | 340 | 380 | 494 | 540 | 560 | M14 | 552 | 390 | 390 | 687 | 149 | 538 | 875 | 310 | 830 | 315 | 270 |
|        | 100 | 1669 | 222 | 924 | 364 | 35 | 326 | 639 | 145 | 530 | 517 | 1139 | 526 | 1726 | 1082 | 644 | 340 | 380 | 494 | 540 | 560 | M14 | 552 | 390 | 390 | 791 | 149 | 642 | 942 | 353 | 830 | 310 | 270 |
| HR515A | 50  | 1669 | 222 | 928 | 371 | 35 | 333 | 595 | 100 | 530 | 517 | 1139 | 526 | 1590 | 946  | 644 | 380 | 420 | 494 | 540 | 560 | M14 | 552 | 390 | 390 | 763 | 149 | 614 | 845 | 190 | 830 | 310 | 270 |
|        | 65  | 1669 | 222 | 928 | 371 | 35 | 333 | 611 | 117 | 530 | 517 | 1139 | 526 | 1613 | 969  | 644 | 380 | 420 | 494 | 540 | 560 | M14 | 552 | 390 | 390 | 636 | 149 | 487 | 845 | 292 | 830 | 310 | 270 |
|        | 80  | 1669 | 222 | 928 | 371 | 35 | 333 | 626 | 132 | 530 | 517 | 1139 | 526 | 1646 | 1002 | 644 | 380 | 420 | 494 | 540 | 560 | M14 | 552 | 390 | 390 | 687 | 149 | 538 | 875 | 310 | 830 | 310 | 270 |
|        | 100 | 1669 | 222 | 928 | 371 | 35 | 333 | 639 | 145 | 530 | 517 | 1139 | 526 | 1726 | 1082 | 644 | 380 | 420 | 494 | 540 | 560 | M14 | 552 | 390 | 390 | 791 | 149 | 642 | 942 | 353 | 830 | 310 | 270 |
| HR520A | 50  | 1671 | 222 | 928 | 371 | 35 | 333 | 595 | 100 | 530 | 517 | 1141 | 526 | 1590 | 946  | 644 | 400 | 440 | 494 | 540 | 560 | M14 | 552 | 390 | 390 | 763 | 149 | 614 | 845 | 190 | 830 | 328 | 270 |
|        | 65  | 1671 | 222 | 928 | 371 | 35 | 333 | 611 | 117 | 530 | 517 | 1141 | 526 | 1613 | 969  | 644 | 400 | 440 | 494 | 540 | 560 | M14 | 552 | 390 | 390 | 636 | 149 | 487 | 845 | 292 | 830 | 328 | 270 |
|        | 80  | 1671 | 222 | 928 | 371 | 35 | 333 | 626 | 132 | 530 | 517 | 1141 | 526 | 1646 | 1002 | 644 | 400 | 440 | 494 | 540 | 560 | M14 | 552 | 390 | 390 | 687 | 149 | 538 | 875 | 310 | 830 | 328 | 270 |
|        | 100 | 1671 | 222 | 928 | 371 | 35 | 333 | 639 | 145 | 530 | 517 | 1141 | 526 | 1726 | 1082 | 644 | 400 | 440 | 494 | 540 | 560 | M14 | 552 | 390 | 390 | 791 | 149 | 642 | 942 | 353 | 830 | 328 | 270 |
| HR525A | 50  | 1671 | 222 | 884 | 580 | 35 | 350 | 595 | 100 | 530 | 650 | 1141 | 526 | 1590 | 946  | 644 | 434 | 484 | 494 | 540 | 604 | M14 | 552 | 390 | 390 | 763 | 149 | 614 | 845 | 190 | 874 | 328 | 270 |
|        | 65  | 1671 | 222 | 884 | 580 | 35 | 350 | 611 | 117 | 530 | 650 | 1141 | 526 | 1613 | 969  | 644 | 434 | 484 | 494 | 540 | 604 | M14 | 552 | 390 | 390 | 636 | 149 | 487 | 845 | 292 | 874 | 328 | 270 |
|        | 80  | 1671 | 222 | 884 | 580 | 35 | 350 | 626 | 132 | 530 | 650 | 1141 | 526 | 1646 | 1002 | 644 | 434 | 484 | 494 | 540 | 604 | M14 | 552 | 390 | 390 | 687 | 149 | 538 | 875 | 310 | 874 | 328 | 270 |
|        | 100 | 1671 | 222 | 884 | 580 | 35 | 350 | 639 | 145 | 530 | 650 | 1141 | 526 | 1726 | 1082 | 644 | 434 | 484 | 494 | 540 | 604 | M14 | 552 | 390 | 390 | 791 | 149 | 642 | 942 | 353 | 874 | 328 | 270 |

\*DN = gas valves size

NOTE: the overall dimensions are referred to burners provided with Siemens VGD valves.

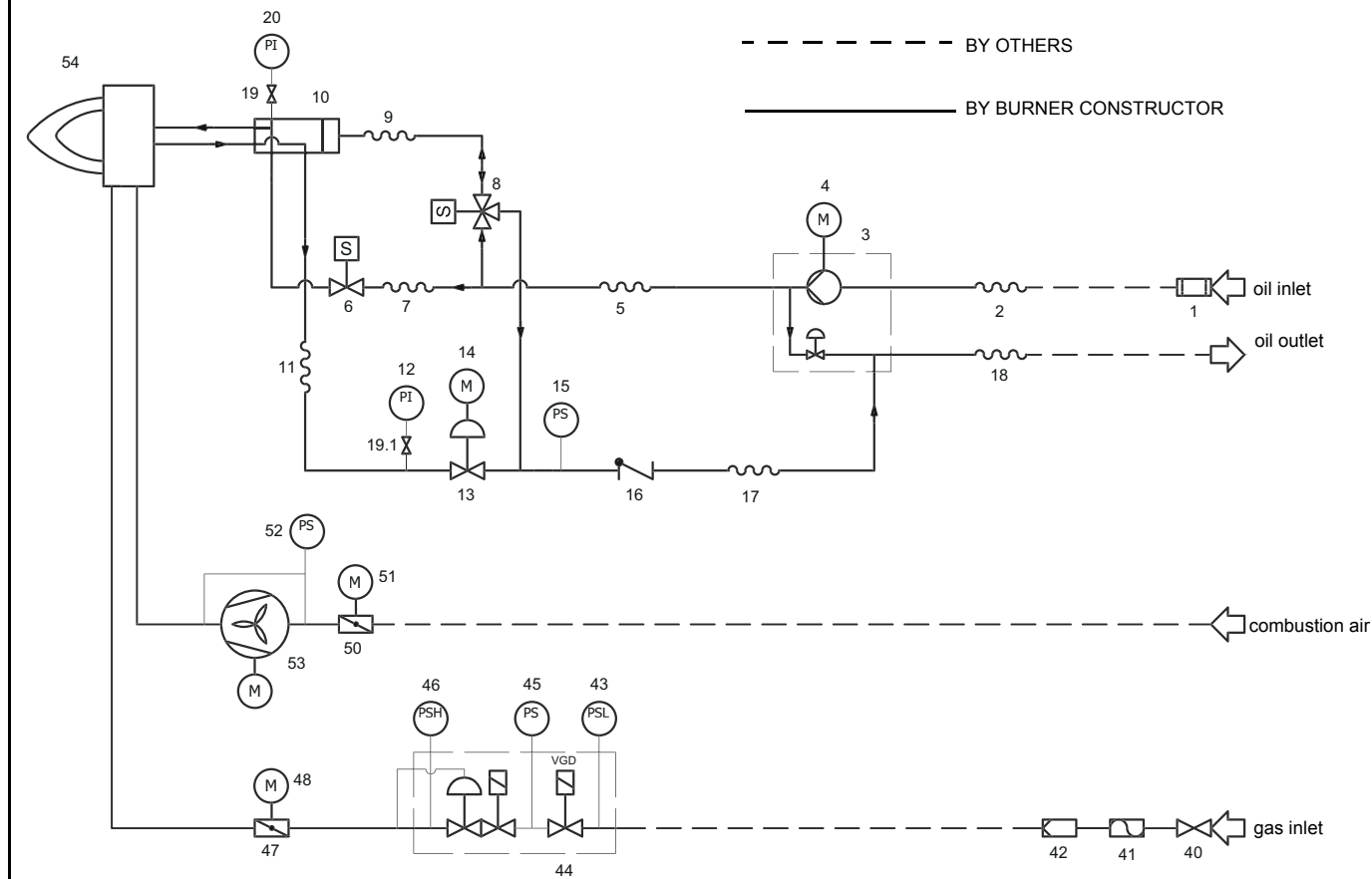
3I2MG-21 v0 Hydraulic diagram



| LEGEND               |                                             |
|----------------------|---------------------------------------------|
| POS                  | OIL TRAIN                                   |
| 1                    | Filter                                      |
| 2                    | Flexible hose                               |
| 3                    | Pump and pressure governor                  |
| 4                    | Electrical motor                            |
| 6                    | Solenoid valve                              |
| 6.1                  | Solenoid valve                              |
| 10                   | Oil distributor                             |
| 12                   | Pressure gauge                              |
| 13                   | Pressure governor                           |
| 15                   | Pressure switch                             |
| 16                   | One-way valve                               |
| 16.1                 | One-way valve                               |
| 18                   | Flexible hose                               |
| 19                   | Manual valve                                |
| 20                   | Pressure gauge                              |
| MAIN GAS TRAIN       |                                             |
| 23                   | Pressure switch - PGMIN                     |
| 24                   | Safety valve with built in gas governor     |
| 25                   | Proving system pressure switch - PGCP       |
| 26                   | Pressure switch - PGMAX                     |
| 40                   | Manual valve                                |
| 41                   | Bellows unit                                |
| 42                   | Filter                                      |
| 44                   | Safety valve with built in gas governor     |
| 45                   | Proving system pressure switch - PGMIN - LT |
| 46                   | Pressure switch - PGMAX                     |
| 47                   | Butterfly valve                             |
| 51                   | Actuator                                    |
| COMBUSTION AIR TRAIN |                                             |
| 50                   | Air damper                                  |
| 51                   | Actuator                                    |
| 52                   | Pressure switch - PA                        |
| 53                   | Draught fan with electromotor               |
| 54                   | Burner                                      |

**Note:** The following POS are optional: 19, 20, 40, 41, 46

Fig. 2 - 3I2MG-23 v0 Hydraulic diagram



| 3I2MG23<br>rev.0 | LEGEND                                  |
|------------------|-----------------------------------------|
| <b>POS</b>       | <b>OIL TRAIN</b>                        |
| 1                | Filter                                  |
| 2                | Flexible hose                           |
| 3                | Pump and pressure governor              |
| 4                | Electrical motor                        |
| 5                | Flexible hose                           |
| 6                | Solenoid valve                          |
| 7                | Flexible hose                           |
| 8                | 3-way solenoid valve                    |
| 9                | Flexible hose                           |
| 10               | Oil distributor                         |
| 11               | Flexible hose                           |
| 12               | Pressure gauge                          |
| 13               | Pressure governor                       |
| 14               | Electrical motor                        |
| 15               | Pressure switch                         |
| 16               | One-way valve                           |
| 17               | Flexible hose                           |
| 18               | Flexible hose                           |
| 19               | Manual valve                            |
| 19.1             | Manual valve                            |
| 20               | Pressure gauge                          |
|                  | <b>MAIN GAS TRAIN</b>                   |
| 40               | Manual valve                            |
| 41               | Bellows unit                            |
| 42               | Filter                                  |
| 43               | Pressure switch - PGMIN                 |
| 44               | Safety valve with built in gas governor |
| 45               | Proving system pressure switch - PGCP   |
| 46               | Pressure switch - PGMAX                 |
| 47               | Butterfly valve                         |
| 48               | Electrical motor                        |
|                  | <b>COMBUSTION AIR TRAIN</b>             |
| 50               | Air damper                              |
| 51               | Actuator                                |
| 52               | Pressure switch - PA                    |
| 53               | Draught fan with electromotor           |
| 54               | Burner                                  |

### How to read the burner “Performance curve”

To check if the burner is suitable for the boiler to which it must be installed, the following parameters are needed:

- furnace input, in kW or kcal/h ( $\text{kW} = \text{kcal/h}/860$ );
- backpressure (data are available on the boiler ID plate or in the user's manual).

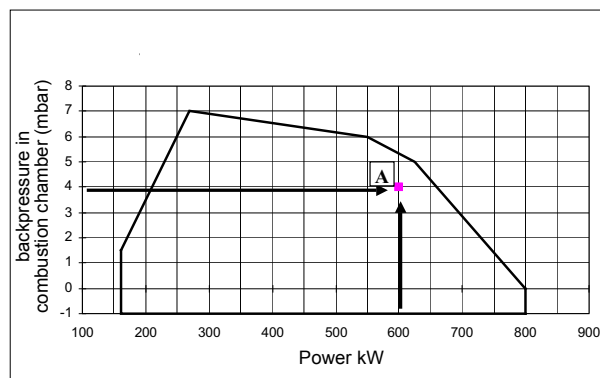
Example:

Furnace input: 600kW

Backpressure: 4 mbar

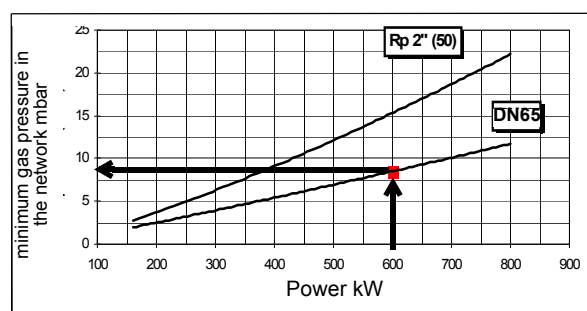
In the “Performance curve” diagram, draw a vertical line matching the furnace input value and an horizontal line matching the backpressure value. The burner is suitable if the intersection point A is inside the performance curve.

Data are referred to standard conditions: atmospheric pressure at 1013 mbar, ambient temperature at 15° C.

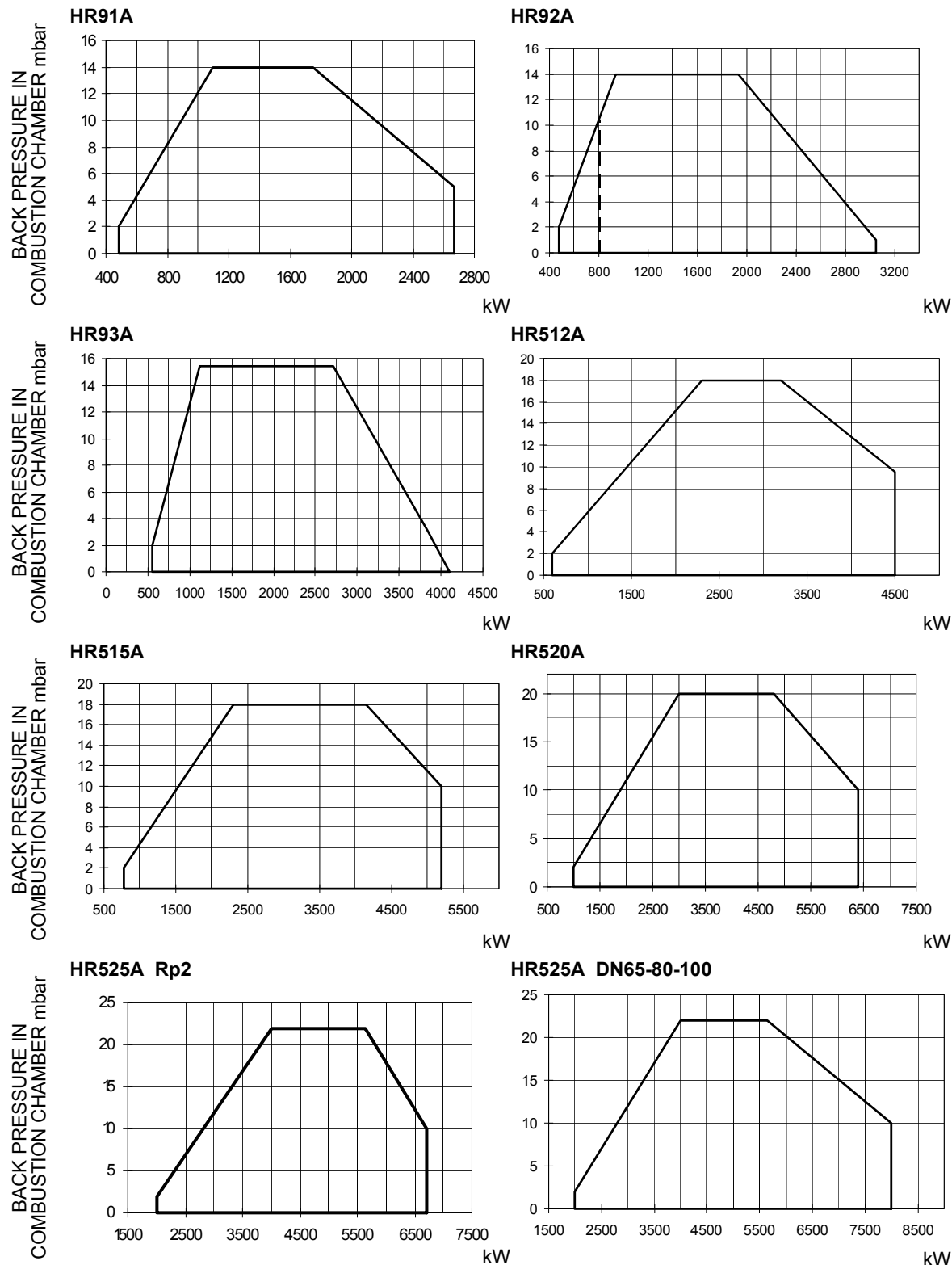


### Checking the proper gas train size

To check the proper gas train size, it is necessary to the available gas pressure value upstream the burner's gas valve. Then subtract the backpressure. The result is called **pgas**. Draw a vertical line matching the furnace input value (600kW, in the example), quoted on the x-axis, as far as intercepting the network pressure curve, according to the installed gas train (DN65, in the example). From the interception point, draw an horizontal line as far as matching, on the y-axis, the value of pressure necessary to get the requested furnace input. This value must be lower or equal to the **pgas** value, calculated before.



## Performance Curves



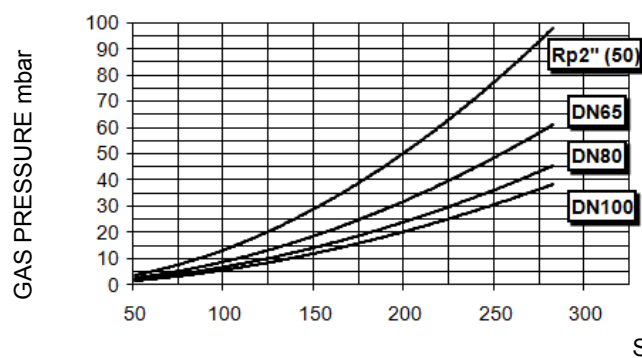
To get the input in kcal/h, multiply value in kW by 860.

Data are referred to standard conditions: atmospheric pressure at 1013mbar, ambient temperature at 15° C

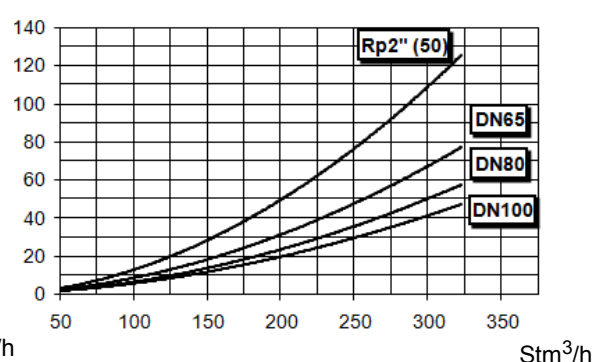
**NOTE:** The performance curve is a diagram that represents the burner performance in the type approval phase or in the laboratory tests, but does not represent the regulation range of the machine. On this diagram the maximum output point is usually reached by adjusting the combustion head to its "MAX" position (see paragraph "Adjusting the combustion head"); the minimum output point is reached setting the combustion head to its "MIN" position. During the first ignition, the combustion head is set in order to find a compromise between the burner output and the generator specifications, that is why the minimum output may be different from the Performance curve minimum

# Pressure in the Network / gas flow rate curves (natural gas)

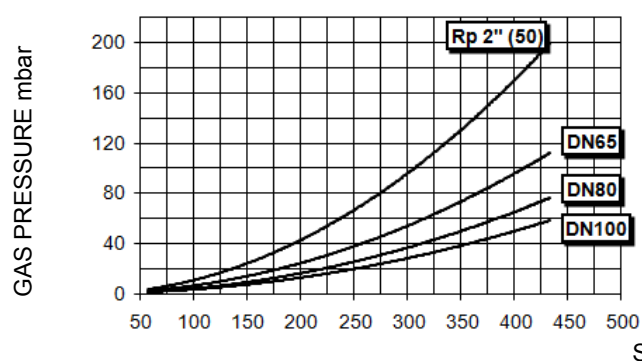
HR91A MG..



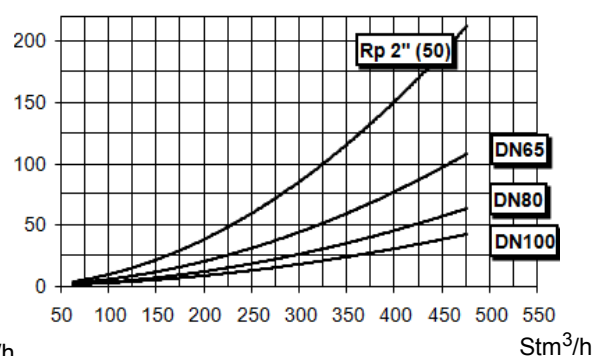
HR92A MG..



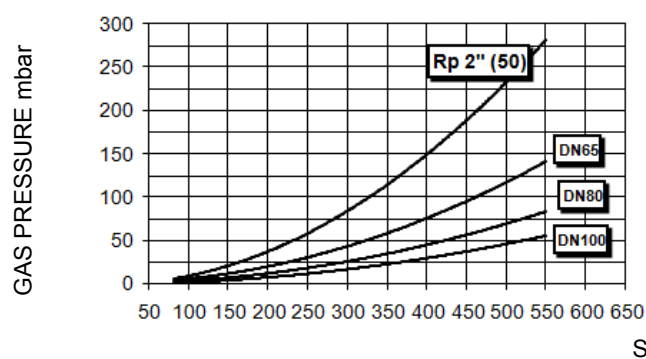
HR93A MG..



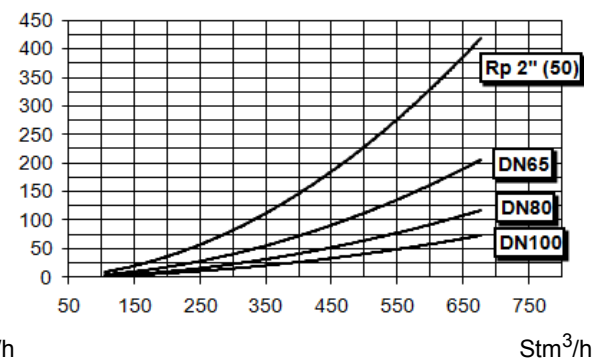
HR512A MG..



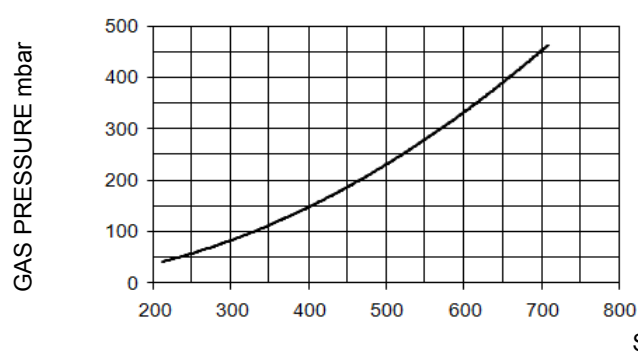
HR515A MG..



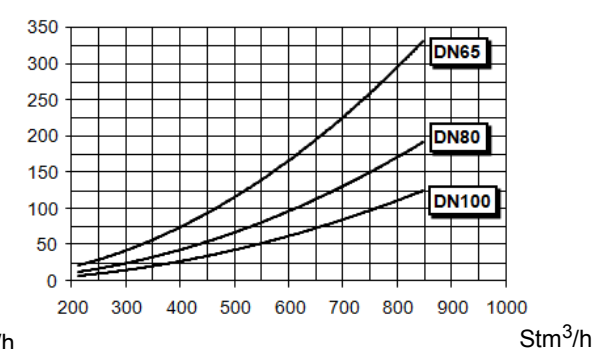
HR520A MG..



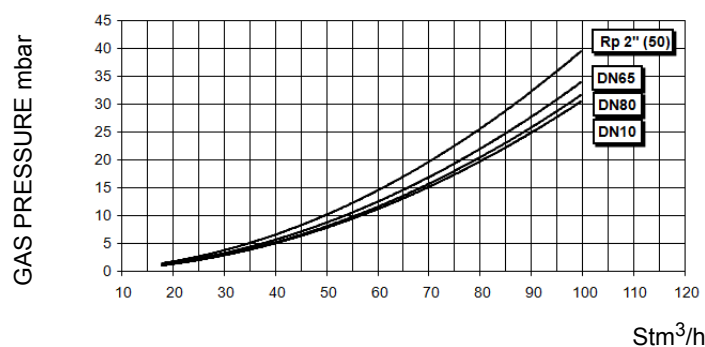
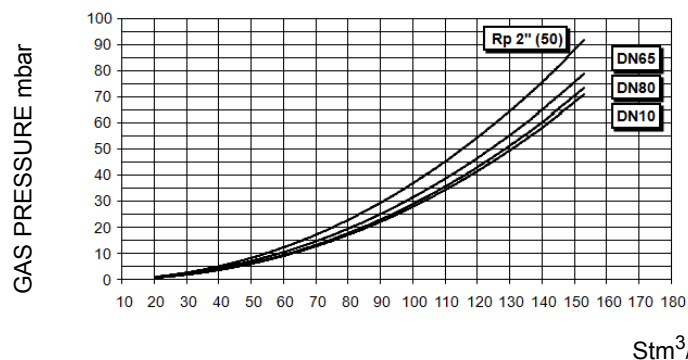
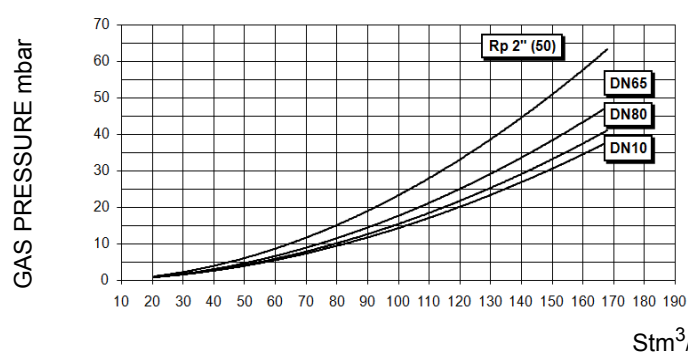
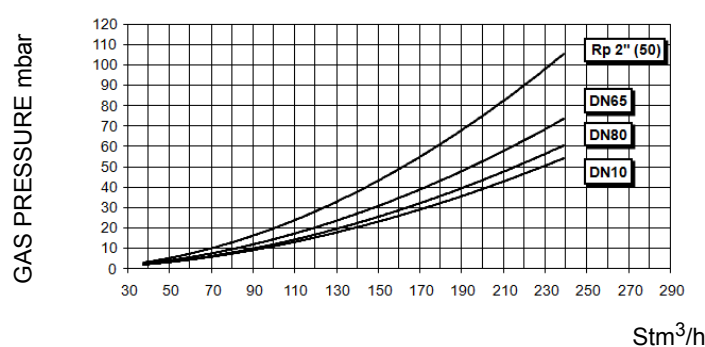
HR525A MG.. Rp2



HR525A MG.. DN65-80-100



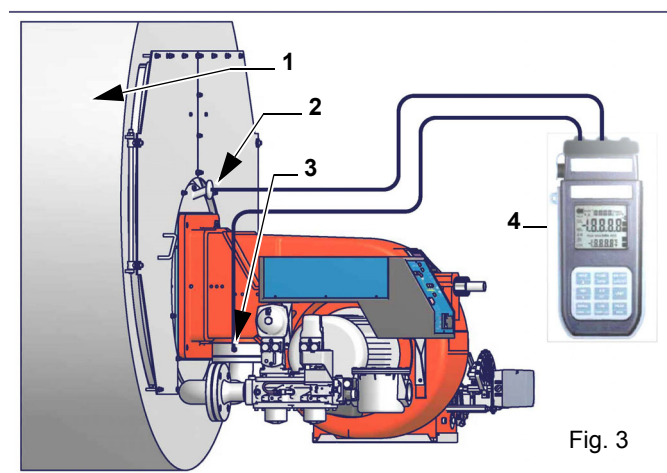
**ATTENTION:** the gas rate value is quoted on the x-axis, the related network pressure is quoted on the y-axis (pressure value in the combustion chamber is not included). To know the minimum pressure at the gas train inlet, necessary to get the requested gas rate, add the pressure value in the combustion chamber to the value read on the y-axis.

**Pressure in the Network / gas flow rate curves (LPG)****HR91A LG..****HR93A LG..****HR512A LG..****HR520A LG..**

**ATTENTION:** the gas rate value is quoted on the x-axis, the related network pressure is quoted on the y-axis (pressure value in the combustion chamber is not included). To know the minimum pressure at the gas train inlet, necessary to get the requested gas rate, add the pressure value in the combustion chamber to the value read on the y-axis.

### Combustion head gas pressure curves

Combustion head gas pressure depends on gas flow and combustion chamber backpressure. When backpressure is subtracted, it depends only on gas flow, provided combustion is properly adjusted, flue gases residual O<sub>2</sub> percentage complies with "Recommended combustion values" table and CO in the standard limits). During this stage, the combustion head, the gas butterfly valve and the actuator are at the maximum opening. Refer to , showing the correct way to measure the gas pressure, considering the values of pressure in combustion chamber, surveyed by means of the pressure gauge or taken from the boiler's Technical specifications.



Note: the figure is indicative only. Key

- 1 Generator
- 2 Pressure outlet on the combustion chamber
- 3 Gas pressure outlet on the butterfly valve
- 4 Differential pressure gauge



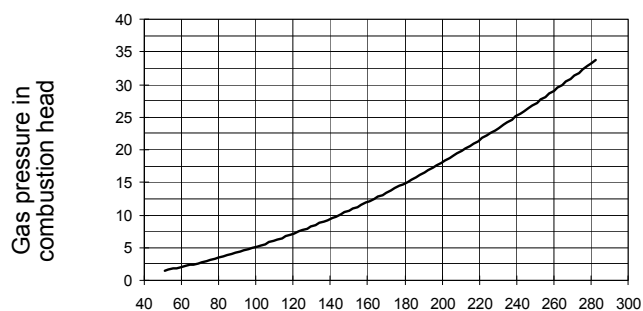
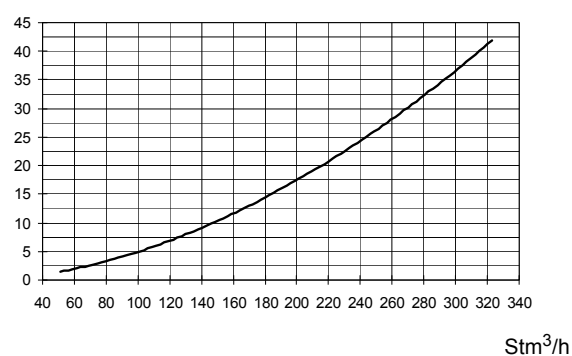
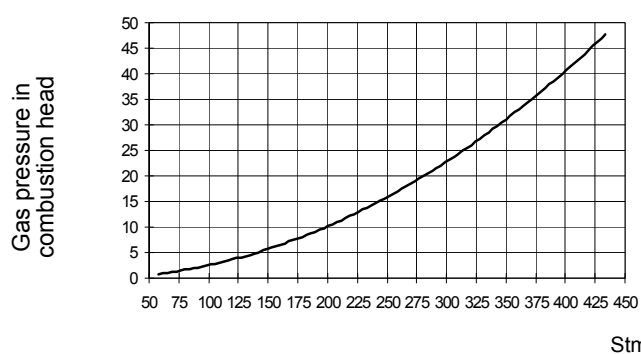
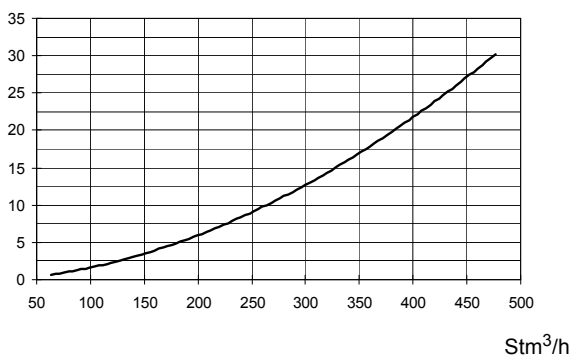
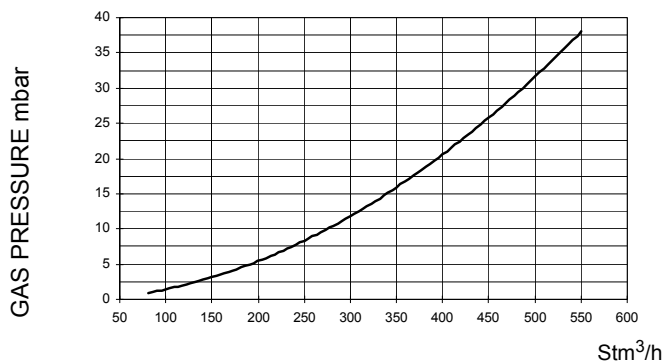
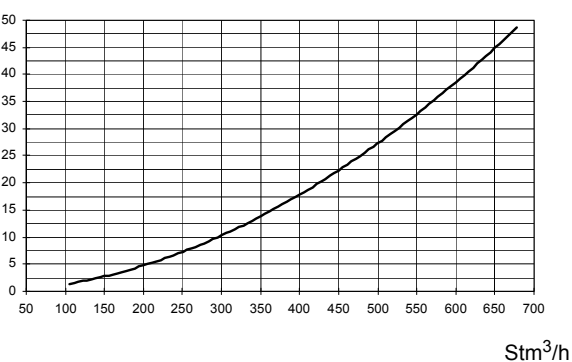
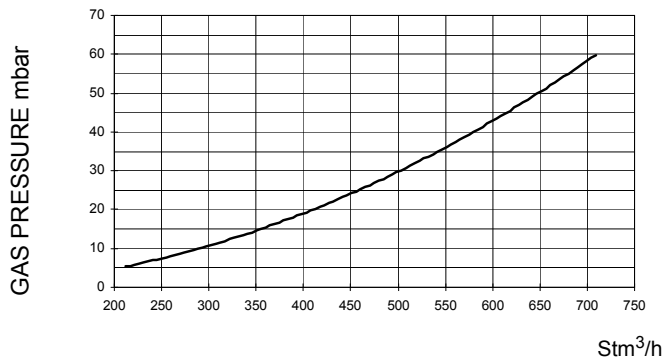
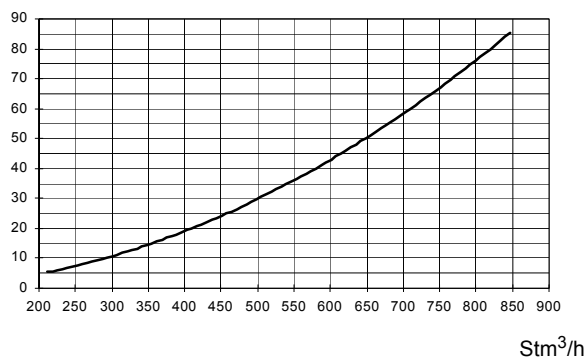
**ATTENTION: THE BURNED GAS RATE MUST BE READ AT THE GAS FLOW METER. WHEN IT IS NOT POSSIBLE, THE USER CAN REFERS TO THE PRESSURE-RATE CURVES AS GENERAL INFORMATION ONLY.**

### Measuring gas pressure in the combustion head

In order to measure the pressure in the combustion head, insert the pressure gauge probes: one into the combustion chamber's pressure outlet to get the pressure in the combustion chamber and the other one into the butterfly valve's pressure outlet of the burner. On the basis of the measured differential pressure, it is possible to get the maximum flow rate: in the pressure - rate curves (showed on

**Pressure - rate in combustion head curves (natural gas)**

**Curves are referred to pressure = 0 mbar in the combustion chamber!**

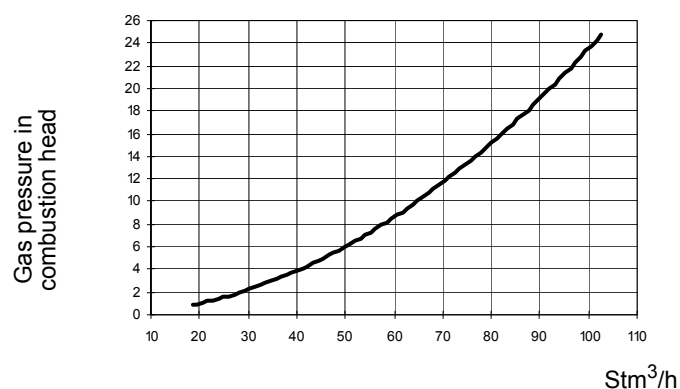
**HR91A MG..****HR92A MG..****HR93A MG..****HR512A MG..****HR515A MG..****HR520A MG..****HR525A MG.. Rp2****HR525A MG.. DN65-80-100**

## Pressure - rate in combustion head curves (LPG)

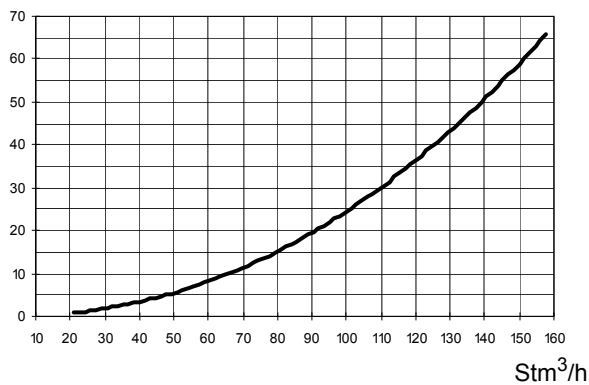


Curves are referred to pressure = 0mbar in the combustion chamber!

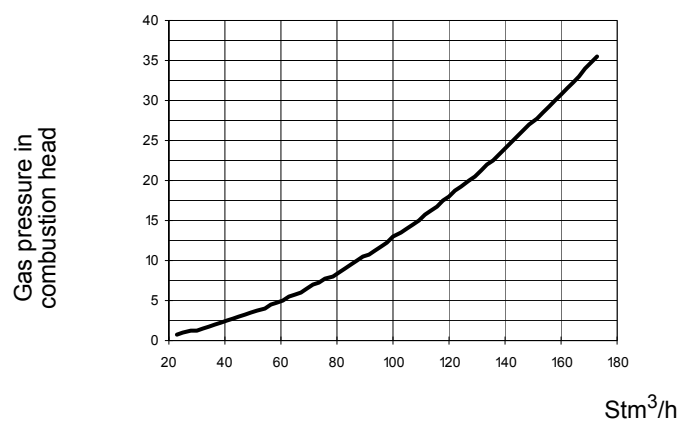
HR91A LG..



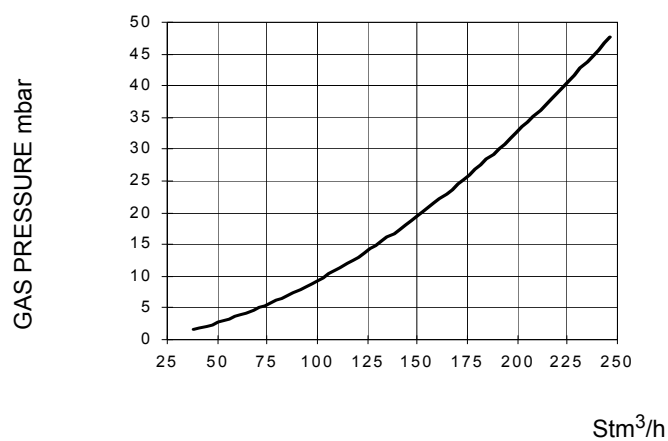
HR93A LG..



HR512A LG..



HR520A LG..



## PART II: INSTALLATION

## MOUNTING AND CONNECTING THE BURNER

## Transport and storage



**ATTENTION!** The equipment must be installed in compliance with the regulations in force, following the manufacturer's instructions, by qualified personnel. All handling operations must be carried out with appropriate resources and qualified personnel



**ATTENTION:** Use intact and correctly dimensioned hoisting equipment, conforms to the local regulations and health and safety regulations. Do not stand under lifted loads.

If the product must be stored, avoid humid and corrosive places. Observe the temperatures stated in the burner data table at the beginning of this manual. The packages containing the burners must be locked inside the means of transport in such a way as to guarantee the absence of dangerous movements and avoid any possible damage.

In case of storage, the burners must be stored inside their packaging, in storerooms protected from the weather. Avoid humid or corrosive places and respect the temperatures indicated in the burner data table at the beginning of this manual.

## Packing

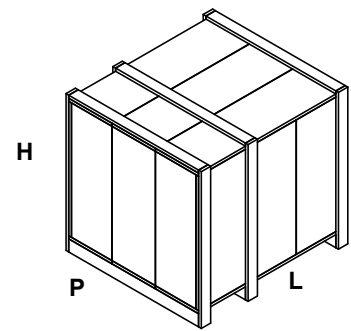
The burners are despatched in wooden crates whose dimensions are:

- 9xA series HLG-E 210/240/350 AS: 1666mm x 1066mm x 1130mm (L x P x H)
- 5xxA series : 1886mm x 1456mm x 1120mm (L x P x H)

Packing cases of this type are affected by humidity and are not suitable for stacking.

The following are placed in each packing case:

- burner with detached gas train;
- gasket or ceramic fibre plait (according to burner type) to be inserted between the burner and the boiler;
- envelope containing this manual and other documents.
- oil flexible hoses;



To get rid of the burner's packing, follow the procedures laid down by current laws on disposal of materials.

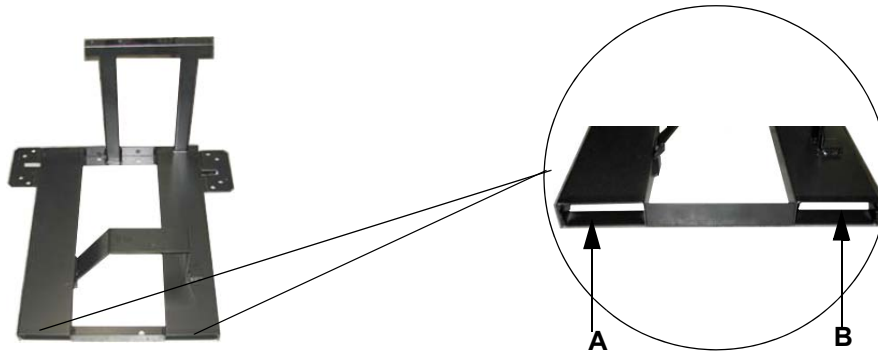
## Handling the burner



**WARNING!** The handling operations must be carried out by specialised and trained personnel. If these operations are not carried out correctly, the residual risk for the burner to overturn and fall down still persists. To move the burner, use means suitable to support its weight (see paragraph "Technical specifications").

**The unpacked burner must be lifted and moved only by means of a fork lift truck.**

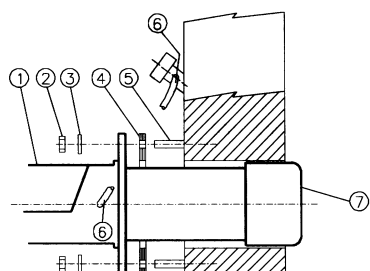
The burner is mounted on a support provided for handling the burner by means of a fork lift truck: the forks must be inserted into the A and B ways. Remove the stirrup only once the burner is installed to the boiler.



## Fitting the burner to the boiler

To install the burner into the boiler, proceed as follows:

- 1 make a hole on the closing door of the combustion chamber as described on paragraph "Overall dimensions")
- 2 place the burner to the boiler: lift it up and handle it according to the procedure described on paragraph "Handling the burner";
- 3 place the 4 stud bolts (5) on boiler's door, according to the burner drilling template described on paragraph "Overall dimensions";
- 4 fasten the 4 stud bolts;
- 5 place the gasket on the burner flange;
- 6 install the burner into the boiler;
- 7 fix the burner to the stud bolts, by means of the fixing nuts, according to the next picture.
- 8 After fitting the burner to the boiler, ensure that the gap between the blast tube and the refractory lining is sealed with appropriate insulating material (ceramic fibre cord or refractory cement).



### Keys

- 1 Burner
- 2 Fixing nut
- 3 Washer
- 4 Sealing gasket
- 5 Stud bolt
- 7 Blast tube

## Matching the burner to the boiler

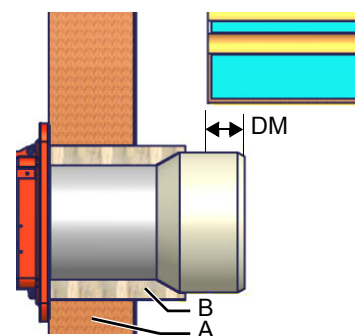
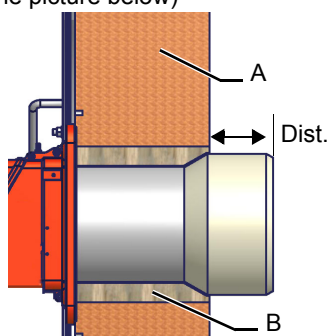
The burners described in this manual have been tested with combustion chambers that comply with EN676 regulation and whose dimensions are described in the diagram. In case the burner must be coupled with boilers with a combustion chamber smaller in diameter or shorter than those described in the diagram, please contact the supplier, to verify that a correct matching is possible, with respect of the application involved. To correctly match the burner to the boiler verify the type of the blast tube. Verify the necessary input and the pressure in combustion chamber are included in the burner performance curve; otherwise the choice of the burner must be revised consulting the burner manufacturer. To choose the blast tube length follow the instructions of the boiler manufacturer. In absence of these consider the following:

- Cast-iron boilers, three pass flue boilers (with the first pass in the rear part): the blast tube must protrude no more than **Dist** = 100 mm into the combustion chamber. (please see the picture below)
- Pressurised boilers with flame reversal: in this case the blast tube must penetrate **Dm** 50 ÷ 100 mm into combustion chamber in respect to the tube bundle plate.(please see the picture below)

A: ceramic fibre  
B: refractory wall

Dist. = 100 mm

DM = 50 ÷ 100 mm



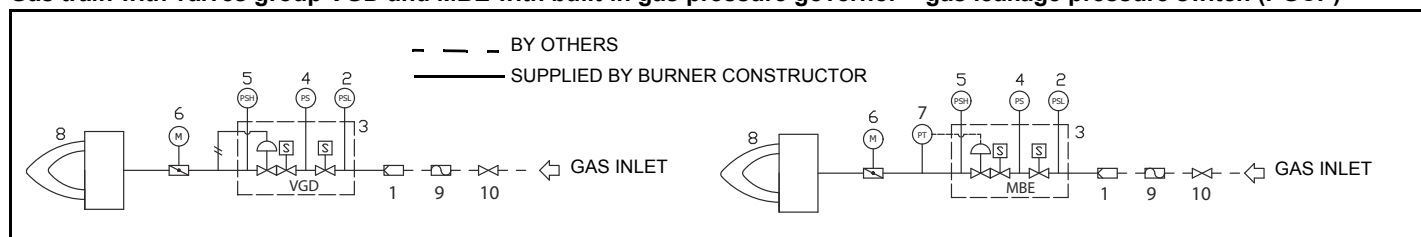
**WARNING! Carefully seal the free space between blast tube and the refractory lining with ceramic fibre rope or other suitable means.**

The length of the blast tubes does not always allow this requirement to be met, and thus it may be necessary to use a suitably-sized spacer to move the burner backwards or to design a blast tube that suits the utilisation (please, contact the manufacturer).

