

HR91A
HR92A
HR93A
HR512A
HR515A
HR520A
HR525A

LMV2x

Microprocessor controlled

Gas - light oil burners

MANUAL OF INSTALLATION - USE - MAINTENANCE

CIB UNIGAS

BURNERS - BRUCIATORI - BRULERS - BRENNER - QUEMADORES - ГОРЕЛКИ

DANGERS, WARNINGS AND NOTES OF CAUTION

THIS MANUAL IS SUPPLIED AS AN INTEGRAL AND ESSENTIAL PART OF THE PRODUCT AND MUST BE DELIVERED TO THE USER.

INFORMATION INCLUDED IN THIS SECTION ARE DEDICATED BOTH TO THE USER AND TO PERSONNEL FOLLOWING PRODUCT INSTALLATION AND MAINTENANCE.

THE USER WILL FIND FURTHER INFORMATION ABOUT OPERATING AND USE RESTRICTIONS, IN THE SECOND SECTION OF THIS MANUAL. WE HIGHLY RECOMMEND TO READ IT.

CAREFULLY KEEP THIS MANUAL FOR FUTURE REFERENCE.

1) GENERAL INTRODUCTION

- The equipment must be installed in compliance with the regulations in force, following the manufacturer's instructions, by qualified personnel.
- Qualified personnel means those having technical knowledge in the field of components for civil or industrial heating systems, sanitary hot water generation and particularly service centres authorised by the manufacturer.
- Improper installation may cause injury to people and animals, or damage to property, for which the manufacturer cannot be held liable.
- Remove all packaging material and inspect the equipment for integrity. In case of any doubt, do not use the unit - contact the supplier.

The packaging materials (wooden crate, nails, fastening devices, plastic bags, foamed polystyrene, etc), should not be left within the reach of children, as they may prove harmful.

- Before any cleaning or servicing operation, disconnect the unit from the mains by turning the master switch OFF, and/or through the cut-out devices that are provided.
- Make sure that inlet or exhaust grilles are unobstructed.
- In case of breakdown and/or defective unit operation, disconnect the unit. Make no attempt to repair the unit or take any direct action.

Contact qualified personnel only.

Units shall be repaired exclusively by a servicing centre, duly authorised by the manufacturer, with original spare parts and accessories.

Failure to comply with the above instructions is likely to impair the unit's safety.

To ensure equipment efficiency and proper operation, it is essential that maintenance operations are performed by qualified personnel at regular intervals, following the manufacturer's instructions.

- When a decision is made to discontinue the use of the equipment, those parts likely to constitute sources of danger shall be made harmless.
- In case the equipment is to be sold or transferred to another user, or in case the original user should move and leave the unit behind, make sure that these instructions accompany the equipment at all times so that they can be consulted by the new owner and/or the installer.
- This unit shall be employed exclusively for the use for which it is meant. Any other use shall be considered as improper and, therefore, dangerous.

The manufacturer shall not be held liable, by agreement or otherwise, for damages resulting from improper installation, use and failure to comply with the instructions supplied by the manufacturer. The occurrence of any of the following circumstances may cause explosions, polluting unburnt gases (example: carbon monoxide CO), burns, serious harm to people, animals and things:

- Failure to comply with one of the WARNINGS in this chapter
- Incorrect handling, installation, adjustment or maintenance of the burner
- Incorrect use of the burner or incorrect use of its parts or optional supply

2) SPECIAL INSTRUCTIONS FOR BURNERS

- The burner should be installed in a suitable room, with ventilation openings complying with the requirements of the regulations in force, and sufficient for good combustion.
- Only burners designed according to the regulations in force should be used.
- This burner should be employed exclusively for the use for which it was designed.
- Before connecting the burner, make sure that the unit rating is the same as delivery mains (electricity, gas oil, or other fuel).
- Observe caution with hot burner components. These are, usually, near to the flame and the fuel pre-heating system, they become hot during the unit operation and will remain hot for some time after the burner has stopped.

When the decision is made to discontinue the use of the burner, the user shall have qualified personnel carry out the following operations:

- a Remove the power supply by disconnecting the power cord from the mains.
- b Disconnect the fuel supply by means of the hand-operated shut-off valve and remove the control handwheels from their spindles.