## GAS TRAIN CONNECTIONS

The diagrams show the components of the gas train included in the delivery and which must be fitted by the installer. The diagrams are in compliance with the current laws.

### Gas train with valves group VGD and MBE with built-in gas pressure governor + gas leakage pressure switch (PGCP)

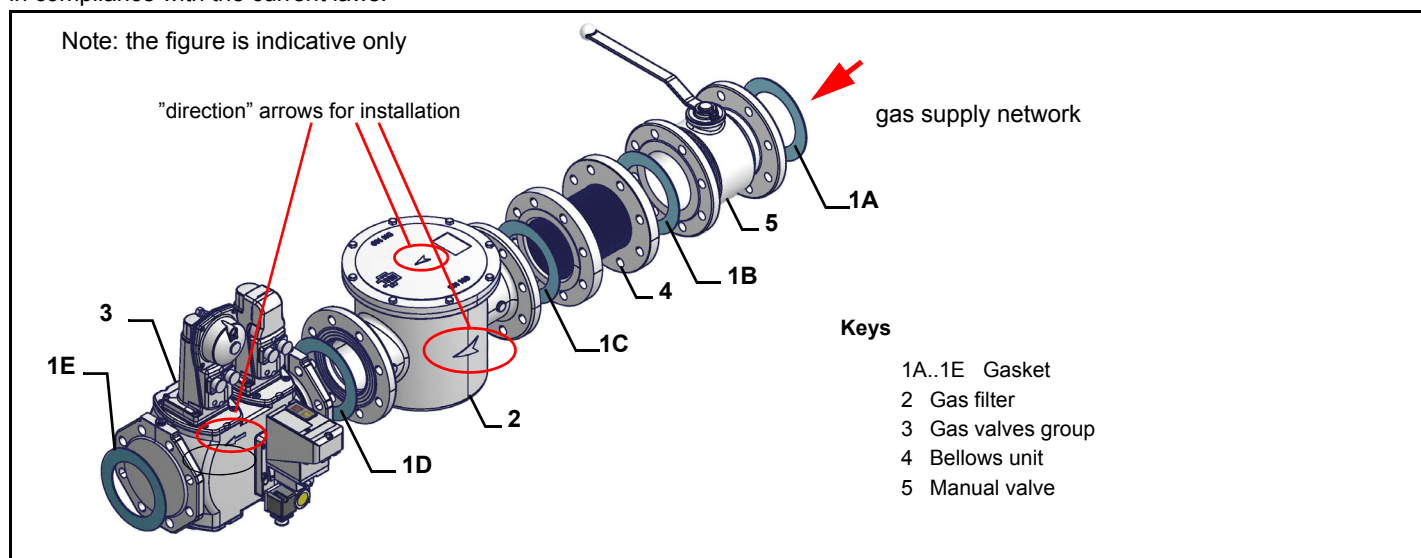


#### Legend

|   |                                                                       |    |                                 |
|---|-----------------------------------------------------------------------|----|---------------------------------|
| 1 | Filter                                                                | 6  | Butterfly valve                 |
| 2 | Pressure switch - PGMIN                                               | 7  | Pressure transducer             |
| 3 | Safety valve with built in gas governor                               | 8  | Main burner                     |
| 4 | Proving system pressure switch - PGCP                                 | 9  | Antivibration joint (*optional) |
| 5 | Pressure switch PGMAX: mandatory for MBE, optional for VGD and MB-DLE | 10 | Manual valve(*optional)         |

## GAS TRAIN CONNECTIONS

The diagrams show the components of the gas train included in the delivery and which must be fitted by the installer. The diagrams are in compliance with the current laws.



Procedure to install the double gas valve unit:

- two (2) gas flanges are required; they may be threaded or flanged depending on size
- first step: install the flanges to prevent entry of foreign bodies in the gas line
- on the gas pipe, clean the already assembled parts and then install the valve unit
- check gas flow direction: it must follow the arrow on the valve body
- VGD20: make sure the O-rings are correctly positioned between the flanges and the valve
- VGD40 and MBE: make sure the gaskets are correctly positioned between the flange
- fasten all the components with screws, according to the following diagrams
- make sure bolts on the flanges are properly tightened



**WARNING:** before executing the connections to the gas pipe network, be sure that the manual cutoff valves are closed.



**ATTENTION:** it is recommended to mount filter and gas valves to avoid that extraneous material drops inside the valves, during maintenance and cleaning operation of the filters (both the filters outside the valves group and the ones built-in the gas valves).



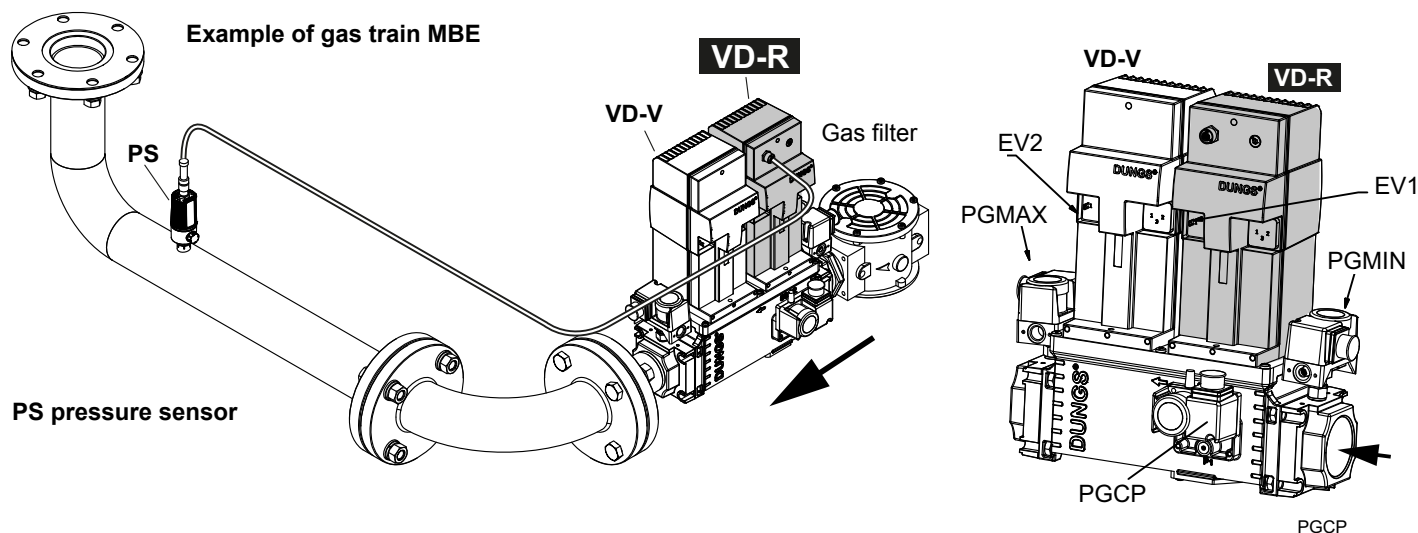
**ATTENTION:** once the gas train is mounted, the gas proving test must be performed, according to the procedure set by laws in force.

To mount the gas train, proceed as follows:

- 1 In case of threaded joints: use proper seals according to the gas used- in case of flanged joints: place a gasket between the elements
- 2 Fasten all the items by means of screws, according to the diagrams showed, observing the mounting direction for each item

**NOTE:** the bellows unit, the manual cutoff valve and the gaskets are not part of the standard supply

### MultiBloc MBE



**ATTENTION:** once the gas train is mounted according, the gas proving test must be performed, according to the procedure set by the laws in force.

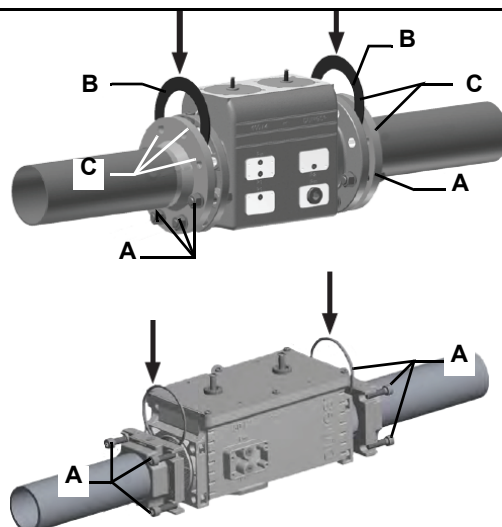


**ATTENTION:** it is recommended to mount filter and gas valves to avoid that extraneous material drops inside the valves, during maintenance and cleaning operation of the filters (both the filters outside the valves group and the ones built-in the gas valves).



**WARNING:** Slowly open the fuel cock to avoid breaking the pressure regulator.

### Threaded train with MultiBloc MBE - Mounting

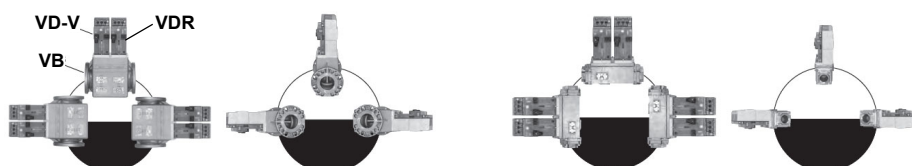


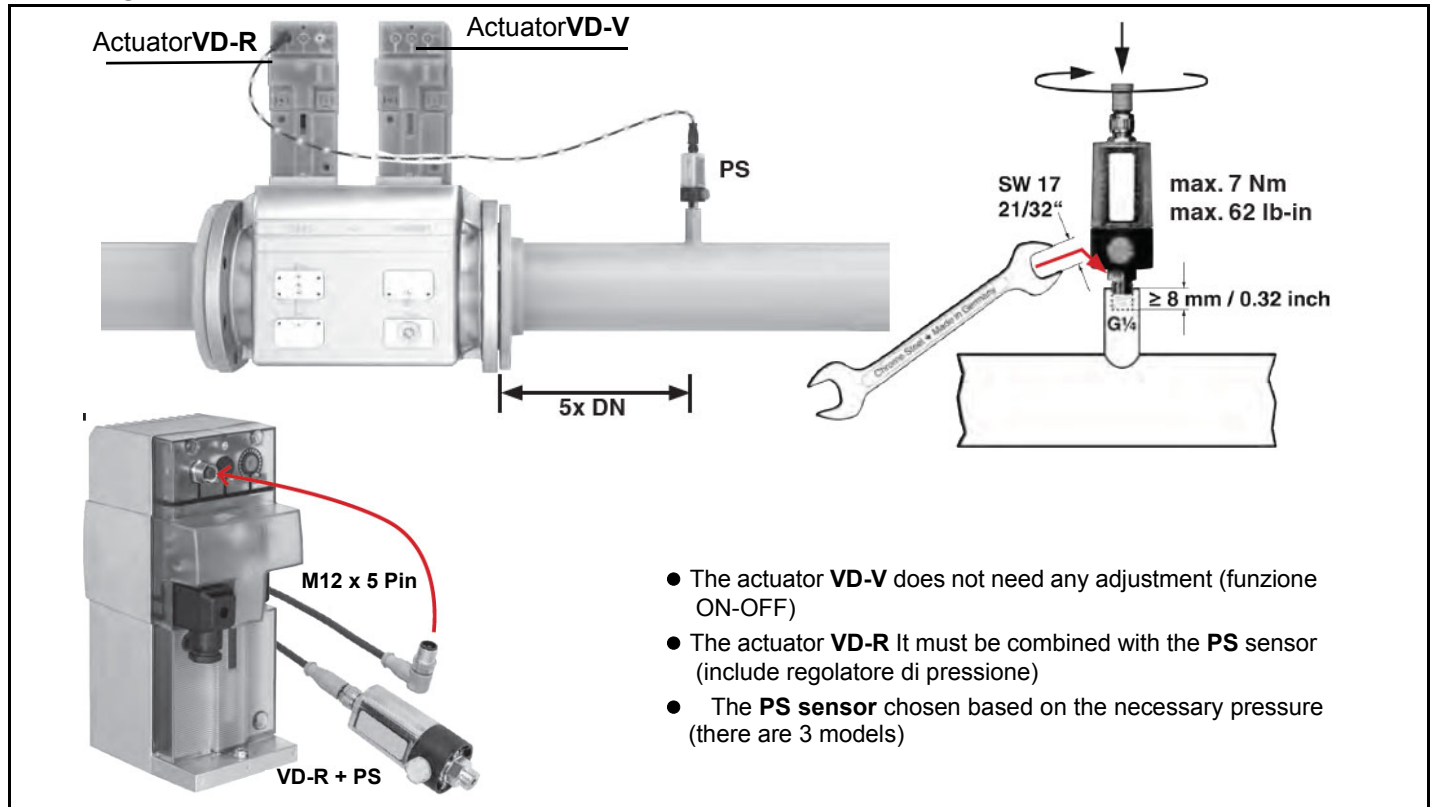
1. Insert studs A.
2. Insert seals B.
3. Insert studs C.
4. Tighten studs in accordance with section 8.
5. Perform leak and functional tests after mounting.
6. Screws (4xM5x20) for VD assembly are supplied.

**Ensure correct position of the seal!**

1. Mount flange into pipe systems. Use appropriate sealing agent.
2. Insert VB together with supplied O-rings.
3. Tighten supplied screws (8xM8x30) in accordance with section 8.
4. Screws (4xM5x25) for VD assembly are supplied.
5. After installation, perform leakage and functional test.
6. Disassembly in reverse order.

### Mounting position MBE / VB / VD



**Mounting VD-R & PS-...**

1. Gas pressure regulation is possible with VD-R and PS pressure sensor only.

**WARNING! For US/CN installation, the output pressure must be monitored by min. and max. pressure switches set to +/- 20% of the setpoint.**

2. Mounting on pipe. Sensor position: 5x DN according to MBE. Pipe fitting with female thread size 1/4, mount sensor with seal, observe torque.
3. The pressure sensor includes a vent limiter according to UL 353 and ANSI Z21.18/CSA 6.3. No venting required in locations where vent limiters are accepted by the jurisdiction.
4. Only PS pressure sensors specified by DUNGS are authorised to be connected to the VD-R's M12 interface.
5. Only PS cables specified by DUNGS are authorised to be used to connect the PS to the VD-R. Max. cable length 3 m.

**Siemens VGD20.. e VGD40..**

**Siemens VGD20.. and VGD40.. gas valves - with SKP2.. (pressure governor)**

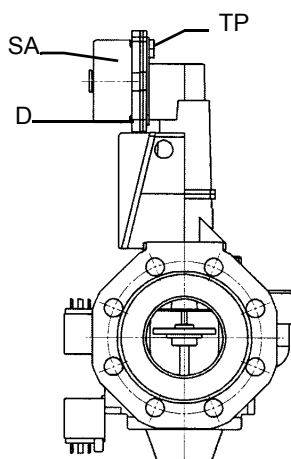
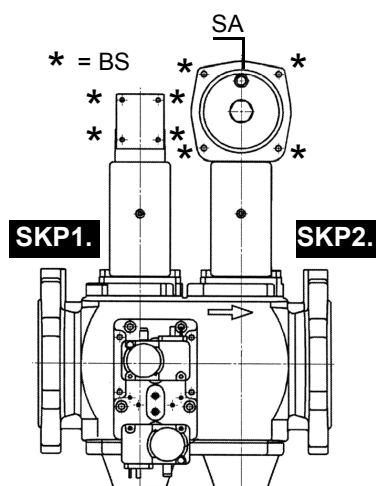
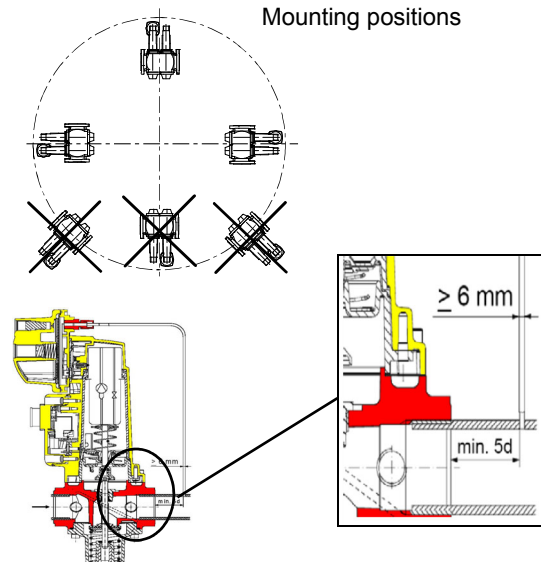
- Connect the reference gas pipe (**TP** in figure; 8mm-external size pipe supplied loose), to the gas pressure nipples placed on the gas pipe, downstream the gas valves: gas pressure must be measured at a distance that must be at least 5 times the pipe size.
- Leave the blowhole free (**SA** in figure). Should the spring fitted not permit satisfactory regulation, ask one of our service centres for a suitable replacement.



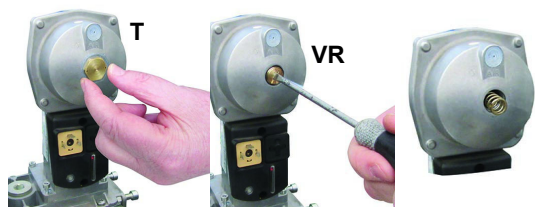
**Caution: the SKP2 diaphragm D must be vertical**



**WARNING: removing the four screws BS causes the device to be unserviceable!**

SIEMENS VGD..  
Mounting positions

### version with SKP2 (built-in pressure stabilizer)



#### Siemens VGD valves with SKP actuator:

The pressure adjusting range, upstream the gas valves group, changes according to the spring provided with the valve group.

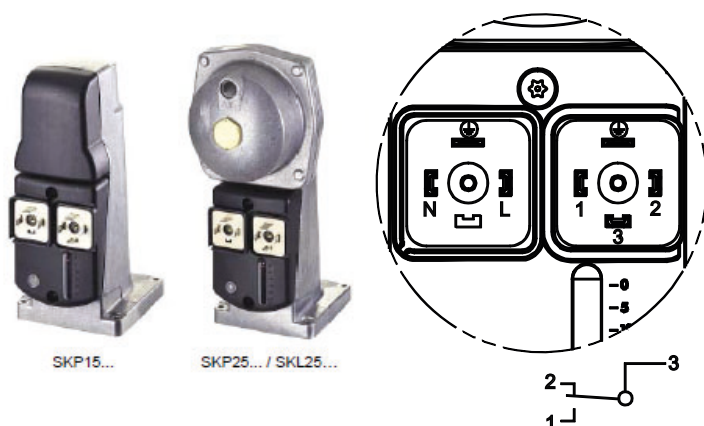
To replace the spring supplied with the valve group, proceed as follows:

- Remove the cap (T)
  - Unscrew the adjusting screw (VR) with a screwdriver
  - Replace the spring
- Stick the adhesive label for spring identification on the type plate.

| Performance range (mbar) |         |          |            |
|--------------------------|---------|----------|------------|
|                          | neutral | yellow   | red        |
| Spring colour SKP 25.0   | 0 ÷ 22  | 15 ÷ 120 | 100 ÷ 250  |
| Spring colour SKP 25.4   |         | 7 ÷ 700  | 150 ÷ 1500 |

### Siemens VGD SKPx5 (Auxiliary-optional micro switch)

Actuator connection

Valve drive  
Plug connectionEnd of stroke  
Plug connection

(only with SKPxx.xx1xx)

A Valve closed

### Gas valveGas Filter (if provided)

The gas filters remove the dust particles that are present in the gas, and prevent the elements at risk (e.g.: burner valves, counters and regulators) from becoming rapidly blocked. The filter is normally installed upstream from all the control and on-off devices.

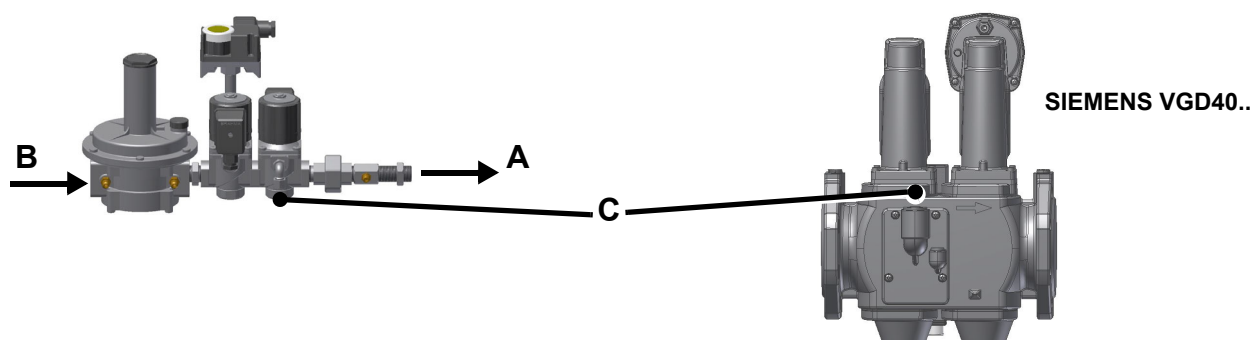


**ATTENTION:** it is recommended to install the filter with gas flow parallel to the floor in order to prevent dust fall on the safety valve during maintenance operation.

Once the train is installed, connect the gas valves group and pressure switches plugs.

The pilot gas train is already installed to the burner, the following connections must be executed:

connection from the stabiliser with filter to the gas supply network



A - to the burner

B - connection to the gas supply network

(Maximum pressure in accordance with the pressure stabiliser, see gas regulator label)

C - gas proving system connection (optional)

### Pilot gas train (if provided)

The connection to the pilot gas train must be done according to the following scheme, valid for LPG. In case of natural gas, connect the pressure governor (pos. 3) to the natural gas line (maximum input pressure = 1 bar).

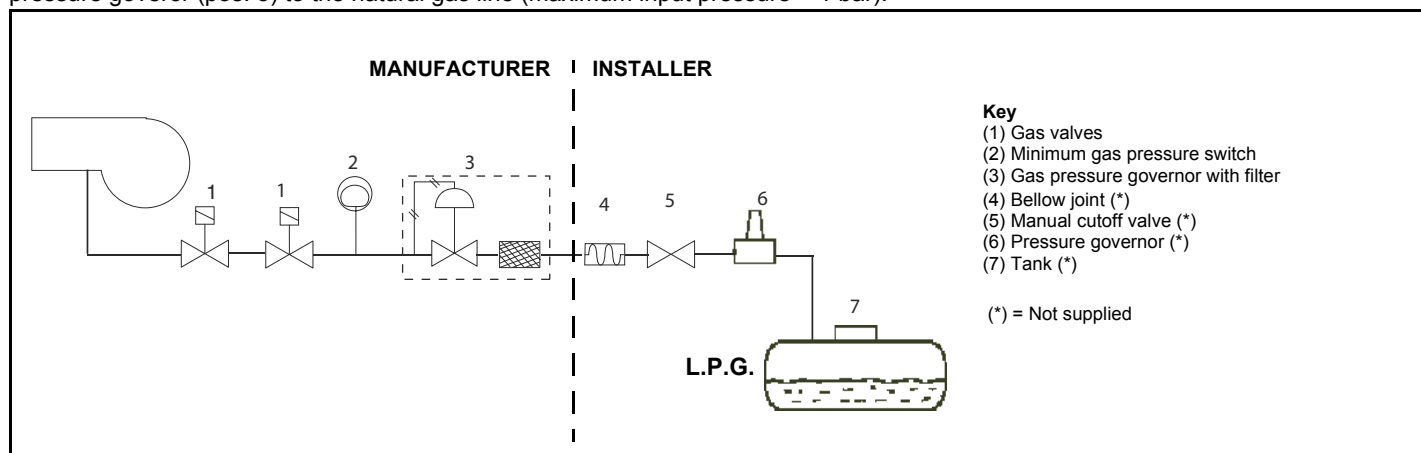


Fig. 3

The pilot gas train is already installed into the burner, the connection from the filter with stabiliser to the gas supply network must be carried out.



Once the gas train is installed, execute the electrical connections for all its items (gas valves group, pressure switch).

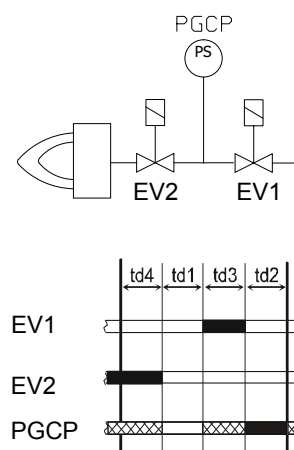


**DANGER!** Incorrect motor rotation can seriously damage property and injure people. **ATTENTION:** once the gas train is mounted according to the diagram on Fig. 3, the gas proving test must be performed, according to the procedure set by the laws in force.

### Integrated proving system (burners equipped with LME7x, LMV, LDU)

This paragraph describes the integrated proving system operation sequence:

- At the beginning both the valves (EV1 and EV2) must be closed.
- Test space evacuating: EV2 valve (burner side) opens and keep this position for a preset time (td4), in order to bring the test space to ambient pressure. Test atmospheric pressure: EV2 closes and keep this position for a preset time (test time td1). The pressure switch PGCP has not to detect a rise of pressure.
- Test space filling: EV1 opens and keep this position for a preset time (td3), in order to fill the test space.
- Test gas pressure: EV1 closes and keep this position for a preset time (td2). The pressure switch PGCP has not to detect a pressure drop down.

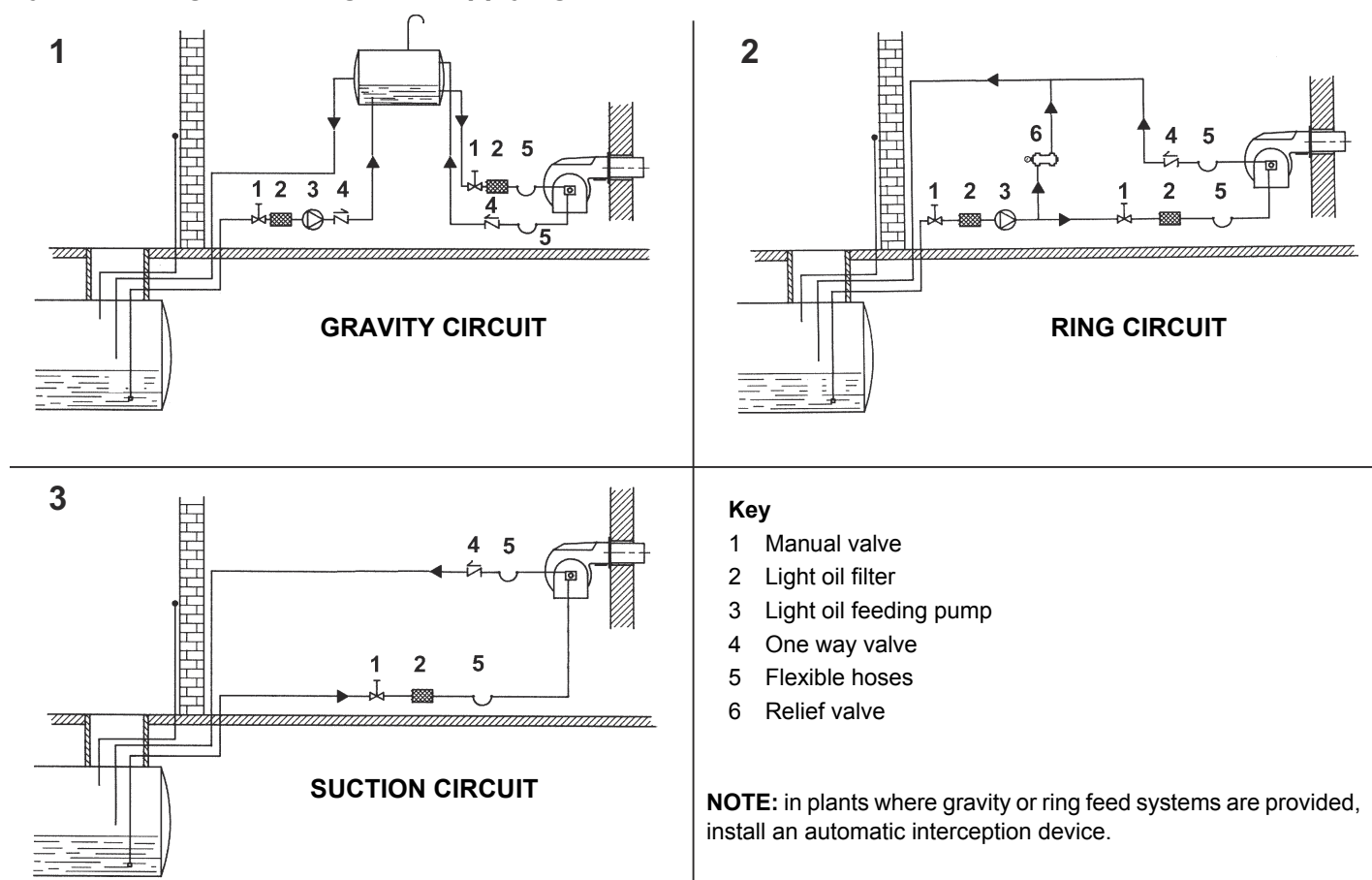


If all of the test phases are passed the proving system test is successful, if not a burner lockout happens.

On LMV5x and LMV2x/3x and LME73 (except LME73.831BC), the valve proving can be parameterized to take place on startup, shutdown, or both. On LME73.831BC the valve proving is parameterized to take place on startup only.

## OIL TRAIN CONNECTIONS

### Hydraulic diagrams for light oil supplying circuits

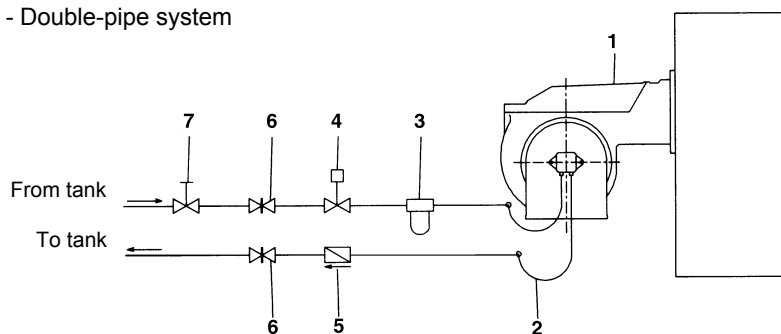


## Installation diagram of light oil pipes



please read carefully the “warnings” chapter at the beginning of this manual.

Fig. 13 - Double-pipe system



The burner is supplied with filter and flexible hoses, all the parts upstream the filter and downstream the return flexible hose, must be installed by the customer. As far as the hoses connection, see the related paragraph.

### Key

- 1 Burner
- 2 Flexible hoses (fitted)
- 3 Light oil filter (fitted)
- 4 Automatic interceptor (\*)
- 5 One-way valve (\*)
- 6 Gate valve
- 7 Quick-closing gate-valve (outside the tank or boiler rooms)

(\*) Only for installations with gravity, siphon or forced circulation feed systems. If the device installed is a solenoid valve, a timer must be installed to delay the valve closing. The direct connection of the device without a timer may cause pump breaks.

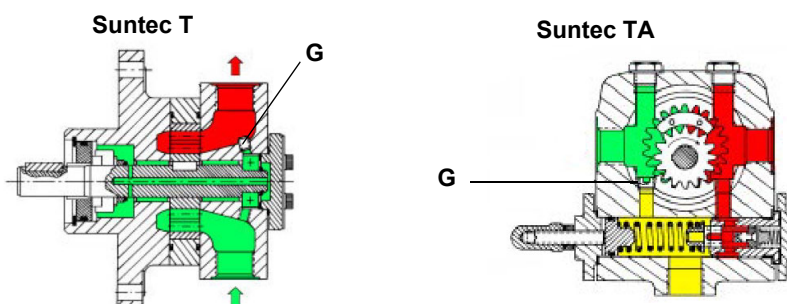
Depending on the installed pump, it is possible to design the plant for single or double pipe feeding line

**Single-pipe system:** a single pipe drives the oil from the tank to the pump's inlet. Then, from the pump, the pressurised oil is driven to the nozzle: a part comes out from the nozzle while the other part goes back to the pump. In this system, the by-pass plug, if provided, must be removed and the optional return port, on the pump's body, must be sealed by steel plug and washer.

**Double-pipe system:** as for the single pipe system, a pipe that connects the tank to the pump's inlet is used besides another pipe that connects the pump's return port to the tank, as well. The excess of oil goes back to the tank: this installation can be considered self-bleeding. If provided, the inside by-pass plug must be installed to avoid air and fuel passing through the pump.

Burners come out from the factory provided for double-pipe systems. They can be suited for single-pipe system (recommended in the case of gravity feed) as described before. To change from a 1-pipe system to a 2-pipe-system, insert the by-pass plug **G** (as for ccw-rotation- referring to the pump shaft).

**Caution:** Changing the direction of rotation, all connections on top and side are reversed. **HP UHE series pumps:** a kit (Art.-Nr.: 0841211) is required for the transition from 2-pipe to 1-pipe system



## Diesel filters



|   | Item        | Note | Connection | Max. operating pressure | Max. operating temperature | Filtering degree | Protection |
|---|-------------|------|------------|-------------------------|----------------------------|------------------|------------|
| 5 | 20151PE (*) | -    | 3/8"       | 1 bar                   | -20, 60 °C                 | 100 μ            | -          |
| 6 | 20201PL (*) | -    | 3/8"       | 1 bar                   | -20, 60 °C                 | 100 μ            | -          |
| 7 | GA70501     | -    | 1"         | 4 bar                   | 90 °C                      | 100 μ            | IP65       |

(\*) Supplied per pilot diesel fuel if present

## About the use of fuel pumps

- Do not use fuel with additives to avoid the possible formation over time of compounds which may deposit between the gear teeth, thus obstructing them.
- After filling the tank, wait before starting the burner. This will give any suspended impurities time to deposit on the bottom of the tank, thus avoiding the possibility that they might be sucked into the pump.
- On initial commissioning a "dry" operation is foreseen for a considerable length of time (for example, when there is a long suction line to bleed). To avoid damages inject some lubrication oil into the vacuum inlet.
- Care must be taken when installing the pump not to force the pump shaft along its axis or laterally to avoid excessive wear on the joint, noise and overloading the gears.
- Pipes should not contain air pockets. Rapid attachment joint should therefore be avoided and threaded or mechanical seal junctions preferred. Junction threads, elbow joints and couplings should be sealed with removable seal component. The number of junctions should be kept to a minimum as they are a possible source of leakage.
- Do not use PTFE tape on the suction and return line pipes to avoid the possibility that particles enter circulation. These could deposit on the pump filter or the nozzle, reducing efficiency. Always use O-Rings or mechanical seal (copper or aluminium gaskets) junctions if possible.
- An external filter should always be installed in the suction line upstream the fuel unit.



**ATTENTION:** before the burner first start, it is mandatory to fill the adduction pipes with diesel fuel and bleed out residual air bubbles. Prior to switching on the burner, check direction of rotation of the pump motor by briefly pressing the starter switch; ensure there are no anomalous sounds during equipment operation, and only then turn on the burner. Neglect to comply with this requirement will invalidate the burner warranty.

| HP-Technick UHE-A..   |                            |
|-----------------------|----------------------------|
| Oil viscosity         | 3 ÷ 75 cSt                 |
| Oil temperature       | 0 ÷ 150°C                  |
| Min. suction pressure | - 0.45 bar to avoid gasing |
| Max. suction pressure | 5 bar                      |
| Max. return pressure  | 5 bar                      |
| Rotation speed        | 3600 rpm max.              |

1. Connection for manometer 1 – delivery (M1) – G1/4
2. Connection for manometer 2 – suction (M2) – G1/4
3. Connection for manometer 3 (M3)

A. Suction connection– G1/2

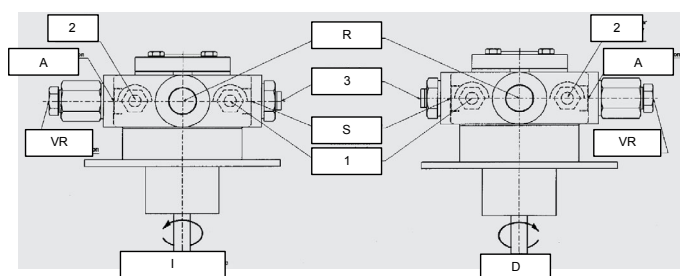
D. Direct - clockwise

I. Indirect – counter clockwise

R. By-pass connection– G1/2

S. Delivery connection – G1/2

VR. After removal of cover screw: pressure regulation

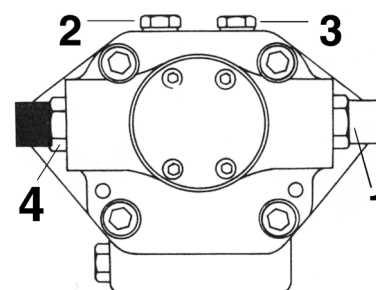


| Suntec T..               |                             |
|--------------------------|-----------------------------|
| Viscosity                | 3 - 75 cSt                  |
| Oil temperature          | 0 - 150 °C                  |
| Minimum suction pressure | - 0.45bar to prevent gasing |
| Maximum suction pressure | 5 bar                       |
| Rated speed              | 3600 rpm max.               |

### Key

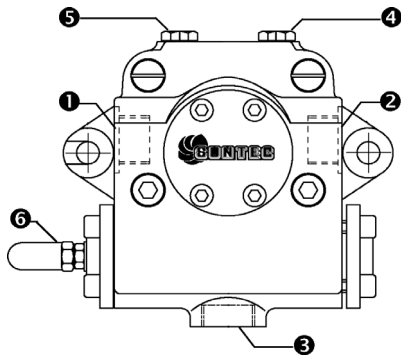
- 1 Inlet G3/4
- 2 Pressure gauge port G1/4
- 3 Vacuum gauge port to measure the inlet vacuum G1/4
- 4 To pressure adjusting valve G3/4

"Note: pump with "C" rotation.



| Suntec TA..           |                            |
|-----------------------|----------------------------|
| Oil viscosity         | 3 ÷ 75 cSt                 |
| Oil temperature       | 0 ÷ 150°C                  |
| Min. suction pressure | - 0.45 bar to avoid gasing |
| Max. suction pressure | 5 bar                      |
| Max. return pressure  | 5 bar                      |
| Rotation speed        | 3600 rpm max.              |

- 1. Inlet G1/2
- 2. To the nozzle G1/2
- 3. Return G1/2
- 4. Pressure gauge port G1/4
- 5. Vacuum gauge port G1/4
- 6. Pressure governor



Connecting the oil flexible hoses to the pump

To connect the flexible oil hoses to the pump, proceed as follows, according to the pump provided:

- 1 remove the closing nuts A and R on the inlet and return connections of the pump;
- 2 screw the rotating nut of the two flexible hoses on the pump **being careful to avoid exchanging the lines**: see the arrows marked on the pump.

For further information, refer to the technical documentation of the pump.

| Suntec T+TV                                                                                                                                                                                                                    | HP Technik UHE-A                                                                                                                                                                                                                      | Suntec TA                                                                                                                                                                                                                      |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| A close-up photograph of the Suntec T+TV pump. It shows two brass-colored hexagonal nuts on the inlet and return ports. The nut on the left is labeled 'A' and the nut on the right is labeled 'R'. Both are pointing upwards. | A close-up photograph of the HP Technik UHE-A pump. It shows two brass-colored hexagonal nuts on the inlet and return ports. The nut on the left is labeled 'A' and the nut on the right is labeled 'R'. Both are pointing downwards. | A close-up photograph of the Suntec TA pump. It shows two brass-colored hexagonal nuts on the inlet and return ports. The nut on the left is labeled 'A' and the nut on the right is labeled 'R'. Both are pointing downwards. |

## ELECTRICAL CONNECTIONS



**WARNING!** Respect the basic safety rules. make sure of the connection to the earthing system. do not reverse the phase and neutral connections. fit a differential thermal magnet switch adequate for connection to the mains. **WARNING!** before executing the electrical connections, pay attention to turn the plant's switch to OFF and be sure that the burner's main switch is in 0 position (OFF) too. Read carefully the chapter "WARNINGS", and the "Electrical connections" section.

**ATTENTION:** Connecting electrical supply wires to the burner terminal block MA, be sure that the ground wire is longer than phase and neutral ones.

To execute the electrical connections, proceed as follows:

- 1 remove the cover from the electrical board, unscrewing the fixing screws;
- 2 execute the electrical connections to the supply terminal board as shown in the attached wiring diagrams;
- 3 check the direction of the fan motor (see next paragraph);
- 4 refit the panel cover.
- 5



**WARNING:** (only for double stage and progressive burners) The burner is provided with an electrical bridge between terminals 6 and 7; when connecting the high/low flame thermostat, remove this bridge before connecting the thermostat.

### Rotation of electric motor

Once the electrical connection of the burner is executed, remember to check the rotation of the electric motor. The motor should rotate according to the "arrow" symbol on the body. In the event of wrong rotation, reverse the three-phase supply and check again the rotation of the motor.



**CAUTION:** check the motor thermal cut-out adjustment

**NOTE:** the burners are supplied for three-phase 380 V or 400 V supply, and in the case of three-phase 220 V or 230 V supply it is necessary to modify the electrical connections into the terminal box of the electric motor and replace the overload tripped relay.

### Note on electrical supply

In the case where the power supply of the AUXILIARIES of the phase-phase burner (without a neutral), for the flame detection it is necessary to connect the RC circuit Siemens between the terminal 2 (terminal X3-04-4 in case of LMV2x, LMV3x, LMV5x, LME7x) of the base and the earth terminal, RC466890660. For LMV5 control box, please refer to the labeling recommendations available on the Siemens CD attached to the burner

#### Key

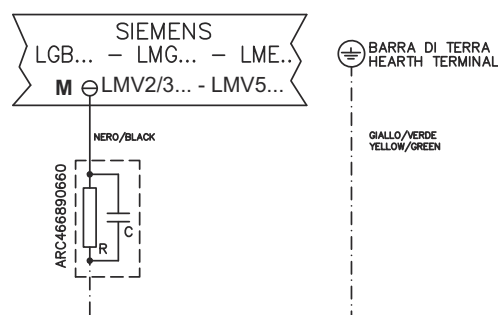
C - Capacitor (22 nF , 250 V)

LME / LMV - Siemens control box

R - Resistor (1MΩ)

M: Terminal 2 (LGB, LME), Terminal X3-04-4 ( LMV2x, LMV3x, LMV5, LME7x)

RC466890660 - RC Siemens filter



## PART III: OPERATION



**DANGER!** *Incorrect motor rotation can seriously damage property and injure people.* **WARNING:** *before starting the burner up, be sure that the manual cutoff valves are open and check that the pressure upstream the gas train complies the value quoted on paragraph "Technical specifications". Be sure that the mains switch is closed.*

**DANGER:** *During commissioning operations, do not let the burner operate with insufficient air flow (danger of formation of carbon monoxide); if this should happen, make the gas decrease slowly until the normal combustion values are achieved.* **WARNING:** *never loose the sealed screws! otherwise, the device warranty will be immediately invalidate!*

## LIMITATIONS OF USE

THE BURNER IS AN APPLIANCE DESIGNED AND CONSTRUCTED TO OPERATE ONLY AFTER BEING CORRECTLY CONNECTED TO A HEAT GENERATOR (E.G. BOILER, HOT AIR GENERATOR, FURNACE, ETC.), ANY OTHER USE IS TO BE CONSIDERED IMPROPER AND THEREFORE DANGEROUS.

THE USER MUST GUARANTEE THE CORRECT FITTING OF THE APPLIANCE, ENTRUSTING THE INSTALLATION OF IT TO QUALIFIED PERSONNEL AND HAVING THE FIRST COMMISSIONING OF IT CARRIED OUT BY A SERVICE CENTRE AUTHORIZED BY THE COMPANY MANUFACTURING THE BURNER.

A FUNDAMENTAL FACTOR IN THIS RESPECT IS THE ELECTRICAL CONNECTION TO THE GENERATOR'S CONTROL AND SAFETY UNITS (CONTROL THERMOSTAT, SAFETY, ETC.) WHICH GUARANTEES CORRECT AND SAFE FUNCTIONING OF THE BURNER.

THEREFORE, ANY OPERATION OF THE APPLIANCE MUST BE PREVENTED WHICH DEPARTS FROM THE INSTALLATION OPERATIONS OR WHICH HAPPENS AFTER TOTAL OR PARTIAL TAMPERING WITH THESE (E.G. DISCONNECTION, EVEN PARTIAL, OF THE ELECTRICAL LEADS, OPENING THE GENERATOR DOOR, DISMANTLING OF PART OF THE BURNER).

NEVER OPEN OR DISMANTLE ANY COMPONENT OF THE MACHINE EXCEPT FOR ITS MAINTENANCE.

TO SECURE THE MACHINE, ACT ON THE ISOLATOR SWITCH. IN CASE OF ANOMALIES THAT REQUIRED A SHUT DOWN OF THE BURNER, IT'S POSSIBLE TO ACT ON THE AUXILIARY LINE SWITCH, LOCATED ON THE BURNER FRONT PANEL.

IN CASE OF A BURNER SHUT-DOWN, RESET THE CONTROL BOX BY MEANS OF THE RESET PUSHBUTTON. IF A SECOND SHUT-DOWN TAKES PLACE, CALL THE TECHNICAL SERVICE, WITHOUT TRYING TO RESET FURTHER.

**WARNING:** DURING NORMAL OPERATION THE PARTS OF THE BURNER NEAREST TO THE GENERATOR (COUPLING FLANGE) CAN BECOME VERY HOT, AVOID TOUCHING THEM SO AS NOT TO GET BURNT.

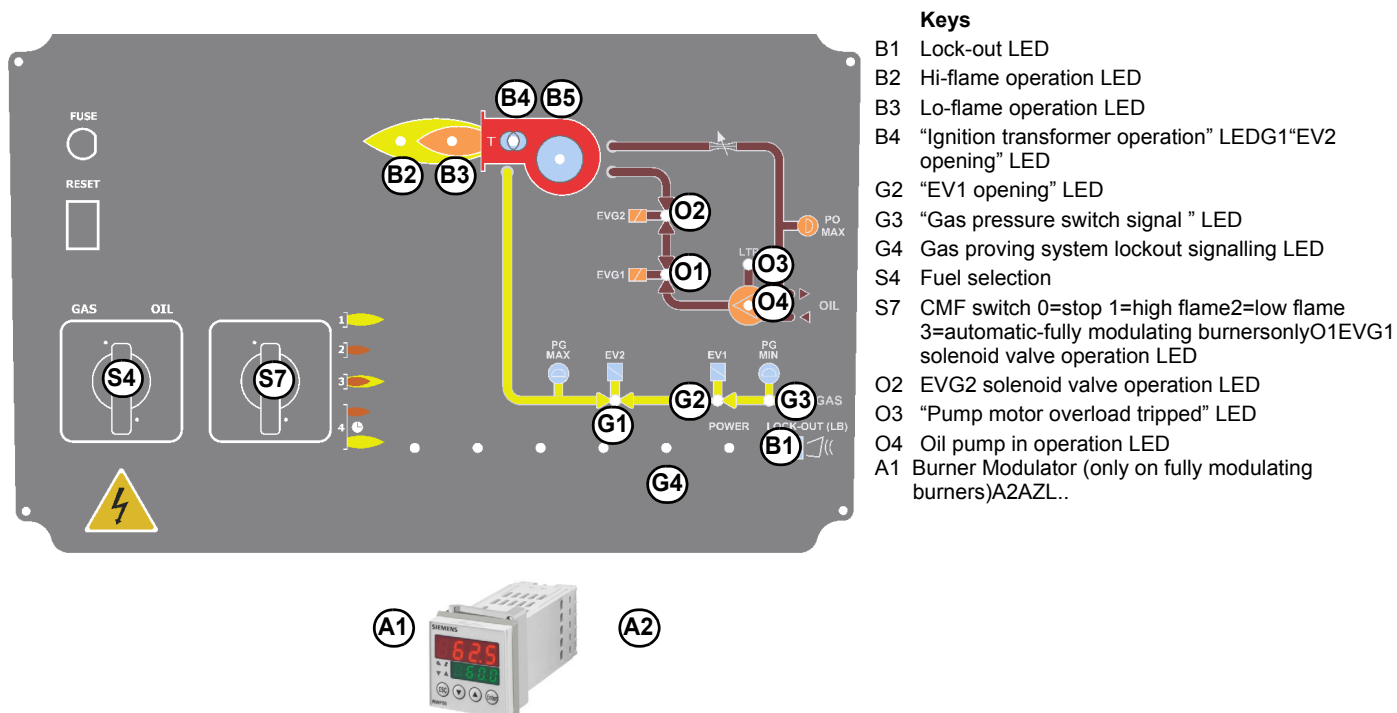


Рис. 4

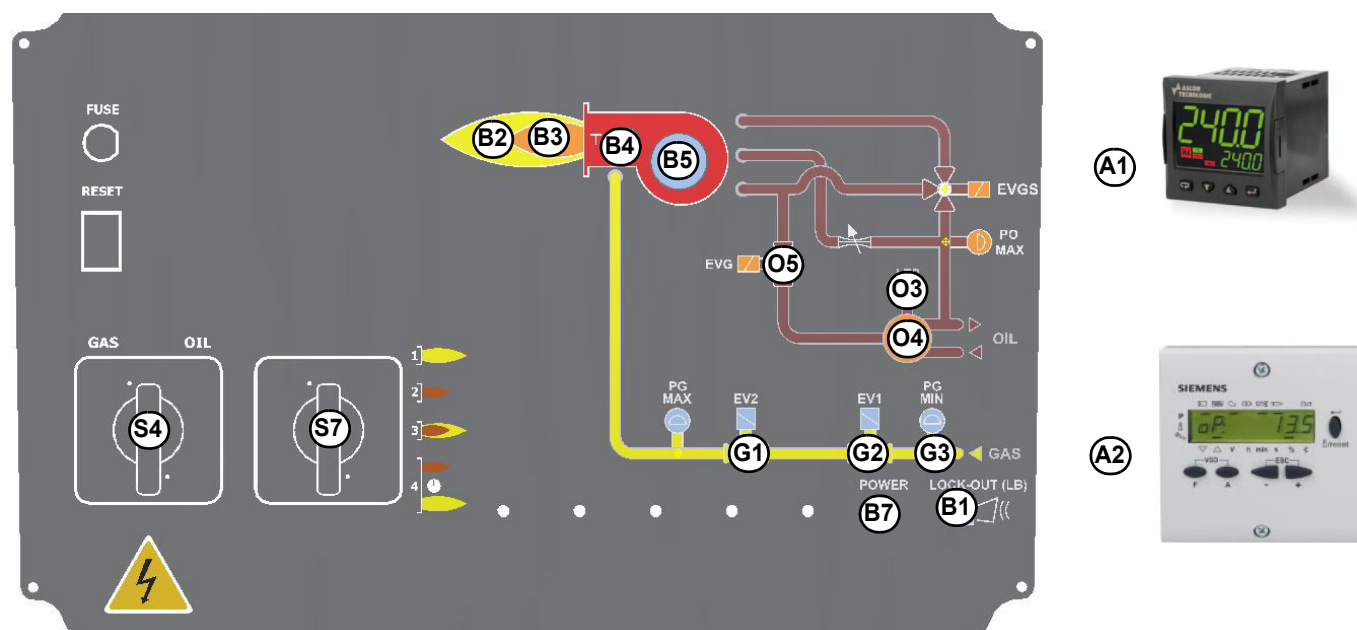


Fig. 5 - Burner front panel

**Keys**

- B1 Lock-out LED
- B2 Hi-flame operation LED
- B3 Lo-flame operation LED
- B4 "Ignition transformer operation" LED
- B7 Burner ignition LED
- G1 "EV2 opening" LED

- G2 "EV1 opening" LED
- G3 "Gas pressure switch signal" LED
- S4 Fuel selection
- S7 CMF switch 0=stop, 1=high flame, 2=low flame, 3=automatic (fully modulating burners only)
- O3 "Pump motor overload tripped" LED
- O4 Oil pump in operation LED

- O5 Oil valve EVG operation signalling lamp
- A1 Burner Modulator (only on fully modulating burners)
- A2 AZL..

**Fuel selection:**

- In order to start the burner with gas or light oil, the operator must commute the selector on the burner control panel on (1) = gas, or (2) = light oil.  
If the selector is set on (1) the gas cock must be open, while the light oil cock must be closed. Viceversa if the selector is set on (2).  
**CAUTION:** if the fuel chosen is oil, be sure the cutoff valves on the feed and return pipes are open.
- Check the control box is not locked; if so, reset it by means of the button on LMV panel.
- Check the series of thermostats and pressure switches turn the burner to on.

**Gas operation**

- At the beginning of the start-up cycle, the actuator drives the air damper to the maximum opening position, then the fan motor starts up: the pre-purge phase begins.
- At the end of the pre-purge, the air damper is driven to the ignition position, the ignition transformer is energised (signalled by the light **B4** on the front panel) then, few seconds later, the EV1 and EV2 gas valves are energised (light G1 and G2 on the front panel).
- Few seconds after the gas valves opening, the ignition transformer is de-energised and light **B4** turns to off.
- The burner operates in the low flame stage; few seconds later the two-stages operation begins and the burner output increases or decreases, driven by the external thermostats (progressive burners) or by the modulator (fully-modulating burners).

**Light oil operation**

- The fan motor starts and the pre-purge phase as well. Since the pre-purge phase must be carried out at the maximum air rate, the control box drives the actuator opening and when the maximum opening position is reached, the pre-purge time counting starts.
- At the end of the pre-purge time, the actuator is in the light oil ignition position: the ignition transformer is energised (lamp **B4** on); the ignitor gas valves and the light oil valves open. Few seconds after the valves opening, the transformer is de-energised and lamp **B4** turns off.
- The burner is now operating, meanwhile the actuator goes to the high flame position; after some seconds, the two-stage operation begins; the burner is driven automatically to high flame or low flame, according to the plant requirements. Operation in high or low flame is signalled by LED **B2** on the burner control panel.

The fuel is pushed into the pump to the nozzle at the delivery pressure set by the pressure governor. The solenoid valve stops the fuel immission into the combustion chamber. The fuel flow rate that is not burnt goes back to the tank through the return circuit. The nozzle is feeded at constant pressure, while the return line pressure is adjusted by means of the pressure governor controlled by an actuator..

**AIR FLOW AND FUEL ADJUSTMENT**

**WARNING! During commissioning operations, do not let the burner operate with insufficient air flow (danger of formation of carbon monoxide); if this should happen, make the fuel decrease slowly until the normal combustion values are achieved.**

**WARNING! the combustion air excess must be adjusted according to the values in the following chart.**

| Recommended combustion parameters |                                 |                                |
|-----------------------------------|---------------------------------|--------------------------------|
| Fuel                              | Recommended (%) CO <sub>2</sub> | Recommended (%) O <sub>2</sub> |
| Natural gas                       | 9 ÷ 10                          | 3 ÷ 4.8                        |
| Light oil                         | 11.5 ÷ 13                       | 2.9 ÷ 4.9                      |
| LPG                               | 11 ÷ 12                         | 2.8 ÷ 4.3                      |

**Adjustments - brief description**

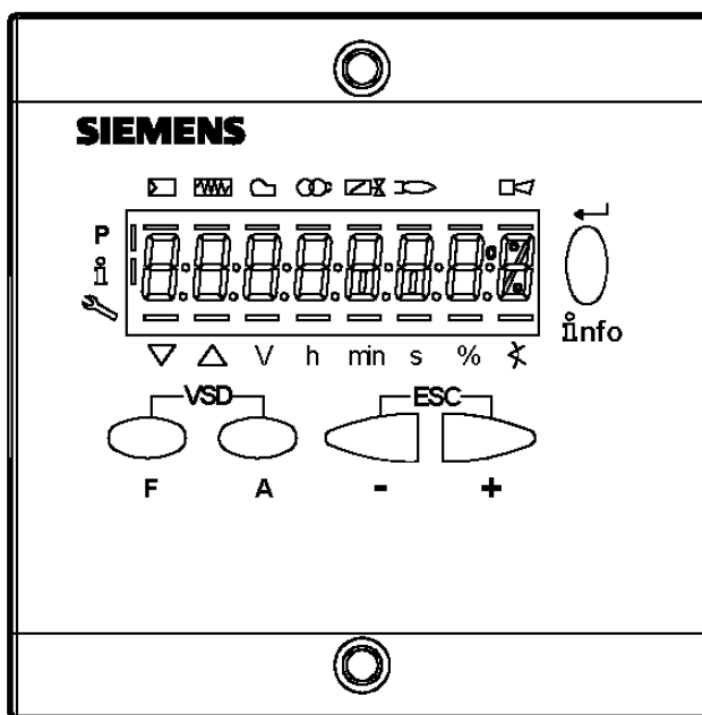
The air and fuel rates adjustments must be performed at the maximum output first ("high flame"): see the LMV related manual.

- Check that the combustion parameters are in the suggested limits.
- Check the flow rate measuring it on the counter or, if it was not possible, verifying the combustion head pressure by means of a differential pressure gauge, as described on par. "Measuring the gas pressure in the combustion head".
- Then, adjust the combustion values by setting the "gas/air" ratio" curvepoints (see the LMV related manual).
- Set, now, the low flame output (according to the procedure described on the "Siemens LMV manual") in order to avoid the low flame output increasing too much or that the flues temperature gets too low to cause condensation in the chimney.

**User interface**

The AZL2x.. display is shown below:

The keys functions are the following:



#### Key F

Used to adjust the “fuel” actuator position (Fuel):

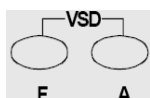
While pressing the **F** key, the “fuel” actuator position can be changed by means of the **+** and **-** keys.



#### Key A

Used to adjust the “air” actuator position (Air):

While pressing the **A** key, the “air” actuator position can be changed by means of the **+** and **-** keys.



#### Key F + A

While pressing the two keys contemporarily, the **code** message will appear: by entering the proper password it is possible to access the **Service** mode.



#### Info and Enter keys

Used for **Info** and **Service** menus

Used as **Enter** key in the setting modes

Used as **Reset** key in the burner operation mode

Used to enter a lower level menu



#### -Key -

Used to decrease a a value

Used to enter Info and Service during the curve adjustments



#### +Key +

Used to increase a a value

Used to enter Info and Service during the curve adjustments

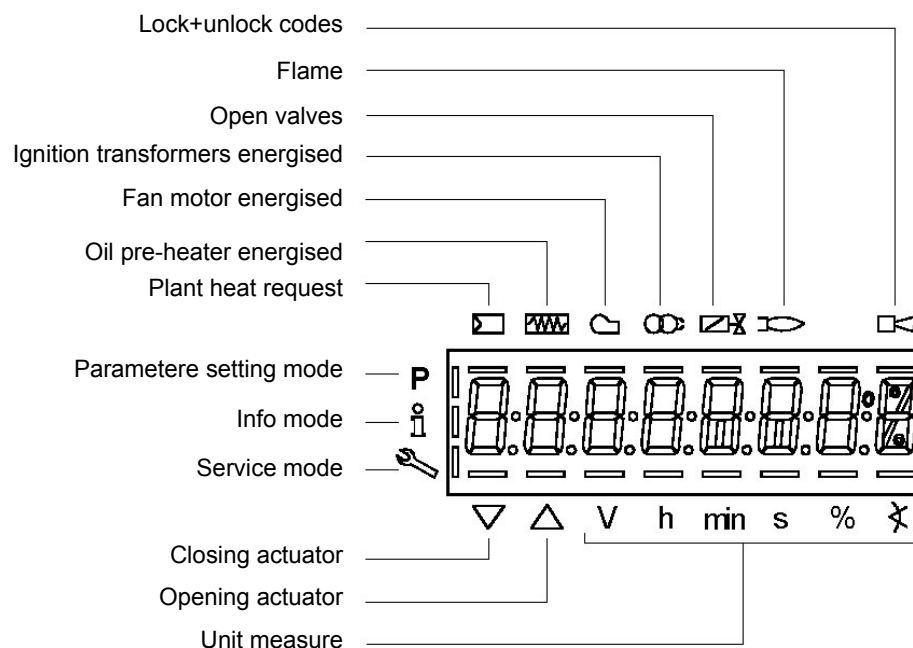
#### Keys (+ & -) = ESC

By pressing **+** and **-** at the same time, the ESCAPE function is performed:



to enter a lower level menu

The display will show these data:



The display will show these data:

### Setting menu

The setting menu is divided into different blocks:

| Bloc. | Descrizione           | Description    | Password             |
|-------|-----------------------|----------------|----------------------|
| 100   | Informazioni generali | General        | OEM / Service / Info |
| 200   | Controllo bruciatore  | Burner control | OEM / Service        |
| 400   | Curve rapporto        | Ratio curves   | OEM / Service        |
| 500   | Controllo rapporto    | Ratio control  | OEM / Service        |
| 600   | Servocomandi          | Actuators      | OEM / Service        |
| 700   | Storico errori        | Error history  | OEM / Service / Info |
| 900   | Dati di processo      | Process data   | OEM / Service / Info |

The accesses to the various blocks are allowed by passwords. Passwords are divided into three levels:

- User level (info): no password needed
- Service level (Service)
- Manufacturer level (OEM)

### PHASES LIST

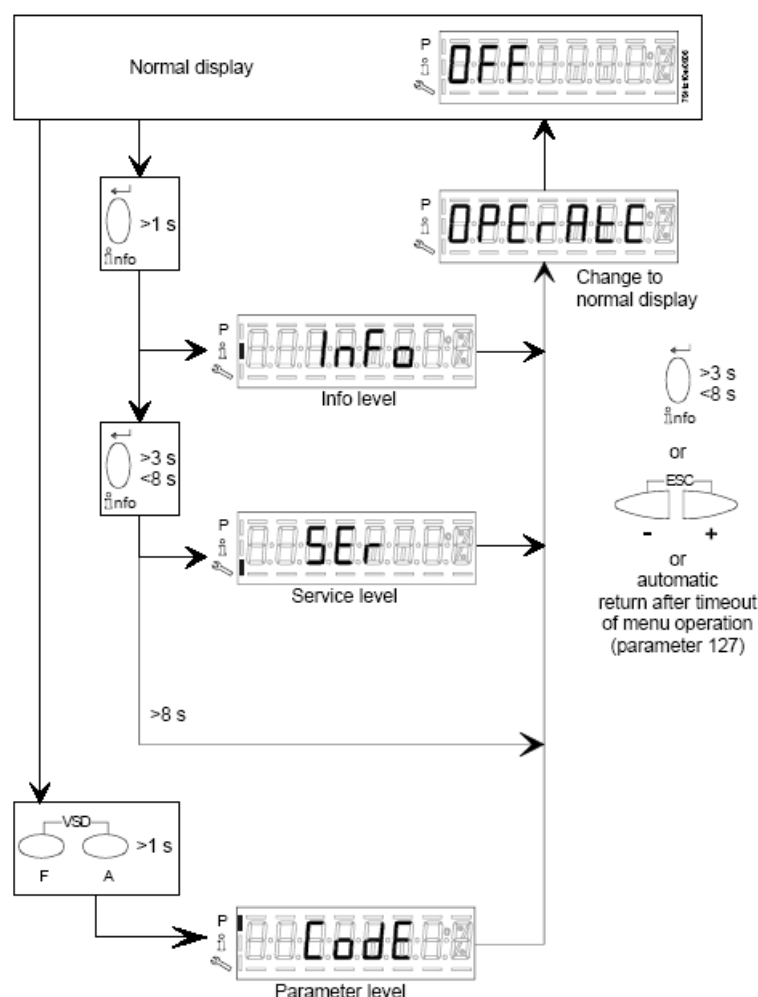
During operation, the following program phases are shown. The meaning for each phase is quoted in the table below

| Fase / Phase | Funzione                                                                                               | Function                                                           |
|--------------|--------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------|
| Ph00         | Fase blocco                                                                                            | Lockout phase                                                      |
| Ph01         | Fase di sicurezza                                                                                      | Safety phase                                                       |
| Ph10         | t10 = tempo raggiungimento posizione riposo                                                            | t10 = home run                                                     |
| Ph12         | Pausa                                                                                                  | Standby (stationary)                                               |
| Ph22         | t22 = tempo di salita ventilatore (motore ventilatore = ON, valvola intercettazione di sicurezza = ON) | t22 = fan ramp up time (fan motor = ON, safety shutoff valve = ON) |
| Ph24         | Verso posizione preventilazione                                                                        | Traveling to the prepurge position                                 |
| Ph30         | t1 = tempo preventilazione                                                                             | t1 = prepurge time                                                 |
| Ph36         | Verso posizione accensione                                                                             | Traveling to the ignition position                                 |
| Ph38         | t3 = tempo preaccensione                                                                               | t3 = preignition time                                              |

|      |                                                                                                         |                                                                                       |
|------|---------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
| Ph40 | TSA1 = primo tempo sicurezza (trasformatore accensione ON)                                              | TSA1= 1st safety time (ignition transformer ON)                                       |
| Ph42 | TSA1 = primo tempo sicurezza (trasformatore accensione OFF)                                             | TSA1 = 1st safety time (ignition transformer OFF)<br>t42 = preignition time OFF       |
| Ph44 | t44 = intervallo 1                                                                                      | t44 = interval 1                                                                      |
| Ph50 | TSA2 = secondo tempo sicurezza                                                                          | TSA2 = 2nd safety time                                                                |
| Ph52 | t52 = intervallo 2                                                                                      | t52 = interval 2                                                                      |
| Ph60 | Funzionamento 1 (stazionario)                                                                           | Operation 1 (stationary)                                                              |
| Ph62 | t62 = massimo tempo bassa fiamma (funzionamento 2, in preparazione per spegnimento, verso bassa fiamma) | t62 = max. time low-fire (operation 2, preparing for shutdown, traveling to low-fire) |
| Ph70 | t13 = tempo postcombustione                                                                             | t13 = afterburn time                                                                  |
| Ph72 | Verso posizione postcombustione                                                                         | Traveling to the postpurge position                                                   |
| Ph74 | t8 = tempo postventilazione                                                                             | t8 = postpurge time                                                                   |
| Ph80 | t80 = tempo evacuazione controllo tenuta valvole                                                        | t80 = valve proving test evacuation time                                              |
| Ph81 | t81 = tempo perdita pressione atmosferica, prova atmosferica                                            | t81 = leakage time test time atmospheric pressure, atmospheric test                   |
| Ph82 | t82 = test perdita, test riempimento                                                                    | t82 = leakage test filling test, filling                                              |
| Ph83 | t83 = tempo perdita pressione gas, test pressione                                                       | t83 = leakage test time gas pressure, pressure test                                   |
| Ph90 | Tempo attesa "mancanza gas"                                                                             | Gas shortage waiting time                                                             |

### Entering the Parameter levels

By means of a proper use of the keys, it is possible to enter the various level parameters, as shown in the following flow chart:



The burner and consequently the LMV2x.. are factory set; the air and fuel curves as set as well.

### Info level

To enter the **Info** level, proceed as follows:

- 1 in any menu position, press keys **+** and **-** at the same time, then the program will start again: the display will show **OFF**.



- 2 until the display will show **InFo**, Press the **enter (InFo)** key



- 3 then it will show the first code (167) flashing, on the right side it will show the data entered. By pressing **+** or **-** it is possible to scroll (up or down) the parameter list.
- 4 If a dot-line is shown on the right, there is no enough room for complete visualisation: press **enter** again the data will be completely shown for 1 to 3 seconds. By pressing **enter** or **+** and **-** at the same time, the system will exit the parameter visualisation and go back to the flashing number.

The **Info** level shows some basic parameters as:

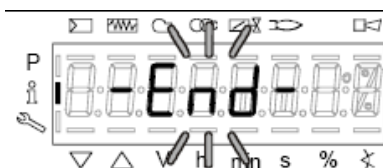
| Parameter | Description                        |
|-----------|------------------------------------|
| 167       | Cubic meters of fule (resettable)  |
| 162       | Operating hours (resettable)       |
| 163       | Device operating hours             |
| 164       | Burners start-ups (resettable)     |
| 166       | Total number of start-ups          |
| 113       | Burner number (i.e. serial number) |
| 107       | Software version                   |
| 102       | Software date                      |
| 103       | Device serial number               |
| 104       | Customer code                      |
| 105       | Version                            |
| 143       | Free                               |

- 5 Example: choose parameter 102 to show the date



the display shows parameter **102** flashing on the left and characters **.\_.\_** on the right.

- 6 press **InFo** for 1-3 seconds: the date will appear
- 7 press **InFo** to go back to parameter "102"
- 8 by pressing **+** / **-**, it is possible to scroll up/down the parameter list (see table above), or, by pressing **ESC** or **InFo** for more seconds, the display will show
- 9 Once the last parameter is accessed (143) by pressing **+**, the **End** message will flash.



- 10 Press **InFo**  for more than three seconds or for more than three seconds orto return to the normal display.



If a message like the one below is shown during operation,



it means that the burner is locked out and the Error code is shown (in the example “error code:4”); this message is alternating with another message



Diagnostic code (in the example “diagnostic code:3”). Record the codes and find out the fault in the Error table.

To perform the reset, press InFo for one second:



The unit displays an event which does not lead to shutdown.

The display shows current error code **c**: alternating with diagnostic code **d**:



Press **InFo** to return to the display of phases.

Example: Error code **111** / diagnostic code **0**



To reset, press InFo for a second. Record the codes and check the Error List to find the type of faults.

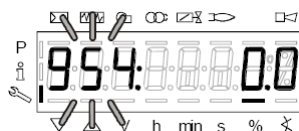
### Service level

To enter the Service mode, press InFo until the display will show:

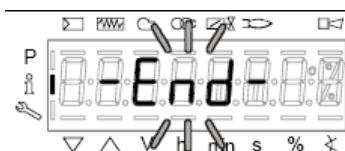


The service level shows all the information about flame intensity, actuators position, number and lock codes:

| Parameter | Description                                            |
|-----------|--------------------------------------------------------|
| 954       | Flame intensity                                        |
| 121       | % output, if set = automatic operation                 |
| 922       | Actuators position, 00=combustibile; 01= aria          |
| 161       | Lock-outs number                                       |
| 701..725  | Lock-outs History (see chapter 23 in the LMV2x manual) |



- 1 .the first parameter will be "954": the percentage of flame is shown on the right. By pressing + or - it is possible to scroll up/down the parameter list.
- 2 Once the last parameter is accessed (143) by pressing + , the **End** message will blink.



- 3 Press **InFo**  for more than three seconds or  for more than three seconds or to return to the normal display.



For further information, see the LMV2 related manual.

## ADJUSTMENTS FOR GAS OPERATION

### *Air flow and gas adjustment*

- startup the burner by selecting GAS by means of the switch on the burner control panel
- Adjust the air and gas flow rates, in accordance to the "air/gas ratio" curvepoints setting procedure on the LMV manual,. Check continuously, the flue gas analysis, to avoid combustion with air excess.
- Once the butterfly valve is completely opened, acting on the pressure stabiliser of the valves group, adjust the **gas flow rate in the high flame stage** as to meet the values requested by the boiler/utilisation:
- If necessary, change the combustion head positionl.
- The air and gas flow rate are now adjusted at the maximum power stage: go on with the point to point adjustment, as to reach the minimum output
- Adjust the pressure switches

## Adjusting the gas valves group

### Multibloc MB-DLE

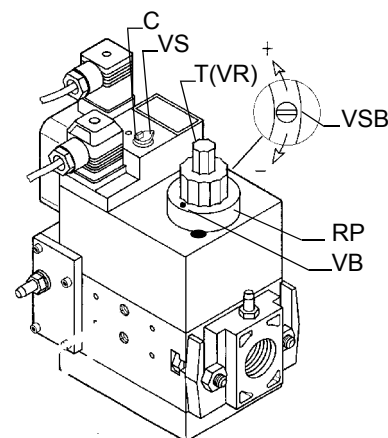
The multibloc unit is a compact unit consisting of two valves, gas pressure switch, pressure stabilizer and gas filter.

The valve is adjusted by means of the **RP** regulator after slackening the locking screw **VB** by a number of turns. By unscrewing the regulator **RP** the valve opens, screwing the valve closes. To set the fast opening remove cover **T**, reverse it upside down and use it as a tool to rotate screw **VR**. Clockwise rotation reduces start flow rate, anticlockwise rotation increases it.

Do not use a screwdriver on the screw **VR**!

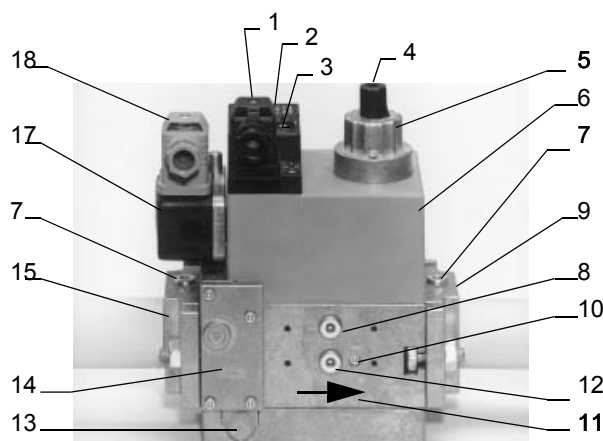
The pressure stabilizer is adjusted by operating the screw **VS** located under the cover **C**. By screwing down the pressure is increased and by unscrewing it is reduced.

Note: the screw **VS** must be removed only in case of replacement of the coil.



#### Key

- |                                                                    |                                                               |
|--------------------------------------------------------------------|---------------------------------------------------------------|
| 1 Electrical connection for valves                                 | 9 Output flange                                               |
| 2 Operation display (optional)                                     | 10 Test point connection M4 downstream of valve 2             |
| 3 Pressure governor closing tap                                    | 11 Gas flow direction                                         |
| 4 Start setting cap                                                | 12 Test connection G 1/8 downstream of valve 1, on both sides |
| 5 Hydraulic brake and rate regulator                               | 13 Vent nozzle pressure regulator                             |
| 6 Coil                                                             | 14 Filter (below cover)                                       |
| 7 Test point connection G 1/8                                      | 15 Input flange                                               |
| 8 Test point connection G 1/8 downstream of valve 1, on both sides | 17 Pressure switch                                            |
|                                                                    | 18 Pressure switch electric connection                        |



## MultiBloc MBE

### Regulation VD-R whith PS

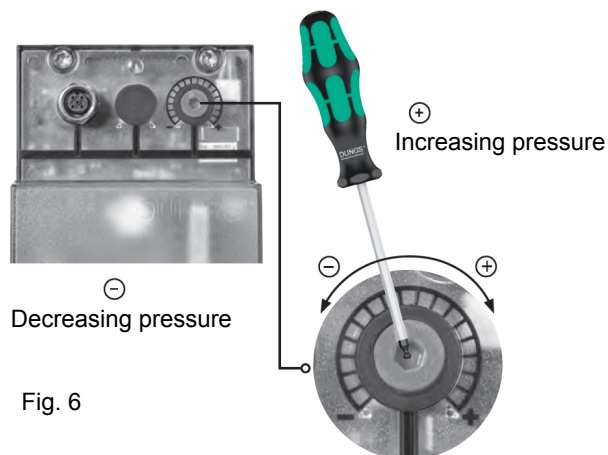


Fig. 6



**Setting scale is „Not“ linear! Various sensors available. Output pressure according to sensor's measuring range.**



**Adjust the outlet pressure to the value specified by the burner or equipment manufacturer!**



**While making outlet pressure adjustments, do not exceed a value that creates a hazardous condition to the burner!**

**ATTENTION:** To set the outlet pressure of the VD-R regulator, act on the adjustment ring nut (Fig. 10)

The position of the indicator in the dial indicates the value of the outlet pressure calculated as a percentage of the full scale of the PS sensor (Fig. 11)

| Outlet pressure  | MIN                           | 10%                            | 25%                              | 50%                               | 75%                               | MAX                               |
|------------------|-------------------------------|--------------------------------|----------------------------------|-----------------------------------|-----------------------------------|-----------------------------------|
| <b>PS-10/40</b>  | 4 mbar<br>0,4 kPa<br>2 "w.c.  | 10 mbar<br>1,0 kPa<br>4 "w.c.  | 25 mbar<br>2,5 kPa<br>10 "w.c.   | 50 mbar<br>5,0 kPa<br>20 "w.c.    | 75 mbar<br>7,5 kPa<br>30 "w.c.    | 100 mbar<br>10,0 kPa<br>40 "w.c.  |
| <b>PS-50/200</b> | 20 mbar<br>2,0 kPa<br>8 "w.c. | 50 mbar<br>5,0 kPa<br>20 "w.c. | 125 mbar<br>12,5 kPa<br>50 "w.c. | 250 mbar<br>25,0 kPa<br>100 "w.c. | 375 mbar<br>37,5 kPa<br>150 "w.c. | 500 mbar<br>50,0 kPa<br>200 "w.c. |

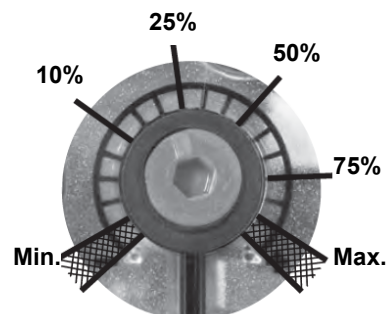


Fig. 7

Adjusting output pressure for positive pressure systems (requires PS-10/40 or PS-50/200):

### Pressure taps MultiBloc MBE

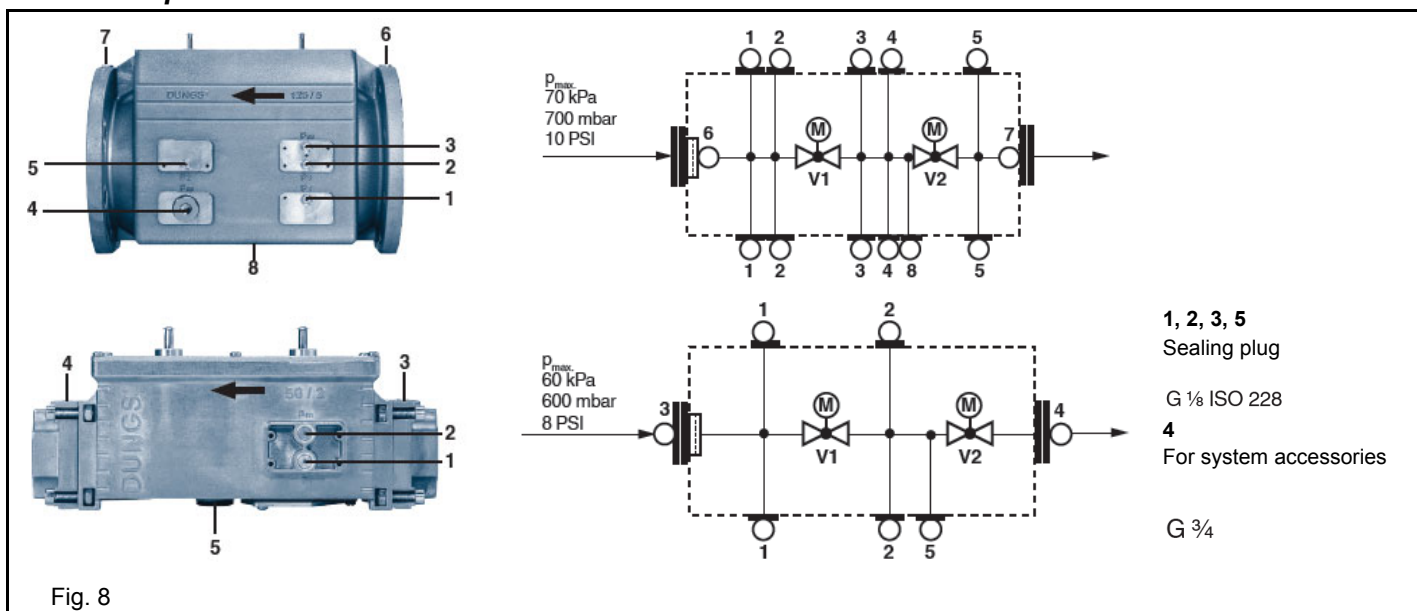
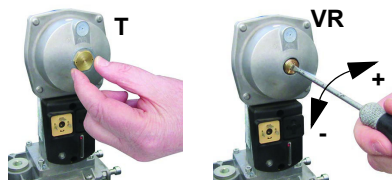


Fig. 8



### Gas valveversion with SKP2 (built-in pressure stabilizer)

To increase or decrease gas pressure, and therefore gas flow rate, remove the cap **T** and use a screwdriver to adjust the regulating screw **VR**. Turn clockwise to increase the flow rate, counterclockwise to reduce it.

### Calibration air and gas pressure switches

The **air pressure switch** locks the control box if the air pressure is not the one requested. If it happens, unlock the burner by means of the control box unlock pushbutton, placed on the burner control panel.

The **gas pressure switches** check the pressure to avoid the burner operate when the pressure value is not in the requested pressure range.



### Calibration of low gas pressure switch

As for the gas pressure switch calibration, proceed as follows:

- Be sure that the filter is clean.
- Remove the transparent plastic cap.
- While the burner is operating at the maximum output, test the gas pressure on the pressure port of the minimum gas pressure switch.
- Slowly close the manual cutoff valve (placed upstream the pressure switch, see gas train installation diagram), until the detected pressure is reduced by 50%. Pay attention that the CO value in the flue gas does not increase: if the CO values are higher than the limits laid down by law, slowly open the cutoff valve as to get values lower than these limits.
- Check that the burner is operating correctly.
- Clockwise turn the pressure switch adjusting ring nut (as to increase the pressure value) until the burner stops.
- Slowly fully open the manual cutoff valve.
- Refit the transparent plastic cover on the pressure switch.

### Calibration the maximum gas pressure switch (when provided)

To calibrate the maximum pressure switch, proceed as follows according to its mounting position:

- remove the pressure switch plastic cover;
- if the maximum pressure switch is mounted upstream the gas valves: measure the gas pressure in the network, when flame is off; by means of the adjusting ring nut **VR**, set the value read, increased by the 30%.
- if the maximum pressure switch is mounted downstream the “gas governor-gas valves” group and upstream the butterfly valve: light the burner, adjust it according to the procedure in the previous paragraph. Then, measure the gas pressure at the operating flow rate, downstream the “gas governor-gas valves” group and upstream the butterfly valve; by means of the adjusting ring nut **VR**, set the value read on step 2, increased by the 30%;
- replace the plastic cover.

### Calibration of air pressure switch

To calibrate the air pressure switch, proceed as follows:

- Remove the transparent plastic cap.
- Once air and fuel setting have been accomplished, startup the burner.
- During the pre-purge phase of the operation, turn slowly the adjusting ring nut **VR** in the clockwise direction (to increase the adjusting pressure) until the burner lockout, then read the value on the pressure switch scale and set it to a value reduced by 15%.
- Repeat the ignition cycle of the burner and check it runs properly.
- Refit the transparent plastic cover on the pressure switch.

### Calibration gas leakage pressure switch (PGCP)

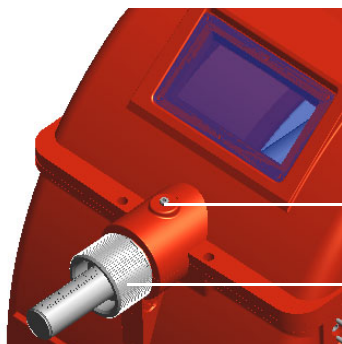
- remove the pressure switch plastic cover;
- adjust the PGCP pressure switch to the same value set for the minimum gas pressure switch;
- replace the plastic cover.

## Adjusting the combustion head



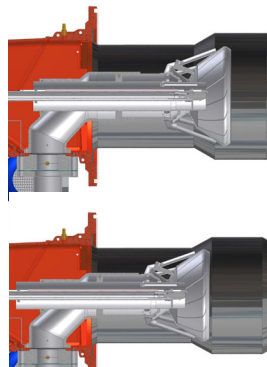
**Attention!** if it is necessary to change the head position, repeat the air and fuel adjustments described above.

Only if necessary, change the combustion head position: to let the burner operate at a lower output, loose the **VB** screw and move progressively back the combustion head towards the MIN position, by turning clockwise the **VRT** ring nut. Fasten **VB** screw when the adjustment is accomplished.



**VB**

**VRT**



“MAX” head position

“MIN” head position

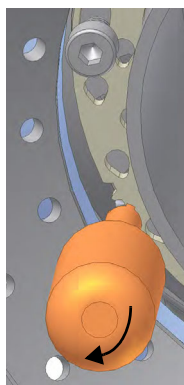
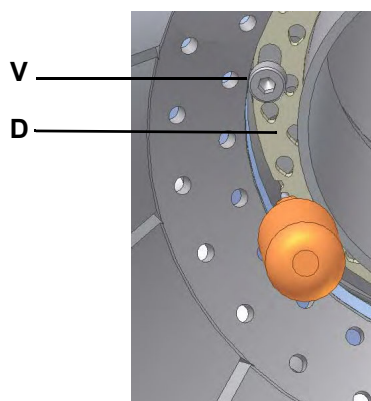


**CAUTION:** perform these adjustments once the burner is turned off and cooled.

### Center head holes gas flow regulation (natural gas burners)

To adjust the gas flow, partially close the holes, as follows:

- 1 loosen the three **V** screws that fix the adjusting plate **D**;
- 2 insert a screwdriver on the adjusting plate notches and let it move CW/CCW as to open/close the holes;
- 3 once the adjustment is performed, fasten the **V** screws.



opened holes



closed holes

The adjusting plate correct position must be regulated in the plant during the commissioning.

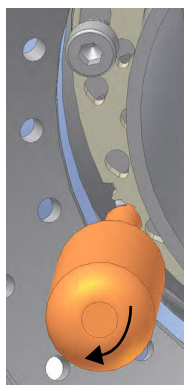
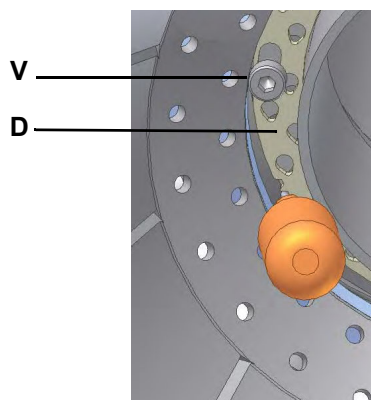
The factory setting depends on the type of fuel for which the burner is designed:

- For natural gas burners, plate holes are fully opened

### Center head holes gas flow regulation (LPG burners)

To adjust the gas flow, partially close the holes, as follows:

- 1 loosen the three **V** screws that fix the adjusting plate **D**;
- 2 insert a screwdriver on the adjusting plate notches and let it move CW/CCW as to open/close the holes;
- 3 once the adjustment is performed, fasten the **V** screws.



opened holes



closed holes

The adjusting plate correct position must be regulated in the plant during the commissioning.

The factory setting depends on the type of fuel for which the burner is designed:

- For LPG burners, plate holes are opened about:
  - 9xA series: 1,5 mm
  - 5xxA series: 1,3 mm

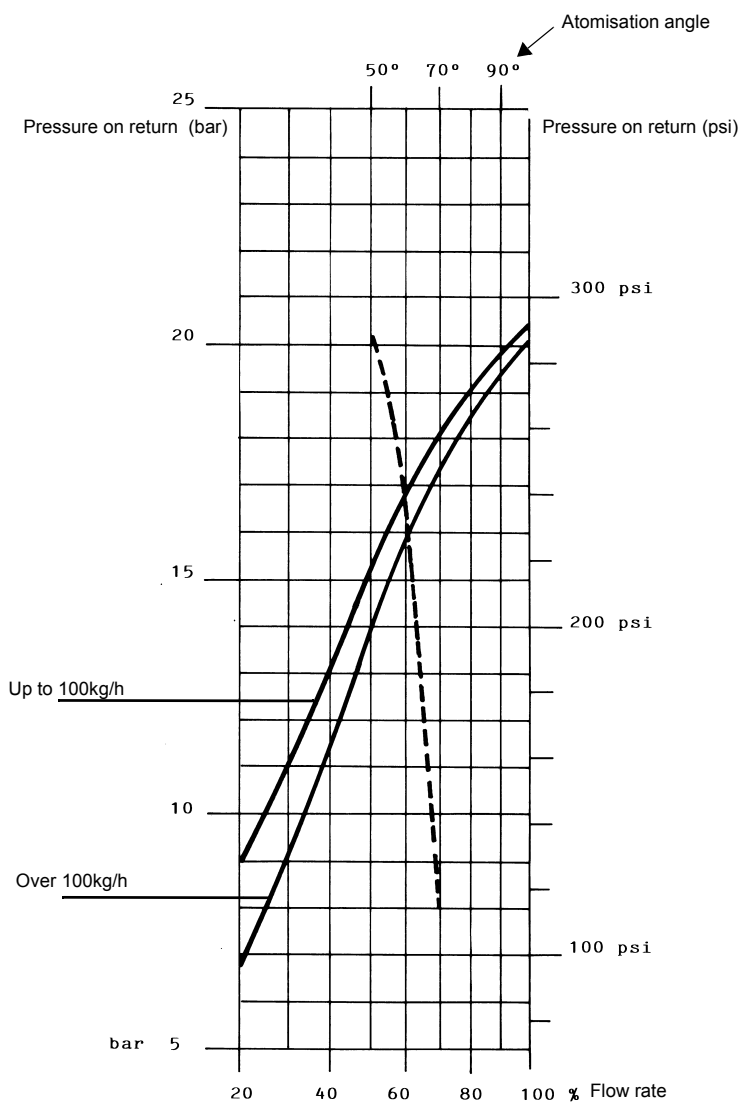
## Adjustment procedure for light oil operation

The light oil flow rate can be adjusted choosing a by-pass nozzle that suits the boiler/utilisation output and setting the delivery and return pressure values according to the ones quoted on the below diagrams.

### FLUIDICS NOZZLE: REFERENCE DIAGRAM (INDICATIVE ONLY)

| DIMENSIONS | FLOW RATE kg/h |     | Indicative pressure on return (bar) |
|------------|----------------|-----|-------------------------------------|
|            | Min            | Max |                                     |
| 40         | 13             | 40  | 19                                  |
| 50         | 16             | 50  | 22                                  |
| 60         | 20             | 60  | 20                                  |
| 70         | 23             | 70  | 23                                  |
| 80         | 26             | 80  | 23                                  |
| 90         | 30             | 90  | 22                                  |
| 100        | 33             | 100 | 22                                  |
| 115        | 38             | 115 | 21                                  |
| 130        | 43             | 130 | 22                                  |
| 145        | 48             | 145 | 21                                  |
| 160        | 53             | 160 | 21                                  |
| 180        | 59             | 180 | 22                                  |
| 200        | 66             | 200 | 21                                  |
| 225        | 74             | 225 | 22                                  |
| 250        | 82             | 250 | 22                                  |
| 275        | 91             | 275 | 22                                  |
| 300        | 99             | 300 | 23                                  |
| 330        | 109            | 330 | 23                                  |
| 360        | 119            | 360 | 22                                  |
| 400        | 132            | 400 | 22                                  |
| 450        | 148            | 450 | 22                                  |
| 500        | 165            | 500 | 22                                  |
| 550        | 181            | 550 | 22                                  |
| 600        | 198            | 600 | 23                                  |
| 650        | 214            | 650 | 23                                  |
| 700        | 231            | 700 | 23                                  |
| 750        | 250            | 750 | 23                                  |
| 800        | 267            | 800 | 22                                  |

Tab. 1

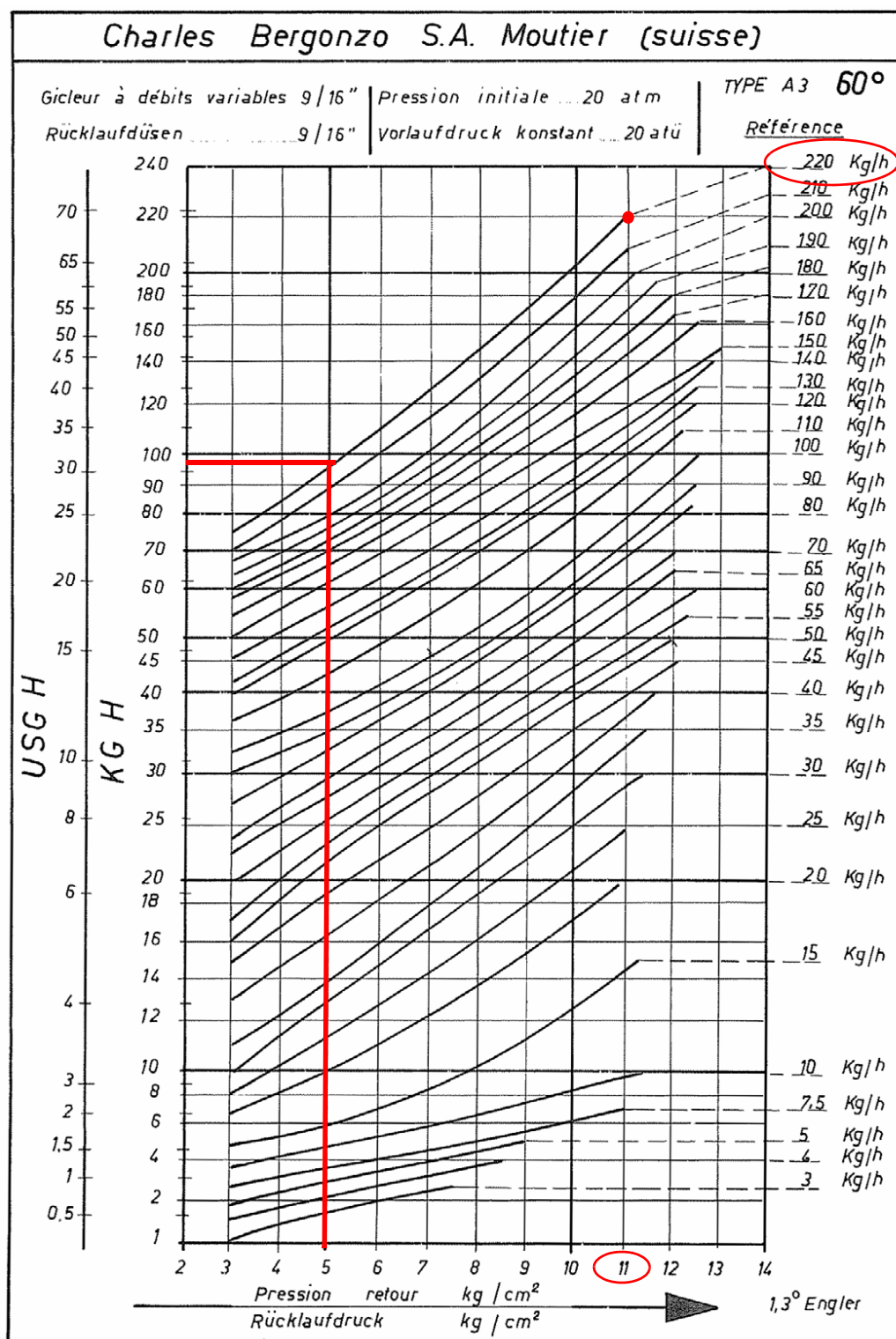


**NOZZLE SUPPLY PRESSURE = 25 bar**

----- Atomisation angle according to the return pressure  
 ————— % Flow rate  
 viscosity at nozzle = 5 cSt



**ATTENTION! To achieve the maximum flow rate close completely the return line.**



**Example (Bergonzo):** if a 220kg/h flow rate BERGONZO nozzle is provided, set the return pressure at 11bar, supply at 20bar on the delivery to get a 220kg/h flow rate. If the return pressure needed is 5bar, instead, act on the **V** adjusting screw on the pressure governor. The flow rate will then be about 95kg/h (see the example showed on the Bergonzo diagram).