Special warnings

- Make sure that the burner has, on installation, been firmly secured to the appliance, so that the flame is generated inside the appliance fire-box.
- Before the burner is started and, thereafter, at least once a year, have qualified personnel perform the following operations:
 - a set the burner fuel flow rate depending on the heat input of the appliance;
 - b set the flow rate of the combustion-supporting air to obtain a combustion efficiency level at least equal to the lower level required by the regulations in force;
 - c check the unit operation for proper combustion, to avoid any harmful or polluting unburnt gases in excess of the limits permitted by the regulations in force;
 - d make sure that control and safety devices are operating properly;
 - e make sure that exhaust ducts intended to discharge the products of combustion are operating properly;
 - f on completion of setting and adjustment operations, make sure that all mechanical locking devices of controls have been duly tightened;
 - g make sure that a copy of the burner use and maintenance instructions is available in the boiler room.
- In case of a burner shut-down, reset the control box by means of the RESET pushbutton. If a second shut-down takes place, call the Technical Service, **without trying to RESET further**.
- The unit shall be operated and serviced by qualified personnel only, in compliance with the regulations in force.

3) GENERAL INSTRUCTIONS DEPENDING ON FUEL USED

3a) ELECTRICAL CONNECTION

- For safety reasons the unit must be efficiently earthed and installed as required by current safety regulations.
- It is vital that all safety requirements are met. In case of any doubt, ask for an accurate inspection of electrics by qualified personnel, since the manufacturer cannot be held liable for damages that may be caused by failure to correctly earth the equipment.
- Qualified personnel must inspect the system to make sure that it is adequate to take the maximum power used by the equipment shown on the equipment rating plate. In particular, make sure that the system cable cross section is adequate for the power absorbed by the unit.
- No adaptors, multiple outlet sockets and/or extension cables are permitted to connect the unit to the electric mains.
- An omnipolar switch shall be provided for connection to mains, as required by the current safety regulations.
- The use of any power-operated component implies observance of a few basic rules, for example:
 - do not touch the unit with wet or damp parts of the body and/or with bare feet;
 - do not pull electric cables;
 - do not leave the equipment exposed to weather (rain, sun, etc.) unless expressly required to do so;
 - do not allow children or inexperienced persons to use equipment;
- The unit input cable shall not be replaced by the user. In case of damage to the cable, switch off the unit and contact qualified personnel to replace. When the unit is out of use for some time the electric switch supplying all the power-driven components in the system (i.e. pumps, burner, etc.) should be switched off.

3b) FIRING WITH GAS, LIGHT OIL OR OTHER FUELS

GENERAL

- The burner shall be installed by qualified personnel and in compliance with regulations and provisions in force; wrong installation can cause injuries to people and animals, or damage to property, for which the manufacturer cannot be held liable.
- Before installation, it is recommended that all the fuel supply system pipes be carefully cleaned inside, to remove foreign matter that might impair the burner operation.
- Before the burner is commissioned, qualified personnel should inspect the following:
 - a the fuel supply system, for proper sealing;
 - b the fuel flow rate, to make sure that it has been set based on the firing rate required of the burner;
 - c the burner firing system, to make sure that it is supplied for the designed fuel type;
 - d the fuel supply pressure, to make sure that it is included in the range shown on the rating plate;
 - e the fuel supply system, to make sure that the system dimensions are adequate to the burner firing rate, and that the system is equipped with all the safety and control devices required by the regulations in force.
- When the burner is to remain idle for some time, the fuel supply tap or taps should be closed.

SPECIAL INSTRUCTIONS FOR USING GAS

Have qualified personnel inspect the installation to ensure that:

- a the gas delivery line and train are in compliance with the regulations and provisions in force;
- b all gas connections are tight;
- c the boiler room ventilation openings are such that they ensure the air supply flow required by the current regulations, and in any case are sufficient for proper combustion.
- Do not use gas pipes to earth electrical equipment.
- Never leave the burner connected when not in use. Always shut the gas valve off.
- In case of prolonged absence of the user, the main gas delivery valve to the burner should be shut off.