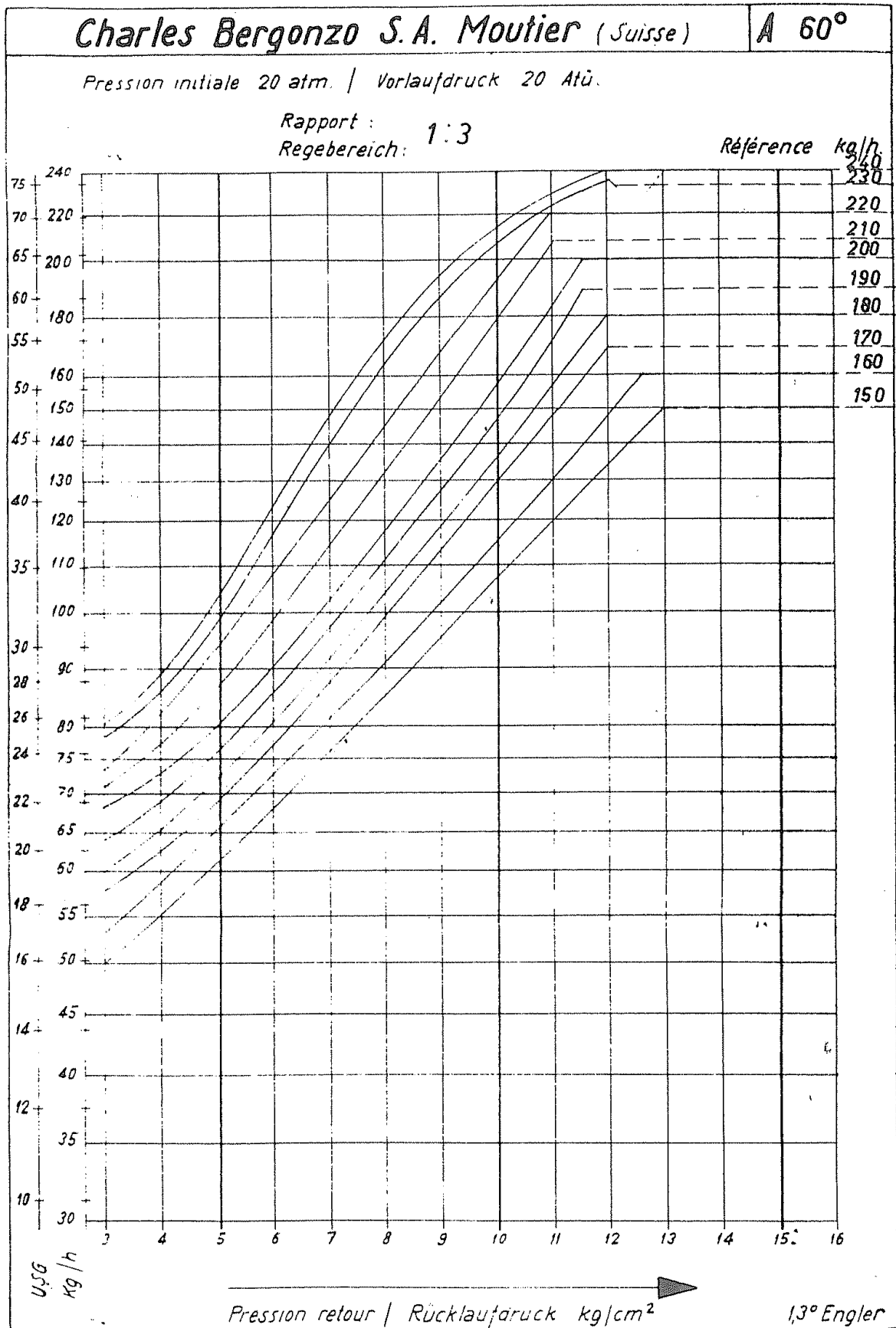
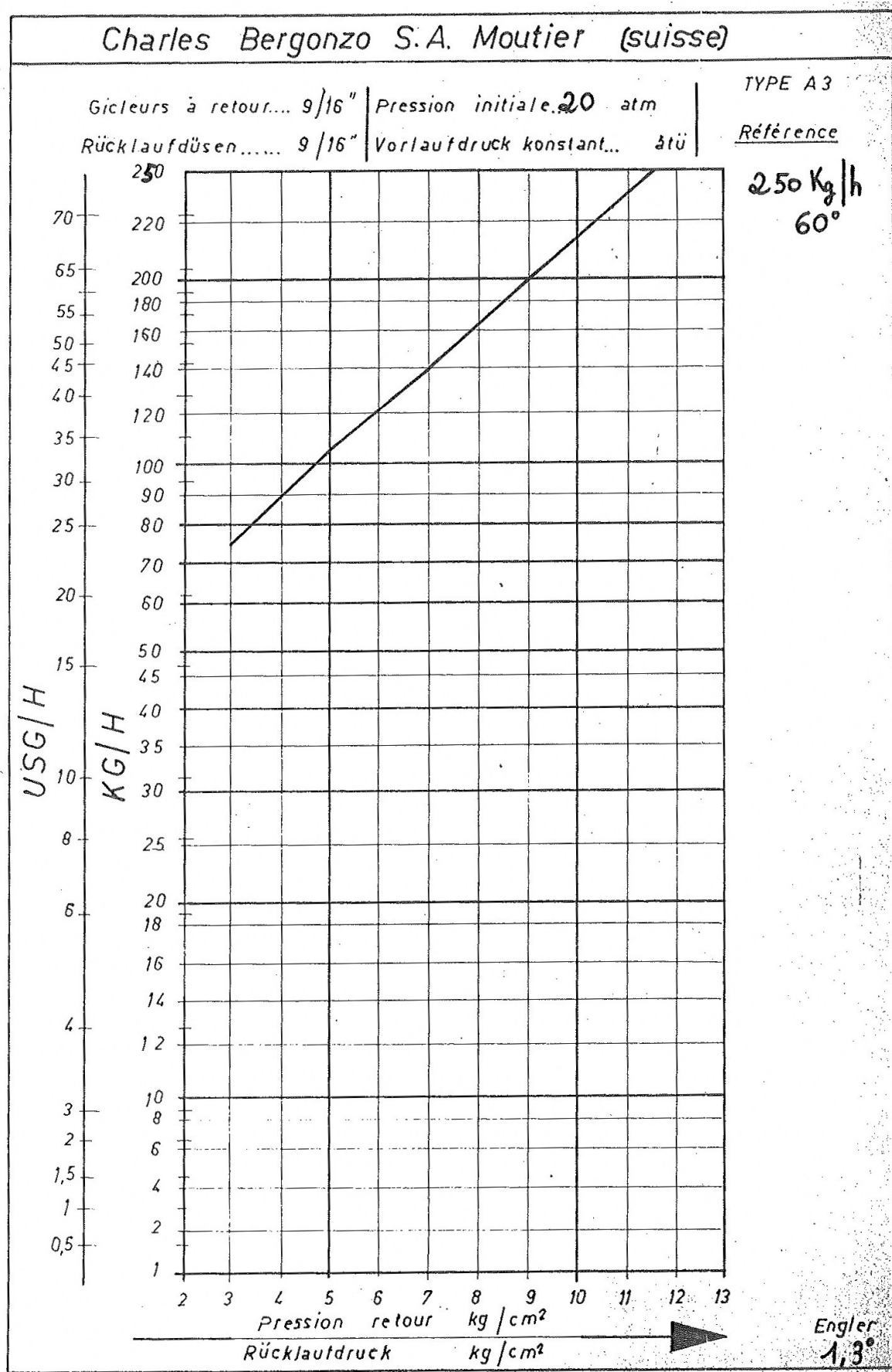
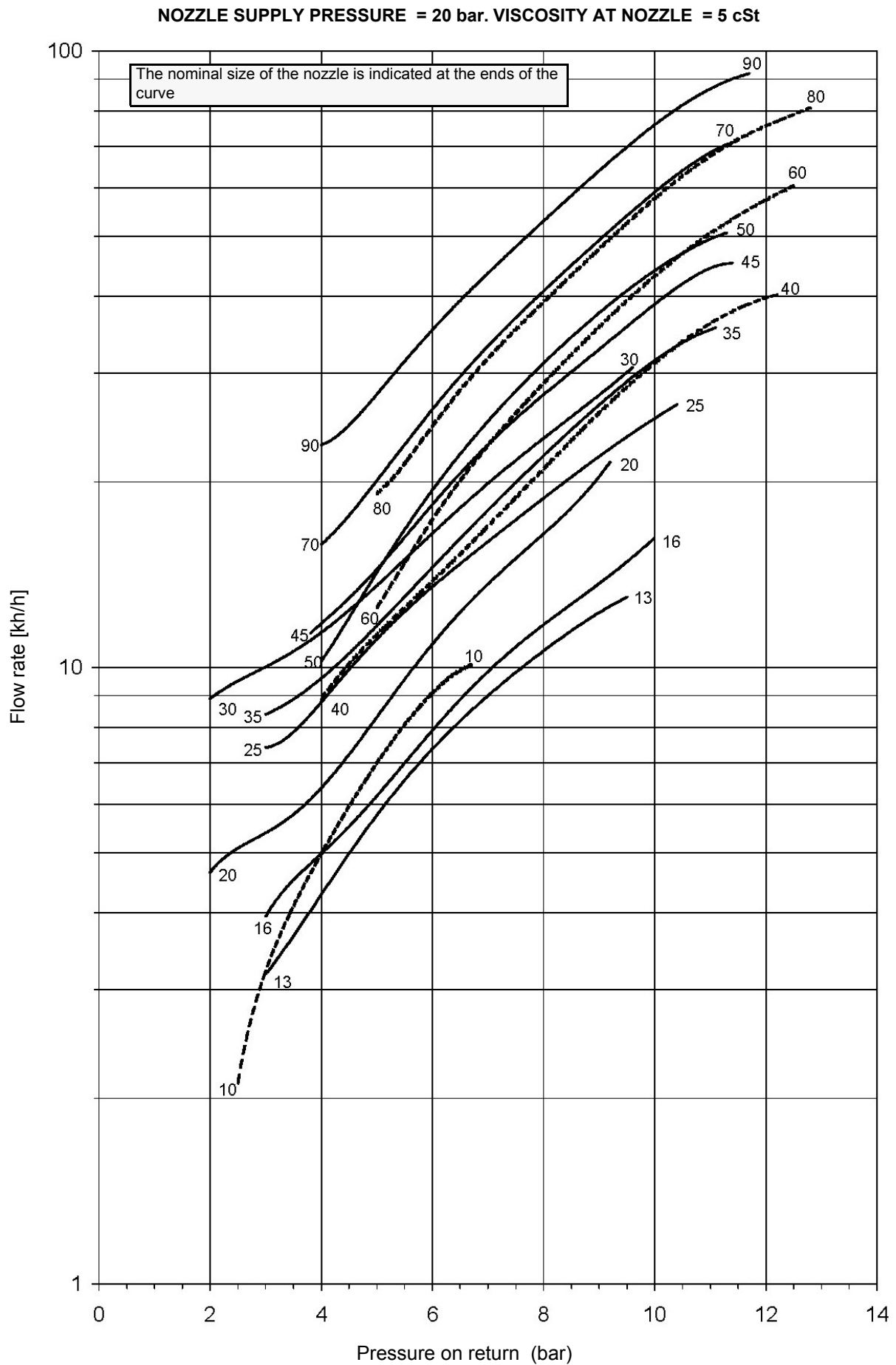
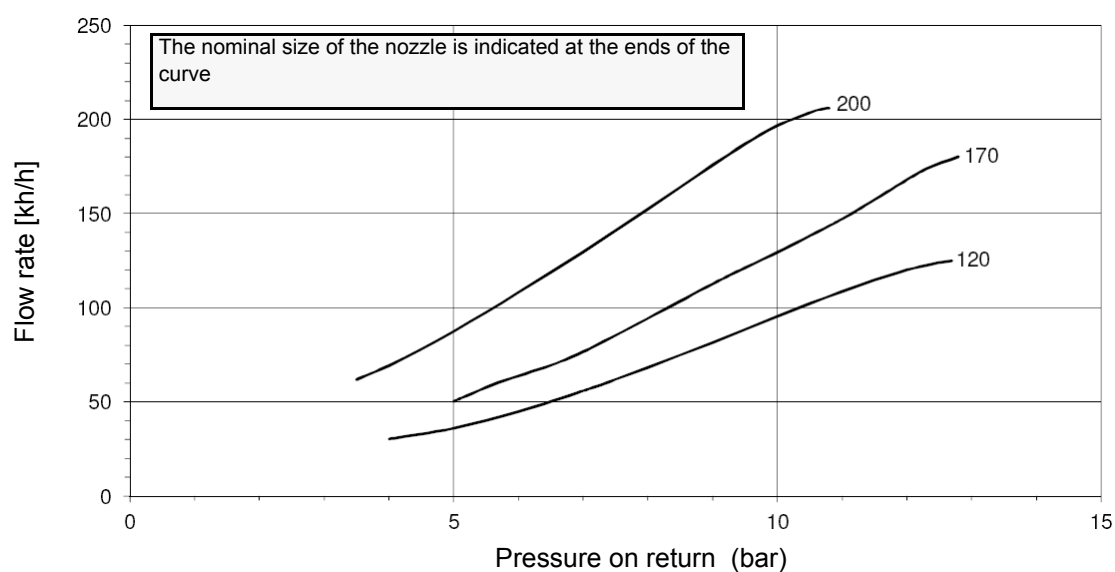
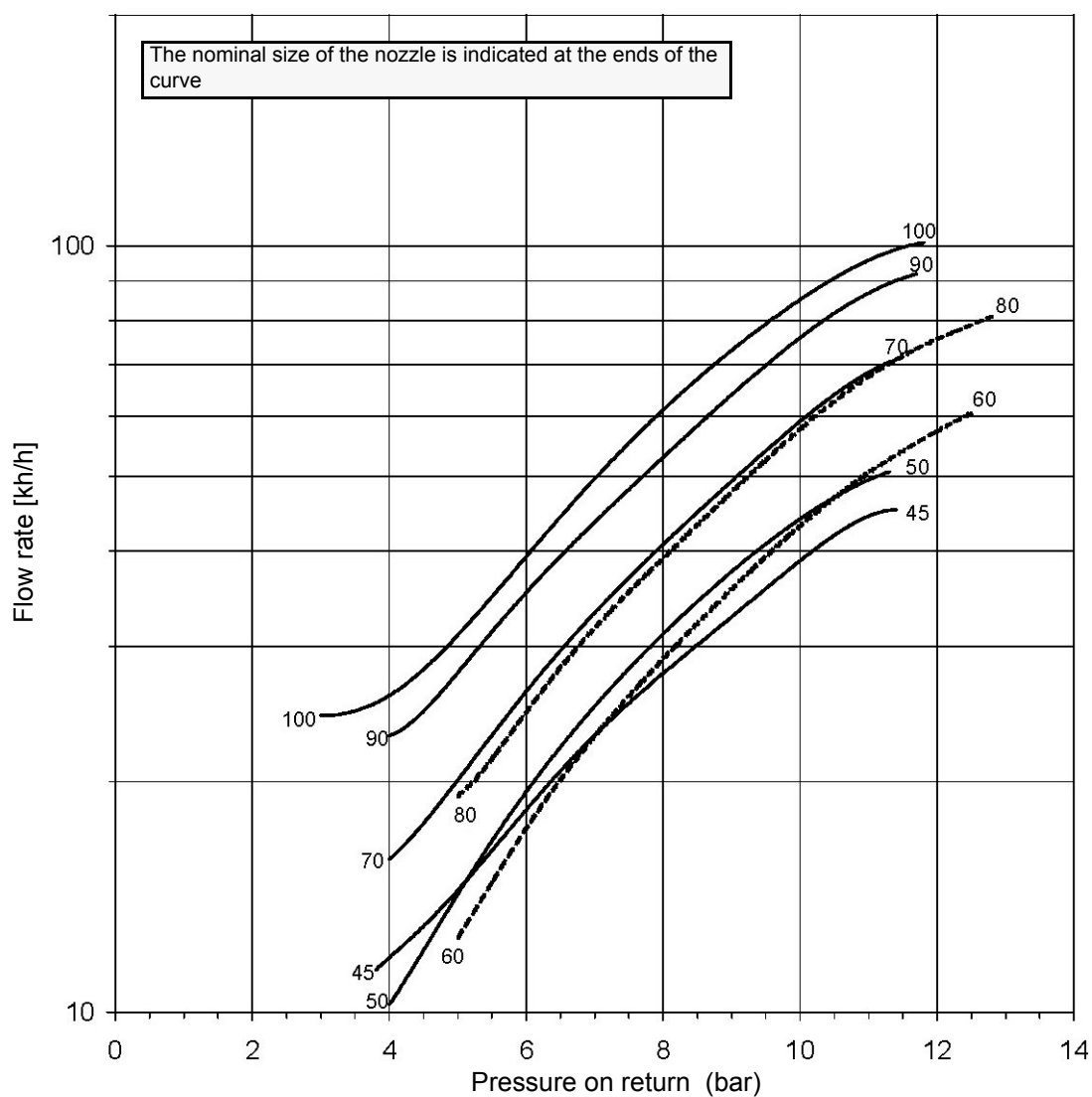


Fig. 9

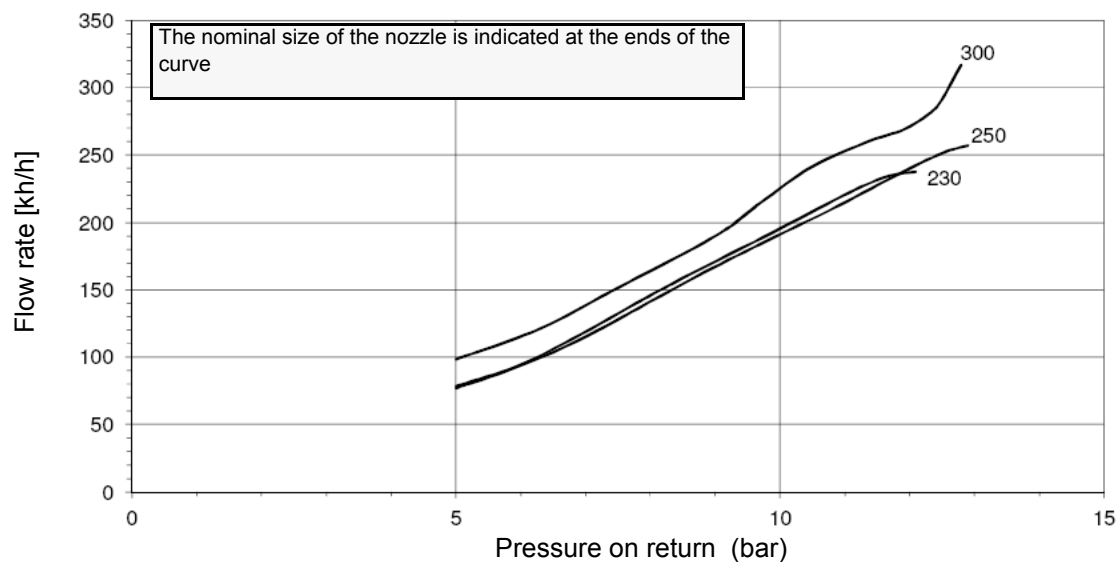
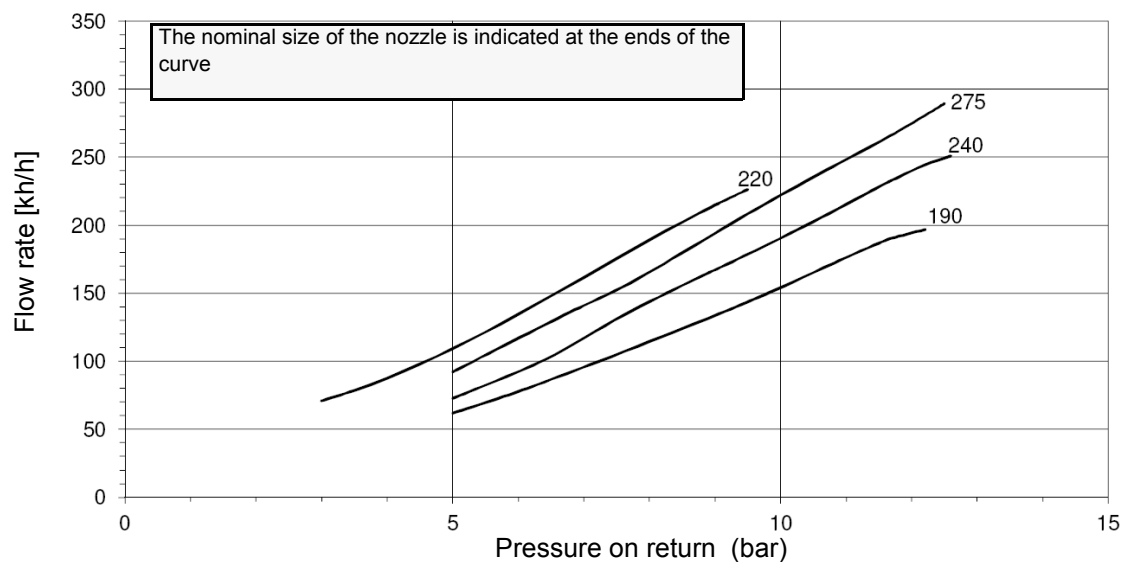
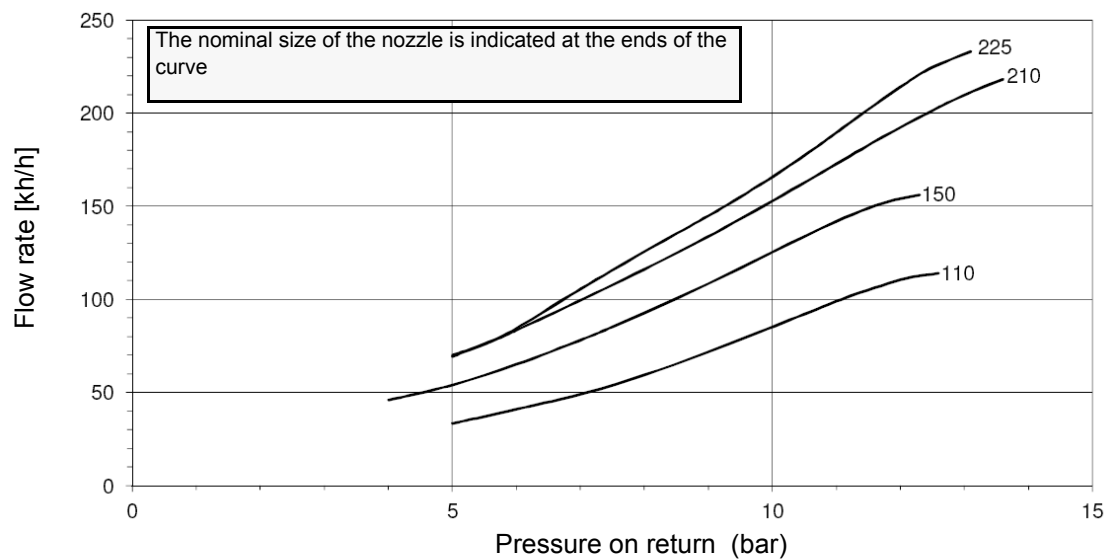


**FLUIDICS KW3...60°**

**FLUIDICS KW3...60°****NOZZLE SUPPLY PRESSURE = 20 bar. VISCOSITY AT NOZZLE = 5 cSt**

## FLUIDICS KW3...60°

NOZZLE SUPPLY PRESSURE = 20 bar. VISCOSITY AT NOZZLE = 5 cSt



## Oil Flow Rate Settings

- 1 Once the air and gas flow rates are adjusted, turn the burner off, switch to the oil operation (OIL, on the burner control panel).
- 2 with the electrical panel open, prime the oil pump acting directly on the related **CP** contactor (see next picture): check the pump motor rotation and keep pressing for some seconds until the oil circuit is charged;



- 3 bleed the air from the **M** pressure gauge port (Fig. 10) by loosening the cap without removing it, then release the contactor.

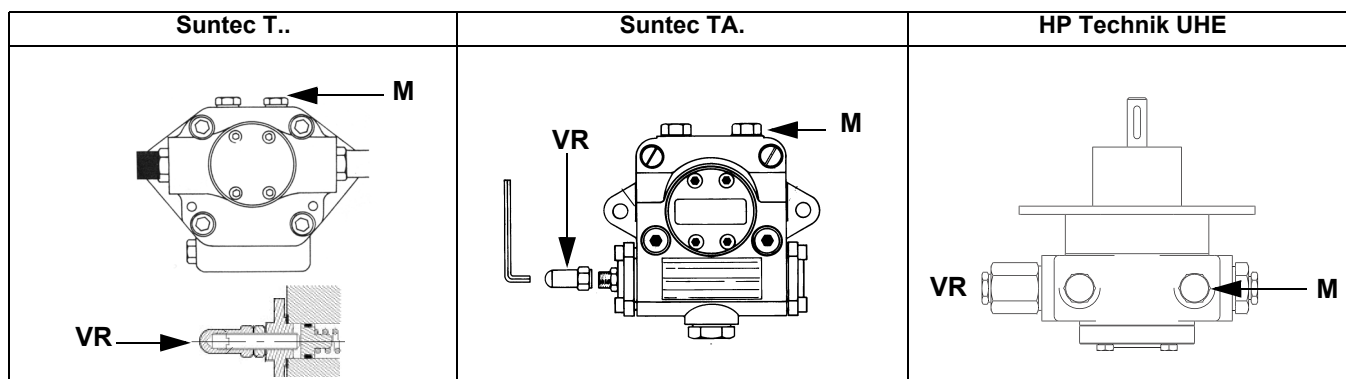


Fig. 10

- 4 As for setting the fuel/air ratio curve, see the LMV related manual.
- 5 Only if necessary, adjust the supply pressure as follows (see related paragraph); insert a pressure gauge into the port shown on Fig. 11 and act on the pump adjusting screw **VR** (see Fig. 10) as to get the nozzle pressure at 20bar (Monarch or Fluidics nozzles - see page 46-38).

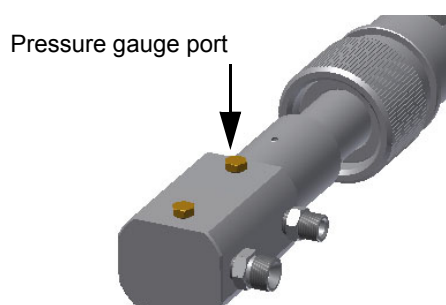


Fig. 11



Fig. 12

- 6 In order to get the maximum oil flow rate, adjust the pressure (reading its value on the **PG** pressure gauge) without changing the air flow rate set during the gas operation adjustments (see previous paragraph), checking always the combustion parameters. Turn the burner off; then start it up again. If the adjustment is not correct, repeat the previous steps.

### Maximum oil pressure switch

The oil pressure switch on the return line, checks that the pressure does not exceed a default value. This value must not be higher than the maximum acceptable pressure on the return line (this value is reported on the specification table). A pressure change on the return line could affect the combustion parameters: for this reason, the pressure switch must be set, say, at 20% over the pressure recorded during the combustion adjustment. The factory setting is 4 bar.

It is recommended to verify that the combustion parameters are within the range of acceptable values even against a pressure variation that gets close to the limit of the pressure switch.

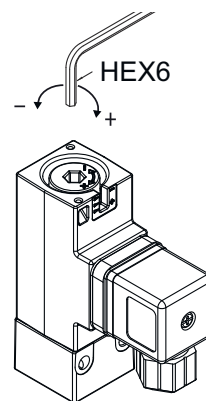
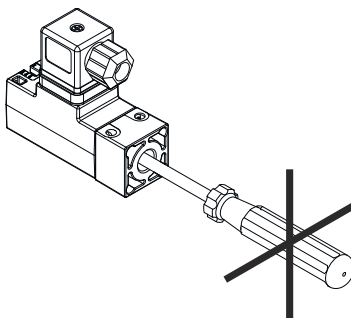
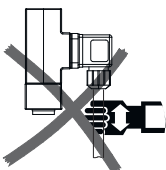
This check should be carried out along the whole range of the burner output.

In case of unacceptable values, reduce from 20% to 15% the overpressure; later on, repeat the adjustments described above.

### Oil pressure switch adjustment

Follow the below instruction, according to the pressure switch installed.

#### Trafag Picostat 9B4..



**WARNING: ALL OPERATIONS ON THE BURNER MUST BE CARRIED OUT WITH THE MAINS DISCONNECTED AND THE FUEL MANUAL CUTOFF VALVES CLOSED!**  
**ATTENTION: READ CAREFULLY THE "WARNINGS" CHAPTER AT THE BEGINNIG OF THIS MANUAL.**

## PART IV: MAINTENANCE

At least once a year carry out the maintenance operations listed below. In the case of seasonal servicing, it is recommended to carry out the maintenance at the end of each heating season; in the case of continuous operation the maintenance is carried out every 6 months.

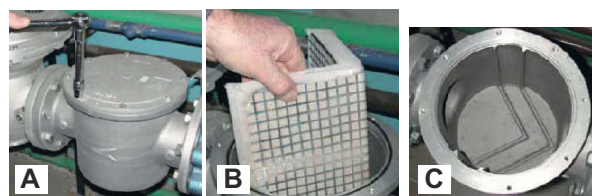
### ROUTINE MAINTENANCE

- Check and clean the cartridge of the fuel filter, replace it if necessary;
- carefully check the fuel flexible hoses for leaks;
- check and clean the filter on the fuel pump: filter must be thoroughly cleaned at least once in a season to ensure correct working of the fuel unit. To remove the filter, unscrew the four screws on the cover. When reassemble, make sure that the filter is mounted with the feet toward the pump body. If the gasket between cover and pump housing should be damaged, it must be replaced;
- remove, check and clean the combustion head;
- check the ignition electrodes and their ceramic insulators, clean, adjust and replace if necessary;
- remove and clean the oil nozzles (IMPORTANT: do not clean the nozzles using metallic or sharp utensils, use only solvents or steam); at the end of maintenance operations, refit the burner, turn it on and check the combustion. If in doubt, replace the defective nozzle/s. In case of intensive use of the burner, the nozzles must be replaced at the end of the working season;
- examine and clean the detection electrode/photoelement (according to the burner models), replace it if necessary, in case of doubt, check the detection circuit, after the burner start-up;
- clean and grease levers and rotating parts.

### Gas filter maintenance

To clean or remove the filter, proceed as follows:

- 1 remove the cap unscrewing the fixing screws (A);
- 2 remove the filtering cartridge (B), clean it using water and soap, blow it with compressed air (or replace it, if necessary)
- 3 replace the cartridge in its proper position taking care to place it inbetween the guides as not to hamper the cap replacement;
- 4 be sure to replace the "O" ring into its place (C) and replace the cover fastening by the proper screws (A).



**WARNING:** Before opening the filter, close the manual cutoff valve downstream the filter and bleed the gas; check that inside the filter there is no pressurised gas.



### **Thecnical procedure of self cleaning filters substitution (valid for all models)**

- 1 Close the bowl valve before the self cleaning filter
- 2 Switch off any electrical equipment on board on the filter (example motorization or heaters)



**WARNING!** Drain the system by unscrewing the drain screw on the bottom of the self cleaning filter

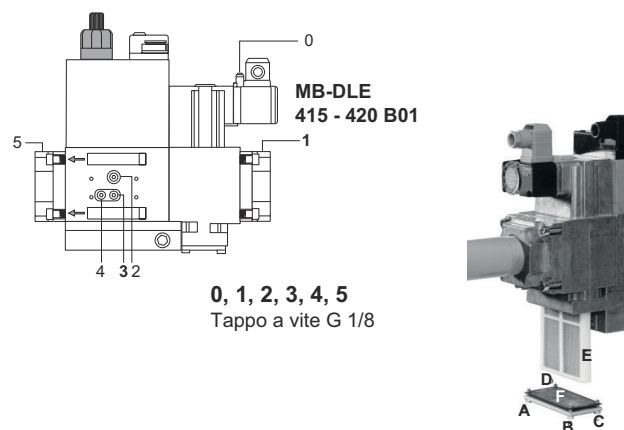
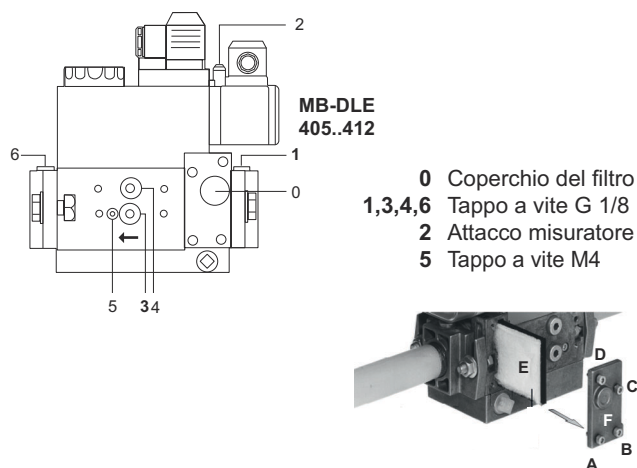
- 3 Disconnect the outlet pipe from the cover of the self cleaning filter
- 4 Remove the cover with all the filter pack, leaving only the bowl on the line
- 5 Clean any residue on the bottom of the bowl and clean the seat of the O-ring seal



**WARNING!** Replace the O-ring seal between the bowl and cover

- 6 Insert the filter pack again making sure to respect the correct inlet/outlet direction or any references on the cover and tray
- 7 Replace the filter by following the reverse order operations
- 8 Make sure there is no leakage and give the power to any electrical equipments on the filter

## Adjusting the gas valves group and removing the filter

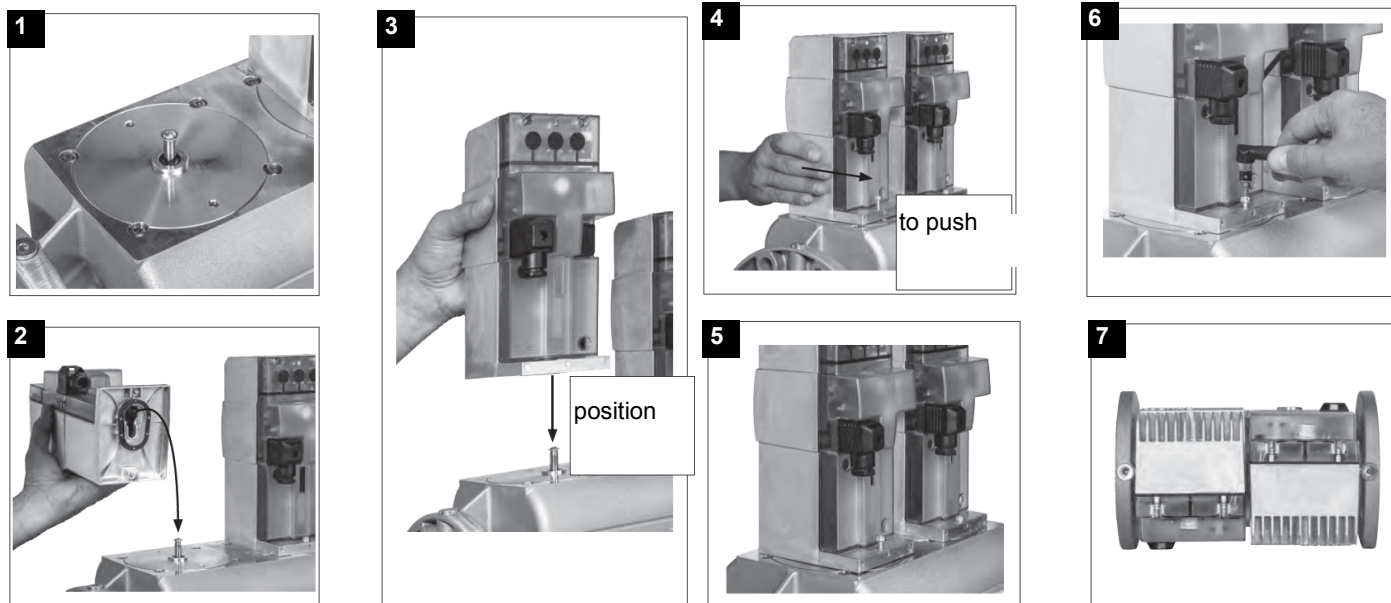


- Check the filter at least once a year!
- Change the filter if the pressure difference between pressure connection 1 and 3 (Fig. 1-Fig. 3) is  $\Delta p > 10$  mbar.
- Change the filter if the pressure difference between pressure connection 1 and 3 (Fig. 1-Fig. 3) is twice as high compared to the last check.

You can change the filter without removing the fitting.

- 1 Interrupt the gas supply closing the on-off valve.
- 2 Remove screws 1 ÷ 4 using the Allen key n. 3 and remove filter cover 5 in Fig. 5.
- 3 Remove the filter 6 and replace with a new one.
- 4 Replace filter cover 5 and tighten screws 1 ÷ 4 without using any force and fasten.
- 5 Perform leakage and functional test,  $p_{max.} = 360$  mbar.

## MultiBloc MBEMultiBloc VD Mounting

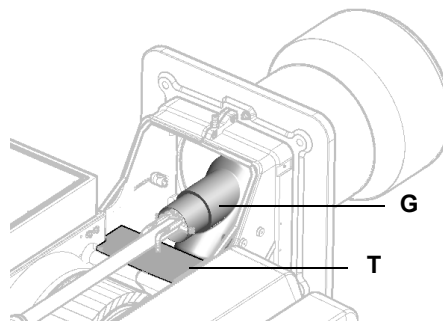
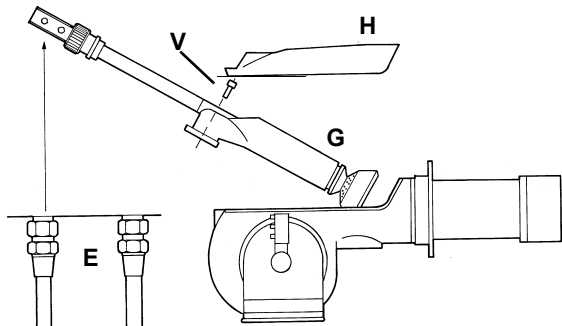


1. Position VD on VB, fig. 2+3.
2. Slide VD forward up to the stop, fig. 4.
3. Screw VD on with 2 M5 screws for each, max. 5 Nm/44 in.-lb., fig. 5/6.
4. VD can be mounted rotated by 180°, fig. 7.

## Removing the combustion head

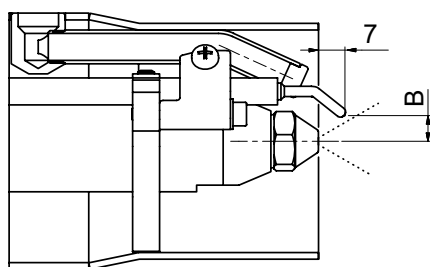
- 1 Remove the top **H**.
- 2 Remove the **UV** detector out of its housing: disconnect electrode cables and the light oil flexible hoses.
- 3 Loosen the screws **V** holding the gas manifold **G**, loosen the connectors **E**.
- 4 Some models are provided with the **T** baffle. Move the gas manifold ahead and remove the baffle.
- 5 Pull out the complete group as shown in the picture below.
- 6 Clean the combustion head by means of a vacuum cleaner; scrape off the scale by means of a metallic brush.

**Note:** to replace the combustion head, reverse the operations described above.

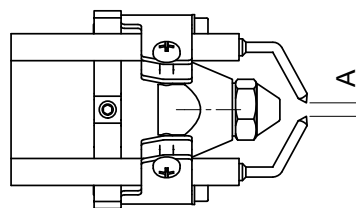


## Electrodes Adjustment

Adjust the electrodes position, according to the quotes shown othe next picture



A = 4  
B = 8



**ATTENTION:** avoid the ignition and detection electrodes to contact metallic parts (blast tube, head, etc.), otherwise the boiler's operation would be compromised. Check the electrodes position after any intervention on the combustion head.

## Cleaning/replacing the electrodes

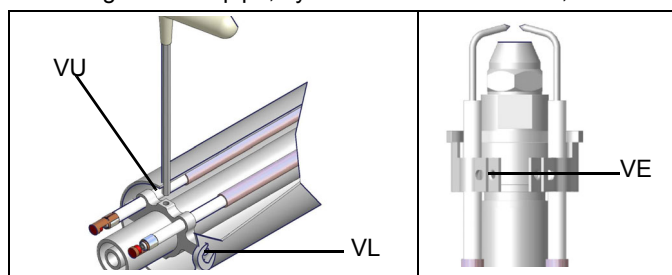


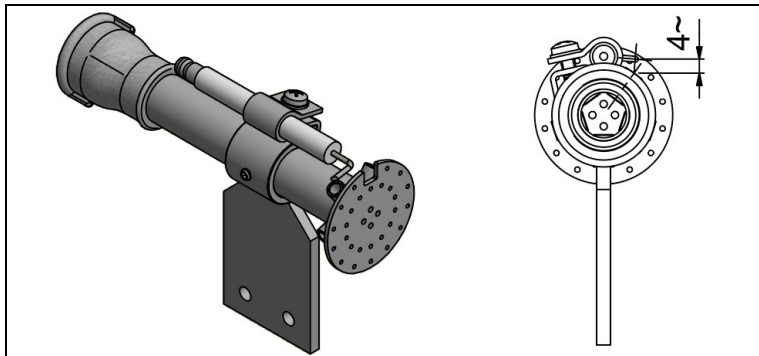
**ATTENTION:** avoid the electrodes to get in touch with metallic parts (blast tube, head, etc.), otherwise the boiler operation would be compromised. Check the electrodes position after any intervention on the combustion head.

To remove the oil gun, proceed as follows:

- 1 remove the combustion head as described on the prevoius paragraph;
- 2 loosen the **VL** screw and remove the oil gun and the electrodes: check the oil gun, replace it if necessary;
- 3 after removing the oil gun, unscrew the nozzle and replace it if necessary;
- 4 in order to replace the electrodes, unscrew the **VE** fixing screws and remove them: place the new electrodes being careful to observe the measures showed on pag.: reassemblbe following the reversed procedure.

**Caution:** adjust the nozzle position according to the air pipe, by means of the **VU** screw, once the **VL** screw is fastened.

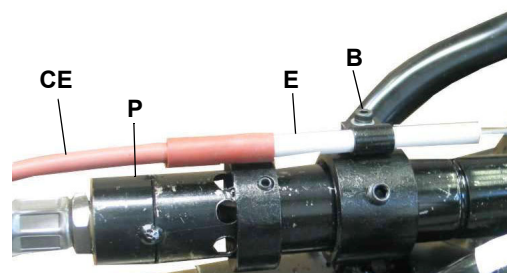


**Ignition pilot electrode positions**

**ATTENTION:** avoid contact between electrodes and metallic parts (blast tube, head, etc.), otherwise the burner's operation would be compromised. Check the electrodes position after any intervention on the combustion head.

**Replacing the ignition electrode**

- 1 To replace the ignition electrode, proceed as follows: remove the burner cover
- 2 disconnect the electrode (E) cable (CE);
- 3 remove the combustion head (see par. "Removing the combustion head");
- 4 loose screw (B) that fasten the ignition electrode (E) to the burner pilot (P);
- 5 remove the electrode and replace it, referring to the values quoted on figure.

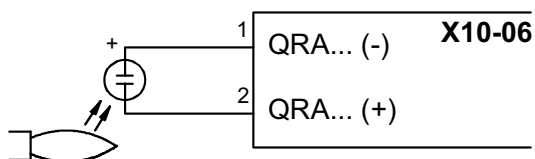


**ATTENTION:** avoid the electrode to get in touch with metallic parts (blast tube, head, etc.), otherwise the boiler operation would be compromised. Check the electrode position after any intervention on the combustion head.

**Checking the detection current**

To check the detection signal follow the scheme in the picture below. If the signal is less than the value indicated, check the position of the detection electrode or detector, the electrical contacts and, if necessary, replace the electrode or the detector.

| Device           | Flame detector | Minimum detection signal             |
|------------------|----------------|--------------------------------------|
| Siemens LMV2x/3x | QRA            | 70 $\mu$ A (intensity of flame >24%) |

**Flame detection probe**

To clean/replace the detection photocell, proceed as follows:

- 1 Disconnect the system from the electrical power supply.
  - 2 Shut off the fuel supply;
  - 3 remove the photocell from its slot (see next figure);
  - 4 clean the bulbe if dirty, taking care not to touch it with bare hands;
  - 5 if necessary, replace the bulb;
- replace the photocell into its slot.

**Burner service term**

- In optimal operating conditions, and with preventive maintenance, the burner can last up to 20 years.

- Upon expiry of the burner service term, it is necessary to carry out a technical diagnosis and, if necessary, an overall repair.
- The burner status is considered to be at its limit if it is technically impossible to continue using it due to non-compliance with safety requirements or a decrease in performance.
- The owner makes the decision whether to finish using the burner, or replacing and disposing of it based on the actual state of the appliance and any repair costs.
- The use of the burner for other purposes after the expiry of the terms of use is strictly prohibited.

**Seasonal stop**

To stop the burner in the seasonal stop, proceed as follows:

- 1 turn the burner main switch to 0 (Off position)
- 2 disconnect the power mains
- 3 close the fuel valve of the supply line

**Burner disposal**

In case of disposal, follow the instructions according to the laws in force in your country about the "Disposal of materials".

**WIRING DIAGRAMS**

Refer to the attached wiring diagrams.

**WARNING**

- 1 - Electrical supply 230V / 400V 50Hz 3N a.c.
- 2 - Do not reverse phase with neutral
- 3 - Ensure burner is properly earthed

## TROUBLESHOOTING GUIDE Gas operation

|                                                                                                       |                                                                                          |                                                                                                                                                        |
|-------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>BURNER DOESN'T LIGHT</b>                                                                           | * No electric power supply                                                               | * Restore power supply                                                                                                                                 |
|                                                                                                       | * Main switch open                                                                       | * Close switch                                                                                                                                         |
|                                                                                                       | * Thermostats open                                                                       | * Check set points and thermostat connections                                                                                                          |
|                                                                                                       | * Bad thermostat set point or broken thermostat                                          | * Reset or replace the thermostat                                                                                                                      |
|                                                                                                       | * No gas pressure                                                                        | * Restore gas pressure                                                                                                                                 |
|                                                                                                       | * Safety devices (manually operated safety thermostat, pressure switches and so on) open | * Restore safety devices; wait till boiler reaches operating temperature then check safety device functionality.                                       |
|                                                                                                       | * Broken fuses                                                                           | * Replace fuses. Check current absorption                                                                                                              |
|                                                                                                       | * Fan thermal contacts open (three phases motors only)                                   | * Reset contacts and check current absorption                                                                                                          |
|                                                                                                       | * Burner control lock out                                                                | * Reset and check its functionality                                                                                                                    |
|                                                                                                       | * Burner control damaged                                                                 | * Replace burner control                                                                                                                               |
| <b>GAS LEAKAGE: BURNER LOCKS OUT (NO FLAME)</b>                                                       | * Gas flow is too low                                                                    | * Increase the gas flow<br>* Check gas filter cleanness<br>* Check butterfly valve opening when burner is starting (only Hi-Low flame and progressive) |
|                                                                                                       | * Ignition electrodes discharge to ground because dirty or broken                        | * Clean or replace electrodes                                                                                                                          |
|                                                                                                       | * Bad electrodes setting                                                                 | * Check electrodes position referring to instruction manual                                                                                            |
|                                                                                                       | * Electrical ignition cables damaged                                                     | * Replace cables                                                                                                                                       |
|                                                                                                       | * Bad position of cables in the ignition transformer or into the electrodes              | * Improve the installation                                                                                                                             |
|                                                                                                       | * Ignition transformer damaged                                                           | * Replace the transformer                                                                                                                              |
| <b>BURNER LOCKS OUT WITH FLAME PRESENCE</b>                                                           | * Bad flame detector set                                                                 |                                                                                                                                                        |
|                                                                                                       | * Flame detector damaged                                                                 | * Replace or adjust flame detector                                                                                                                     |
|                                                                                                       | * Bad cables of flame detector                                                           | * Check cables                                                                                                                                         |
|                                                                                                       | * Burner control damaged                                                                 | * Replace burner control                                                                                                                               |
|                                                                                                       | * Phase and neutral inverted                                                             | * Adjust connections                                                                                                                                   |
|                                                                                                       | * Ground missing or damaged                                                              | * Check ground continuity                                                                                                                              |
|                                                                                                       | * Voltage on neutral                                                                     | * Take off tension on neutral                                                                                                                          |
|                                                                                                       | * Too small flame (due to not much gas)                                                  | * Adjust gas flow<br>* Check gas filter cleanness                                                                                                      |
| <b>only FOR LME22: BURNER CONTINUES TO PERFORM ALL ITS FEATURES WITHOUT IGNITING THE BURNER</b>       | * Too much combustion air                                                                | * Adjust air flow rate                                                                                                                                 |
|                                                                                                       | * Air pressure switch damaged or bad links                                               | * Check air pressure switch functions and links                                                                                                        |
| <b>BURNER LOCKS OUT WITHOUT ANY GAS FLOW</b>                                                          | * Burner control damaged                                                                 | * Replace burner control                                                                                                                               |
|                                                                                                       | * Gas valves don't open                                                                  | * Check voltage on valves; if necessary replace valve or the burner control<br>* Check if the gas pressure is so high that the valve cannot open       |
|                                                                                                       | * Gas valves completely closed                                                           | * Open valves                                                                                                                                          |
|                                                                                                       | * Pressure governor too closed                                                           | * Adjust the pressure governor                                                                                                                         |
|                                                                                                       | * Butterfly valve closed                                                                 | * Open the butterfly valve                                                                                                                             |
|                                                                                                       | * Maximum pressure switch open.                                                          | * Check connection and functionality                                                                                                                   |
| <b>THE BURNER IS BLOCKED AND THE EQUIPMENT PROVIDES A LOCK CODE "CAUSE AIR PRESSURE SWITCH FAULT"</b> | * Air pressure switch doesn't close the NO contact                                       | * Check connections<br>* Check pressure switch functionality                                                                                           |
|                                                                                                       | * Air pressure switch damaged (it keeps the stand-by position or badly set)              | * Check air pressure switch functionality<br>* Reset air pressure switch                                                                               |
|                                                                                                       | * Air pressure switch connections wrong                                                  | * Check connections                                                                                                                                    |
|                                                                                                       | * Air fan damaged                                                                        | * Replace motor                                                                                                                                        |
|                                                                                                       | * No power supply                                                                        | * Reset power supply                                                                                                                                   |
| <b>BURNER LOCKS OUT DURING NORMAL RUNNING</b>                                                         | * Air damper too closed                                                                  | * Adjust air damper position                                                                                                                           |
|                                                                                                       | * Flame detector circuit interrupted                                                     | * Check wiring<br>* Check photocell                                                                                                                    |
|                                                                                                       | * Burner control damaged                                                                 | * Replace burner control                                                                                                                               |
| <b>THE BURNER STARTS AND AFTER A WHILE IT REPEATS THE STARTING CYCLE.</b>                             | * Maximum gas pressure switch damaged or badly set                                       | * Reset pressure switch or replace it                                                                                                                  |
|                                                                                                       | * Gas pressure switch badly set                                                          | * Reset the pressure switch                                                                                                                            |
|                                                                                                       | * Gas filter dirty                                                                       | * Clean gas filter                                                                                                                                     |
| <b>BURNER STANDS WHILE RUNNING WITHOUT ANY SWITCHING OF THERMOSTATS</b>                               | * Gas governor too low or damaged                                                        | * Reset or replace the governor                                                                                                                        |
|                                                                                                       | * Thermal contacts of fan motor open                                                     | * Reset contacts and check values<br>* Check current absorption                                                                                        |
| <b>FAN MOTOR DOESN'T START</b>                                                                        | * Internal motor wiring broken                                                           | * Replace wiring or complete motor                                                                                                                     |
|                                                                                                       | * Fan motor starter broken                                                               | * Replace starter                                                                                                                                      |
|                                                                                                       | * Fuses broken (three phases only)                                                       | * Replace fuses and check current absorption                                                                                                           |
| <b>BURNER DOESN'T SWITCH TO HIGH FLAME</b>                                                            | * Hi-low flame thermostat badly set or damaged                                           | * Reset or replace thermostat                                                                                                                          |
|                                                                                                       | * Servomotor cam badly set                                                               | * Reset servomotor cam                                                                                                                                 |
| <b>mechanical only: SOMETIMES THE SERVOMOTOR RUNS IN THE WRONG WAY</b>                                | * Servomotor capacitor damaged                                                           | * Replace capacitor                                                                                                                                    |

## TROUBLESHOOTING GUIDE - Light oil operation

|                                                       |                                                                                                   |                                                                                                            |
|-------------------------------------------------------|---------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------|
| BURNER DOESN'T LIGHT                                  | * No electric power supply                                                                        | * Wait for electric power supply is back                                                                   |
|                                                       | * Main switch open                                                                                | * Close the switch                                                                                         |
|                                                       | * Thermostats open                                                                                | * Check set points and thermostat connections                                                              |
|                                                       | * Bad thermostat set point or broken thermostat                                                   | * Set or replace the thermostat                                                                            |
|                                                       | * No gas pressure                                                                                 | * Restore gas pressure                                                                                     |
|                                                       | * Safety devices (manually operated safety thermostat or pressure switch, and so on ...) open     | * Restore safety devices; wait that boiler reaches its temperature then check safety device functionality. |
|                                                       | * Broken fuses                                                                                    | * Replace fuses. Check current absorption                                                                  |
|                                                       | * Fan thermal contacts open (only three phases)                                                   | * Reset contacts and check current absorption                                                              |
|                                                       | * Burner control locked out                                                                       | * Reset and check its functionality                                                                        |
| BURNER LOCKS OUT WITH FLAME PRESENCE                  | * Burner control damaged                                                                          | * Replace burner control                                                                                   |
|                                                       | * Flame detector dirty or damaged                                                                 | * Clean or replace flame detector                                                                          |
|                                                       | * Burner control damaged                                                                          | * Replace burner control                                                                                   |
|                                                       | * Smoking flame                                                                                   | * Reset combustion air flow rate                                                                           |
|                                                       |                                                                                                   | * Check the nozzle and, if necessary, replace it                                                           |
|                                                       |                                                                                                   | * Check cleanliness of combustion head                                                                     |
|                                                       |                                                                                                   | * Check chimney suction                                                                                    |
|                                                       |                                                                                                   | * Check boiler cleanliness                                                                                 |
|                                                       | * Combustion head dirty                                                                           | * Clean combustion head                                                                                    |
| BURNER LOCKS OUT WITHOUT ANY FUEL FLOW RATE           | * No fuel                                                                                         | * Fill the tank                                                                                            |
|                                                       | * Pump joint broken                                                                               | * Check pump pressure                                                                                      |
|                                                       | * Pump damaged                                                                                    | * Check pump suction                                                                                       |
|                                                       |                                                                                                   | * Replace pump                                                                                             |
|                                                       | * Compressed air (or steam) too high                                                              | * Released compressed air (or steam) pressure                                                              |
|                                                       | * Oil metering valve not open far enough                                                          | * Check air pressure                                                                                       |
|                                                       |                                                                                                   | * Check servomotor position                                                                                |
|                                                       | * Oil valve not energized                                                                         | * Check wiring path or replace valve                                                                       |
|                                                       | * Fan motor not efficient                                                                         | * Adjust or replace the motor                                                                              |
|                                                       | * Fan or pump motor runs in the wrong way                                                         | * Change rotation                                                                                          |
|                                                       | * Obstructed nozzle                                                                               | * Clean or replace the nozzle                                                                              |
|                                                       | * Check valve in the tank locked or leaking                                                       | * Clean or replace the valve                                                                               |
|                                                       | * Oil filter dirty                                                                                | * Clean filter                                                                                             |
|                                                       | * Pump filter dirty                                                                               |                                                                                                            |
| BURNER LOCKS OUT WITH FUEL FLOW RATE (NO FLAME)       | * Solenoid valve dirty or broken                                                                  | * Clean or replace solenoid valve                                                                          |
|                                                       | * Oil pressure too low                                                                            | * Reset oil pressure                                                                                       |
|                                                       | * Nozzle dirty or damaged                                                                         | * Clean or replace nozzle                                                                                  |
|                                                       | * Water in the tank                                                                               | * Take off all the water from the tank                                                                     |
|                                                       |                                                                                                   | * Clean all filters                                                                                        |
|                                                       | * Suction too high                                                                                | * Check suction before pump. If necessary clean filters.                                                   |
|                                                       | * Ignition electrodes grounded because dirty or damaged                                           | * Clean or replace electrodes                                                                              |
|                                                       | * Ignition electrodes badly set                                                                   | * Check electrodes position referring to instruction manual                                                |
|                                                       | * Cables damaged                                                                                  | * Replace cables                                                                                           |
|                                                       | * Bad position of cables in the ignition transformer or into the electrodes                       | * Improve the installation                                                                                 |
|                                                       | * Ignition transformer damaged                                                                    | * Replace the transformer                                                                                  |
| PUMP TOO NOISY                                        | * Suction too high (over 0,35 bar) (dirty filters, check valve in the tank locked, and so on ...) | * Clean filters                                                                                            |
|                                                       |                                                                                                   | * Replace check valve in the tank                                                                          |
|                                                       | * Flexible hoses damaged                                                                          | * Replace flexible hoses                                                                                   |
|                                                       | * Air infiltration in the pipes                                                                   | * Take off all infiltration                                                                                |
|                                                       | * Pipe too long or too narrow                                                                     | * Increase line size                                                                                       |
| BURNER RUMBLES WHEN MODULATING TO HIGH FIRE           | * Burner is too lean                                                                              | * Adjust air-oil ratio                                                                                     |
|                                                       | * Drawer assembly not set properly                                                                | * Check drawer position                                                                                    |
|                                                       | * Oil may be too hot                                                                              | * Check oil temperature                                                                                    |
|                                                       | * Flame is blowing off head                                                                       | * Check head position                                                                                      |
| CARBON BUILD-UP ON THE FIRESIDES OF THE BOILER        | * Oil flame not retaining to head                                                                 |                                                                                                            |
|                                                       | * Dirty nozzle                                                                                    | * Clean the nozzle                                                                                         |
|                                                       | * Oil spray impinging on burner head                                                              | * Check position of the nozzle respect to the head                                                         |
| FLAME IRREGULAR OR SPARKING                           | * Spray angle of the nozzle too wide                                                              | * Reduce spray angle                                                                                       |
|                                                       | * Oil pressure at nozzle too low                                                                  | * Reset oil pressure                                                                                       |
|                                                       | * Air flow rate too high                                                                          | * Adjust air flow rate                                                                                     |
|                                                       | * Oil is too cold                                                                                 | * Adjust oil temperature                                                                                   |
|                                                       | * Dirt in the oil                                                                                 | * Check filters                                                                                            |
|                                                       | * Water in the fuel                                                                               | * Take off all the water                                                                                   |
|                                                       | * Oil impingement on the combustion head                                                          | * Drawer assembly far too rear                                                                             |
|                                                       |                                                                                                   | * Nozzle is not protruding through centerhole of air diffuser                                              |
|                                                       |                                                                                                   | * Oil flame not retaining to the head                                                                      |
| BURNER LIGHTS BUT FLAME DOESN'T RETAIN TO BURNER HEAD | * Nozzle dirty or damaged                                                                         | * Clean or, if necessary, replace the nozzle                                                               |
|                                                       | * Drawer assembly not positioned correctly                                                        | * Move forward or backward                                                                                 |
|                                                       | * Nozzle too far forward through centerhole of diffuser                                           | * Move nozzle backward respect to diffuser                                                                 |
|                                                       | * Oil or air pressure at nozzle is too low                                                        | * Increase oil or air pressure                                                                             |
|                                                       | * Air louver too open                                                                             | * Reduce air louver opening                                                                                |
| FLAME IRREGULAR OR SMOKING                            | * Too much spread between oil and air (or steam) pressure                                         | * Set the spread to a proper value                                                                         |
|                                                       | * Not enough combustion air                                                                       | * Adjust air flow rate                                                                                     |
|                                                       | * Nozzle dirty or damaged                                                                         | * Clean or, if necessary, replace the nozzle                                                               |
|                                                       | * Flame is too big for furnace or nozzle spray angle is wrong                                     | * Check burner-furnace coupling                                                                            |
|                                                       |                                                                                                   | * Change nozzle with a suitable one                                                                        |
|                                                       | * Nozzle spray angle wrong (flame too long or too wide)                                           | * Replace nozzle                                                                                           |
|                                                       | * Boiler dirty                                                                                    | * Clean the boiler                                                                                         |
|                                                       | * Not enough suction at chimney                                                                   | * Check chimney cleanliness or size                                                                        |
|                                                       | * Pressure at nozzle too low                                                                      | * Reset oil pressure                                                                                       |
|                                                       | * Oil too cold                                                                                    | * Reset oil temperature                                                                                    |
|                                                       | * Combustion air inlet dirty                                                                      | * Clean the air inlet                                                                                      |
| FUEL GAS TEMPERATURE TOO HIGH                         | * Flame is too small respect to furnace volume                                                    | * Replace nozzle or reset pump pressure                                                                    |
|                                                       | * Boiler dirty                                                                                    | * Clean the boiler                                                                                         |
|                                                       | * Oil flow rate too high                                                                          | * Adjust oil pressure or replace nozzle                                                                    |







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Note: specifications and data subject to change. Errors and omissions excepted.

# ***AZL2x - LMV2x/3x Burner Management System***



## ***Service manual***

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## DANGERS, WARNINGS AND NOTES OF CAUTION

**THIS MANUAL IS SUPPLIED AS AN INTEGRAL AND ESSENTIAL PART OF THE PRODUCT AND MUST BE DELIVERED TO THE USER.**

**INFORMATION INCLUDED IN THIS SECTION ARE DEDICATED BOTH TO THE USER AND TO PERSONNEL FOLLOWING PRODUCT INSTALLATION AND MAINTENANCE.**

**THE USER WILL FIND FURTHER INFORMATION ABOUT OPERATING AND USE RESTRICTIONS, IN THE SECOND SECTION OF THIS MANUAL. WE HIGHLY RECOMMEND TO READ IT.**

**CAREFULLY KEEP THIS MANUAL FOR FUTURE REFERENCE.**

### 1) GENERAL INTRODUCTION

- The equipment must be installed in compliance with the regulations in force, following the manufacturer's instructions, by qualified personnel.
- Qualified personnel means those having technical knowledge in the field of components for civil or industrial heating systems, sanitary hot water generation and particularly service centres authorised by the manufacturer.
- Improper installation may cause injury to people and animals, or damage to property, for which the manufacturer cannot be held liable.
- Remove all packaging material and inspect the equipment for integrity.

In case of any doubt, do not use the unit - contact the supplier.

The packaging materials (wooden crate, nails, fastening devices, plastic bags, foamed polystyrene, etc), should not be left within the reach of children, as they may prove harmful.

- Before any cleaning or servicing operation, disconnect the unit from the mains by turning the master switch OFF, and/or through the cut-out devices that are provided.
- Make sure that inlet or exhaust grilles are unobstructed.
- In case of breakdown and/or defective unit operation, disconnect the unit. Make no attempt to repair the unit or take any direct action.

Contact qualified personnel only.

Units shall be repaired exclusively by a servicing centre, duly authorised by the manufacturer, with original spare parts.

Failure to comply with the above instructions is likely to impair the unit's safety.

To ensure equipment efficiency and proper operation, it is essential that maintenance operations are performed by qualified personnel at regular intervals, following the manufacturer's instructions.

- When a decision is made to discontinue the use of the equipment, those parts likely to constitute sources of danger shall be made harmless.
- In case the equipment is to be sold or transferred to another user, or in case the original user should move and leave the unit behind, make sure that these instructions accompany the equipment at all times so that they can be consulted by the new owner and/or the installer.
- For all the units that have been modified or have options fitted then original accessory equipment only shall be used.
- This unit shall be employed exclusively for the use for which it is meant. Any other use shall be considered as improper and, therefore, dangerous.

The manufacturer shall not be held liable, by agreement or otherwise, for damages resulting from improper installation, use and failure to comply with the instructions supplied by the manufacturer. The occurrence of any of the following circumstances may cause explosions, polluting unburnt gases (example: carbon monoxide CO), burns, serious harm to people, animals and things:

- Failure to comply with one of the WARNINGS in this chapter
- Incorrect handling, installation, adjustment or maintenance of the burner
- Incorrect use of the burner or incorrect use of its parts or optional supply

### 2) SPECIAL INSTRUCTIONS FOR BURNERS

- The burner should be installed in a suitable room, with ventilation openings complying with the requirements of the regulations in force, and sufficient for good combustion.
- Only burners designed according to the regulations in force should be used.
- This burner should be employed exclusively for the use for which it

was designed.

- Before connecting the burner, make sure that the unit rating is the same as delivery mains (electricity, gas oil, or other fuel).
- Observe caution with hot burner components. These are, usually, near to the flame and the fuel pre-heating system, they become hot during the unit operation and will remain hot for some time after the burner has stopped.

When the decision is made to discontinue the use of the burner, the user shall have qualified personnel carry out the following operations:

- a) Remove the power supply by disconnecting the power cord from the mains.
- b) Disconnect the fuel supply by means of the hand-operated shut-off valve and remove the control handwheels from their spindles.

#### Special warnings

- Make sure that the burner has, on installation, been firmly secured to the appliance, so that the flame is generated inside the appliance firebox.
- Before the burner is started and, thereafter, at least once a year, have qualified personnel perform the following operations:
  - a) set the burner fuel flow rate depending on the heat input of the appliance;
  - b) set the flow rate of the combustion-supporting air to obtain a combustion efficiency level at least equal to the lower level required by the regulations in force;
  - c) check the unit operation for proper combustion, to avoid any harmful or polluting unburnt gases in excess of the limits permitted by the regulations in force;
  - d) make sure that control and safety devices are operating properly;
  - e) make sure that exhaust ducts intended to discharge the products of combustion are operating properly;
  - f) on completion of setting and adjustment operations, make sure that all mechanical locking devices of controls have been duly tightened;
  - g) make sure that a copy of the burner use and maintenance instructions is available in the boiler room.
- In case of a burner shut-down, reset the control box by means of the RESET pushbutton. If a second shut-down takes place, call the Technical Service, **without trying to RESET further**.
- The unit shall be operated and serviced by qualified personnel only, in compliance with the regulations in force.

### 3) GENERAL INSTRUCTIONS DEPENDING ON FUEL USED

#### 3a) ELECTRICAL CONNECTION

- For safety reasons the unit must be efficiently earthed and installed as required by current safety regulations.
- It is vital that all safety requirements are met. In case of any doubt, ask for an accurate inspection of electrics by qualified personnel, since the manufacturer cannot be held liable for damages that may be caused by failure to correctly earth the equipment.
- Qualified personnel must inspect the system to make sure that it is adequate to take the maximum power used by the equipment shown on the equipment rating plate. In particular, make sure that the system cable cross section is adequate for the power absorbed by the unit.
- No adaptors, multiple outlet sockets and/or extension cables are permitted to connect the unit to the electric mains.
- An omnipolar switch shall be provided for connection to mains, as required by the current safety regulations.
- The use of any power-operated component implies observance of a few basic rules, for example:
  - do not touch the unit with wet or damp parts of the body and/or with bare feet;
  - do not pull electric cables;

- do not leave the equipment exposed to weather (rain, sun, etc.) unless expressly required to do so;
- do not allow children or inexperienced persons to use equipment;
- The unit input cable shall not be replaced by the user.

In case of damage to the cable, switch off the unit and contact qualified personnel to replace.

When the unit is out of use for some time the electric switch supplying all the power-driven components in the system (i.e. pumps, burner, etc.) should be switched off.

### 3b) FIRING WITH GAS, LIGHT OIL OR OTHER FUELS

#### GENERAL

- The burner shall be installed by qualified personnel and in compliance with regulations and provisions in force; wrong installation can cause injuries to people and animals, or damage to property, for which the manufacturer cannot be held liable.
- Before installation, it is recommended that all the fuel supply system pipes be carefully cleaned inside, to remove foreign matter that might impair the burner operation.
- Before the burner is commissioned, qualified personnel should inspect the following:
  - a the fuel supply system, for proper sealing;
  - b the fuel flow rate, to make sure that it has been set based on the firing rate required of the burner;
  - c the burner firing system, to make sure that it is supplied for the designed fuel type;
  - d the fuel supply pressure, to make sure that it is included in the range shown on the rating plate;
  - e the fuel supply system, to make sure that the system dimensions are adequate to the burner firing rate, and that the system is equipped with all the safety and control devices required by the regulations in force.
- When the burner is to remain idle for some time, the fuel supply tap or taps should be closed.

#### SPECIAL INSTRUCTIONS FOR USING GAS

Have qualified personnel inspect the installation to ensure that:

- a the gas delivery line and train are in compliance with the regulations and provisions in force;
  - b all gas connections are tight;
  - c the boiler room ventilation openings are such that they ensure the air supply flow required by the current regulations, and in any case are sufficient for proper combustion.
- Do not use gas pipes to earth electrical equipment.
  - Never leave the burner connected when not in use. Always shut the gas valve off.
  - In case of prolonged absence of the user, the main gas delivery valve to the burner should be shut off.

#### Precautions if you can smell gas

- a do not operate electric switches, the telephone, or any other item likely to generate sparks;
  - b immediately open doors and windows to create an air flow to purge the room;
  - c close the gas valves;
  - d contact qualified personnel.
- Do not obstruct the ventilation openings of the room where gas appliances are installed, to avoid dangerous conditions such as the development of toxic or explosive mixtures.

## DIRECTIVES AND STANDARDS

### Gas burners

#### European directives:

- Directive 2009/142/EC - Gas Appliances;
- Directive 2006/95/EC on low voltage;
- Directive 2004/108/EC on electromagnetic compatibility

#### Harmonised standards :

- UNI EN 676 (Gas Burners;-EN 55014-1Electromagnetic compatibility - Requirements for household appliances, electric tools and similar apparatus.
- CEI EN 60335-1(Household and similar electrical appliances - Safety. Part 1: General requirements;
- EN 50165 (Electrical equipment of non-electric appliances for household and similar purposes. Safety requirements.
- EN 60335-2-102 (Household and similar electrical appliances. Safety. Particular requirements for gas, oil and solid-fuel burning appliances having electrical connections)

### Light oil burners

#### European directives:

- Directive 2006/95/EC on low voltage;
- Directive 2004/108/EC on electromagnetic compatibility

#### Harmonised standards :

- CEI EN 60335-1(Household and similar electrical appliances - Safety. Part 1: General requirements;
- UNI 267 Automatic forced draught burners for liquid fuels
- EN 55014-1Electromagnetic compatibility - Requirements for household appliances, electric tools and similar apparatus.
- EN 50165 (Electrical equipment of non-electric appliances for household and similar purposes. Safety requirements.

#### National standards :

- UNI 7824: Monobloc nebulizer burners for liquid fuels. Characteristics and test methods

### Heavy oil burners

#### European directives:

- Directive 2006/95/EC on low voltage;
- Directive 2004/108/EC on electromagnetic compatibility

#### Harmonised standards :

- CEI EN 60335-1 Household and similar electrical appliances - SafetyPart 1: General requirements;
- EN 55014-1Electromagnetic compatibility - Requirements for household appliances, electric tools and similar apparatus.
- EN 50165 Electrical equipment of non-electric appliances for household and similar purposes. Safety requirements.

#### National standards :

- UNI 7824: Monobloc nebulizer burners for liquid fuels. Characteristics and test methods

### Gas - Light oil burners

#### European directives:

- Directive 2009/142/EC - Gas Appliances;
- Directive 2006/95/EC on low voltage;
- Directive 2004/108/EC on electromagnetic compatibility

#### Harmonised standards :

- UNI EN 676 Gas Burners
- EN 55014-1Electromagnetic compatibility - Requirements for household appliances, electric tools and similar apparatus.
- UNI 267 Automatic forced draught burners for liquid fuels
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- EN 50165 Electrical equipment of non-electric appliances for household and similar purposes. Safety requirements.

#### National standards :

- UNI 7824: Monobloc nebulizer burners for liquid fuels. Characteristics and test methods

### Gas - Heavy oil burners

#### European directives:

- Directive 2009/142/EC - Gas Appliances;
- Directive 2006/95/EC on low voltage;
- Directive 2004/108/EC on electromagnetic compatibility

#### Harmonised standards :

-EN 55014-1 Electromagnetic compatibility - Requirements for household appliances, electric tools and similar apparatus.

-UNI EN 676 (Gas Burners;

-CEI EN 60335-1 (Household and similar electrical appliances - Safety. Part 1: General requirements;

- EN 50165 Electrical equipment of non-electric appliances for household and similar purposes. Safety requirements.

#### National standards :

-UNI 7824: Monobloc nebulizer burners for liquid fuels. Characteristics and test methods

#### Industrial burners

#### European directives:

- Directive 2009/142/EC - Gas Appliances;

- Directive 2006/95/EC on low voltage;

- Directive 2004/108/EC on electromagnetic compatibility

#### Harmonised standards :

-EN 55014-1 Electromagnetic compatibility - Requirements for household appliances, electric tools and similar apparatus.

-EN 50165 Electrical equipment of non-electric appliances for household and similar purposes. Safety requirements.

-UNI EN 746-2: Industrial thermoprocessing equipment

#### Burner data plate

For the following information, please refer to the data plate:

- burner type and burner model: must be reported in any communication with the supplier
- burner ID (serial number): must be reported in any communication with the supplier
- date of production (year and month)
- information about fuel type and network pressure

|              |    |
|--------------|----|
| Type         | -- |
| Model        | -- |
| Year         | -- |
| S.Number     | -- |
| Output       | -- |
| Oil Flow     | -- |
| Fuel         | -- |
| Category     | -- |
| Gas Pressure | -- |
| Viscosity    | -- |
| El. Supply   | -- |
| El. Consump. | -- |
| Fan Motor    | -- |
| Protection   | -- |
| Drwaing n°   | -- |
| P.I.N.       | -- |

#### SYMBOLS USED

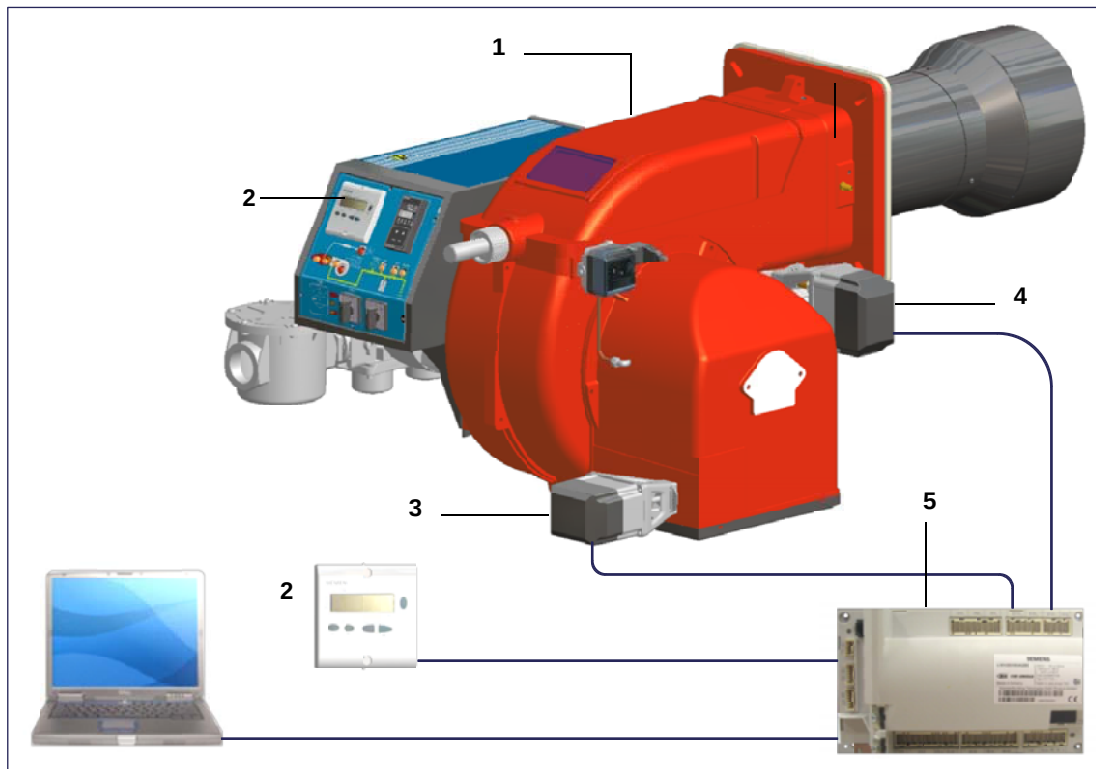
 **WARNING!** Failure to observe the warning may result in irreparable damage to the unit or damage to the environment

 **DANGER!** Failure to observe the warning may result in serious injuries or death.

 **WARNING!** Failure to observe the warning may result in electric shock with lethal consequences

## MICROPROCESSOR CONTROLLED SYSTEM

The control system is made of the Siemens LMV central unit that performs all the burner control functions and of the Siemens AZL local programming unit that interfaces the system with the user.

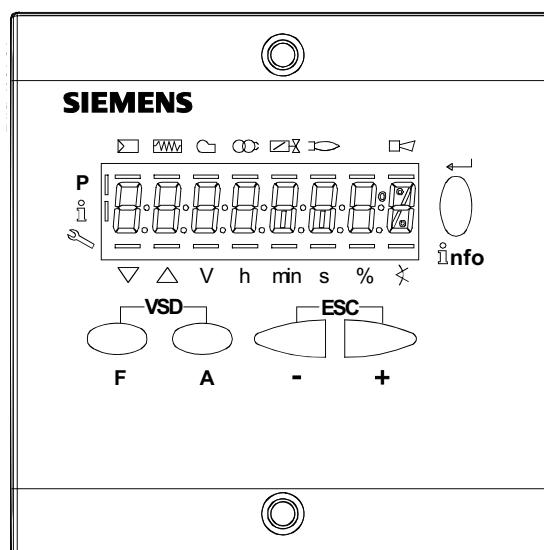


### Keys

- 1 Burner
- 2 AZL2..
- 3 Air actuator
- 4 Fuel actuator
- 5 LMV2..

### User interface

The AZL2x.. display/programming unit is shown below:



The keys functions are the following:



#### Key F

Used to adjust the “fuel” actuator position (Fuel):

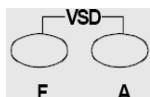
While pressing the **F** key, the “fuel” actuator position can be changed by means of the + and - keys.



#### Key A

Used to adjust the “air” actuator position (Air):

While pressing the **A** key, the “air” actuator position can be changed by means of the + and - keys.



#### Key F + A

While pressing the two keys contemporarily, the **code** message will appear: by entering the proper password it is possible to access the **Service** mode.



#### Info and Enter keys

Used for **Info** and **Service** menues

Used as **Enter** key in the setting modes

Used as **Reset** key in the burner operation mode

Used to enter a lower level menu



#### -Key -

Used to decrease a a value

Used to enter Info and Service during the curve adjustments



#### +Key +

Used to increase a a value

Used to enter Info and Service during the curve adjustments



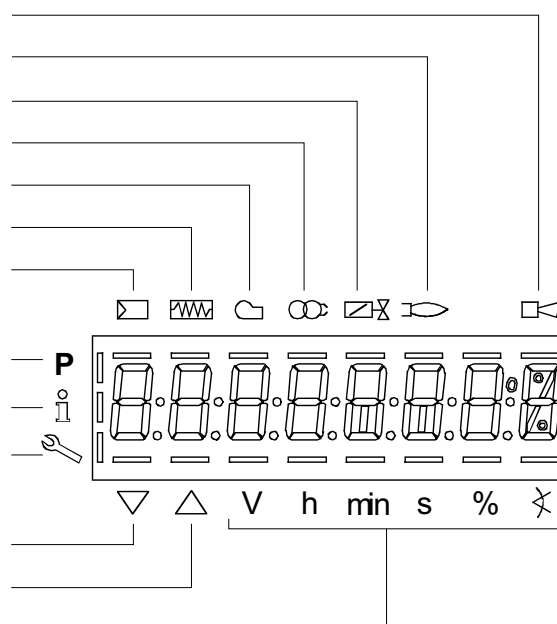
#### Keys (+ & -) = ESC

By pressing + and - at the same time, the ESCAPE function is performed:

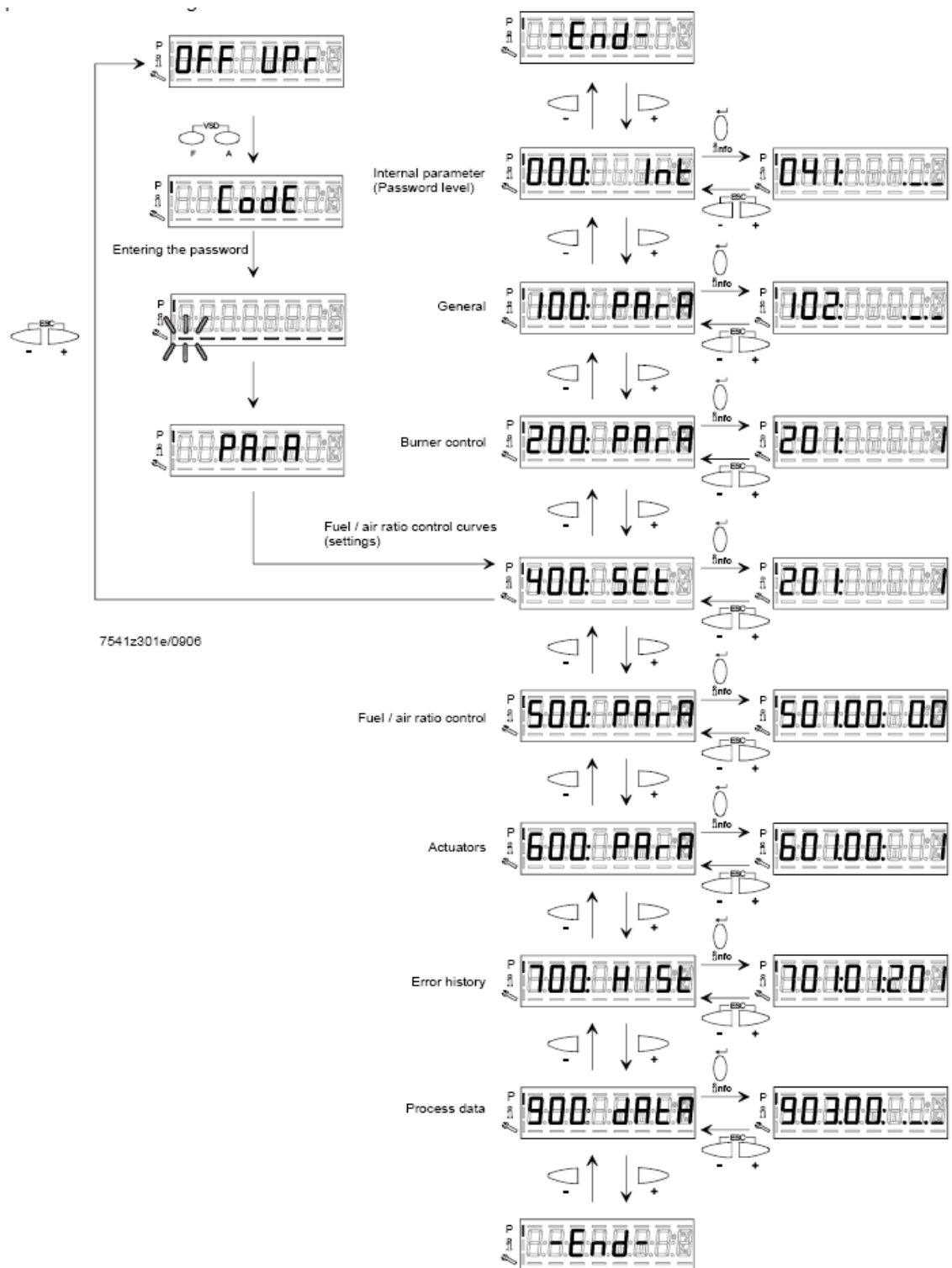
to enter a lower level menu

The display will show these data:

- Lock+unlock codes
- Flame
- Open valves
- Ignition transformers energised
- Fan motor energised
- Oil pre-heater energised
- Plant heat request
- Parametere setting mode
- Info mode
- Service mode
- Closing actuator
- Opening actuator
- IUnit measure



## Parameters level (heating engineer)



---

## Setting menu

The setting menu is divided into different blocks:

| Bloc. | Descrizione                               | Description                         | Password             |
|-------|-------------------------------------------|-------------------------------------|----------------------|
| 000   |                                           | Internal parameters                 | OEM / Service        |
| 100   | Informazioni generali                     | General                             | OEM / Service / Info |
| 200   | Controllo bruciatore                      | Burner control                      | OEM / Service        |
| 300   | Controllo bruciatore (solo <b>LMV26</b> ) | Burner control ( <b>LMV26</b> only) | OEM / Service        |
| 400   | Curve rapporto                            | Ratio curves                        | OEM / Service        |
| 500   | Controllo rapporto                        | Ratio control                       | OEM / Service        |
| 600   | Servocomandi                              | Actuators                           | OEM / Service        |
| 700   | Storico errori                            | Error history                       | OEM / Service / Info |
| 900   | Dati di processo                          | Process data                        | OEM / Service / Info |

The access to the various blocks is allowed by passwords. Passwords are divided into three levels:

- User level (info): no password needed
- Service level (Service)
- Manufacturer level (OEM)

**Block 000: Internal Parameter**

| Param. | Descrizione                                        | Description                                                                                                                                                                     | Password       |
|--------|----------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------|
| 041    | Password livello assistenza (ingegnere del calore) | Password heating engineer (4 characters)                                                                                                                                        | OEM            |
| 042    | Password livello OEM (costruttore del bruciatore)  | Password OEM (5 characters)                                                                                                                                                     | OEM            |
| 050    | Start backup/restore via AZL2x/PC                  | Start backup / restore via AZL2.../ PC software (set parameter to 1) Index 0: Create backup Index 1: Execute restore Error diagnostics via negative values (see error code 137) | SO             |
| 055    | Identificazione bruciatore (backup dati)           | Burner identification of AZL2... backup data set                                                                                                                                | SO             |
| 056    |                                                    | ASN extraction of AZL2... backup data set                                                                                                                                       | SO             |
| 057    | Versione software creata dal set dati backup       | Software version when creating the AZL2... backup data set                                                                                                                      | Service / Info |

**Block 100: General information**

| Param. | Descrizione                                                                                                                                                                                                                    | Description                                 | Password                                     | LMV20<br>LMV27 | LMV26 | LMV37 |
|--------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------|----------------------------------------------|----------------|-------|-------|
| 102    | Data produzione (in gg-mm-aa)                                                                                                                                                                                                  | Identification date (yy-mm-dd)              | Service / Info                               | x              | x     | x     |
| 103    | Numero identificativ                                                                                                                                                                                                           | Identification number                       | Service / Info                               | x              | x     | x     |
| 104    | Set di parametri preimpostati: codice cliente                                                                                                                                                                                  | Preselected parameter set: customer code    | Service / Info                               | x              | x     | x     |
| 105    | Set di parametri preimpostati: versione                                                                                                                                                                                        | Preselected parameter set: version          | Service / Info                               | x              | x     | x     |
| 107    | Versione softwar                                                                                                                                                                                                               | Software version                            | Service / Info                               | x              | x     | x     |
| 108    | Variante software                                                                                                                                                                                                              | Software variant                            | Service / Info                               | x              | x     | x     |
| 113    | Identificativo bruciatore                                                                                                                                                                                                      | Burner identification                       | Service / Info<br>SO password<br>for writing | x              | x     | x     |
| 121    | Potenza manuale<br>Valore "Undefined = automatico Impostare un valore inferiore a = in modo che il display mostri --- altrimenti, il controllore rimarrà sempre in stand-by e il display mostrerà la scritta OFF lampeggiante. | Manual output<br>Undefined = automatic mode | Service / Info                               | x              | x     | x     |

|     |                                                                                                                                                                                                                                                     |                                                                                                                                                                                                                                                                                                                                              |                |   |   |   |
|-----|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------|---|---|---|
| 125 | Frequenza di rete<br>0 = 50 Hz<br>1 = 60 Hz                                                                                                                                                                                                         | Mains frequency<br>0 = 50 Hz<br>1 = 60 Hz                                                                                                                                                                                                                                                                                                    | Service / Info | x | x | x |
| 126 | Luminosità display                                                                                                                                                                                                                                  | Display brightness                                                                                                                                                                                                                                                                                                                           | Service / Info | x | x | x |
| 127 | Tempo dopo il quale, se non viene premuto nessun tast il software esce dalla modalita programmazione (valore fabbrica = 60min - range impostazione: 10 - 120 min)                                                                                   | Timeout for menu operation (default value = 60min - range: 10 - 120 min)                                                                                                                                                                                                                                                                     | OEM            | x | x | x |
| 130 | Azzeramento Storico errori<br>Impostare prima il parametro a 1 e poi a 2;<br>se compare "0" = lo Storico è stato azzerato<br>se compare "-1" = scaduto tempo sequ. 1_2                                                                              | Delete display of error history<br>To delete display : set to 1 then to 2;<br>return value "0" = error history deleted<br>return value "-1" = timeout of 1_2 sequence                                                                                                                                                                        | OEM / Service  | x | x | x |
| 141 | Attivazione comunicazione bus<br>0 = off 1 = Modbus 2 = riserva                                                                                                                                                                                     | Operating mode BACS<br>0 = off 1 = Modbus 2 = reserved                                                                                                                                                                                                                                                                                       | OEM / Service  |   | x | x |
| 142 | Tempo d'arresto in caso di guasto di comunicazione                                                                                                                                                                                                  | Setback time in the event of communication breakdown                                                                                                                                                                                                                                                                                         | OEM / Service  |   | x | x |
| 143 | Riserva                                                                                                                                                                                                                                             | Reserved                                                                                                                                                                                                                                                                                                                                     | Service / Info |   | x | x |
| 144 | Riserva                                                                                                                                                                                                                                             | Reserved                                                                                                                                                                                                                                                                                                                                     | OEM / Service  |   | x | x |
| 145 | Indirizzo dispositivo per Modbus                                                                                                                                                                                                                    | Device address for Modbus                                                                                                                                                                                                                                                                                                                    | OEM / Service  |   | x | x |
| 146 | Velocità di trasmissione per Modbus                                                                                                                                                                                                                 | Baud rate for Modbus                                                                                                                                                                                                                                                                                                                         | OEM / Service  |   | x | x |
| 147 | Parità per Modbus                                                                                                                                                                                                                                   | Parity for Modbus                                                                                                                                                                                                                                                                                                                            | OEM / Service  |   | x | x |
| 148 | on una interruzione della comunicazione bus:<br>0 ... 19.9 = bruciatore spento<br>20 ... 100 = 20 ... 100% potenza<br>Per il funzionamento multistadio:<br>0 = bruciatore OFF,<br>P1, P2, P3 non valido = nessun standard di prestazione della LMV. | Performance standard at interruption of communication with building automation For modulation operation the setting range is as follows: 0...19.9 = burner off 20...100 = 20...100% burner rating For multistage operation apply to setting range: 0 = burner OFF, P1, P2, P3 Invalid = no performance standards of the building auto-mation | OEM / Service  |   | x | x |
| 161 | Numero di avarie                                                                                                                                                                                                                                    | Number of faults                                                                                                                                                                                                                                                                                                                             | Service / Info | x | x | x |
| 162 | Ore di esercizio (azzerabile da Service)                                                                                                                                                                                                            | Operating hours (resettable by Service)                                                                                                                                                                                                                                                                                                      | Service / Info | x | x | x |
| 163 | Ore di esercizio (con dispositivo sotto tensione)                                                                                                                                                                                                   | Operating hours (when unit is live)                                                                                                                                                                                                                                                                                                          | Service / Info | x | x | x |
| 164 | Numero di partenze (azzerabile da Service)                                                                                                                                                                                                          | Number of startups (resettable by Service)                                                                                                                                                                                                                                                                                                   | Service / Info | x | x | x |
| 165 | Numero di partenze                                                                                                                                                                                                                                  | Number of startups                                                                                                                                                                                                                                                                                                                           | Service / Info | x | x | x |

|     |                                                                          |                                                  |                |   |   |   |
|-----|--------------------------------------------------------------------------|--------------------------------------------------|----------------|---|---|---|
| 166 | Numero totale di partenze (non azzerabile)                               | Total number of startups                         | Service / Info | x | x | x |
| 167 | Volume combustibile (azzerabile da OEM)                                  | Fuel volume (resettable by OEM)                  | Service / Info | x | x | x |
| 172 | Fuel 1(secondo combustibile)Ore di esercizio (azzerabile da Service)     | Fuel 1: Operation hours resettable               | Service / Info |   | x |   |
| 174 | Fuel 1 (secondo combustibile) Numero di partenze (azzerabile da Service) | Fuel 1: Number of startups resettable            | Service / Info |   | x |   |
| 175 | Fuel 1 (secondo combustibile) Numero di partenze                         | Fuel 1: Number of startups                       | Service / Info |   | x |   |
| 177 | Fuel 1 (secondo combustibile) Volume combustibile (azzerabile da OEM)    | Fuel 1: Fuel volume resettable (m³, l, ft³, gal) | Service / Info |   | x |   |