Precautions if you can smell gas

- a do not operate electric switches, the telephone, or any other item likely to generate sparks;
- b immediately open doors and windows to create an air flow to purge the room;
- c close the gas valves;
- d contact qualified personnel.
- Do not obstruct the ventilation openings of the room where gas appliances are installed, to avoid dangerous conditions such as the development of toxic or explosive mixtures.

DIRECTIVES AND STANDARDS

Gas burners

European directives

- Regulation 2016/426/UE (appliances burning gaseous fuels)
- 2014/35/UE (Low Tension Directive)
- 2014/30/UE (Electromagnetic compatibility Directive)
- 2006/42/EC (Machinery Directive)

Harmonized standards

- UNI EN 676 (Automatic forced draught burners for gaseous fuels)
- EN 55014-1 (Electromagnetic compatibility- Requirements for household appliances, electric tools and similar apparatus)
- EN 60204-1:2006 (Safety of machinery – Electrical equipment of machines.)
- CEI EN 60335-1 (Specification for safety of household and similar electrical appliances);
- CEI EN 60335-2-102 (Household and similar electrical appliances. Safety. Particular requirements for gas, oil and solid-fuel burning appliances having electrical connections).
- UNI EN ISO 12100:2010 (Safety of machinery - General principles for design - Risk assessment and risk reduction);

Light oil burners

European directives

- 2014/35/UE (Low Tension Directive)
- 2014/30/UE (Electromagnetic compatibility Directive)
- 2006/42/EC (Machinery Directive)

Harmonized standards

- UNI EN 267-2011 (Automatic forced draught burners for liquid fuels)
- EN 55014-1 (Electromagnetic compatibility- Requirements for household appliances, electric tools and similar apparatus)
- EN 60204-1:2006 (Safety of machinery – Electrical equipment of machines.)
- CEI EN 60335-1 (Specification for safety of household and similar electrical appliances);
- CEI EN 60335-2-102 (Household and similar electrical appliances. Safety. Particular requirements for gas, oil and solid-fuel burning appliances having electrical connections).
- UNI EN ISO 12100:2010 (Safety of machinery - General principles for design - Risk assessment and risk reduction);

National Standard

- UNI 7824 (Atomizing burners of the monobloc type. Characteristics and test methods)

Heavy oil burners

European Directives

- 2014/35/UE (Low Tension Directive)
- 2014/30/UE (Electromagnetic compatibility Directive)
- 2006/42/EC (Machinery Directive)

Harmonized standards

- UNI EN 267 (Automatic forced draught burners for liquid fuels)
- EN 55014-1 (Electromagnetic compatibility- Requirements for household appliances, electric tools and similar apparatus)
- EN 60204-1:2006 (Safety of machinery – Electrical equipment of machines.)
- CEI EN 60335-1 (Specification for safety of household and similar electrical appliances);
- CEI EN 60335-2-102 (Household and similar electrical appliances. Safety. Particular requirements for gas, oil and solid-fuel burning appliances having electrical connections).
- UNI EN ISO 12100:2010 (Safety of machinery - General principles for design - Risk assessment and risk reduction);

Norme nazionali / National Standard

- UNI 7824 (Atomizing burners of the monobloc type. Characteristics and test methods).

Gas - Light oil burners

European Directives

- Regulation 2016/426/UE (appliances burning gaseous fuels)
- 2014/35/UE (Low Tension Directive)
- 2014/30/UE (Electromagnetic compatibility Directive)
- 2006/42/EC (Machinery Directive)

Harmonized standards

- UNI EN 676 (Automatic forced draught burners for gaseous fuels)
- UNI EN 267 (Automatic forced draught burners for liquid fuels)
- EN 55014-1 (Electromagnetic compatibility- Requirements for household appliances, electric tools and similar apparatus)
- EN 60204-1:2006 (Safety of machinery – Electrical equipment of machines.)
- CEI EN 60335-1 (Specification for safety of household and similar electrical appliances);
- CEI EN 60335-2-102 (Household and similar electrical appliances. Safety. Particular requirements for gas, oil and solid-fuel burning appliances having electrical connections).
- UNI EN ISO 12100:2010 (Safety of machinery - General principles for design - Risk assessment and risk reduction);

Norme nazionali / National Standard

- UNI 7824 (Atomizing burners of the monobloc type. Characteristics and test methods.