## Block 200: Burner control

| Param. | Descrizione                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | Description                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | Password      | LMV20<br>LMV27 | LMV26 | LMV37 |
|--------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------|----------------|-------|-------|
| 201    | <p>Modalità funzionamento bruciatore ( rampa combustibile, modulante / multistadio, servo-comandi, ecc.)</p> <p>___ = non definito (cancellazione curve)</p> <p><b>1</b> = accensione diretta a gas (G mod)</p> <p><b>2</b> = accensione tramite pilota gas con attacco tra le due elettrovalvole EV1/EV2 del gas (Gp1 mod)</p> <p><b>3</b> = accensione tramite pilota gas con attacco a monte dell'elettrovalvola EV1 del gas (Gp2 mod)</p> <p><b>4</b> = accensione a gasolio - modulante (Lo mod)</p> <p><b>5</b> = accensione a gasolio - bistadio (Lo 2 stage)</p> <p><b>6</b> = accensione a gasolio - tristadio (Lo 3 stage)</p> <p><b>7</b> = accensione diretta a gas - regolazione pneumatica (G mod pneu)</p> <p><b>8</b> = accensione tramite pilota gas con attacco tra le due elettrovalvole EV1/EV2 del gas - regolazione pneumatica (Gp1 mod pneu)</p> <p><b>9</b> = accensione tramite pilota gas con attacco a monte dell'elettrovalvola EV1 del gas - regolazione pneumatica (Gp2 mod pneu)</p> | <p>Burner operating mode (fuel train, modulating / multistage, actuators, etc..)</p> <p>___ = undefined (delete curves)</p> <p><b>1</b> = gas direct ignition (G mod)</p> <p><b>2</b> = ignition by gas pilot connected between the two gas solenoid valves EV1/EV2 (Gp1 mod)</p> <p><b>3</b> = ignition by gas pilot connected upstream the gas EV1 (Gp2 mod)</p> <p><b>4</b> = light oil ignition - modulating (Lo mod)</p> <p><b>5</b> = light oil ignition - double stage (Lo 2 stage)</p> <p><b>6</b> = light oil ignition - three stage (Lo 3 stage)</p> <p><b>7</b> = gas direct ignition - pneumatic regulation (G mod pneu)</p> <p><b>8</b> = ignition by gas pilot connected between the two gas solenoid valves EV1/EV2 - pneumatic regulation (Gp1 mod pneu)</p> <p><b>9</b> = ignition by gas pilot connected upstream the gas EV1 - pneumatic regulation (Gp2 mod pneu)</p> | OEM / Service | x              | x     | x     |
|        | <p><b>10</b> = olio modulante con accensione tramite pilota (LOGp mod)</p> <p><b>11</b> = olio 2 stadi con accensione tramite pilota (LOGp 2-stage)</p> <p><b>12</b> = olio modulante con 2 valvole combustibile (LOmod 2 valvole)</p> <p><b>13</b> = olio modulante con 2 valvole combustibile e con accensione tramite pilota (LOGp 2 valvole)</p> <p><b>14</b> = gas modulante pneumatico senza servomotori (Gmod pneu)</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | <p><b>10</b> = LoGp mod</p> <p><b>11</b> = LoGp 2-stage</p> <p><b>12</b> = Lo mod 2 fuel valves</p> <p><b>13</b> = LoGp mod 2 fuel valves</p> <p><b>14</b> = G mod pneu without actuator</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |               |                |       |       |

|     |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |                                                                                                                                                                                                                                                                                                                                               |               |   |   |   |
|-----|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------|---|---|---|
|     | <b>15</b> = gas rampa Gp1 modulante pneumatico senza servomotori (Gp1 mod pneu)<br><b>16</b> = gas rampa Gp2 modulante pneumatico senza servomotori (Gp2 mod pneu)<br><b>17</b> = olio LO 2 stadi senza servomotori<br><b>18</b> = olio LO 3 stadi senza servomotori<br><b>19</b> = gas Gmod con solo servomotore gas<br><b>20</b> = gas Gp1 mod con solo servomotore gas<br><b>21</b> = gas Gp2 mod con solo servomotore gas<br><b>22</b> = olio LO mod con solo servomotore olio | <b>15</b> = Gp1 mod pneu without actuator<br><b>16</b> = Gp2 mod pneu without actuator<br><b>17</b> = Lo 2-stage without actuator<br><b>18</b> = Lo 3-stage without actuator<br><b>19</b> = G mod gas actuator only<br><b>20</b> = Gp1 mod gas actuator only<br><b>21</b> = Gp2 mod gas actuator only<br><b>22</b> = Lo mod oil actuator only |               |   |   |   |
| 208 | Stop programma<br><b>0</b> = non attivo<br><b>1</b> = posizione preventilazione (Ph24 - fase 24 del programma)<br><b>2</b> = posizione accensione (Ph36 - fase 36 del programma)<br><b>3</b> = intervallo di tempo 1 (Ph44 - fase 44 del programma)<br><b>4</b> = intervallo di tempo 2 (Ph52 - fase 52 del programma)                                                                                                                                                             | Program stop<br><b>0</b> = deactivated<br><b>1</b> = pre-purge position (Ph24 - program phase 24)<br><b>2</b> = ignition position (Ph36 - program phase 36)<br><b>3</b> = interval 1 (Ph44 - program phase 44)<br><b>4</b> = interval 2 (Ph52 - program phase 52)                                                                             | OEM / Service | x | x | x |
| 210 | Allarme impedimento avviamento<br><b>0</b> = non attivo<br><b>1</b> = attivo                                                                                                                                                                                                                                                                                                                                                                                                       | Alarm in the event of start prevention<br><b>0</b> = deactivated<br><b>1</b> = activated                                                                                                                                                                                                                                                      | OEM / Service | x | x | x |
| 211 | Tempo aumento giri ventilatore (valore fabbrica = 2s - range impostazione: 2 - 60 s)                                                                                                                                                                                                                                                                                                                                                                                               | Fan ramp up time (default value = 2s - range: 2 - 60 s)                                                                                                                                                                                                                                                                                       | OEM / Service | x | x | x |
| 212 | Tempo massimo raggiungimento bassa fiamma (valore fabbrica = 45 s - range impostazione: 0.2 s - 10 min)<br>Stabilisce il massimo intervallo di tempo durante il quale il bruciatore raggiunge la minima potenza e poi si spegne                                                                                                                                                                                                                                                    | Maximum time down to low-fire (default value = 45 s - range: 0.2 s - 10 min)<br>It states the maximum time interval during which the burner drives to the low output and then turns off                                                                                                                                                       | OEM / Service |   | x |   |
| 213 | Tempo minimo raggiungimento posizione di stand by (valore fabbrica = 2 s - range impostazione: 2 - 60 s)                                                                                                                                                                                                                                                                                                                                                                           | Min. time home run (default value = 2 s - range: 2 - 60 s)                                                                                                                                                                                                                                                                                    | OEM           | x | x | x |
| 214 | Tempo massimo inizio partenza                                                                                                                                                                                                                                                                                                                                                                                                                                                      | Max. time start release                                                                                                                                                                                                                                                                                                                       | OEM           | x | x | x |
| 215 | Limite ripetizioni catena di sicurezza (valore fabbrica = 16 - range impostazione: 1 - 16)                                                                                                                                                                                                                                                                                                                                                                                         | Repetition limit safety loop (default value = 16 - range: 1 - 16)                                                                                                                                                                                                                                                                             | OEM / Service | x | x | x |
| 217 | Tempo massimo per rilevazione segnale (valore fabbrica = 30s - range impostazione: 5s - 10 min)                                                                                                                                                                                                                                                                                                                                                                                    | Max. time to detector signal (default value = 30s - range: 5s - 10 min)                                                                                                                                                                                                                                                                       | OEM           | x | x | x |

|     |                                                                                                                                                                                                                                                                                                                                                                                                                                      |                                                                                                                                                                                                                                                                                                                                                                                         |               |   |   |   |
|-----|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------|---|---|---|
| 221 | Gas: sonda rilevazione fiamma attivo (valore fabbrica = 1)                                                                                                                                                                                                                                                                                                                                                                           | Gas: active detector flame evaluation (default value = 1)<br><b>0</b> = QRB../QRC..<br><b>1</b> = ION / QRA..                                                                                                                                                                                                                                                                           | OEM / Service | x | x | x |
| 222 | Gas: Preventilazione (valore fabbrica = 1)<br><b>1</b> = attivo<br><b>0</b> = non attivo<br>ATTENZIONE : In ambito civile la norma EN676 rende obbligatoria la preventilazione. In ambito industriale, vedere i casi in cui la norma EN746-2 prevede la possibilità di non fare la preventilazione.<br>In questi ultimi casi il bruciatore deve essere costruito obbligatoriamente con controllo di tenuta e valvole gas in classe A | Gas: Pre-purging (default value = 1)<br><b>1</b> = active<br><b>0</b> = deactivated<br>WARNING: in the civil field, the prepurge is mandatory according to the standard EN676. In the industrial fiels, check if the pre purge can be avoided according to the stanrds EN746-2<br>If the prepurge is not performed, the burner must be equipped with two valves and the proving system. | OEM / Service | x | x | x |
| 223 | Limite ripetizioni pressostato gas di minima pressione (valore fabbrica = 16 - range impostazione:1 - 16)                                                                                                                                                                                                                                                                                                                            | Repetition limit pressure switch-min-gas (default value = 16 - range:1 - 16)                                                                                                                                                                                                                                                                                                            | OEM / Service | x | x | x |
| 225 | Gas: tempo di preventilazione (valore fabbrica = 20s - range impostazione:20s - 60min)                                                                                                                                                                                                                                                                                                                                               | Gas: Prepurge time (default value = 20s - range:20s - 60min)                                                                                                                                                                                                                                                                                                                            | OEM / Service | x | x | x |
| 226 | Gas: tempo di preaccensione (valore fabbrica = 2s - range impostazione:0.2s - 60min)                                                                                                                                                                                                                                                                                                                                                 | Gas: Preignition time (default value = 2s - range: 0.2s - 60min)                                                                                                                                                                                                                                                                                                                        | OEM / Service | x | x | x |
| 227 | Gas: tempo di sicurezza 1 (TSA1) (valore fabbrica = 3s - range impostazione:0.2 - 10s)                                                                                                                                                                                                                                                                                                                                               | Gas: Safety time 1 (TSA1) (default value = 3s - range: 0.2 - 10s)                                                                                                                                                                                                                                                                                                                       | OEM           | x | x | x |
| 229 | Gas: tempo di risposta a cadute di pressione entro TSA1 e TSA2 (valore fabbrica = 1.8s - range impostazione:0.2s - 9.8s)                                                                                                                                                                                                                                                                                                             | Gas: time to respond to pressure faults in TSA1 e TSA2 (default value = 1.8s - range: 0.2s - 9.8s)                                                                                                                                                                                                                                                                                      | OEM           | x | x | x |
| 230 | Gas: Intervallo 1 (valore fabbrica = 2s - range impostazione:0.2s - 60min)                                                                                                                                                                                                                                                                                                                                                           | Gas: Interval 1 (default value = 2s - range: 0.2s - 60min)                                                                                                                                                                                                                                                                                                                              | OEM / Service | x | x | x |
| 231 | Gas: tempo di sicurezza 2 (TSA2) (valore fabbrica = 3s - range impostazione:0.2 - 10s)                                                                                                                                                                                                                                                                                                                                               | Gas: Safety time 2 (TSA2) (default value = 3s - range:0.2 - 10s)                                                                                                                                                                                                                                                                                                                        | OEM           | x | x | x |
| 232 | Gas: Intervallo 2 (valore fabbrica = 2s - range impostazione:0.2s - 60min)                                                                                                                                                                                                                                                                                                                                                           | Gas: Interval 2 (default value = 2s - range:0.2s - 60min)                                                                                                                                                                                                                                                                                                                               | OEM / Service | x | x |   |
| 233 | Gas: Tempo postcombustione (valore fabbrica = 8s - range impostazione:0.2s - 60s)                                                                                                                                                                                                                                                                                                                                                    | Gas: postcombustion time (default value = 8s - range:0.2s - 60s)                                                                                                                                                                                                                                                                                                                        | OEM / Service | x | x | x |
| 234 | Gas: Tempo postventilazione (valore fabbrica = 0.2s - range impostazione:0.2s - 180min)                                                                                                                                                                                                                                                                                                                                              | Gas: Postpurge time (default value = 0.2s - range:0.2s - 180min)                                                                                                                                                                                                                                                                                                                        | OEM / Service | x | x | x |

|     |                                                                                                                                                                                                                                                                                                                           |                                                                                                                                                                                                                 |               |   |   |   |
|-----|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------|---|---|---|
| 236 | Gas: Pressostato gas di minima (default = 1)<br>0 = inattivo<br>1 = pressostato gas di minima (a monte valvola V1)<br>2 = controllo perditalvalvole via pressostato (montato tra le valvole V1 e V2)                                                                                                                      | Gas: Pressure switch-min input<br>0 = inactive<br>1 = pressure switch-min (upstream of fuel valve 1 (V1))<br>2 = valve proving via pressure switch-min (between fuel valves 1 (V1) and 2 (V2))                  | OEM / Service | x | x |   |
| 237 | Gas: Pressostato gas di massima / ingresso-POC<br>0 = inattivo<br>1= pressostato gas di massima<br>2= POC<br>3 = pressostato controllo perdite                                                                                                                                                                            | Gas: Pressure switch-max / POC input<br>0 = inactive 1 = pressure switch-max<br>2 = POC<br>3 = pressure switch valve proving                                                                                    |               |   | x | x |
| 239 | Gas: Forzatura al funzionamento intermittente<br>0 = disattivato<br>1 = attivato<br>Attenzione : di default questo parametro è attivo = (1); esso è modificabile solo su LMV37. Dal punto di vista della sicurezza, il funzionamento continuo è valido esclusivamente per bruciatori di gas con elettrodo di rilevazione. | Gas: Forced intermittent operation 0 = deactivated 1 = activated                                                                                                                                                | OEM           |   |   | x |
| 240 | Limite ripetizioni perdita di fiamma (valore fabbrica = 2 - range impostazione:1 - 2)                                                                                                                                                                                                                                     | Repetition limit loss of flame (default value= 2 - range:1 - 2)                                                                                                                                                 | OEM           | x | x | x |
| 241 | Gas: esecuzione controllo tenuta (valore fabbrica = 2)<br><b>0</b> = no controllo tenuta<br><b>1</b> = controllo tenuta in avviamento<br><b>2</b> = controllo tenuta in arresto<br><b>3</b> = controllo tenuta in arresto e in avviamento                                                                                 | Gas: execution proving test (default value= 2)<br><b>0</b> = no proving test<br><b>1</b> = proving test on startup<br><b>2</b> = proving test on shutdown<br><b>3</b> = proving test on shutdown and on startup | OEM / Service | x | x | x |
| 242 | Gas: tempo evacuazione controllo tenuta (valore fabbrica = 3s - range impostazione:0.2s - 10s)                                                                                                                                                                                                                            | Gas: proving test evacuation time (default value = 3s - range:0.2s - 10s)                                                                                                                                       | OEM           | x | x | x |

|     |                                                                                                                                                                                                                                                                                                                                                                               |                                                                                                                                                                                                                                                                                                              |               |   |   |   |
|-----|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------|---|---|---|
| 243 | Gas: tempo pressione atmosferica controllo tenuta (valore fabbrica = 10s - range impostazione:0.2s - 60s)                                                                                                                                                                                                                                                                     | Gas: proving test time atmospheric pressure (default value = 10s - range:0.2s - 60s)                                                                                                                                                                                                                         | OEM           | x | x | x |
| 244 | Gas: tempo riempimento controllo tenuta (valore fabbrica = 3s - range impostazione:0.2s - 10s)                                                                                                                                                                                                                                                                                | Gas: proving test filling time (default value = 3s - range:0.2s - 10s)                                                                                                                                                                                                                                       | OEM           | x | x | x |
| 245 | Gas: tempo test pressione gas (valore fabbrica = 10s - range impostazione:0.2s - 60s)                                                                                                                                                                                                                                                                                         | Gas: proving test time gas pressure (default value = 10s - range:0.2s - 60s)                                                                                                                                                                                                                                 | OEM           | x | x | x |
| 246 | Gas: tempo attesa consenso pressostato di minima (valore fabbrica = 10s - range impostazione:0.2s - 60s)<br>Se la pressione del gas è troppo bassa, in fase 22 non verrà eseguito l'avviamento: il sistema compie un numero impostabile di tentativi finché non si arriva al blocco. Il tempo di attesa tra un tentativo e il successivo viene raddoppiato ad ogni tentativo. | Gas: waiting time gas shortage (default value = 10s - range:0.2s - 60s)<br>If the gas pressure is too low, in phase 22 the startup will not be performed: the system tries for a certain number of times the it locks out. The time interval between two attempts is doubled at each attempt.                | OEM           | x | x | x |
| 248 | Gas: Tempo di post-ventilazione 3 (abortito con regolatore di potenza (LR)-ON                                                                                                                                                                                                                                                                                                 | Gas: Postpurge time 3 (abortion with load controller (LR)-ON                                                                                                                                                                                                                                                 | OEM / Service | x | x | x |
| 261 | Olio: sonda rilevazione fiamma attivo (valore fabbrica = 0)<br><b>0</b> = QRB../QRC..<br><b>1</b> = ION / QRA..                                                                                                                                                                                                                                                               | Oil: active detector flame evaluation (default value = 0)<br><b>0</b> = QRB../QRC..<br><b>1</b> = ION / QRA..                                                                                                                                                                                                | OEM / Service | x | x | x |
| 262 | Olio: preventilazione (valore fabbrica = 1)<br><b>1</b> = attivo<br><b>0</b> = non attivo<br>In ambito civile la norma EN267 rende obbligatoria la preventilazione. In ambito industriale, vedere i casi in cui la norma EN746-2 prevede la possibilità di non fare la preventilazione.                                                                                       | Oil: prepurging (default value = 1)<br><b>0</b> = deactivated<br><b>1</b> = activated<br><b>0</b> = deactivated<br>WARNING: in the civil field, the prepurge is mandatory according to the standard EN267. In the industrial fields, check if the pre purge can be avoided according to the standard EN746-2 | OEM / Service | x | x | x |
| 265 | Olio: tempo preventilazione (valore fabbrica = 15s - range impostazione:15s - 60min)                                                                                                                                                                                                                                                                                          | Oil: prepurging time (default value = 15s - range:15s - 60min)                                                                                                                                                                                                                                               | OEM / Service | x | x | x |
| 266 | Olio: tempo preaccensione (valore fabbrica = 2s - range impostazione:0.2s - 60min)                                                                                                                                                                                                                                                                                            | Oil: preignition time (default value = 2s - range:0.2s - 60min)                                                                                                                                                                                                                                              | OEM / Service | x | x | x |
| 267 | Olio: tempo di sicurezza 1 (TSA1) (valore fabbrica = 5s - range impostazione:0.2 - 15s)                                                                                                                                                                                                                                                                                       | Oil: safety time 1 (TSA1) (default value = 5s - range:0.2 - 15s)                                                                                                                                                                                                                                             | OEM           | x | x | x |
| 269 | Olio: tempo di risposta a cadute di pressione entro TSA1 e TSA2 (valore fabbrica = 1.8s - range impostazione:0.2s - 14.8s)                                                                                                                                                                                                                                                    | Oil: time to respond to pressure faults in TSA1 and TSA2 (default value = 1.8s - range:0.2s - 14.8s)                                                                                                                                                                                                         | OEM           | x | x | x |

|     |                                                                                                                                                                                            |                                                                                                                                                                       |               |   |   |   |
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| 270 | Olio: Intervallo 1 (valore fabbrica = 2s - range impostazione:0.2s - 60min)                                                                                                                | Oil: Interval 1 (default value = 2s - range:0.2s - 60min)                                                                                                             | OEM / Service | x | x | x |
| 271 | Olio: tempo di sicurezza 2 (TSA2) (valore fabbrica = 3s - range impostazione:0.2 - 10s)                                                                                                    | Oil: safety time 2 (TSA2) (default value = 3s - range:0.2 - 10s)                                                                                                      | OEM           | x | x | x |
| 272 | Olio: Intervallo 2 (valore fabbrica = 2s - range impostazione:0.2s - 60min)                                                                                                                | Oil: Interval 2 (default value = 2s - range:0.2s - 60min)                                                                                                             | OEM / Service | x | x | x |
| 273 | Olio: Tempo postcombustione (valore fabbrica = 8s - range impostazione:0.2s - 60s)                                                                                                         | Oil: Postcombustion time (default value = 8s - range:0.2s - 60s)                                                                                                      | OEM / Service | x | x | x |
| 274 | Olio: Tempo postventilazione (valore fabbrica = 0.2s - range impostazione:0.2s - 180min)                                                                                                   | Oil: Postpurging time (default value = 0.2s - range:0.2s - 180min)                                                                                                    | OEM / Service | x | x | x |
| 276 | Olio : Pressostato olio di minima (default = 1)<br>0 = inattivo<br>1 = attivo dalla fase 38<br>2 = attivo dal tempo di sicurezza (TSA)                                                     | Oil. Pressure switch-min input<br>0 = inactive<br>1 = active from phase 38<br>2 = active from safety time (TSA)                                                       | OEM / Service | x | x |   |
| 277 | Olio: Pressostato olio di massima / ingresso-POC<br>0 = inattivo<br>1= pressostato olio di massima<br>2= POC                                                                               | Oil: Pressure switch-max/POC input<br>0 = inactive<br>1 = pressure switch-max<br>2 = POC                                                                              |               |   | x |   |
| 279 | Olio: Forzatura al funzionamento intermittente<br>0 = disattivato<br>1 = attivato<br>Attenzione : di default questo parametro è attivo = (1); esso è modificabile solo su LMV37..          | Oil: Forced intermittent operation 0 = deactivated 1 = activated                                                                                                      | OEM           |   | x | x |
| 280 | Limite ripetizioni perdita di fiamma (valore fabbrica = 2 - range impostazione:1 - 2)                                                                                                      | Repetition limit value loss of flame (default value = 2 - range:1 - 2)                                                                                                | OEM           | x | x | x |
| 281 | Olio: tempo iniezione olio (valore fabbr. = 1)<br><b>0</b> = preaccensione corta (Ph38 - fase programma 38)<br><b>1</b> = preaccensione lunga (con ventilatore) (Ph22 - fase programma 22) | Oil: time oil ignition (default value = 1)<br><b>0</b> = short preignition (Ph38-progr. phase 38)<br><b>1</b> = long preignition (with fan) (Ph22 - program phase 22) | OEM / Service | x | x | x |
| 284 | Olio: Tempo di post-ventilazione 3 (abortito con regolatore di potenza (LR)-ON                                                                                                             | Oil: Postpurge time 3 (abortion with load controller (LR)-ON                                                                                                          | OEM / Service | x | x | x |

**Block 300: Burner control (only with LMV26)**

| Param. | Descrizione                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | Description                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | Password      | LMV20<br>LMV27 | LMV26 | LMV37 |
|--------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------|----------------|-------|-------|
| 301    | <p>Combustibile 1 : Modalità funzionamento bruciatore ( rampa combustibile, modulante / multistadio, servocomandi, ecc.)</p> <p>__ = non definito (cancellazione curve)</p> <p><b>1</b> = accensione diretta a gas (G mod)</p> <p><b>2</b> = accensione tramite pilota gas con attacco tra le due elettrovalvole EV1/EV2 del gas (Gp1 mod)</p> <p><b>3</b> = accensione tramite pilota gas con attacco a monte dell'elettrovalvola EV1 del gas (Gp2 mod)</p> <p><b>4</b> = accensione a gasolio - modulante (Lo mod)</p> <p><b>5</b> = accensione a gasolio - bistadio (Lo 2 stage)</p> <p><b>6</b> = accensione a gasolio - tristadio (Lo 3 stage)</p> <p><b>7</b> = accensione diretta a gas - regolazione pneumatica (G mod pneu)</p> <p><b>8</b> = accensione tramite pilota gas con attacco tra le due elettrovalvole EV1/EV2 del gas - regolazione pneumatica (Gp1 mod pneu)</p> <p><b>9</b> = accensione tramite pilota gas con attacco a monte dell'elettrovalvola EV1 del gas - regolazione pneumatica (Gp2 mod pneu)</p> <p><b>10</b> = olio modulante con accensione tramite pilota (LOGp mod)</p> | <p>Fuel 1 : Burner operating mode (fuel train, modulating / multistage, actuators, etc..)</p> <p>__ = undefined (delete curves)</p> <p><b>1</b> = gas direct ignition (G mod)</p> <p><b>2</b> = ignition by gas pilot connected between the two gas solenoid valves EV1/EV2 (Gp1 mod)</p> <p><b>3</b> = ignition by gas pilot connected upstream the gas EV1 (Gp2 mod)</p> <p><b>4</b> = light oil ignition - modulating (Lo mod)</p> <p><b>5</b> = light oil ignition - double stage (Lo 2 stage)</p> <p><b>6</b> = light oil ignition - three stage (Lo 3 stage)</p> <p><b>7</b> = gas direct ignition - pneumatic regulation (G mod pneu)</p> <p><b>8</b> = ignition by gas pilot connected between the two gas solenoid valves EV1/EV2 - pneumatic regulation (Gp1 mod pneu)</p> <p><b>9</b> = ignition by gas pilot connected upstream the gas EV1 - pneumatic regulation (Gp2 mod pneu)</p> <p><b>10</b> = LoGp mod</p> | OEM / Service |                | x     |       |

|     |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                  |               |  |   |  |
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|     | <b>11</b> = olio 2 stadi con accensione tramite pilota (LOGp 2-stage)<br><b>12</b> = olio modulante con 2 valvole combustibile (LOmod 2 valvole)<br><b>13</b> = olio modulante con 2 valvole combustibile e con accensione tramite pilota (LOGp 2 valvole)<br><b>14</b> = gas modulante pneumatico senza servomotori (Gmod pneu)<br><b>15</b> = gas rampa Gp1 modulante pneumatico senza servomotori (Gp1 mod pneu)<br><b>16</b> = gas rampa Gp2 modulante pneumatico senza servomotori (Gp2 mod pneu) | <b>11</b> = LoGp 2-stage<br><b>12</b> = Lo mod 2 fuel valves<br><b>13</b> = LoGp mod 2 fuel valves<br><b>14</b> = G mod pneu without actuator<br><b>15</b> = Gp1 mod pneu without actuator<br><b>16</b> = Gp2 mod pneu without actuator                                                                                                                                                          |               |  |   |  |
|     | <b>17</b> = olio LO 2 stadi senza servomotori<br><b>18</b> = olio LO 3 stadi senza servomotori<br><b>19</b> = gas Gmod con solo servomotore gas<br><b>20</b> = gas Gp1 mod con solo servomotore gas<br><b>21</b> = gas Gp2 mod con solo servomotore gas<br><b>22</b> = olio LO mod con solo servomotore olio                                                                                                                                                                                           | <b>17</b> = Lo 2-stage without actuator<br><b>18</b> = Lo 3-stage without actuator<br><b>19</b> = G mod gas actuator only<br><b>20</b> = Gp1 mod gas actuator only<br><b>21</b> = Gp2 mod gas actuator only<br><b>22</b> = Lo mod oil actuator only                                                                                                                                              |               |  | x |  |
| 321 | Combustibile 1 - Gas: sonda rilevazione fiamma attivo (valore fabbrica = 1) -<br><b>0</b> = QRB../QRC..<br><b>1</b> = ION / QRA..                                                                                                                                                                                                                                                                                                                                                                      | Fuel 1 - Gas: active detector flame evaluation (default value = 1)<br><b>0</b> = QRB../QRC..<br><b>1</b> = ION / QRA..                                                                                                                                                                                                                                                                           | OEM / Service |  | x |  |
| 322 | Combustibile 1 - Gas: Preventilazione (valore fabbrica = 1)<br><b>1</b> = attivo<br><b>0</b> = non attivo<br>ATTENZIONE : In ambito civile la norma EN676 rende obbligatoria la preventilazione. In ambito industriale, vedere i casi in cui la norma EN746-2 prevede la possibilità di non fare la preventilazione.<br>In questi ultimi casi il bruciatore deve essere costruito obbligatoriamente con controllo di tenuta e valvole gas in classe A.                                                 | Fuel 1 - Gas: Pre-purging (default value = 1)<br><b>1</b> = active<br><b>0</b> = deactivated<br>WARNING: in the civil field, the prepurge is mandatory according to the standard EN676. In the industrial fiels, check if the pre purge can be avoided according to the stanrds EN746-2<br>If the prepurge is not performed, the burner must be equipped with two valves and the proving system. | OEM / Service |  | x |  |
| 323 | Limite ripetizioni pressostato gas di minima pressione (valore fabbrica = 16 - range impostazione:1 - 16)                                                                                                                                                                                                                                                                                                                                                                                              | Repetition limit pressure switch-min-gas (default value = 16 - range:1 - 16)                                                                                                                                                                                                                                                                                                                     | OEM / Service |  | x |  |
| 325 | Combustibile 1 - Gas: tempo di preventilazione (valore fabbrica = 20s - range impostazione:20s - 60min)                                                                                                                                                                                                                                                                                                                                                                                                | Fuel 1 - Gas: Prepurge time (default value = 20s - range:20s - 60min)                                                                                                                                                                                                                                                                                                                            | OEM / Service |  | x |  |

|     |                                                                                                                                                                                                                      |                                                                                                                                                                                                         |               |  |   |  |
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| 326 | Combustibile 1 - Gas: tempo di preaccensione (valore fabbrica = 2s - range impostazione:0.2s - 60min)                                                                                                                | Fuel 1 - Gas: Preignition time (default value = 2s - range: 0.2s - 60min)                                                                                                                               | OEM / Service |  | x |  |
| 327 | Combustibile 1 - Gas: tempo di sicurezza 1 (TSA1) (valore fabbrica = 3s - range impostazione:0.2 - 10s)                                                                                                              | Fuel 1 - Gas: Safety time 1 (TSA1) (default value = 3s - range: 0.2 - 10s)                                                                                                                              | OEM           |  | x |  |
| 329 | Combustibile 1 - Gas: tempo di risposta a cadute di pressione entro TSA1 e TSA2 (valore fabbrica = 1.8s - range impostazione:0.2s - 9.8s)                                                                            | Fuel 1 - Gas: time to respond to pressure faults in TSA1 e TSA2 (default value = 1.8s - range: 0.2s - 9.8s)                                                                                             | OEM           |  | x |  |
| 330 | Combustibile 1 - Gas: Intervallo 1 (valore fabbrica = 2s - range impostazione:0.2s - 60min)                                                                                                                          | Fuel 1 - Gas: Interval 1 (default value = 2s - range: 0.2s - 60min)                                                                                                                                     | OEM / Service |  | x |  |
| 331 | Combustibile 1 - Gas: tempo di sicurezza 2 (TSA2) (valore fabbrica = 3s - range impostazione:0.2 - 10s)                                                                                                              | Fuel 1 - Gas: Safety time 2 (TSA2) (default value = 3s - range:0.2 - 10s)                                                                                                                               | OEM           |  | x |  |
| 332 | Combustibile 1 - Gas: Intervallo 2 (valore fabbrica = 2s - range impostazione:0.2s - 60min)                                                                                                                          | Fuel 1 - Gas: Interval 2 (default value = 2s - range:0.2s - 60min)                                                                                                                                      | OEM / Service |  | x |  |
| 333 | Combustibile 1 - Gas: Tempo postcombustione (valore fabbrica = 8s - range impostazione:0.2s - 60s)                                                                                                                   | Fuel 1 - Gas: postcombustion time (default value = 8s - range:0.2s - 60s)                                                                                                                               | OEM / Service |  | x |  |
| 334 | Combustibile 1 - Gas: Tempo postventilazione (valore fabbrica = 0.2s - range impostazione:0.2s - 180min)                                                                                                             | Fuel 1 - Gas: Postpurge time (default value = 0.2s - range:0.2s - 180min)                                                                                                                               | OEM / Service |  | x |  |
| 336 | Combustibile 1 - Gas: Pressostato gas di minima (default = 1)<br>0 = inattivo<br>1 = pressostato gas di minima (a monte valvola V1)<br>2 = controllo perditavalvole via pressostato (montato tra le valvole V1 e V2) | Fuel 1 - Gas: Pressure switch-min input<br>0 = inactive<br>1 = pressure switch-min (upstream of fuel valve 1 (V1))<br>2 = valve proving via pressure switch-min (between fuel valves 1 (V1) and 2 (V2)) | OEM / Service |  | x |  |
| 337 | Combustibile 1 - Gas: Pressostato gas di massima / ingressoPOC<br>0 = inattivo<br>1= pressostato gas di massima<br>2= POC<br>3 = pressostato controllo perdite                                                       | Fuel 1 - Gas: Pressure switch-max / POC input<br>0 = inactive 1 = pressure switch-max<br>2 = POC<br>3 = pressure switch valve proving                                                                   |               |  | x |  |

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| 340 | Limite ripetizioni perdita di fiamma (valore fabbrica = 2 - range impostazione:1 - 2)                                                                                                                                                                                                                                                                                                          | Repetition limit loss of flame (default value= 2 - range:1 - 2)                                                                                                                                                                                                                                        | OEM           |  | x |  |
| 341 | Combustibile 1 - Gas: esecuzione controllo tenuta (valore fabbrica = 2)<br><b>0</b> = no controllo tenuta<br><b>1</b> = controllo tenuta in avviamento<br><b>2</b> = controllo tenuta in arresto<br><b>3</b> = controllo tenuta in arresto e in avviamento                                                                                                                                     | Fuel 1 - Gas: execution proving test (default value= 2)<br><b>0</b> = no proving test<br><b>1</b> = proving test on startup<br><b>2</b> = proving test on shutdown<br><b>3</b> = proving test on shutdown and on startup                                                                               | OEM / Service |  | x |  |
| 342 | Combustibile 1 - Gas: tempo evacuazione controllo tenuta (valore fabbrica = 3s - range impostazione:0.2s - 10s)                                                                                                                                                                                                                                                                                | Fuel 1 - Gas: proving test evacuation time (default value = 3s - range:0.2s - 10s)                                                                                                                                                                                                                     | OEM           |  | x |  |
| 343 | Combustibile 1 - Gas: tempo pressione atmosferica controllo tenuta (valore fabbrica = 10s - range impostazione:0.2s - 60s)                                                                                                                                                                                                                                                                     | Fuel 1 - Gas: proving test time atmospheric pressure (default value = 10s - range:0.2s - 60s)                                                                                                                                                                                                          | OEM           |  | x |  |
| 344 | Combustibile 1 - Gas: tempo riempimento controllo tenuta (valore fabbrica = 3s - range impostazione:0.2s - 10s)                                                                                                                                                                                                                                                                                | Fuel 1 - Gas: proving test filling time (default value = 3s - range:0.2s - 10s)                                                                                                                                                                                                                        | OEM           |  | x |  |
| 345 | Combustibile 1 - Gas: tempo test pressione gas (valore fabbrica = 10s - range impostazione:0.2s - 60s)                                                                                                                                                                                                                                                                                         | Fuel 1 - Gas: proving test time gas pressure (default value = 10s - range:0.2s - 60s)                                                                                                                                                                                                                  | OEM           |  | x |  |
| 346 | Combustibile 1 - Gas: tempo attesa consenso pressostato di minima (valore fabbrica = 10s - range impostazione:0.2s - 60s)<br>Se la pressione del gas è troppo bassa, in fase 22 non verrà eseguito l'avviamento: il sistema compie un numero impostabile di tentativi finché non si arriva al blocco. Il tempo di attesa tra un tentativo e il successivo viene raddoppiato ad ogni tentativo. | Fuel 1 - Gas: waiting time gas shortage (default value = 10s - range:0.2s - 60s)<br>If the gas pressure is too low, in phase 22 the startup will not be performed: the system tries for a certain number of times the it locks out. The time interval between two attempts is doubled at each attempt. | OEM           |  | x |  |
| 348 | Combustibile 1 - Gas: Tempo di post-ventilazione 3 (abortito con regolatore di potenza (LR)-ON                                                                                                                                                                                                                                                                                                 | Fuel 1 - Gas: Postpurge time 3 (abortion with load controller (LR)-ON                                                                                                                                                                                                                                  | OEM / Service |  | x |  |
| 361 | Combustibile 1 - Olio: sonda rilevazione fiamma attivo (valore fabbrica = 0)<br><b>0</b> = QRB../QRC..<br><b>1</b> = ION / QRA..                                                                                                                                                                                                                                                               | Fuel 1 - Oil: active detector flame evaluation (default value = 0)<br><b>0</b> = QRB../QRC..<br><b>1</b> = ION / QRA..                                                                                                                                                                                 | OEM / Service |  | x |  |

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| 362 | Combustibile 1 - Olio: preventilazione (valore fabbrica = 1)<br><b>1</b> = attivo<br><b>0</b> = non attivo<br>In ambito civile la norma EN267 rende obbligatoria la preventilazione. In ambito industriale, vedere i casi in cui la norma EN746-2 prevede la possibilità di non fare la preventilazione. | Fuel 1 - Oil: prepurging (default value = 1)<br><b>0</b> = deactivated<br><b>1</b> = activated<br><b>0</b> = deactivated<br>WARNING: in the civil field, the prepurge is mandatory according to the standard EN267. In the industrial fields, check if the pre purge can be avoided according to the standard EN746-2 | OEM / Service |  | x |  |
| 365 | Combustibile 1 - Olio: tempo preventilazione (valore fabbrica = 15s - range impostazione:15s - 60min)                                                                                                                                                                                                    | Fuel 1 - Oil: prepurging time (default value = 15s - range:15s - 60min)                                                                                                                                                                                                                                               | OEM / Service |  | x |  |
| 366 | Combustibile 1 - Olio: tempo preaccensione (valore fabbrica = 2s - range impostazione:0.2s - 60min)                                                                                                                                                                                                      | Fuel 1 - Oil: preignition time (default value = 2s - range:0.2s - 60min)                                                                                                                                                                                                                                              | OEM / Service |  | x |  |
| 367 | Combustibile 1 - Olio: tempo di sicurezza 1 (TSA1) (valore fabbrica = 5s - range impostazione:0.2 - 15s)                                                                                                                                                                                                 | Fuel 1 - Oil: safety time 1 (TSA1) (default value = 5s - range:0.2 - 15s)                                                                                                                                                                                                                                             | OEM           |  | x |  |
| 369 | Combustibile 1 - Olio: tempo di risposta a cadute di pressione entro TSA1 e TSA2 (valore fabbrica = 1.8s - range impostazione:0.2s - 14.8s)                                                                                                                                                              | Fuel 1 - Oil: time to respond to pressure faults in TSA1 and TSA2 (default value = 1.8s - range:0.2s - 14.8s)                                                                                                                                                                                                         | OEM           |  | x |  |
| 370 | Combustibile 1 - Olio: Intervallo 1 (valore fabbrica = 2s - range impostazione:0.2s - 60min)                                                                                                                                                                                                             | Fuel 1 - Oil: Interval 1 (default value = 2s - range:0.2s - 60min)                                                                                                                                                                                                                                                    | OEM / Service |  | x |  |
| 371 | Combustibile 1 - Olio: tempo di sicurezza 2 (TSA2) (valore fabbrica = 3s - range impostazione:0.2 - 10s)                                                                                                                                                                                                 | Fuel 1 - Oil: safety time 2 (TSA2) (default value = 3s - range:0.2 - 10s)                                                                                                                                                                                                                                             | OEM           |  | x |  |
| 372 | Combustibile 1 - Olio: Intervallo 2 (valore fabbrica = 2s - range impostazione:0.2s - 60min)                                                                                                                                                                                                             | Fuel 1 - Oil: Interval 2 (default value = 2s - range:0.2s - 60min)                                                                                                                                                                                                                                                    | OEM / Service |  | x |  |
| 373 | Combustibile 1 - Olio: Tempo postcombustione (valore fabbrica = 8s - range impostazione:0.2s - 60s)                                                                                                                                                                                                      | Fuel 1 - Oil: Postcombustion time (default value = 8s - range:0.2s - 60s)                                                                                                                                                                                                                                             | OEM / Service |  | x |  |
| 374 | Combustibile 1 - Olio: Tempo postventilazione (valore fabbrica = 0.2s - range impostazione:0.2s - 180min)                                                                                                                                                                                                | Fuel 1 - Oil: Postpurging time (default value = 0.2s - range:0.2s - 180min)                                                                                                                                                                                                                                           | OEM / Service |  | x |  |
| 377 | Combustibile 1 - Olio: Pressostato olio di massima / ingresso POC<br><b>0</b> = inattivo<br><b>1</b> = pressostato olio di massima<br><b>2</b> = POC                                                                                                                                                     | Fuel 1 - Oil: Pressure switch-max/POC input<br><b>0</b> = inactive<br><b>1</b> = pressure switch-max<br><b>2</b> = POC                                                                                                                                                                                                |               |  | x |  |

|     |                                                                                                                                                                                                             |                                                                                                                                                                                |               |  |   |  |
|-----|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------|--|---|--|
| 380 | Limite ripetizioni perdita di fiamma (valore fabbrica = 2 - range impostazione:1 - 2)                                                                                                                       | Repetition limit value loss of flame (default value = 2 - range:1 - 2)                                                                                                         | OEM           |  | x |  |
| 381 | Combustibile 1 - Olio: tempo iniezione olio (valore fabbr. = 1)<br><b>0</b> = preaccensione corta (Ph38 - fase programma 38)<br><b>1</b> = preaccensione lunga (con ventilatore) (Ph22 - fase programma 22) | Fuel 1 - Oil: time oil ignition (default value = 1)<br><b>0</b> = short preignition (Ph38-progr. phase 38)<br><b>1</b> = long preignition (with fan) (Ph22 - program phase 22) | OEM / Service |  | x |  |
| 384 | Combustibile 1 - Olio: Tempo di post-ventilazione 3 (abortito con regolatore di potenza (LR)-ON                                                                                                             | Fuel 1 - Oil: Postpurge time 3 (abortion with load controller (LR)-ON                                                                                                          | OEM / Service |  | x |  |

Block 400: Setting air/fuel ratio curves

| Param. | Descrizione                                                                                                                                                            | Description                                                                                                                                      | Password      | LMV20<br>LMV27 | LMV26 | LMV37 |
|--------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------|---------------|----------------|-------|-------|
| 401    | Curve controllo servocomando combustibile (F): si accede alla lista dei punti da impostare (da P0 a P9) - consultare paragrafo "Impostazione curve"                    | Ratio control curve fuel actuator (F): it accesses to the parameter list of the points to be set (P0 to P9) - see paragraph "Setting the curves" | OEM / Service | x              | x     | x     |
| 402    | Curve controllo servocomando aria (A): si accede alla lista dei punti da impostare (da P0 a P9) - consultare paragrafo "Impostazione curve"                            | Ratio control curve air actuator (A): it accesses to the parameter list of the points to be set (P0 to P9) - see paragraph "Setting the curves"  | OEM / Service | x              | x     | x     |
| 403    | Curve controllo inverter (F + A): si accede alla lista dei punti da impostare (da P0 a P9) - consultare paragrafo "Impostazione curve"                                 | Ratio control curves VSD (curve setting only)                                                                                                    | SO            |                | x     | x     |
| 404    | Combustibile 1 - Curve controllo servocomando combustibile 1 (F): si accede alla lista dei punti da impostare (da P0 a P9) - consultare paragrafo "Impostazione curve" | Fuel 1: Ratio control curves fuel actuator (curve setting only)                                                                                  | SO            |                | x     |       |
| 405    | Combustibile 1 - Curve controllo servocomando aria (A): si accede alla lista dei punti da impostare (da P0 a P9) - consultare paragrafo "Impostazione curve"           | Fuel 1: Ratio control curves air actuator (curve setting only)                                                                                   | SO            |                | x     |       |
| 406    | Combustibile 1 - Curve controllo inverter (F + A): si accede alla lista dei punti da impostare (da P0 a P9) - consultare paragrafo "Impostazione curve"                | Fuel 1: Ratio control curves VSD (curve setting only)                                                                                            | SO            |                | x     |       |

# **Block 500: Air/fuel ratio control**

| Param. | Descrizione                                                                                                                                                                                                                                                                      | Description                                                                                                                                                                     | Password      | LMV20<br>LMV27 | LMV26 | LMV37 |
|--------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------|----------------|-------|-------|
| 501    | Posizione <b>servocomando combustibile</b> in assenza di fiamma (no-flame)<br><b>Indice 0</b> = posizione di sosta = 0°<br><b>Indice 1</b> = posizione preventilazione = 0°<br><b>Indice 2</b> = posizione postventilazione = 15°                                                | No-flame position fuel actuator<br><br><b>Index 0</b> = no-load position = 0°<br><b>Index 1</b> = prepurge position = 0°<br><b>Index 2</b> = postpurge position = 15°           | OEM / Service | x              | x     | x     |
| 502    | Posizione <b>servocomando aria</b> in assenza di fiamma (no-flame)<br><b>Indice 0</b> = posizione di sosta = 0°<br><b>Indice 1</b> = posizione preventilazione = 90°<br><b>Indice 2</b> = posizione postventilazione = 45°                                                       | No-flame position air actuator<br><br><b>Index 0</b> = no-load position = 0°<br><b>Index 1</b> = prepurge position = 90°<br><b>Index 2</b> = postpurge position = 45°           | OEM / Service | x              | x     | x     |
| 503    | % <b>giri motore con inverter</b> 0% = ventilatore fermo, 100% = ventilatore al massimo della velocità<br><b>Indice 0</b> = posizione di sosta = 0%<br><b>Indice 1</b> = posizione preventilazione = 100%<br><b>Indice 2</b> = posizione postventilazione = 50%                  | No-flame speeds VSD<br>Index 0 = no-load speed = 0%<br>Index 1 = prepurge speed = 100%<br>Index 2 = postpurge speed = 50%                                                       | OEM / Service |                | x     | x     |
| 504    | Combustibile 1 - Posizione <b>servocomando combustibile</b> in assenza di fiamma (no-flame)<br><b>Indice 0</b> = posizione di sosta = 0°<br><b>Indice 1</b> = posizione preventilazione = 0°<br><b>Indice 2</b> = posizione postventilazione = 15°                               | Fuel 1<br>No-flame position fuel actuator<br><br><b>Index 0</b> = no-load position = 0°<br><b>Index 1</b> = prepurge position = 0°<br><b>Index 2</b> = postpurge position = 15° | OEM / Service |                | x     |       |
| 505    | Combustibile 1 - Posizione <b>servocomando aria</b> in assenza di fiamma (no-flame)<br><b>Indice 0</b> = posizione di sosta = 0°<br><b>Indice 1</b> = posizione preventilazione = 90°<br><b>Indice 2</b> = posizione postventilazione = 45°                                      | Fuel 1<br>No-flame position air actuator<br><br><b>Index 0</b> = no-load position = 0°<br><b>Index 1</b> = prepurge position = 90°<br><b>Index 2</b> = postpurge position = 45° | OEM / Service |                | x     |       |
| 506    | Combustibile 1 - % <b>giri motore con inverter</b> 0% = ventilatore fermo, 100% = ventilatore al massimo della velocità<br><b>Indice 0</b> = posizione di sosta = 0%<br><b>Indice 1</b> = posizione preventilazione = 100%<br><b>Indice 2</b> = posizione postventilazione = 50% | Fuel 1<br>No-flame speeds VSD<br>Index 0 = no-load speed = 0%<br>Index 1 = prepurge speed = 100%<br>Index 2 = postpurge speed = 50%                                             | OEM / Service |                | x     |       |
| 522    | Tempo rampa di salita inverter                                                                                                                                                                                                                                                   | Ramp up                                                                                                                                                                         | OEM / Service |                | x     | x     |
| 523    | Tempo rampa di discesa inverter                                                                                                                                                                                                                                                  | Ramp down                                                                                                                                                                       | OEM / Service |                | x     | x     |

|     |                                                                                         |                                                               |               |  |   |   |
|-----|-----------------------------------------------------------------------------------------|---------------------------------------------------------------|---------------|--|---|---|
| 542 | Activation of VSD / PWM fan (PWM = Pulse-Width Modulation)<br>0=deactivated 1=activated | Activation of VSD / PWM fan<br>(PWM = Pulse-Width Modulation) | OEM / Service |  | x | x |
|-----|-----------------------------------------------------------------------------------------|---------------------------------------------------------------|---------------|--|---|---|

|     |                      |                                       |                                     |                   |                   |                   |               |   |   |   |
|-----|----------------------|---------------------------------------|-------------------------------------|-------------------|-------------------|-------------------|---------------|---|---|---|
| 544 |                      |                                       | Parameter 544                       |                   |                   |                   | OEM / Service | x | x | x |
|     |                      |                                       | Modulation<br>32s                   | Modulation<br>48s | Modulation<br>64s | Modulation<br>80s |               |   |   |   |
|     | Actuator             | Actuating<br>speed param-<br>eter 613 | Max. delta between the curve points |                   |                   |                   |               |   |   |   |
|     | Actuator<br>(<= 5Nm) | 5s / 90°                              | 31°                                 | 46°               | 62°               | 77°               |               |   |   |   |
|     | Actuator<br>SQM33.7  | 17s / 90°                             | 9°<br>(1)                           | 13°               | 18°               | 22°               |               |   |   |   |

(1) in this case the max. position of 90° can't be reached

|     |                                                                                                                       |                                                                      |               |   |   |   |
|-----|-----------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------|---------------|---|---|---|
| 545 | Percentuale minima di carico per modulazione<br>(valore fabbrica = n.d. - range impostazione:20%-100%)                | Lower load limit (default value = n.d. - range:20%-100%)             | OEM / Service | x | x | x |
| 546 | Percentuale massima di carico per modulazione<br>(valore fabbrica = n.d. - range impostazione:20%-100%)               | Higher load limite (default value = n.d. - range:20%-100%)           | OEM / Service | x | x | x |
| 565 | Combustibile 1 - Percentuale minima di carico per modulazione (valore fabbrica = n.d. - range impostazione:20%-100%)  | Fuel 1<br>Lower load limit (default value = n.d. - range:20%-100%)   | OEM / Service |   | x |   |
| 566 | Combustibile 1 - Percentuale massima di carico per modulazione (valore fabbrica = n.d. - range impostazione:20%-100%) | Fuel 1<br>Higher load limite (default value = n.d. - range:20%-100%) | OEM / Service |   | x |   |

## Block 600: Actuators

| Param. | Descrizione                                                                                                                                                                                                           | Description                                                                                                                                                                                    | Password      | LMV20<br>LMV27 | LMV26 | LMV37 |
|--------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------|----------------|-------|-------|
| 601    | Impostazione punto di riferimento<br><b>Indice 0</b> = combustibile<br><b>Indice 1</b> = aria<br><b>0</b> = chiuso (<0°)<br><b>1</b> = aperto (>90°)                                                                  | Selection of reference point<br><b>Index 0</b> = fuel<br><b>Index 1</b> = air<br><b>0</b> = closed (<0°)<br><b>1</b> = open (>90°)                                                             | OEM           | x              | x     | x     |
| 602    | Direzione rotazione del servocomando<br><b>Indice 0</b> = combustibile<br><b>Indice 1</b> = aria<br><b>0</b> = antiorario<br><b>1</b> = orario<br>VEDI MESSAGGIO DI "ATTENZIONE"<br>RIPORTATO SOTTO.                  | Actuator's direction of rotation<br><b>Index 0</b> = fuel<br><b>Index 1</b> = air<br><b>0</b> = counterclockwise<br><b>1</b> = clockwise<br>SEE "WARNING" MESSAGE QUOTED<br>BELOW.             | OEM           | x              | x     | x     |
| 606    | Limite tolleranza per monitoraggio posizione (0.1°)<br><b>Indice 0</b> = combustibile<br><b>Indice 1</b> = aria                                                                                                       | Tolerance limit of position monitoring (0.1°)<br><b>Index 0</b> = fuel<br><b>Index 1</b> = air                                                                                                 | OEM / Service | x              | x     | x     |
| 608    | Combustibile 1 - Impostazione punto di riferimento<br><b>Indice 0</b> = combustibile<br><b>Indice 1</b> = aria<br><b>0</b> = chiuso (<0°)<br><b>1</b> = aperto (>90°)                                                 | Fuel 1 :<br>Selection of reference point<br><b>Index 0</b> = fuel<br><b>Index 1</b> = air<br><b>0</b> = closed (<0°)<br><b>1</b> = open (>90°)                                                 | OEM           |                | x     |       |
| 609    | Combustibile 1 - Direzione rotazione del servocomando<br><b>Indice 0</b> = combustibile<br><b>Indice 1</b> = aria<br><b>0</b> = antiorario<br><b>1</b> = orario<br>VEDI MESSAGGIO DI "ATTENZIONE"<br>RIPORTATO SOTTO. | Fuel 1 :<br>Actuator's direction of rotation<br><b>Index 0</b> = fuel<br><b>Index 1</b> = air<br><b>0</b> = counterclockwise<br><b>1</b> = clockwise<br>SEE "WARNING" MESSAGE QUOTED<br>BELOW. | OEM           |                | x     |       |
| 610    | Combustibile 1 - Limite tolleranza per monitoraggio posizione (0.1°)<br><b>Indice 0</b> = combustibile<br><b>Indice 1</b> = aria                                                                                      | Fuel 1 :<br>Tolerance limit of position monitoring (0.1°)<br><b>Index 0</b> = fuel<br><b>Index 1</b> = air                                                                                     | OEM / Service |                | x     |       |

|     |                                                                                                                                                                                                                                                     |                                                                                                                                                                     |     |   |   |   |
|-----|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|---|---|---|
| 611 | Tipo di riferimento dei servocomandi<br>index 0 = fuel (default = 0 (riferimento standard))<br>index 1 = air (default = 0 (riferimento standard))<br>0 = standard<br>1 = fermo entro il raggio utile<br>2 = fermi interni (SQN1...)<br>3 = entrambi | Type of referencing<br>Index 0 = fuel<br>Index 1 = air<br>0 = standard<br>1 = stop within usable range<br>2 = internal stop (SQN1...)<br>3 = both                   | OEM | x | x | x |
| 612 | Combustibile 1 - Tipo di riferimento del servocomando combustibile<br>0 = standard<br>1 = fermo entro il raggio utile<br>2 = fermi interni (SQN1...)<br>3 = entrambi                                                                                | Fuel 1:<br>Type of reference for fuel actuator<br>0 = standard<br>1 = range stop in the usable range<br>2 = internal range stop (SQN1...)<br>3 = both               | OEM |   | x |   |
| 613 | Tipo di servocomando<br><b>Indice 0</b> = combustibile<br><b>Indice 1</b> = aria<br>0 = 5s / 90° (1Nm, 1,2Nm, 3Nm)<br>1 = 10s / 90° (6Nm)<br>2 = 17s / 90° (10Nm)                                                                                   | Type of actuator<br><b>Index 0</b> = fuel<br><b>Index 1</b> = air<br>0 = 5 s / 90° (1Nm, 1,2Nm, 3Nm)<br>1 = 10 s / 90° (6Nm)<br>2 = 17 s / 90° (10Nm)               | OEM | x | x | x |
| 614 | Combustibile 1 :Tipo di servocomando<br><b>Indice 0</b> = combustibile<br><b>Indice 1</b> = aria<br>0 = 5s / 90° (1Nm, 1,2Nm, 3Nm)<br>1 = 10s / 90° (6Nm)<br>2 = 17s / 90° (10Nm)                                                                   | Fuel 1 : Type of actuator<br><b>Index 0</b> = fuel<br><b>Index 1</b> = air<br>0 = 5 s / 90° (1Nm, 1,2Nm, 3Nm)<br>1 = 10 s / 90° (6Nm)<br>2 = 17 s / 90° (10Nm)      | OEM |   | x |   |
| 641 | Attivazione procedura di standardizzazione inverter (riferirsi al codice errore 82)<br>0 = standardizzazione disattivata<br>1 = standardizzaione attivata                                                                                           | Control of speed standardization of VSD Error diagnostics of negative values (refer to error code 82) 0 = no speed standardization 1 = speed standardization active |     |   | x | x |

|     |                                                                                                                                                   |                                                                                                                                    |               |       |   |   |
|-----|---------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------|---------------|-------|---|---|
| 645 | Configurazione uscita analogica % di carico<br>(valore fabbrica = 0)<br><b>0</b> = DC 0..10 V<br><b>1</b> = DC 2..10 V<br><b>2</b> = DC 0/2..10 V | Configuration of analog output (default value<br>= 0)<br><b>0</b> = DC 0..10 V<br><b>1</b> = DC 2..10 V<br><b>2</b> = DC 0/2..10 V | OEM / Service | LMV27 | x | x |
|-----|---------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------|---------------|-------|---|---|



**ATTENTION:** as for SQM3x actuators, set the direction according to the acuator function. As far as SQN1x actuators, set **always** the counterclockwise direction, independently from the model chosen for the specific function.

**Block 700: Error history**

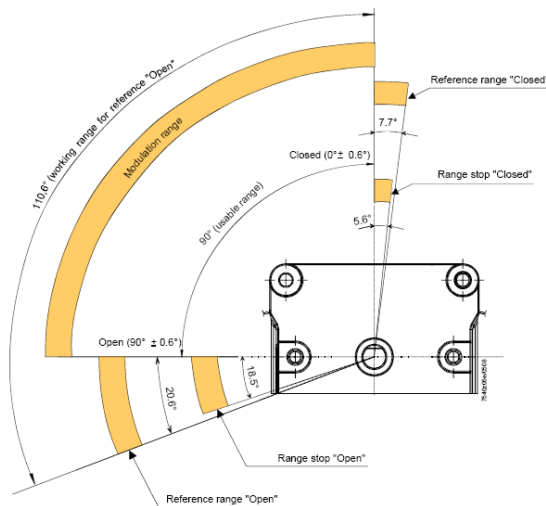
| Param. | Descrizione                                     | Description                                 | Password       |
|--------|-------------------------------------------------|---------------------------------------------|----------------|
| 701    | Storico errori: 701 - 725.01.codice             | Error history: 701 - 725.01.code            | Service / Info |
| °      | Storico errori: 701 - 725.02.codice diagnostico | Error history: 701 - 725.02.diagnostic code | Service / Info |
| °      | Storico errori: 701 - 725.03.classe errore      | Error history: 701 - 725.03.error class     | Service / Info |
| °      | Storico errori: 701 - 725.04.fase               | Error history: 701 - 725.04.phase           | Service / Info |
| °      | Storico errori: 701 - 725.05.contatore avvii    | Error history: 701 - 725.05.startup counter | Service / Info |
| 725    | Storico errori: 701 - 725.06.carico             | Error history: 701 - 725.06.load            | Service / Info |

**Block 900: Process data**

| Param. | Descrizione                                                                                                                                               | Description                                                                                                                              | Password       |
|--------|-----------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------|----------------|
| 903    | Potenza attuale (valore fabbrica = 0% - range impostazione = 0-100%)<br><b>Indice 0</b> = combustibile<br><b>Indice 1</b> = aria                          | Current output (default value = 0% - range = 0-100%)<br><b>Index 0</b> = fuel<br><b>Index 1</b> = air                                    | Service / Info |
| 922    | Posizione incrementale servocomandi (valore fabbrica = 0% - range impostazione = -50% - 150%)<br><b>Indice 0</b> = combustibile<br><b>Indice 1</b> = aria | Incremental position of actuators (default value = 0% - range = -50% - 150%)<br><b>Index 0</b> = fuel<br><b>Index 1</b> = air            | Service / Info |
| 935    | Giri motore assoluti                                                                                                                                      | Absolute speed                                                                                                                           | OEM / Service  |
| 936    | Giri motore in fase standardizzazione                                                                                                                     | Standardized speed                                                                                                                       | Service / Info |
| 942    | Sorgente potenza attiva                                                                                                                                   | Active load source                                                                                                                       | OEM / Service  |
| 945    | Solo con <b>LMV26</b> :<br>Combustibile attuale<br>0 = combustibile 0<br>1 = combustibile 1                                                               | Actual fuel<br>0 = fuel 0<br>1 = fuel 1                                                                                                  | Service / Info |
| 947    | Risultato interrogazione contatti (codifica bit)                                                                                                          | Result of contact sensing (bit-coded)                                                                                                    | Service / Info |
| 950    | Stato relè (codifica bit)                                                                                                                                 | Required relay state (bit-coded)                                                                                                         | Service / Info |
| 954    | Intensità di fiamma ( 0% ÷ 100%);<br>minima corrente 30% = 4µA;<br>massima corrente 100% = 16µA;<br>massima corrente ammissibile = 40µA.                  | Intensity of flame (range = 0% - 100%)<br>minimum current 30% = 4µA;<br>maximum current 100% = 16µA;<br>maximum current possible = 40µA. | Service / Info |
| 961    | Stato moduli esterni e display                                                                                                                            | Status of external modules and display                                                                                                   | Service / Info |
| 981    | Errore memoria: codice                                                                                                                                    | Error memory: code                                                                                                                       | Service / Info |
| 982    | Errore memoria: codice diagnostica                                                                                                                        | Error memory: diagnostic code                                                                                                            | Service / Info |
| 992    | Flag di errore                                                                                                                                            | Error Flags                                                                                                                              | OEM / Service  |

## Actuators references

An incremental transducer is used to ensure position feedback. Referencing of the actuators must be performed after power-on. In addition, at the end of each shutdown in phase 10, the actuators are referenced to ensure that individual stepping errors, which could lead to shutdown, do not accumulate. If a position error occurs, the system switches to the safety phase (phase 01), enabling the actuators with detected position errors to be referenced. During the following phase 10, the only actuators that are referenced are those that were not referenced before in the safety phase (phase 01). The position of the reference point can be selected depending on the type of burner design, either the CLOSED position ( $<0^\circ$ ) or the OPEN position ( $>90^\circ$ ).



| Param. | Descrizione                                                                                                                                                            | Description                                                                                                                                          | Password |
|--------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------|----------|
| 601    | Impostazione punto di riferimento<br><b>Indice 0</b> = combustibile<br><b>Indice 1</b> = aria<br><b>0</b> = chiuso ( $<0^\circ$ )<br><b>1</b> = aperto ( $>90^\circ$ ) | Selection of reference point<br><b>Index 0</b> = fuel<br><b>Index 1</b> = air<br><b>0</b> = closed ( $<0^\circ$ )<br><b>1</b> = open ( $>90^\circ$ ) | OEM      |

If the actuators position is exchanged (error code: 85), the burner will lockout and will try to adjust for three times, then it will lock out.

## Gas proving system

Valve proving is only active when firing on gas. This is a leakage test designed to detect leaking gas valves and, if necessary, to prevent the valves from opening or ignition from being switched on. Lockout is initiated. When performing valve proving, the gas valve on the burner side is opened first to bring the test space to atmospheric pressure. Then, the valve is closed whereupon the pressure in the test space must not exceed a certain level, measured by the gas leakage pressure switch (PGCP). Then, the gas valve on the mains side is opened to fill the gas pipe. When the valve is closed again, the gas pressure must not drop below a certain level. Valve proving can be parameterized to take place on startup, shutdown, or on both phases.

## Air-fuel curve points

There are 10 air-fuel curve points: T

P0 = ignition position. Only for ignition; after the ignition, the burner works between Point P1 (low flame) and point P9 (high flame) without going back to P0.

P0 can be set everywhere irrespective of all the other points.

## COMMISSIONING THE BURNER

The LMV2x complete programming must be performed on units that has never been set before or reset units (e.g. spare parts).

The programming procedure is performed by setting the following main parameters:

- 1 if LMV.. is a spare part, insert burner ID (parameter **113**) at least 4 digit.
- 2 type of fuel train (parameter **"201"**)
- 3 air/fuel ratio curvepoints (Block **"400"**)
- 4 maximum load percentage (parameter **"546"**)
- 5 minimum load percentage (parameter **"545"**)



CAUTION: if an error message as "Loc.." appears when the unit is turned to on for the first time, press ENTER (InFo) until the "Reset" message apperas. After few seconds, the message "OffUpr" will be displayed.

This message shows that the unit has not been programmed before or that the operating mode (fuel train) is not set yet or that the unit has not been completely programmed. Press keys **F** (Fuel) and **A** (Air)  at the same time until the display shows **code** and next it will show 7 bars the first on the left is flashing. If the display shows "Off", it means that the unit is already set, then see the instructions on chapter "Adjusting the burner with LMV2x already programmed".

At the first LMV startup, the AZL display will show



It means that the unit was never set or that no mode was chosen or that some parameters have to be set further.

Push **F** (fuel) and **A** (Air) together until the display shows **code** and then a 7 digit dashed line blinking on the left.



Press the **+** key until the first character of the password (the default password is 9876), then press **ENTER (InFo)**, the character now turn to a bar while the second bar starts flashing. Press **+** until the second character is entered, then press **ENTER (InFo)**.

Repeat the procedure until the last character is set, then press **ENTER (InFo)**, then **ENTER** again until the message **PARA** appears: then the first parameters block (**"400"**) will be shown:



Press **ENTER (InFo)** again, to gain access to programming the operating mode (fuel train):



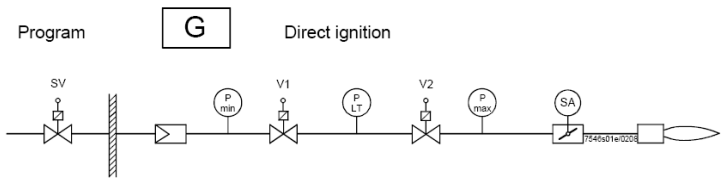
In the example, set configuration **1** = direct gas ignition (G mod).

Other possibilities are below listed:

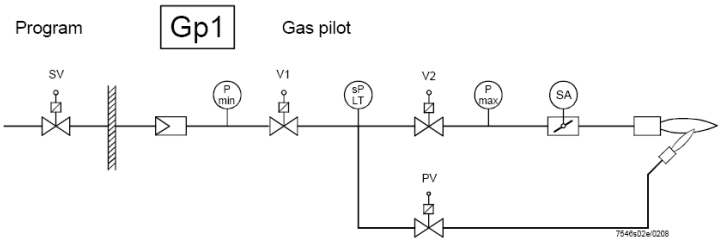
the types of fuel trains are the following:

| Param. | Descrizione                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | Description                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | Password      |
|--------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------|
| 201    | <p>Modalità funzionamento bruciatore ( rampa comb., mod. / multistadio, servocom., ecc.)<br/>           __ = non definito (cancellazione curve) __ =</p> <p><b>1</b> = accensione diretta a gas (G mod)<br/> <b>2</b> = accensione tramite pilota gas con attacco tra le due elettrovalvole EV1/EV2 gas (Gp1 mod)<br/> <b>3</b> = accens. tramite pilota gas con attacco a monte dell'elettrov. EV1 del gas (Gp2 mod)<br/> <b>4</b> = accensione a gasolio - modul. (Lo mod)<br/> <b>5</b> = accens. a gasolio - bistadio (Lo 2 stage)<br/> <b>6</b> = accens. a gasolio - tristadio (Lo 3 stage)</p> | <p>Burner operating mode (fuel train, mod / multi-stage, actuators, etc.)<br/>           __ = undefined (delete curves)<br/> <b>1</b> = gas direct ignition(G mod)<br/> <b>2</b> = gas pilot ignition with connection between the two gas solenodi valves EV1/EV2 (Gp1 mod)<br/> <b>3</b> = gas pilot ignition with connection upstream the gas solenoid valve EV1 (Gp2 mod)<br/> <b>4</b> = Light Oil - modulating (Lo mod)<br/> <b>5</b> = Light Oil - 2stages (Lo 2 stage)<br/> <b>6</b> = Light Oil - 3stages (Lo 3 stage)</p> | OEM / Service |

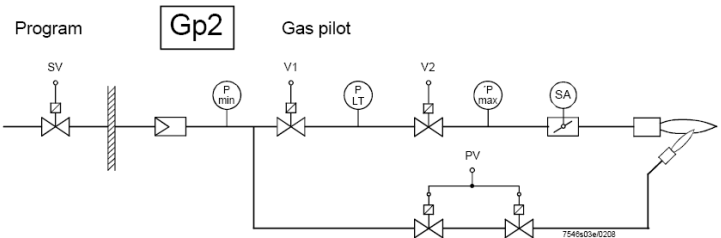
G mod



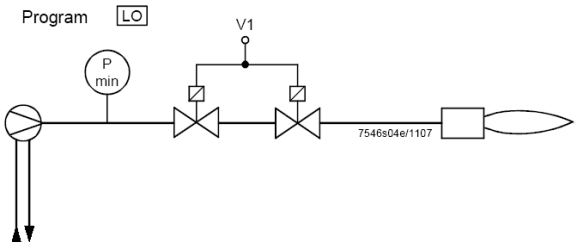
Gp1 mod



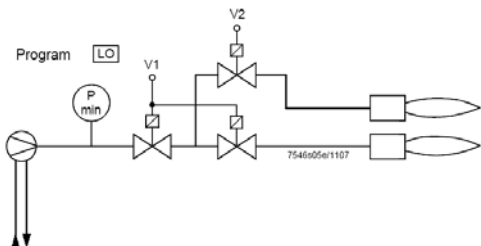
Gp2 mod



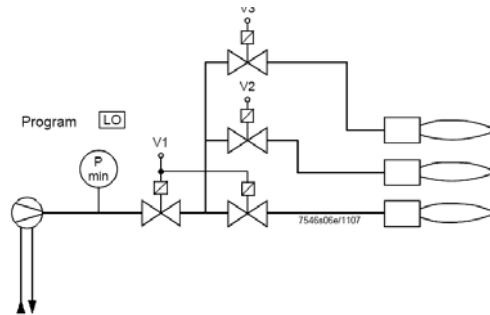
Lo mod



Lo 2-stage



Lo 3-stage



In the example the Gmod gas train has been set (Configuration "1").

Choose the fuel train by pressing ENTER, then press "+" / "-". Press ENTER to confirm: number "1" will appear on the right side of the display.



Then press ESC

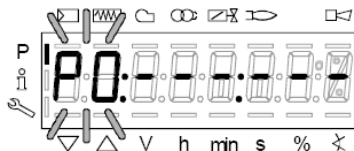


to quit.

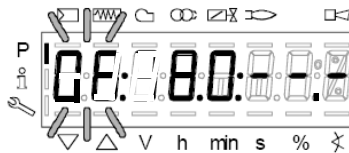
The following display is:



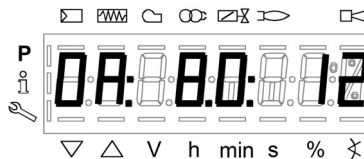
Press "+" to show the first point to be set P0.



Press F and "+" to increase the opening angle of the fuel actuator "0F" until the requested value is reached (for example 12°÷15°, see below) for the ignition point; or press F and "-" to decrease the angle:



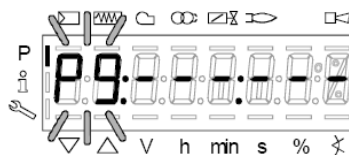
To set the air damper opening angle "0A" in the ignition point (10° for example - see below), press "A" and "+" "A" and "-" at the same time:



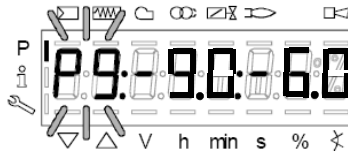
LMV37:

Now the air and fuel quantities are set at the ignition point P0:

By pressing "+", point P9 can be programmed to set the air and fuel values at the maximum output

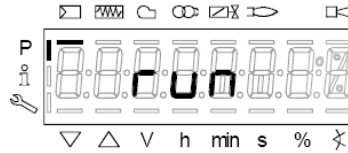


go on as described above to the the opening angles of the air actuator (A) and fuel actuator (F):



**CAUTION:** at the first burner adjustment, it is recommended to set the maximum output P9 at the same value (or little higher) of the ignition point, in order to safely reach point P9 next (see next paragraph).

By pressing “+” the display will show:



The burner is ready to startup. Now it is possible to re-set the curve points while the burner is operating (“warm setting”) by pressing the ENTER (InFo) or while the burner is in stand-by mode (“cold setting”) by pressing ENTER .

## Warm setting

- Once pressed button “enter” and the chain thermostats open (X5-03 terminals), the LMV.. show Ph12. Then close the chain thermostat and the unit performs the prepurge cycle (see “Phases List”) and stops at the ignition point P0 without ignition anyway.
- By pressing “+”, the burners lights and the air/fuel ratio can be properly set in presence of flame.
- By pressing “+” again, the next point P1 is shown (equal to P0 as the unit automatically set P0=P1);
- By pressing “+” again, the “Calc” message will be displayed: the unit is processing the air/fuel ratio curvepoints until point P9, previously set. Once the processing is performed the calculated point P2 is shown. By pressing “+” again, the “Calc” message will be displayed: the unit is processing the air/fuel ratio curvepoints until point P9, previously set. Once the processing is performed the calculated point P2 is shown.
- By pressing “+”, it is possible to go through the processed curve until point P9 is reached.

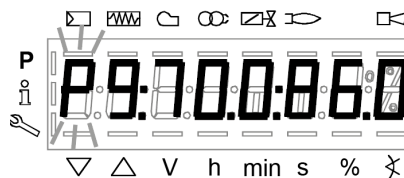
**Note:** if the point doesn't blink, servomotors are still running.

- In order to set P9 with the gas flow rate according to the generator needs, follow this procedure:

**Note: the purpose is to fully open the gas throttle and later on to adjust the gas flow rate through the gas pressure governor.**

- Operate smoothly opening by just a few degrees the air damper and later on increasing the gas throttle opening it by a few degrees. Keep monitoring the flue through the flue analyser. Keep the air excess inside normal figures (from 3% to 7% residual O<sub>2</sub>) operating by means for the air damper servomotor;
- Keep increasing the air damper opening and then the gas throttle, as done in the sequence above, remembering to get the full firing rate with the gas throttle fully open (or the oil pressure regulator at its maximum pressure position).

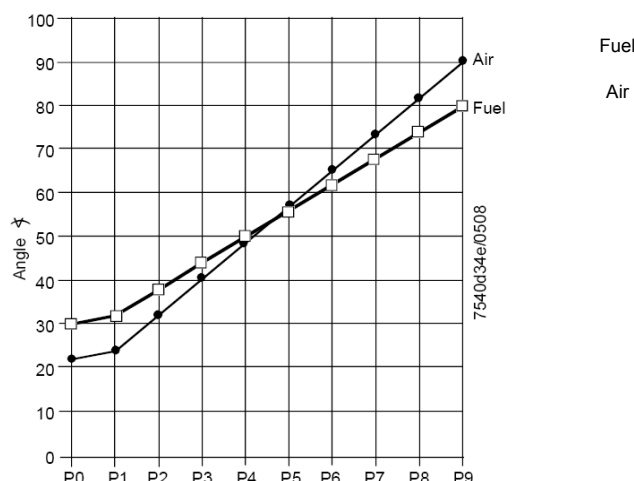
See example below:



- If, while opening the gas throttle, the gas flow rate was too high, reduce it only through the gas governor and keep opening the throttle until the 60÷70° position is got.
  - If the gas train is equipped with a governor and a valve with an adjustable gas flow rate, fully open also this last valve, smoothly! The gas flow rate is always set by means of the governor.
- As soon as all the devices are fully open, set the gas flow rate through the governor.
  - Set the air damper position in order to get the recommended air excess (3÷4.8% O<sub>2</sub> on gas and 2.9÷4.9 % on oil).

**Note1:** on high flame, if the gas flow rate is changed by means of the governor, all the other points below high flame must be checked again.

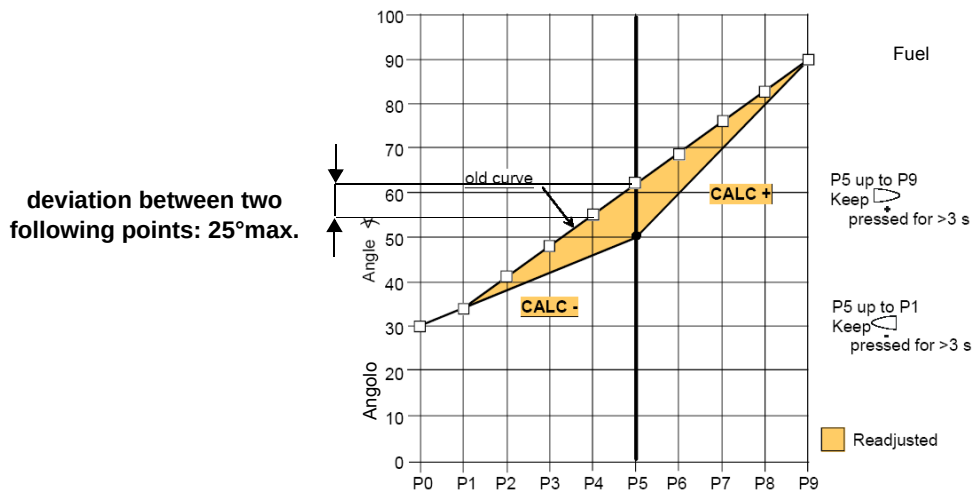
- After having set the high flame point P9, keep “-” pressed for some seconds until “Calc” is displayed in order to have the LMV recalculating all the points:



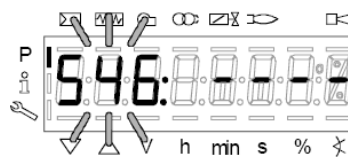
- the unit will automatically reach point P8 processed: check the combustion values in this point and, if necessary, change it.
- Press “-” to go down to the lower points and check the combustion values, change the points if necessary.

**Note:** if in an intermediate point (for example P5), the change of the actuators position is important according to the processed point

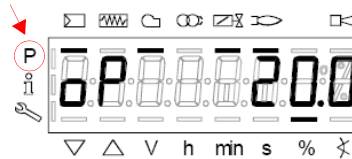
P5, keep pressing “-” until “Calc” is displayed. The curve will be processed again downwards point P1.



- 12 press “-” to go through the lower points and check the combustion values, if necessary change the points as described above.
- 13 By pressing ESC, at the end of the points adjustments, the parameter “546” (setting the maximum load) will be displayed; press ENTER (InFo), then “+” until 100%, then press ENTER (InFo) again, ESC and then “+”.



- 14 The parameter “545” (setting the minimum load) is displayed: press ENTER (InFo), then “+” until 20%. Press ENTER, then press ESC for three times. The message “oP” will be displayed as well as the load percentage at the burner is working on.



he hyphen related to the symbol “P” (highlighted in the picture) will be off to show that the unit exited the programmig mode. The burner will then work automatically, following the curve set.

**Note1:** if the curvepoints settings is quit before end (by pressing ESC or for a faulty shutdown), the message “OFF UPr” (Start prevention) will be displayed until all the curvepoints will be set.

**Note2:** if the gas flow rate at high flame point (maximum load) is changed by means of the pressure stabiliser, all the curvepoints must be checked by going through the curve downwards and resetting them if necessary.

**Note3:** if the point does not flash, it means that the actuators have not reached the set position yet.

**Note4:** if an error occurs causing a safety shutdown during the processing of the curve, the processing itself will be interrupted.

### Cold setting

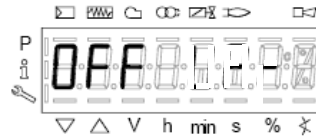
The “cold setting” (without flame) can be performed only when all the curve points values are known (for instance, in case of replacement).



When the burner is off, if you modify one curve set point, when the burner restarts the AZL2x shows OFF UPr (OFF UPr0 or OFF UPr1 for LMV26). The LMV.. then, requires a new “warm” startup (see procedure paragraph “Warm Setting”) by checking again all points of curve from P0 to P9.

## BURNER STARTUP WITH LMV2x ALREADY PROGRAMMED

Once the LMV turns on, the AZL display will show



The burners is basically factory set. The air/fuel ratio curve is set with the maximum output point P9 a little higher or equal to P0. To adjust the burner on the plant site, adjust the maximum output point to the flow rate values really requested. Then go through the curve-points, by pressing “+” several times to reach point P9: then adjust the air actuator position (for the air damper) and the fuel actuator (for the butterfly valve, in case of gas or the oil pressure governor incase of oil), by adjusting the fuel flow rate by means of the gas pressure stabiliser (for gas) or the oil pressure governor (for oil), checking the combustion valeus contemporarily. Once the burner is adjusted at the maximum output, press “-” for more than 5 seconds to process the curve downwards. The curve is then a straight line: go on checking the combustion values point by point; change them if necessary and in case linearise the curve again.

Before starting the burner up, press **F** and **A** at the same time

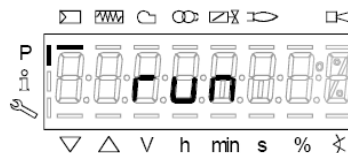


enter the password following the procedure on chapter “Programming LMV2x”.

Press ENTER until the display will show:



Press ENTER again: it will show



press ENTER (InFo)  : the display will show phase 12.

Ph12: *Standby* phase (stationary)

Ph12: *Standby* phase (stationary)

By closing the thermostatic series, the burner startup cycle will take place:

Ph22: *Fan ramp up* phase (fan motor = ON, safety shutoff valve = ON)

Ph24: *Traveling to prepurge position* phase

Ph30: *Prepurge* phase

Ph36: *Traveling to ignition position* phase

Ph38: *Preignition* phase

Ph40: *1st safety time* phase (ignition transformer ON)

Ph42: *1st safety time* phase (ignition transformer OFF), preignition time OFF

Ph44: *Interval1*

The startup sequence stops at phase 44.

**The burners is lit and is in “P1” position (low flame point):**



Set the air/fuel ratio curvepoints as described on chapter “Programming the LMV2x”

**Note:** the other phases are

Ph60 = operation (OP= in modulation)

Ph62 = travelling to shutdown

Ph70 = off but in prepurge after the burntime

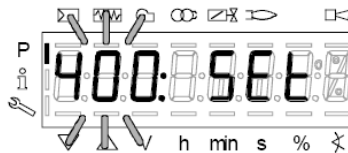
Ph72 = travelling to postpurging

Ph74 = postpurge (countdown is displayed)

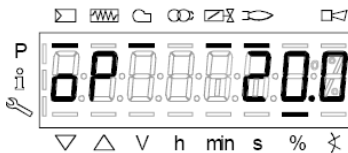
Press ESC  the parameter “546” (Setting the maximum load) is displayed

Then press  to exit the programming mode.

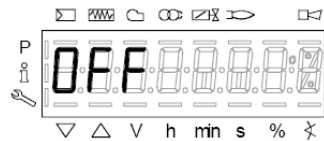
The display will show:



Press  for a second time: the display will show the load percentage the burner is working at.



When the generator reaches the programmed set-point, the burner will be in stand-by: the display will show



---

### Reset / manual lockout

The system can be manually locked by simultaneously pressing the **ENTER (InFo)** button and **any other button** on the AZL2.... This function allows the user to stop the system from the operating level should an emergency occur. When making a reset, the following actions are carried out:

- Alarm relay and the fault display are off
- the lockout position is cancelled
- the unit performs a reset, then it switches to stand-by

If the unit is in the lockout position, a reset can be made by pressing the **InFo** button for 1...3 seconds. The function is available only when the unit is in the lockout position. Longer or shorter pushes on the button do not produce a reset so that the system maintains the lockout position.

| Codice errore / Error code | Codice diagnostico / Diagnostic code | Descrizione / Meaning        |
|----------------------------|--------------------------------------|------------------------------|
| 167                        | 2                                    | / Manual lockout via AZL2... |

### Timeout for menu operation

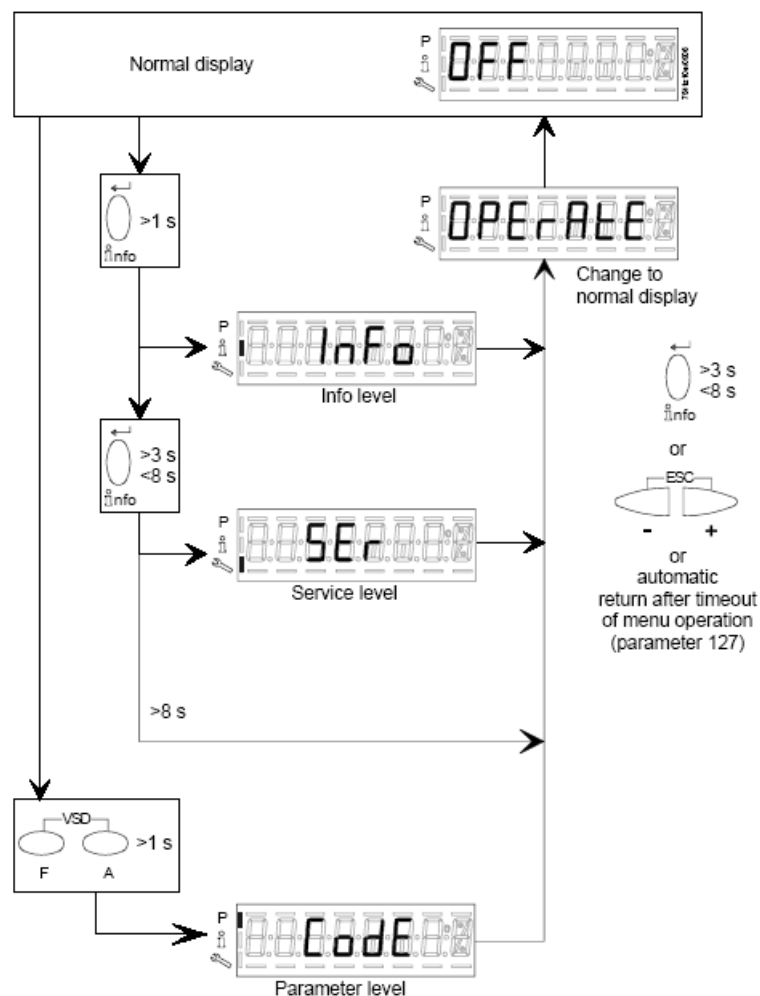
The time for automatically leaving the parameter setting level can be adjusted between 10 and 120 minutes, using the parameter 127 (Timeout for menu operation). If, during that period of time, there is no operation via the AZL2..., the parameter setting level is quit and the password level reset to *Info / Service*.

**Caution! In addition, this timeout or interruption of communication between the LMV2.. and the AZL2... during the time the curves are set leads to lockout!**

| Codice erroreC Error code | Codice diagnostico Diagnostic code | DescrizioneMeaning |
|---------------------------|------------------------------------|--------------------|
| 167                       | 8                                  | Manual locking     |

## Entering the Parameter levels

By means of a proper use of the keys, it is possible to enter the various level parameters, as shown in the following flow chart:

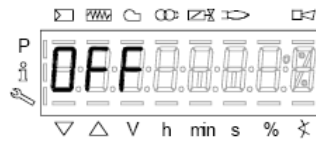


The burner and consequently the LMV2x.. are factory set; the air and fuel curves as set as well.

## Info level

To enter the **Info** level, proceed as follows:

- 1 in any menu position, press keys **+** and **-** at the same time, then the program will start again: the display will show **OFF**.



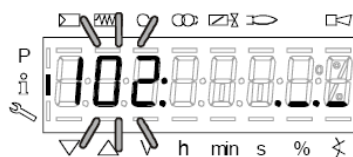
- 2 , until the display will show **InFo**, Press the **enter (InFo)** key



- 3 then it will show the first code (167) flashing, on the right side it will show the data entered. By pressing **+** or **-** it is possible to scroll (up or down) the parameter list.
- 4 If a dot-line is shown on the right, there is no enough room for complete visualisation: press **enter** again the data will be completely shown for 1 to 3 seconds. By pressing **enter** or **+** and **-** at the same time, the system will exit the parameter visualisation and go back to the flashing number. The **Info** level shows some basic parameters as:

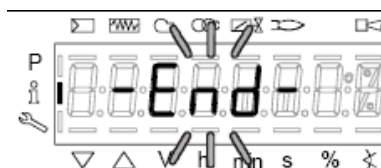
| Parameter | Description                        |
|-----------|------------------------------------|
| 167       | Cubic meters of fule (resettable)  |
| 162       | Operating hours (resettable)       |
| 163       | Device operating hours             |
| 164       | Burners start-ups (resettable)     |
| 166       | Total number of start-ups          |
| 113       | Burner number (i.e. serial number) |
| 107       | Software version                   |
| 102       | Software date                      |
| 103       | Device serial number               |
| 104       | Customer code                      |
| 105       | Version                            |
| 143       | Free                               |

- 5 Example: choose parameter 102 to show the date



the display shows parameter **102** flashing on the left and characters **.\_.\_** on the right.

- 6 press **InFo** for 1-3 seconds: the date will appear
- 7 press **InFo** to go back to parameter "102"
- 8 by pressing **+** / **-**, it is possible to scroll up/down the parameter list (see table above), or, by pressing **ESC** or **InFo** for more seconds, the display will show
- 9 Once the last parameter is accessed (143) by pressing **+** , the **End** message will flash.



10 Press **InFo**  for more than three seconds or for more than three seconds orto return to the normal display.



If a message like the one below is shown during operation,



it means that the burner is locked out and the Error code is shown (in the example “error code:4”); this message is alternating with another message



Diagnostic code (in the example “diagnostic code:3”). Record the codes and find out the fault in the Error table  
To perform the reset, press InFo for one second:



The unit displays an event which does not lead to shutdown.

The display shows current error code **c**: alternating with diagnostic code **d**:



Press **InFo** to return to the display of phases.  
Example: Error code **111** / diagnostic code **0**



To reset, press InFo for a second. Record the codes and check the Error List to find the type of faults.

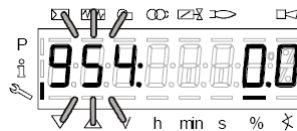
## Service level

To enter the Service mode, press InFo until the display will show:

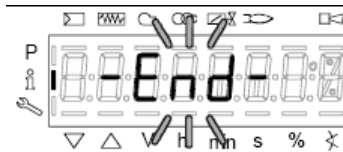


The service level shows all the information about flame intensity, actuators position, number and lock codes:

| Parameter | Description                                            |
|-----------|--------------------------------------------------------|
| 954       | Flame intensity                                        |
| 121       | % output, if set = automatic operation                 |
| 922       | Actuators position, 00=combustibile; 01= aria          |
| 161       | Lock-outs number                                       |
| 701..725  | Lock-outs History (see chapter 23 in the LMV2x manual) |



- 1 the first parameter will be "954": the percentage of flame is shown on the right. By pressing + or - it is possible to scroll up/down the parameter list.
- 2 Once the last parameter is accessed (143) by pressing + , the **End** message will blink.



- 3 Press **InFo**  for more than three seconds or for more than three seconds orto return to the normal display.



## PHASES LIST

| Fase /Phase | Funzione                                                                                                | Function                                                                              |
|-------------|---------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
| Ph00        | Fase blocco                                                                                             | Lockout phase                                                                         |
| Ph01        | Fase di sicurezza                                                                                       | Safety phase                                                                          |
| Ph10        | t10 = tempo raggiungimento posizione riposo                                                             | t10 = home run                                                                        |
| Ph12        | Pausa                                                                                                   | Standby (stationary)                                                                  |
| Ph22        | t22 = tempo di salita ventilatore (motore ventilatore = ON, valvola intercettazione di sicurezza = ON)  | t22 = fan ramp up time (fan motor = ON, safety shutoff valve = ON)                    |
| Ph24        | Verso posizione preventilazione                                                                         | Traveling to the prepurge position                                                    |
| Ph30        | t1 = tempo preventilazione                                                                              | t1 = prepurge time                                                                    |
| Ph36        | Verso posizione accensione                                                                              | Traveling to the ignition position                                                    |
| Ph38        | t3 = tempo preaccensione                                                                                | t3 = preignition time                                                                 |
| Ph40        | TSA1 = primo tempo sicurezza (trasformatore accensione ON)                                              | TSA1= 1st safety time (ignition transformer ON)                                       |
| Ph42        | TSA1 = primo tempo sicurezza (trasformatore accensione OFF)                                             | TSA1 = 1st safety time (ignition transformer OFF), t42 = preignition time OFF         |
| Ph44        | t44 = intervallo 1                                                                                      | t44 = interval 1                                                                      |
| Ph50        | TSA2 = secondo tempo sicurezza                                                                          | TSA2 = 2nd safety time                                                                |
| Ph52        | t52 = intervallo 2                                                                                      | t52 = interval 2                                                                      |
| Ph60        | Funzionamento 1 (stazionario)                                                                           | Operation 1 (stationary)                                                              |
| Ph62        | t62 = massimo tempo bassa fiamma (funzionamento 2, in preparazione per spegnimento, verso bassa fiamma) | t62 = max. time low-fire (operation 2, preparing for shutdown, traveling to low-fire) |
| Ph70        | t13 = tempo postcombustione                                                                             | t13 = afterburn time                                                                  |
| Ph72        | Verso posizione postcombustione                                                                         | Traveling to the postpurge position                                                   |
| Ph74        | t8 = tempo postventilazione                                                                             | t8 = postpurge time                                                                   |
| Ph80        | t80 = tempo evacuazione controllo tenuta valvole                                                        | t80 = valve proving test evacuation time                                              |
| Ph81        | t81 = tempo perdita pressione atmosferica, prova atmosferica                                            | t81 = leakage time test time atmospheric pressure, atmospheric test                   |
| Ph82        | t82 = test perdita, test riempimento                                                                    | t82 = leakage test filling test, filling                                              |
| Ph83        | t83 = tempo perdita pressione gas, test pressione                                                       | t83 = leakage test time gas pressure, pressure test                                   |
| Ph90        | Tempo attesa "mancanza gas"                                                                             | Gas shortage waiting time                                                             |

## BACKUP PARAMETER WITH AZL2x

On the AZL2x you can save the configuration to download on another appliance LMV.

To do this:

access up, press **F** and **A** at the same time



enter the password following the procedure on chapter "Programming LMV2x".

Press ENTER until the display will show:



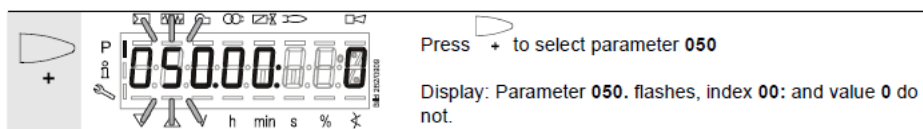
with the button



go to the group **000** of the parameters and press



;with the buttons **+** and **-** go to **050** parameter



press



the display show



press again

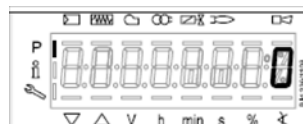


with the button **+** select **1** and start the

backup process by pressing



After about 5 seconds the backup process ends and the display shows



**It is recommended that you perform a backup procedure whenever you change the parameters of the LMV for having a copy in AZL2x!**

## RESTORE PARAMETER FROM AZL2x TO LMV..

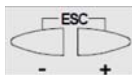
To copy the previously saved configuration on AZL2x proceed as follows:  
access up, press **F** and **A** at the same time



enter the password following the procedure on chapter "Programming LMV2x".  
Press ENTER until the display will show:



To copy the configuration from AZL2x to LMV. It is important that the type of LMV is the same (for example LMV20 with LMV20, etc.) and that 113 "Burner ID" of the burner is the same value that is saved in the configuration you want to copy.



With the buttons

go to the group **100** of the parameters, press на

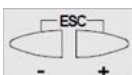


and always with the buttons + and - go to

**113** parameter "Burner ID", press



and verify (and/or change with buttons by pressing enter to confirm)

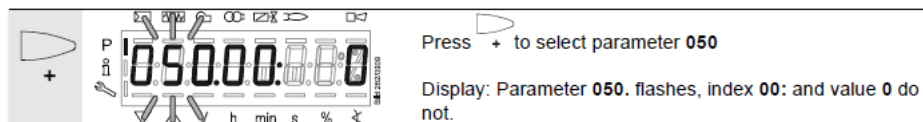


With the buttons

go to the group **000** of the parameters, press



end select the **050** parameter



press



the display show



with the button



the display shows



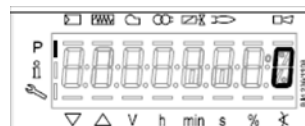
press again



with the button + select **1** and start the restore process by pressing



After about 5 seconds the restore process ends and the display shows  
Now, LMV has the same configuration that was stored on AZL2x.