Gas - Heavy oil burners

European directives:

- Regulation 2016/426/UE (appliances burning gaseous fuels)
- 2014/35/UE (Low Tension Directive)
- 2014/30/UE (Electromagnetic compatibility Directive)
- 2006/42/EC (Machinery Directive)

Harmonized standards

- UNI EN 676 (Automatic forced draught burners for gaseous fuels)
- EN 55014-1 (Electromagnetic compatibility- Requirements for household appliances, electric tools and similar apparatus)
- EN 60204-1:2006 (Safety of machinery – Electrical equipment of machines.)
- CEI EN 60335-1 (Specification for safety of household and similar electrical appliances);
- CEI EN 60335-2-102 (Household and similar electrical appliances. Safety. Particular requirements for gas, oil and solid-fuel burning appliances having electrical connections).
- UNI EN ISO 12100:2010 (Safety of machinery - General principles for design - Risk assessment and risk reduction);

National Standard

- UNI 7824 (Atomizing burners of the monobloc type. Characteristics and test methods.

Industrial burners

European directives

- Regulation 2016/426/UE (appliances burning gaseous fuels)
- 2014/35/UE (Low Tension Directive)
- 2014/30/UE (Electromagnetic compatibility Directive)
- 2006/42/EC (Machinery Directive)

Harmonized standards

- EN 55014-1 (Electromagnetic compatibility- Requirements for household appliances, electric tools and similar apparatus)
- EN 746-2 (Industrial thermoprocessing equipment - Part 2: Safety requirements for combustion and fuel handling systems)
- UNI EN ISO 12100:2010 (Safety of machinery - General principles for design - Risk assessment and risk reduction);
- EN 60204-1:2006 (Safety of machinery – Electrical equipment of machines.)
- EN 60335-2 (Electrical equipment of non-electric appliances for household and similar purposes. Safety requirements)

Burner data plate

For the following information, please refer to the data plate:

- burner type and burner model: must be reported in any communication with the supplier
- burner ID (serial number): must be reported in any communication with the supplier
- date of production (year and month)
- information about fuel type and network pressure

Type	--
Model	--
Year	--
S.Number	--
Output	--
Oil Flow	--
Fuel	--
Category	--
Gas Pressure	--
Viscosity	--
El.Supply	--
El.Consump.	--
Fan Motor	--
Protection	--
Drwaing n°	--
P.I.N.	--

SYMBOLS USED



WARNING!

Failure to observe the warning may result in irreparable damage to the unit or damage to the environment



DANGER!

Failure to observe the warning may result in serious injuries or death.



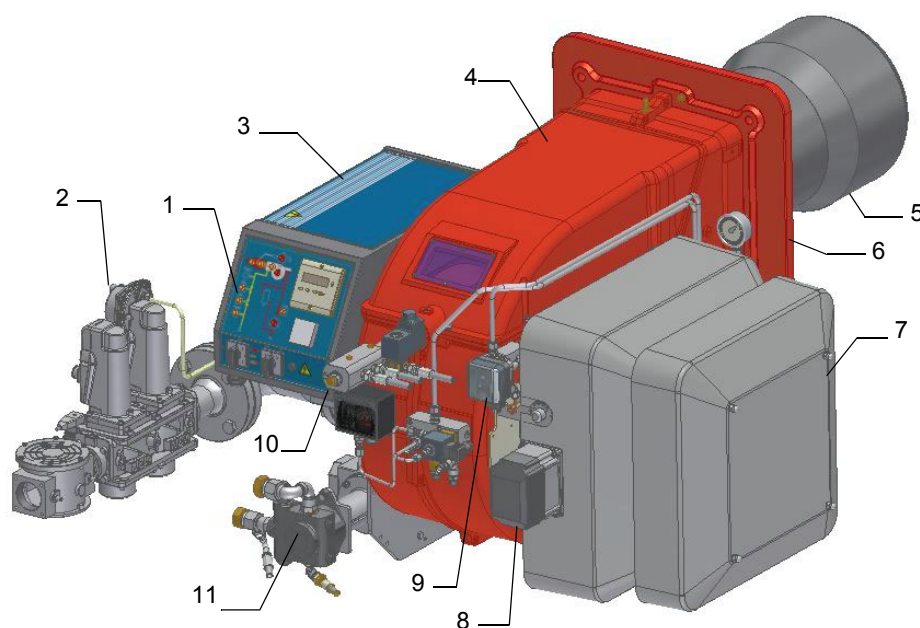
WARNING!

Failure to observe the warning may result in electric shock with lethal consequences

Figures, illustrations and images used in this manual may differ in appearance from the actual product.

PART I: SPECIFICATIONS

GENERAL FEATURES



Note: the figure is indicative only

- 1 Control panel with startup switch
- 2 Gas train
- 3 Electrical panel
- 4 Cover
- 5 Blast tube + Combustion head
- 6 Flange
- 7 Silencer
- 8 Actuator
- 9 Air pressure switch
- 10 Oil manifold
- 11 Pump

Fig. 1

Gas operation: the gas coming from the supply line, passes through the valves group provided with filter and governor. This one forces the pressure in the utilisation limits. The actuators move proportionally the air damper and the gas butterfly valve, in order to achieve the optimisation of the gas flue values, as to get an efficient combustion.

Light oil operation: the fuel coming from the supply line, is pushed by the pump to the nozzle and then into the combustion chamber, where the mixture between fuel and air takes place and consequently the flame.

In the burners, the mixture between fuel and air, to perform clean and efficient combustion, is activated by atomisation of oil into very small particles. This process is achieved making pressurised oil passing through the nozzle.

The pump main function is to transfer oil from the tank to the nozzle in the desired quantity and pressure. To adjust this pressure, pumps are provided with a pressure regulator (except for some models for which a separate regulating valve is provided). Other pumps are provided with two pressure regulators: one for the high and one for low pressure (in double-stage systems with one nozzle).

The adjustable combustion head can improve the burner performance. The combustion head determines the energetic quality and the geometry of the flame. Fuel and comburent are routed into separated ways as far as the zone of flame generation (combustion chamber). The control panel, placed on the burner front side, shows each operating stage.

Country and usefulness gas categories

GAS CATEGORY	COUNTRY																								
I _{2H}	AT	ES	GR	SE	FI	IE	HU	IS	NO	CZ	DK	GB	IT	PT	CY	EE	LV	SI	MT	SK	BG	LT	RO	TR	CH
I _{2E}	LU	PL	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
I _{2E(R) B}	BE	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
(*) I _{2EK}	NL	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
I _{2ELL}	DE	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
I _{2Er}	FR	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-

(*) Only for I_{2EK}: the appliance was configured for the appliance category K (I_{2K}) and is suitable for the use of G and G+ distribution gases according to the specifications as included in the NTA 8837:2012 Annex D with a Wobbe index of 43.46 – 45.3 MJ/m³ (dry, 0 °C, upper value) or 41.23 – 42.98 (dry, 15 °C, upper value). This appliance can moreover be converted and/or be calibrated for the appliance category E (I_{2E}). This therefore implies that the appliance "is suitable for G+ gas and H gas or is demonstrably suitable for G+ gas and can demonstrably be made suitable for H gas" within the meaning of the "Dutch Decree of 10 May 2016 regarding amendment of the Dutch Gas Appliances Decree and the Dutch Commodities (Administrative Fines) Act in connection with the changing composition of gas in the Netherlands as well as technical amendment of some other decrees.

Fuel



DANGER! The burner must be used only with the fuel specified in the burner data plate.

Type	--
Model	--
Year	--
S.Number	--
Output	--
Oil Flow	--
Fuel	--
Category	--
Gas Pressure	--
Viscosity	--
El.Supply	--
El.Consump.	--

Burner model identification

Burners are identified by burner type and model. Burner model identification is described as follows.