## ERROR CODE TABLE

| Error code | Diagnostic code | Meaning for the LMV2x/3x... system                                                         | Remedy                                                                                                                                          |
|------------|-----------------|--------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------|
| no Comm    |                 | No communication between LMV26... basic unit and AZL2...                                   | Check wiring for line interruption/loose contact                                                                                                |
| 2          | #               | No flame at the end of safety time (TSA)                                                   |                                                                                                                                                 |
|            | 1               | No flame at the end of safety time 1 (TSA1)                                                |                                                                                                                                                 |
|            | 2               | No flame at the end of safety time 2 (TSA2)                                                |                                                                                                                                                 |
| 3          | #               | Air pressure failure                                                                       |                                                                                                                                                 |
|            | 0               | Air pressure off                                                                           |                                                                                                                                                 |
|            | 1               | Air pressure on                                                                            |                                                                                                                                                 |
|            | 4               | Air pressure on – prevention of startup                                                    |                                                                                                                                                 |
|            | 20              | Air pressure, combustion pressure – start prevention                                       |                                                                                                                                                 |
|            | 68              | Air pressure, POC – start prevention                                                       |                                                                                                                                                 |
|            | 84              | Air pressure, combustion pressure, POC – start prevention                                  |                                                                                                                                                 |
| 4          | #               | Extraneous light                                                                           |                                                                                                                                                 |
|            | 0               | Extraneous light during startup                                                            |                                                                                                                                                 |
|            | 1               | Extraneous light during shutdown                                                           |                                                                                                                                                 |
|            | 2               | Extraneous light during startup – prevention of startup                                    |                                                                                                                                                 |
|            | 6               | Extraneous light during startup, air pressure – start prevention                           |                                                                                                                                                 |
|            | 18              | Extraneous light during startup, combustion pressure – start prevention                    |                                                                                                                                                 |
|            | 24              | Extraneous light during startup, air pressure, combustion pressure – start prevention      |                                                                                                                                                 |
|            | 66              | Extraneous light during startup, POC – start prevention                                    |                                                                                                                                                 |
|            | 70              | Extraneous light during startup, air pressure, POC – start prevention                      |                                                                                                                                                 |
|            | 82              | Extraneous light during startup, combustion pressure, POC – start prevention               |                                                                                                                                                 |
|            | 86              | Extraneous light during startup, air pressure, combustion pressure, POC – start prevention |                                                                                                                                                 |
| 7          | #               | Loss of flame                                                                              |                                                                                                                                                 |
|            | 0               | Loss of flame                                                                              |                                                                                                                                                 |
|            | 3...255         | Loss of flame due to TÜV test (loss-of-flame test)                                         | Diagnostics corresponds to the period of time from shutdown of fuel valves to the detection of loss of flame (resolution 0.2 s → Value 5 = 1 s) |

| Error code | Diagnostic code | Meaning for the LMV20... system                                                                    | Remedy                                                                                                                                                                                                                        |
|------------|-----------------|----------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 12         | #               | Valve proving                                                                                      |                                                                                                                                                                                                                               |
|            | 0               | Fuel valve 1 (V1) leaking<br>(fuel valve 2 with valve proving via X5-01)                           | With valve proving via X5-01 (gas pressure switch-min)<br>- Check if valve on the burner side is leaking<br>- Check if pressure switch for valve proving is closed, if gas pressure exist<br>- Check wiring for short-circuit |
|            | 1               | Fuel valve 2 (V2) leaking<br>(fuel valve 1 with valve proving via X5-01)                           | With valve proving via X5-01 (gas pressure switch-min)<br>- Check if valve on the gas side is leaking<br>- Check wiring for short-circuit                                                                                     |
|            | 2               | Valve proving not possible                                                                         | Valve proving activated, but pressure switch-min selected as input function for X9-04 (check parameters 238 and 241)                                                                                                          |
|            | 3               | Valve proving not possible                                                                         | Valve proving activated, but no input assigned (check parameters 236 and 237)                                                                                                                                                 |
|            | 4               | Valve proving not possible                                                                         | Valve proving activated, but 2 inputs assigned (set parameter 237 to pressure switch-max or POC)                                                                                                                              |
|            | 5               | Valve proving not possible                                                                         | Valve proving activated, but 2 inputs assigned (check parameters 236 and 237)                                                                                                                                                 |
|            | 81              | V1 leaking                                                                                         | Check to see if the valve on the gas side is leaking<br>Check wiring to see if there is an open-circuit                                                                                                                       |
|            | 83              | V2 leaking                                                                                         | Check to see if the valve on the burner side is leaking<br>Check to see if the pressure switch for the leakage test is closed when gas pressure is present<br>Check wiring for short-circuit                                  |
| 14         | #               | POC                                                                                                |                                                                                                                                                                                                                               |
|            | 0               | POC open                                                                                           | Check to see if the valve's closing contact is closed                                                                                                                                                                         |
|            | 1               | POC close                                                                                          | Check wiring<br>Check to see if the valve's closing contact opens when valve is controlled                                                                                                                                    |
|            | 64              | POC open - start prevention                                                                        | Check wiring to see if there is a line interruption.<br>Check to see if the valve's closing contact is closed                                                                                                                 |
| 19         | 80              | Combustion pressure, POC – start prevention                                                        | Check to see if pressure switch has closed with no combustion pressure present<br>Check wiring for short-circuit                                                                                                              |
| 20         | #               | Pressure switch-min (Pmin)                                                                         |                                                                                                                                                                                                                               |
|            | 0               | No minimum gas /oil pressure                                                                       | Check wiring for open-circuit                                                                                                                                                                                                 |
|            | 1               | Gas shortage – start prevention                                                                    | Check wiring for open-circuit                                                                                                                                                                                                 |
| 21         | #               | Pressure switch-max / POC                                                                          |                                                                                                                                                                                                                               |
|            | 0               | Pressure switch-max: Max. gas / oil pressure exceeded<br>POC: POC open (software version ≤ V02.00) | Check wiring to see if there is a line interruption.<br>POC: Check to see if the valve's closing contact is closed.                                                                                                           |

| Error code   | Diagnostic code | Meaning for the LMV2x/3x... system                                                                            | Remedy                                                     |
|--------------|-----------------|---------------------------------------------------------------------------------------------------------------|------------------------------------------------------------|
| <b>22</b>    | <b>#</b>        | <b>Safety loop / burner flange</b>                                                                            |                                                            |
| <b>OFF S</b> | <b>0</b>        | <i>Safety loop / burner flange open</i>                                                                       |                                                            |
|              | <b>1</b>        | <i>Safety loop / burner flange open - prevention of startup</i>                                               |                                                            |
|              | <b>3</b>        | <i>Safety loop/burner flange, extraneous light – start prevention</i>                                         |                                                            |
|              | <b>5</b>        | <i>Safety loop/burner flange, air pressure – start prevention</i>                                             |                                                            |
|              | <b>17</b>       | <i>Safety loop/burner flange, combustion pressure – start prevention</i>                                      |                                                            |
|              | <b>19</b>       | <i>Safety loop/burner flange, extraneous light, combustion pressure – start prevention</i>                    |                                                            |
|              | <b>21</b>       | <i>Safety loop/burner flange, air pressure, combustion pressure – start prevention</i>                        |                                                            |
|              | <b>23</b>       | <i>Safety loop/burner flange, extraneous light, air pressure, combustion pressure – start prevention</i>      |                                                            |
|              | <b>65</b>       | <i>Safety loop/burner flange, POC – start prevention</i>                                                      |                                                            |
|              | <b>67</b>       | <i>Safety loop/burner flange, extraneous light, POC – start prevention</i>                                    |                                                            |
|              | <b>69</b>       | <i>Safety loop/burner flange, air pressure, POC – start prevention</i>                                        |                                                            |
|              | <b>71</b>       | <i>Safety loop/burner flange, extraneous light, air pressure, POC – start prevention</i>                      |                                                            |
|              | <b>81</b>       | <i>Safety loop/burner flange, combustion pressure, POC – start prevention</i>                                 |                                                            |
|              | <b>83</b>       | <i>Safety loop/burner flange, extraneous light, combustion pressure, POC – start prevention</i>               |                                                            |
|              | <b>85</b>       | <i>Safety loop/burner flange, air pressure, combustion pressure, POC – start prevention</i>                   |                                                            |
|              | <b>87</b>       | <i>Safety loop/burner flange, extraneous light, air pressure, combustion pressure, POC – start prevention</i> |                                                            |
| <b>50</b>    | <b>#</b>        | <b>Internal error</b>                                                                                         | Make a reset; if error occurs repeatedly, replace the unit |
| <b>51</b>    | <b>#</b>        | <b>Internal error</b>                                                                                         | Make a reset; if error occurs repeatedly, replace the unit |
| <b>55</b>    | <b>#</b>        | <b>Internal error</b>                                                                                         | Make a reset; if error occurs repeatedly, replace the unit |
| <b>56</b>    | <b>#</b>        | <b>Internal error</b>                                                                                         | Make a reset; if error occurs repeatedly, replace the unit |
| <b>57</b>    | <b>#</b>        | <b>Internal error</b>                                                                                         | Make a reset; if error occurs repeatedly, replace the unit |

| Error code  | Diagnostic code | Meaning for the LMV2x/3x... system                                     | Remedy                                                                                                                                                                                                          |
|-------------|-----------------|------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 58          | #               | Internal error                                                         | Make a reset; if error occurs repeatedly, replace the unit                                                                                                                                                      |
| 61 Fuel Chg | #               | Fuel changeover                                                        |                                                                                                                                                                                                                 |
| Fuel Chg    | 0               | Fuel 0                                                                 | No error - change to Fuel 0                                                                                                                                                                                     |
| Fuel Chg    | 1               | Fuel 1                                                                 | No error - change to Fuel 1                                                                                                                                                                                     |
| 62 Fuel Err | #               | Invalid fuel signals / fuel information                                |                                                                                                                                                                                                                 |
| Fuel Err    | 0               | Invalid fuel selection (Fuel 0 + 1 = 0)                                | Check wiring to see if there is an open-circuit<br> <b>Note</b><br>Curves cannot be set.                                     |
| Fuel Err    | 1               | Different fuel selection between the $\mu$ Cs                          | Make a reset; if error occurs repeatedly, replace the unit                                                                                                                                                      |
| Fuel Err    | 2               | Different fuel signals between the $\mu$ Cs                            | Make a reset; if error occurs repeatedly, replace the unit                                                                                                                                                      |
| Fuel Err    | 3               | Invalid fuel selection (Fuel 0 + 1 = 1)                                | Check wiring for short-circuit<br> <b>Note</b><br>Curves cannot be set.<br>LMV26...: Optional press reset button >3 seconds. |
| 65          | #               | Internal error                                                         | Make a reset; if error occurs repeatedly, replace the unit                                                                                                                                                      |
| 66          | #               | Internal error                                                         | Make a reset; if error occurs repeatedly, replace the unit                                                                                                                                                      |
| 67          | #               | Internal error                                                         | Make a reset; if error occurs repeatedly, replace the unit                                                                                                                                                      |
| 70          | #               | Internal error fuel-air ratio control: Position calculation modulating |                                                                                                                                                                                                                 |
|             | 23              | Output invalid                                                         | No valid output                                                                                                                                                                                                 |
|             | 26              | Curvepoints undefined                                                  | Adjust the curvepoints for all actuators                                                                                                                                                                        |
| 71          | #               | Special position undefined                                             |                                                                                                                                                                                                                 |
|             | 0               | Home position                                                          | Parameterize the home position for all actuators used                                                                                                                                                           |
|             | 1               | Prepurge position                                                      | Parameterize the prepurge position for all actuators used                                                                                                                                                       |
|             | 2               | Postpurge position                                                     | Parameterize the postpurge position for all actuators used                                                                                                                                                      |
|             | 3               | Ignition position                                                      | Parameterize the ignition position for all actuators used                                                                                                                                                       |
| 72          | #               | Internal error fuel-air ratio control                                  | Make a reset; if error occurs repeatedly, replace the unit                                                                                                                                                      |
| 73          | #               | Internal error fuel-air ratio control: Position calculation multistep  |                                                                                                                                                                                                                 |
|             | 23              | Output invalid                                                         | No valid output                                                                                                                                                                                                 |
|             | 26              | Curvepoints undefined                                                  | Adjust the curvepoints for all actuators                                                                                                                                                                        |

| Error code | Diagnostic code | Meaning for the LMV2x/3x... system                                | Remedy                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |
|------------|-----------------|-------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 75         | #               | <b>Internal error fuel-air ratio control: Data clocking check</b> |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |
|            | 1               | <i>Current output different</i>                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |
|            | 2               | <i>Target output different</i>                                    |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |
|            | 4               | <i>Target positions different</i>                                 |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |
|            | 16              | <i>Different positions reached</i>                                | Can be caused by different standardized speeds (e.g. after restore of data set) when the VSD is activated → standardize again and check adjustment of the fuel-air ratio control system                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |
| 76         | #               | <b>Internal error fuel-air ratio control</b>                      | Make a reset; if error occurs repeatedly, replace the unit                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |
| 80         | #               | <b>Control range limitation of VSD</b>                            | <p>Basic unit could not correct the difference in speed and reached a control range limit.</p> <p>1. Basic unit is not standardized for this motor → repeat standardization.</p> <div>  <p><b>Caution!</b><br/><b>Settings of fuel-air ratio control must be checked.</b></p> </div> <p>2. Ramp time settings of the VSD are not shorter than those of the basic unit (parameters 522, 523).</p> <p>3. Characteristic of the VSD is not linear. Configuration of the voltage input at the VSD must accord with that of the basic unit (parameter 645).</p> <p>4. VSD does not follow quickly enough the changes of the basic unit. Check settings of the VSD (input filter, slippage compensation, hiding different speeds)</p> |
|            | 1               | <i>Control range limitation at the bottom</i>                     | VSD speed was too high                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |
|            | 2               | <i>Control range limitation at the top</i>                        | VSD speed was too low                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |
| 81         | 1               | <i>Interrupt limitation speed input</i>                           | Too much electromagnetic interference on the sensor line<br>→ improve EMC                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |

| Error code | Diagnostic code | Meaning for the LMV2x/3x... system                                                                 | Remedy                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |
|------------|-----------------|----------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 82         | #               | <b>Error during VSD's speed standardization</b>                                                    |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |
|            | 1               | <i>Timeout of standardization (VSD ramp down time too long)</i>                                    | Timeout at the end of standardization during ramp down of the VSD<br>→ ramp time settings of the VSD are not shorter than those of the basic unit (parameter: 523)                                                                                                                                                                                                                                                                                                                                                                                           |
|            | 2               | <i>Storage of standardized speed not successful</i>                                                | Error during storage of the standardized speed<br>→ lock the basic unit, then reset it and repeat the standardization                                                                                                                                                                                                                                                                                                                                                                                                                                        |
|            | 3               | <i>Line interruption speed sensor</i>                                                              | Basic unit receives no pulses from the speed sensor:<br>1. Motor does not turn.<br>2. Speed sensor is not connected.<br>3. Speed sensor is not activated by the sensor disk (check distance)                                                                                                                                                                                                                                                                                                                                                                 |
|            | 4               | <i>Speed variation / VSD ramp up time too long / speed below minimum limit for standardization</i> | Motor has not reached a stable speed after ramp up.<br>1. Ramp time settings of the VSD are not shorter than those of the basic unit (parameters 522, 523).<br>2. Characteristic of the VSD is not linear. Configuration of the voltage input at the VSD must accord with that of the basic unit (parameter 645).<br>3. VSD does not follow quickly enough the changes of the basic unit. Check settings of the VSD (input filter, slippage compensation, hiding different speeds)<br>4. Speed of VSD lies below the minimum for standardization (650 1/min) |
|            | 5               | <i>Wrong direction of rotation</i>                                                                 | Motor's direction of rotation is wrong.<br>1. Motor turns indeed in the wrong direction<br>→ change parameterization of the direction of rotation or interchange 2 live conductors.<br>2. Sensor disk is fitted the wrong way<br>→ turn the sensor disk.                                                                                                                                                                                                                                                                                                     |
|            | 6               | <i>Unplausible sensor signals</i>                                                                  | The required pulse pattern (60°, 120°, 180°) has not been correctly identified.<br>1. Speed sensor does not detect all tappets of the sensor disk<br>→ check distance<br>2. As the motor turns, other metal parts are detected also, in addition to the tappets → improve mounting.<br>3. Electromagnetic interference on the sensor lines<br>→ check cable routing, improve EMC                                                                                                                                                                             |
|            | 7               | <i>Invalid standardized speed</i>                                                                  | The standardized speed measured does not lie in the permissible range<br>→ motor turns too slowly or too fast                                                                                                                                                                                                                                                                                                                                                                                                                                                |
|            | 15              | <i>Speed deviation <math>\mu C1 + \mu C2</math></i>                                                | The speeds of microcomputer 1 and 2 deviated too much. This can be caused by wrong standardized speeds (e.g. after restoring a data set to a new unit)<br>→ repeat standardization and check the fuel-air ratio                                                                                                                                                                                                                                                                                                                                              |

| Error code | Diagnostic code | Meaning for the LMV2x/3x... system                       | Remedy                                                                                                                                                                                                                                                                                                    |
|------------|-----------------|----------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|            | 20              | <i>Wrong phase of phase manager</i>                      | Standardization was made in a wrong phase. Permitted are only phases $\leq 12$ → controller OFF, start standardization again                                                                                                                                                                              |
|            | 21              | <i>Safety loop / burner flange open</i>                  | Safety loop or burner flange is open → repeat standardization with safety loop closed                                                                                                                                                                                                                     |
|            | 22              | <i>Air actuator not referenced</i>                       | Air actuator has not been referenced or has lost its referencing.<br>1. Check if the reference position can be approached.<br>2. Check if actuators have been mixed up.<br>3. If error only occurs after the start of standardization, the actuator might be overloaded and cannot reach its destination. |
|            | 23              | <i>VSD deactivated</i>                                   | Standardization was started with VSD deactivated<br>→ activate the VSD and repeat standardization                                                                                                                                                                                                         |
|            | 24              | <i>No valid operating mode</i>                           | Standardization was started without valid operating mode<br>→ activate valid operating mode and repeat standardization                                                                                                                                                                                    |
|            | 25              | <i>Pneumatic air-fuel ratio control</i>                  | Standardization was started with pneumatic air-fuel ratio control<br>→ standardization with pneumatic air-fuel ratio control not possible                                                                                                                                                                 |
|            | 128             | <i>Running command with no preceding standardization</i> | VSD is controlled but not standardized<br>→ make standardization                                                                                                                                                                                                                                          |
|            | 255             | <i>No standardized speed available</i>                   | Motor turns but is not standardized<br>→ make standardization                                                                                                                                                                                                                                             |

| Error code | Diagnostic code        | Meaning for the LMV2x/3x... system              | Remedy                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |
|------------|------------------------|-------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 83         | #                      | Speed error VSD                                 | Required speed has not been reached                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |
|            | Bit 0<br>Valency 1     | Lower control range limitation of control       | Speed has not been reached because control range limitation has become active<br>→ for measures, refer to error code 80                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |
|            | Bit 1<br>Valency 2...3 | Upper control range limitation of control       | Speed has not been reached because control range limitation has become active<br>→ for measures, refer to error code 80                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |
|            | Bit 2<br>Valency 4...7 | Interruption via disturbance pulses             | Speed has not been reached due to too much electromagnetic interference on the sensor line<br>→ for measures, refer to error code 81                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |
|            | Bit 3<br>Valency ≥ 8   | Curve too steep in terms of ramp speed          | Speed has not been reached because detected curve slope was too steep.<br>1. With a LMV26... ramp of 20 s, the curve's slope may be a maximum of 10% speed change between 2 curvepoints in modulating mode.<br>With a LMV26... ramp of 10 s, the curve's slope may be a maximum of 20% speed change between 2 curvepoints in modulating mode.<br>With a LMV26... ramp of 5 s, the curve's slope may be a maximum of 40% speed change between 2 curvepoints in modulating mode.<br>→ Between the ignition point (P0) and the low-fire point (P1), the speed change in modulating mode may be a maximum of 40%, independent of the LMV26... ramp.<br>2. The setting of the VSD ramp must be about 20% faster than the ramps in the basic unit (parameters 522, 523). |
|            | Bit 4<br>Valency ≥ 16  | Interruption of speed signal                    | No speed detected in spite of control.<br>1. Check if the motor turns.<br>2. Check if the speed sensor delivers a signal (LED / check distance from the sensor disk).<br>3. Check wiring of the VSD.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |
|            | Bit 5<br>Valency ≥ 32  | Quick shutdown due to excessive speed deviation | Speed deviation was for about 1 s >10% outside the anticipated range.<br>1. Check ramp times of the LMV26... and VSD.<br>2. Check wiring of the VSD.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |

| Error code | Diagnostic code        | Meaning for the LMV2x/3x... system                   | Remedy                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |
|------------|------------------------|------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 84         | #                      | Curve slope actuators                                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |
|            | Bit 0<br>Valency 1     | VSD: Curve too steep in terms of ramp speed          | <p>1. The curve's slope may be a maximum of 10% speed change between 2 curvepoints in modulating operation, with a LMV26... ramp of 20 seconds</p> <p>The curve's slope may be a maximum of 20% speed change between 2 curvepoints in modulating operation, with a LMV26... ramp of 10 seconds</p> <p>The curve's slope may be a maximum of 40% speed change between 2 curvepoints in modulating operation, with a LMV26... ramp of 5 seconds</p> <p>→ Between the ignition point (P0) and the low-fire point (P1), the speed change in modulating mode may be a maximum of 40%, independent of the LMV26... ramp.</p> <p>2. Setting of the VSD ramp must be about 20% shorter than the ramps in the basic unit (parameters 522 and 523)</p> |
|            | Bit 1<br>Valency 2..3  | Fuel actuator: Curve too steep in terms of ramp rate | The slope of the curve may be a maximum position change of 31° between 2 curvepoints in modulating mode                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |
|            | Bit 2<br>Valency 4..7  | Air actuator: Curve too steep in terms of ramp rate  | The slope of the curve may be a maximum position change of 31° between 2 curvepoints in modulating mode                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |
| 85         | #                      | Referencing error ones actuators                     |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |
|            | 0                      | Referencing error of fuel actuator                   | <p>Referencing of fuel actuator not successful.<br/>Reference point could not be reached.</p> <p>1. Check to see if actuators have been mixed up.</p> <p>2. Check to see if actuator is locked or overloaded.</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |
|            | 1                      | Referencing error of air actuator                    | <p>Referencing of fuel actuator not successful<br/>Reference point could not be reached.</p> <p>1. Check to see if actuators have been mixed up.</p> <p>2. Check to see if actuator is locked or overloaded.</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |
|            | Bit 7<br>Valency ≥ 128 | Referencing error due to parameter change            | <p>Parameterization of an actuator (e.g. the reference position) has been changed.</p> <p>To trigger new referencing, this error is set</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |
| 86         | #                      | Error fuel actuator                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |
|            | 0                      | Position error                                       | <p>Target position could not be reached within the required tolerance band</p> <p>→ check to see if actuator is locked or overloaded</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |
|            | Bit 0<br>Valency 1     | Line interruption                                    | <p>Line interruption detected at actuator's terminals</p> <p>→ check wiring (voltage X54 across pin 5 or 6 and pin 2 &gt;0.5 V)</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |
|            | Bit 3<br>Valency ≥ 8   | Curve too steep in terms of ramp rate                | The slope of the curve may be a maximum position change of 31° between 2 curvepoints in modulating mode                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |
|            | Bit 4<br>Valency ≥ 16  | Step deviation in comparison with last referencing   | <p>Actuator was overloaded or mechanically twisted.</p> <p>1. Check to see if the actuator is blocked somewhere along its working range.</p> <p>2. Check to see if the torque is sufficient for the application.</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |

| Error code | Diagnostic code                                                              | Meaning for the LMV2x/3x... system                                             | Remedy                                                                                                                                                                                                                                                                                                                     |
|------------|------------------------------------------------------------------------------|--------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 87         | #                                                                            | Error air actuator                                                             |                                                                                                                                                                                                                                                                                                                            |
|            | 0                                                                            | Position error                                                                 | Target position could not be reached within the required tolerance band<br>→ check to see if actuator is locked or overloaded                                                                                                                                                                                              |
|            | Bit 0<br>Valency 1                                                           | Line interruption                                                              | Line interruption detected at actuator's terminals<br>→ check wiring (voltage X53 across pin 5 or 6 and pin 2 >0.5 V)                                                                                                                                                                                                      |
|            | Bit 3<br>Valency ≥ 8                                                         | Curve too steep in terms of ramp rate                                          | The slope of the curve may be a maximum position change of 31° between 2 curvepoints in modulating mode                                                                                                                                                                                                                    |
|            | Bit 4<br>Valency ≥ 16                                                        | Sectional deviation in comparison with last referencing                        | Actuator was overloaded or mechanically twisted.<br>1. Check to see if the actuator is blocked somewhere along its working range.<br>2. Check to see if the torque is sufficient for the application.                                                                                                                      |
| 90         | #                                                                            | Internal error basic unit                                                      |                                                                                                                                                                                                                                                                                                                            |
| 91         | #                                                                            | Internal error basic unit                                                      |                                                                                                                                                                                                                                                                                                                            |
| 93         | #                                                                            | Error flame signal acquisition                                                 |                                                                                                                                                                                                                                                                                                                            |
|            | 3                                                                            | Short-circuit of sensor                                                        | Short-circuit at QRB...<br>1. Check wiring.<br>2. Flame detector possibly fault.                                                                                                                                                                                                                                           |
| 95         | #                                                                            | Error relay supervision                                                        |                                                                                                                                                                                                                                                                                                                            |
|            | 3 Ignition transformer<br>4 Fuel valve 1<br>5 Fuel valve 2<br>6 Fuel valve 3 | External power supply NO contact                                               | Check wiring                                                                                                                                                                                                                                                                                                               |
| 96         | #                                                                            | Error relay supervision                                                        |                                                                                                                                                                                                                                                                                                                            |
|            | 3 Ignition transformer<br>4 Fuel valve 1<br>5 Fuel valve 2<br>6 Fuel valve 3 | Relay contacts have welded                                                     | Test the contacts:<br>1. Unit connected to power: Fan output must be dead.<br>2. Disconnect power: Disconnect fan. No resistive connection between fan output and neutral conductor allowed.<br>If one of the 2 tests fails, release the unit since contact have definitively welded and safety can no longer be ensured.  |
| 97         | #                                                                            | Error relay supervision                                                        |                                                                                                                                                                                                                                                                                                                            |
|            | 0                                                                            | Safety relay contacts have welded or external power supply fed to safety relay | Test the contacts:<br>1. Unit connected to power: Fan output must be dead.<br>2. Disconnect power: Disconnect fan. No resistive connection between fan output and neutral conductor allowed.<br>If one of the 2 tests fails, release the unit since contacts have definitively welded and safety can no longer be ensured. |

| Error code | Diagnostic code                                                                                                                                                                                                                                                                                                                                              | Meaning for the LMV2x/3x... system             | Remedy                                                                                                                                                                                                                                                                                                                            |
|------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 98         | #                                                                                                                                                                                                                                                                                                                                                            | Error relay supervision                        |                                                                                                                                                                                                                                                                                                                                   |
|            | 2 Safety valve<br>3 Ignition transformer<br>4 Fuel valve 1<br>5 Fuel valve 2<br>6 Fuel valve 3                                                                                                                                                                                                                                                               | Relay does not pull in                         | Make a reset; if error occurs repeatedly, replace the unit                                                                                                                                                                                                                                                                        |
| 99         | #                                                                                                                                                                                                                                                                                                                                                            | Internal error relay control                   | Make a reset; if error occurs repeatedly, replace the unit                                                                                                                                                                                                                                                                        |
|            | 3                                                                                                                                                                                                                                                                                                                                                            | Internal error relay control                   | Make a reset. If error occurs repeatedly, replace the unit<br>Software version V03.10: If error C:99 D:3 occurs during standardization of the VSD, deactivate temporarily function <i>Alarm in case of start prevention</i> (parameter number 210 = 0, when using a release contact) or <i>interrupt</i> the controller-ON signal |
| 100        | #                                                                                                                                                                                                                                                                                                                                                            | Internal error relay control                   | Make a reset; if error occurs repeatedly, replace the unit                                                                                                                                                                                                                                                                        |
| 105        | #                                                                                                                                                                                                                                                                                                                                                            | Internal error contact sampling                |                                                                                                                                                                                                                                                                                                                                   |
|            | 0 Pressure switch-min<br>1 Pressure switch-max / POC<br>2 Fuel selection 0 / Reset<br>3 Air pressure<br>4 Load controller open<br>5 Load controller on / off<br>6 Load controller close<br>7 Safety loop / Burner flange<br>8 Safety valve<br>9 Ignition transformer<br>10 Fuel valve 1<br>11 Fuel valve 2<br>12 Fuel valve 3<br>13 Fuel selection 1 / Reset | Stuck-At failure                               | Can be caused by capacitive loads or supply of DC voltage to the mains voltage inputs. The diagnostic code indicates the input where the problem occurred                                                                                                                                                                         |
| 106        | #                                                                                                                                                                                                                                                                                                                                                            | Internal error contact request                 | Make a reset; if error occurs repeatedly, replace the unit                                                                                                                                                                                                                                                                        |
| 107        | #                                                                                                                                                                                                                                                                                                                                                            | Internal error contact request                 | Make a reset; if error occurs repeatedly, replace the unit                                                                                                                                                                                                                                                                        |
| 108        | #                                                                                                                                                                                                                                                                                                                                                            | Internal error contact request                 | Make a reset; if error occurs repeatedly, replace the unit                                                                                                                                                                                                                                                                        |
| 110        | #                                                                                                                                                                                                                                                                                                                                                            | Internal error voltage monitor test            | Make a reset; if error occurs repeatedly, replace the unit                                                                                                                                                                                                                                                                        |
| 111        | #                                                                                                                                                                                                                                                                                                                                                            | Power failure                                  | Mains voltage to low<br>Exchange ratio diagnostics code → voltage value (230 V: 1.683)                                                                                                                                                                                                                                            |
| 112        | 0                                                                                                                                                                                                                                                                                                                                                            | Mains voltage recovery                         | Error code for triggering a reset on power restoration (no error)                                                                                                                                                                                                                                                                 |
| 113        | #                                                                                                                                                                                                                                                                                                                                                            | Internal error mains voltage supervision       | Make a reset; if error occurs repeatedly, replace the unit                                                                                                                                                                                                                                                                        |
| 115        | #                                                                                                                                                                                                                                                                                                                                                            | Internal error system counter                  |                                                                                                                                                                                                                                                                                                                                   |
| 116        | 0                                                                                                                                                                                                                                                                                                                                                            | Designed life time exceeded (250'000 startups) | Warning threshold has been reached. The unit should be replaced                                                                                                                                                                                                                                                                   |

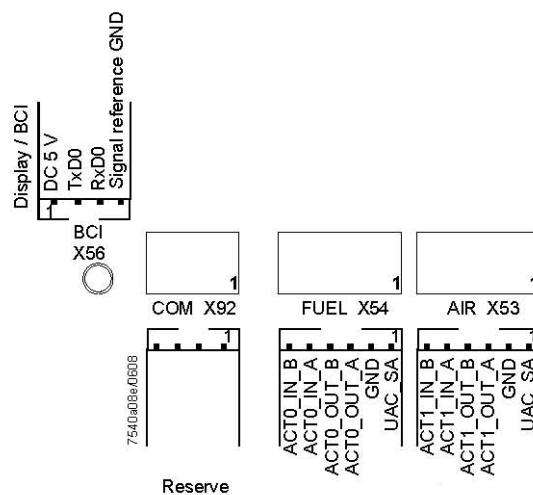
| Error code | Diagnostic code | Meaning for the LMV2x/3x... system                                          | Remedy                                                                                                                      |
|------------|-----------------|-----------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------|
| 117        | 0               | <i>Life time exceeded<br/>Operation no longer allowed</i>                   | Switch-off threshold has been reached                                                                                       |
| 120        | 0               | <i>Interrupt limitation fuel meter input</i>                                | Too many disturbance pulses at the fuel meters input<br>→ Improve EMC                                                       |
| 121        | #               | <b>Internal error EEPROM access</b>                                         | Make a reset, repeat last parameterization / check. Restore the parameter set, if error occurs repeatedly, replace the unit |
| 122        | #               | <b>Internal error EEPROM access</b>                                         | Make a reset, repeat last parameterization / check. Restore the parameter set, if error occurs repeatedly, replace the unit |
| 123        | #               | <b>Internal error EEPROM access</b>                                         | Make a reset, repeat last parameterization / check. Restore the parameter set, if error occurs repeatedly, replace the unit |
| 124        | #               | <b>Internal error EEPROM access</b>                                         | Make a reset, repeat last parameterization / check. Restore the parameter set, if error occurs repeatedly, replace the unit |
| 125        | #               | <b>Internal error EEPROM read access</b>                                    | Make a reset, repeat last parameterization / check. If error occurs repeatedly, replace the unit                            |
| 126        | #               | <b>Internal error EEPROM write access</b>                                   | Make a reset, repeat last parameterization / check. If error occurs repeatedly, replace the unit                            |
| 127        | #               | <b>Internal error EEPROM access</b>                                         | Make a reset, repeat last parameterization / check. Restore the parameter set, if error occurs repeatedly, replace the unit |
| 128        | 0               | <i>Internal error EEPROM access - synchronization during initialization</i> | Make a reset; if error occurs repeatedly, replace the unit                                                                  |
| 129        | #               | <b>Internal error EEPROM access – command synchronization</b>               | Make a reset, repeat last parameterization / check. If error occurs repeatedly, replace the unit                            |
| 130        | #               | <b>Internal error EEPROM access - timeout</b>                               | Make a reset, repeat last parameterization / check. If error occurs repeatedly, replace the unit                            |
| 131        | #               | <b>Internal error EEPROM access - page on abort</b>                         | Make a reset, repeat last parameterization / check. If error occurs repeatedly, replace the unit                            |
| 132        | #               | <b>Internal error EEPROM register initialization</b>                        | Make a reset; if error occurs repeatedly, replace the unit                                                                  |
| 133        | #               | <b>Internal error EEPROM access – Request synchronization</b>               | Make a reset, repeat last parameterization / check. If error occurs repeatedly, replace the unit                            |
| 134        | #               | <b>Internal error EEPROM access – Request synchronization</b>               | Make a reset, repeat last parameterization / check. If error occurs repeatedly, replace the unit                            |
| 135        | #               | <b>Internal error EEPROM access – Request synchronization</b>               | Make a reset, repeat last parameterization / check. If error occurs repeatedly, replace the unit                            |
| 136        | 1               | <i>Restore started</i>                                                      | Restore of a backup has been started (no error)                                                                             |

| Error code | Diagnostic code | Meaning for the LMV2x/3x... system                                | Remedy                                                                                                                                                       |
|------------|-----------------|-------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 137        | #               | <b>Internal error – backup / restore</b>                          |                                                                                                                                                              |
|            | 157 (-99)       | <i>Restore – ok, but backup &lt; data set of current system</i>   | Restore successful, but backup data record is smaller than in the current system                                                                             |
|            | 239 (-17)       | <i>Backup – storage of backup in AZL2... faulty</i>               | Reset and repeat backup                                                                                                                                      |
|            | 240 (-16)       | <i>Restore – no backup in AZL2...</i>                             | No backup stored in AZL2...                                                                                                                                  |
|            | 241 (-15)       | <i>Restore – abortion due to unsuitable product no. (ASN)</i>     | Backup has an unsuitable product no. (ASN) and must not be restored                                                                                          |
|            | 242 (-14)       | <i>Backup – backup made is inconsistent</i>                       | Backup is faulty and cannot be transferred back                                                                                                              |
|            | 243 (-13)       | <i>Backup – data comparison between <math>\mu</math>Cs faulty</i> | Reset and repeat backup                                                                                                                                      |
|            | 244 (-12)       | <i>Backup data are incompatible</i>                               | Backup data are incompatible with the current software version, restore not possible                                                                         |
|            | 245 (-11)       | <i>Access error to parameter Restore_Complete</i>                 | Reset and repeat backup                                                                                                                                      |
|            | 246 (-10)       | <i>Restore – timeout when storing in EEPROM</i>                   | Reset and repeat backup                                                                                                                                      |
|            | 247 (-9)        | <i>Data received are inconsistent</i>                             | Backup data record invalid, restore not possible                                                                                                             |
|            | 248 (-8)        | <i>Restore cannot at present be made</i>                          | Reset and repeat backup                                                                                                                                      |
|            | 249 (-7)        | <i>Restore – abortion due to unsuitable burner identification</i> | Backup has an unsuitable burner identification and must not be transferred to the unit                                                                       |
|            | 250 (-6)        | <i>Backup – CRC of one page is not correct</i>                    | Backup data record invalid, restore not possible                                                                                                             |
|            | 251 (-5)        | <i>Backup – burner identification is not defined</i>              | Define burner identification and repeat backup                                                                                                               |
|            | 252 (-4)        | <i>After restore, pages still on ABORT</i>                        | Reset and repeat backup                                                                                                                                      |
|            | 253 (-3)        | <i>Restore cannot at present be made</i>                          | Reset and repeat backup                                                                                                                                      |
|            | 254 (-2)        | <i>Abortion due to transmission error</i>                         | Reset and repeat backup                                                                                                                                      |
|            | 255 (-1)        | <i>Abortion due to timeout during backup / restore</i>            | Make a reset, check the connections and repeat backup / restore<br>In case of repeated backup timeout, the AZL2... does not yet support backup functionality |
| 146        | #               | <b>Timeout building automation interface</b>                      | Refer to Modbus User Documentation (A7541)                                                                                                                   |
|            | 1               | <i>Modbus timeout</i>                                             |                                                                                                                                                              |
|            | 2               | <i>reserved</i>                                                   |                                                                                                                                                              |

| Error code | Diagnostic code | Meaning for the LMV2x/3x... system                                 | Remedy                                                                                                                                                                                      |
|------------|-----------------|--------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 150        | #               | <b>TÜV test</b>                                                    |                                                                                                                                                                                             |
|            | 1 (-1)          | Invalid phase                                                      | TÜV test may only be started in phase 60 (operation)                                                                                                                                        |
|            | 2 (-2)          | TÜV test default output too low                                    | TÜV test default output must not be smaller than the lower output limit                                                                                                                     |
|            | 3 (-3)          | TÜV test default output too high                                   | TÜV test default output must not be greater than the upper output limit                                                                                                                     |
|            | 4 (-4)          | Manual interruption                                                | No error: Manual abortion of TÜV test by user                                                                                                                                               |
|            | 5 (-5)          | TÜV test timeout                                                   | No loss of flame after shutdown of fuel valves<br>1. Check to see if there is extraneous light<br>2. Check wiring to see if there is a short-circuit<br>3. Check to see if valve is leaking |
| 165        | #               | <b>Internal error</b>                                              |                                                                                                                                                                                             |
| 166        | 0               | Internal error watchdog reset                                      |                                                                                                                                                                                             |
| 167        | #               | <b>Manual locking</b>                                              | Unit has been manually locked (no error)                                                                                                                                                    |
|            | 1               | Manual locking by contact                                          |                                                                                                                                                                                             |
|            | 2               | Manual locking by AZL2...                                          |                                                                                                                                                                                             |
|            | 3               | Manual locking by PC tool                                          |                                                                                                                                                                                             |
|            | 8               | Manual locking by the AZL2...<br>Timeout / communication breakdown | During a curve adjustment via the AZL2..., the timeout for menu operation has elapsed (setting via parameter 127), or communication between the LMV26... and the AZL2... has broken down    |
|            | 9               | Manual locking by the PC tool<br>Communication breakdown           | During a curve adjustment via the ACS410, communication between the LMV26... and the ACS410 was interrupted for more than 30 seconds                                                        |
|            | 33              | Manual locking by the PC tool<br>Test of lockout                   | PC tool made a reset attempt with an error-free system                                                                                                                                      |
| 168        | #               | <b>Internal error management</b>                                   | Make a reset; if error occurs repeatedly, replace the unit                                                                                                                                  |
| 169        | #               | <b>Internal error management</b>                                   | Make a reset; if error occurs repeatedly, replace the unit                                                                                                                                  |
| 170        | #               | <b>Internal error management</b>                                   | Make a reset; if error occurs repeatedly, replace the unit                                                                                                                                  |
| 171        | #               | <b>Internal error management</b>                                   | Make a reset; if error occurs repeatedly, replace the unit                                                                                                                                  |
| 200 OFF    | #               | <b>System error-free</b>                                           | No error                                                                                                                                                                                    |

| Error code                                       | Diagnostic code         | Meaning for the LMV2x/3x... system                          | Remedy                                                                                                                                                                   |
|--------------------------------------------------|-------------------------|-------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 201 OFF UP <sub>r0</sub> or OFF UP <sub>r1</sub> | #                       | <b>Prevention of startup</b>                                | Start prevention due to unparameterized unit<br>Go to error history, entry 702, for initial cause of the error with shutdown in connection with the first curve settings |
|                                                  | Bit 0<br>Valency 1      | No operating mode selected                                  |                                                                                                                                                                          |
|                                                  | Bit 1<br>Valency 2..3   | No fuel train defined                                       |                                                                                                                                                                          |
|                                                  | Bit 2<br>Valency 4..7   | No curves defined                                           |                                                                                                                                                                          |
|                                                  | Bit 3<br>Valency 8..15  | Standardized speed undefined                                |                                                                                                                                                                          |
|                                                  | Bit 4<br>Valency 16..31 | Backup / restore was not possible                           |                                                                                                                                                                          |
| 202                                              | #                       | <b>Internal error operating mode selection</b>              | Redefine the operating mode (parameter 201)                                                                                                                              |
| 203                                              | #                       | <b>Internal error</b>                                       | Redefine the operating mode (parameter 201).<br>Make a reset; if error occurs repeatedly, replace the unit                                                               |
| 204                                              | Phase number            | <b>Program stop</b>                                         | Program stop is active (no error)                                                                                                                                        |
| 205                                              | #                       | <b>Internal error</b>                                       | Make a reset; if error occurs repeatedly, replace the unit                                                                                                               |
| 206                                              | 0                       | Inadmissible combination of units<br>(basic unit – AZL2...) |                                                                                                                                                                          |
| 207                                              | #                       | <b>Version compatibility basic unit – AZL2...</b>           |                                                                                                                                                                          |
|                                                  | 0                       | Basic unit version too old                                  |                                                                                                                                                                          |
|                                                  | 1                       | AZL2... version too old                                     |                                                                                                                                                                          |
| 208                                              | #                       | <b>Internal error</b>                                       | Make a reset; if error occurs repeatedly, replace the unit                                                                                                               |
| 209                                              | #                       | <b>Internal error</b>                                       | Make a reset; if error occurs repeatedly, replace the unit                                                                                                               |
| 210                                              | 0                       | Selected operating mode is not released for the basic unit  | Select a released operating mode for the basic unit                                                                                                                      |
| 240                                              | #                       | <b>Internal error</b>                                       | Make a reset; if error occurs repeatedly, replace the unit                                                                                                               |
| 245                                              | #                       | <b>Internal error</b>                                       | Make a reset; if error occurs repeatedly, replace the unit                                                                                                               |
| 250                                              | #                       | <b>Internal error</b>                                       | Make a reset; if error occurs repeatedly, replace the unit                                                                                                               |

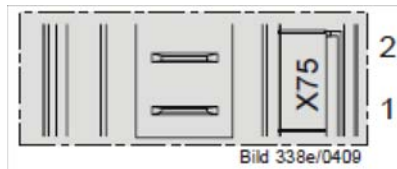
### Wiring connection for LMV20



Air actuator

## Wiring variants for LMV27

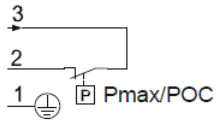
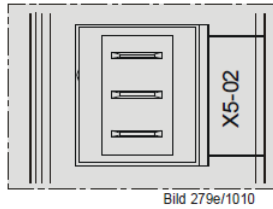
### ConnectorX75



2 - Fuel meter input

1 - Supply fuel meter

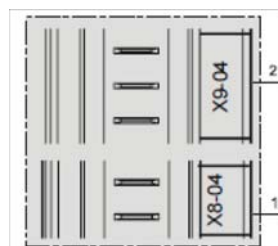
### ConnectorX5-02



ConnectionsPmax

## Wiring variants for LMV26

### ConnectorX08-04 / X09-04



2 - Fuel 0

1 - Fuel1

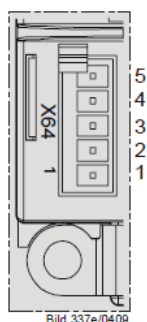
### ConnectorX75



2 - Fuel meter input

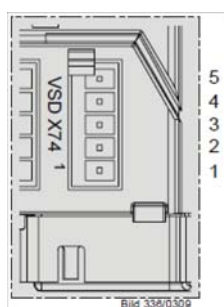
1 - Supply fuel meter

### ConnectorX64



- 5 -Power supply speed sensor
- 4 -Speed sensor input
- 3 - PWM (Pulse Width Modulation) speed output
- 2 - GND (signal reference)
- 1 -Controller input (4÷20mA)

### ConnectorX74



- 5 -Supply
- 4 -Feedback signal
- 3 - PWM (Pulse Width Modulation) speed output
- 2 - GND (signal reference)
- 1 -External supply 24V DC

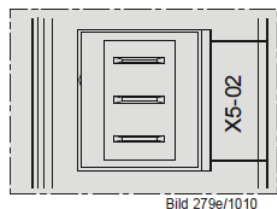
## Wiring variants for LMV37

### ConnectorX75



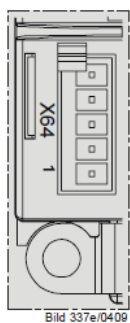
- 2 - Fuel meter input
- 1 - Supply fuel meter

### ConnectorX5-02



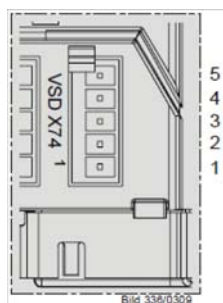
- 3
  - 2
  - 1
- Connections Pmax
- Pmax/POC

### ConnectorX64



- 5 -Power supply speed sensor
- 4 -Speed sensor input
- 3 - PWM (Pulse Width Modulation) speed output
- 2 - GND (signal reference)
- 1 -Controller input ( $4 \div 20\text{mA}$ )

### ConnectorX74



- 5 -Supply
- 4 -Feedback signal
- 3 - PWM (Pulse Width Modulation) speed output
- 2 - GND (signal reference)
- 1 -External supply 24V DC



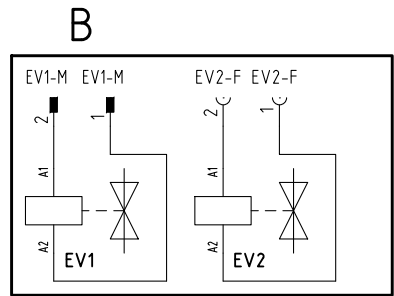
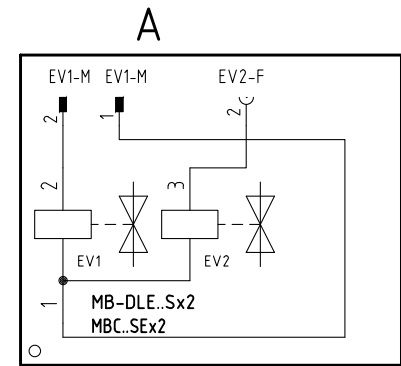
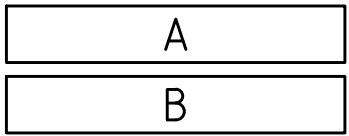
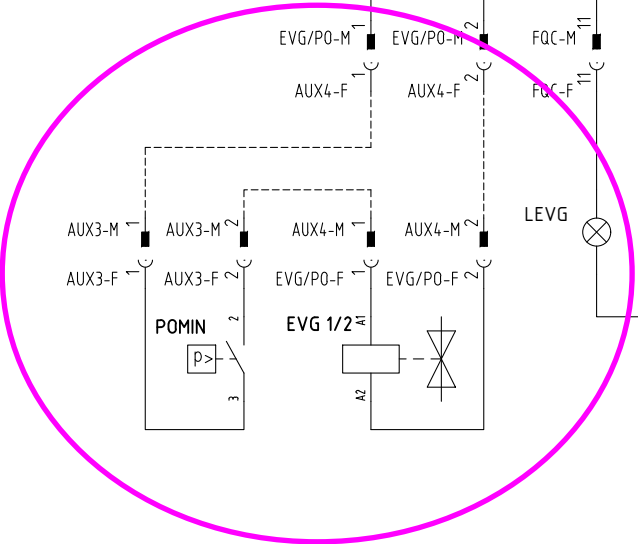
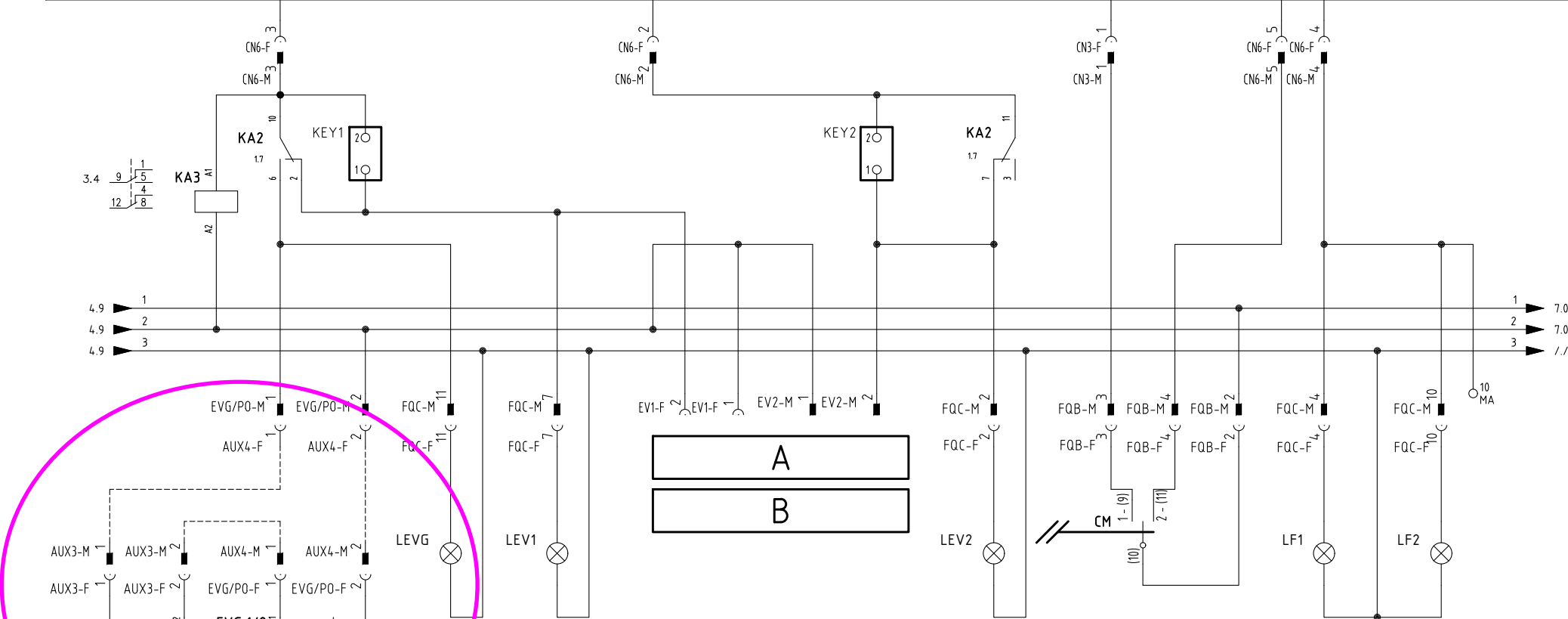
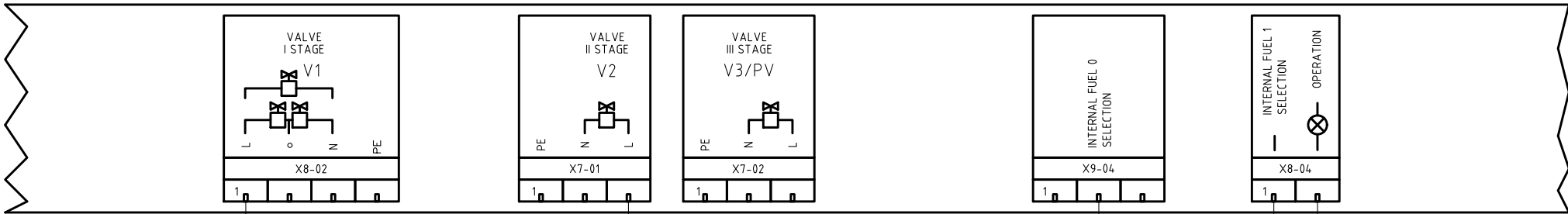






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*Note: Specifications and data subject to change. Errors and omissions excepted.*



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