Type	HR512A	Model	MG.	MD.	S.	*	A.	1.	80.	EC.
	(1)		(2)	(3)	(4)	(5)	(6)	(7)	(8)	(9)

1	BURNER TYPE	HR91A, HR92A, HR93A, HR512A, HR515A, HR520A, HR525A
2	FUEL	B - Biogas M - Natural gas L - LPG G - Light oil
3	OPERATION (Available versions)	PR - Progressive MD - Fully modulating
4	BLAST TUBE	S - Standard
5	DESTINATION COUNTRY	* - see data plate
6	BURNER VERSION	A - Standard Y - Special
7	EQUIPMENT	1 = 2 gas valves + gas proving system 8 = 2 gas valves + gas proving system + maximum gas pressure switch
8	GAS CONNECTION	50 = Rp2 65 = DN65 80 = DN80 100 = DN100
9	MICRO-PROCESSOR CONTROL	EC = micro-processor control, without inverter ED = micro-processor control, with inverter

Technical Specifications

BURNER TYPE		HR91A MG..	HR92A MG..	HR93A MG..	HR91A LG..	HR92A LG..	HR93A LG..
Output	min. - max. kW	480 - 2.670	480 - 3.050	550 - 4.100	480 - 2.670	480 - 3.050	550 - 4.100
Fuel		Natural gas - Light oil			L - LPG - Light oil		
Category		(see next paragraph)			I3B/P		
Gas rate- Natural gas M-	min.- max. (Stm ³ /h)	51 - 283	51 - 323	58 - 434	51 - 283	51 - 323	58 - 434
Gas pressure	mbar	(see Note 2)			(see Note 2)		
Light oil rate G-	min.-max. kg/h	40 - 223	40 - 257	46 - 346	-	-	-
LPG rate L-		-	-	-	17,9 - 100	17,9 - 114	21 - 153
Oil viscosity	cSt @ 40°C	2 - 7,4			2 - 7,4		
Oil density	kg/m ³	840			840		
Light oil train inlet pressure	bar max	2			2		
Power supply		230V 3~ / 400V 3N ~ 50Hz			230V 3~ / 400V 3N ~ 50Hz		
Total power consumption	kW	5,6	7,1	9,1	5,6	7,1	9,1
Electric motor	kW	4,0	5,5	7,5	4,0	5,5	7,5
Pump motor	kW	1,1	1,1	1,1	1,1	1,1	1,1
Protection		IP40			IP40		
Operation		Progressive - Fully modulating			Progressive - Fully modulating		
Gas train 50	Valves size / Gas connection	50 / Rp 2			50 / Rp 2		
Gas train 65	Valves size / Gas connection	65 / DN65			65 / DN65		
Gas train 80	Valves size / Gas connection	80 / DN80			80 / DN80		
Gas train 100	Valves size / Gas connection	100 / DN100			100 / DN100		
Operating temperature	°C	-10 ÷ +50			-10 ÷ +50		
Storage Temperature	°C	-20 ÷ +60			-20 ÷ +60		
Working service (*)		Intermittent			Intermittent		

BURNER TYPE		HR512A MG..	HR515A MG..	HR520A MG..	HR525A MG...50	HR525A MG...xx
Output	min. - max. kW	600 - 4.500	770 - 5.200	1000 - 6.400	2000 - 6.700	2000 - 8.000
Fuel		Natural gas - Light oil				
Category		(see next paragraph)				
Gas rate- Natural gas	min.- max. (Stm ³ /h)	63 - 476	81 - 550	106 - 677	212 - 709	212 - 847
PressureGas pressure	mbar	(see Note 2)				
Light oil rate	min.-max. kg/h	50 - 379	65 - 438	84 - 539	168 - 564	168 - 674
Oil viscosity		2 - 7.4 cSt @ 40°C				
Oil density	kg/m ³	840				
Light oil train inlet pressure	bar max	2				
Power supply		230V 3~ / 400V 3N ~ 50Hz				
Total power consumption	kW	10.8	13	17	22	22
Electric motor	kW	9.2	11	15	18.5	18.5
Pump motor	kW	1.1	1.5	1.5	3	3
Protection		IP40				
Operation		Progressive - Fully modulating				
Gas train 50	Valves size / Gas connection	50 / Rp2	50 / Rp2	50 / Rp2	50 / Rp2	
Gas train 65	Valves size / Gas connection	65 / DN65	65 / DN65	65 / DN65	-	65 / DN65
Gas train 80	Valves size / Gas connection	80 / DN80	80 / DN80	80 / DN80	-	80 / DN80
Gas train 100	Valves size / Gas connection	100 / DN100	100 / DN100	100 / DN100	-	100 / DN100
Operating temperature	°C	-10 ÷ +50				
Storage Temperature	°C	-20 ÷ +60				
Working service (*)		Intermittent				

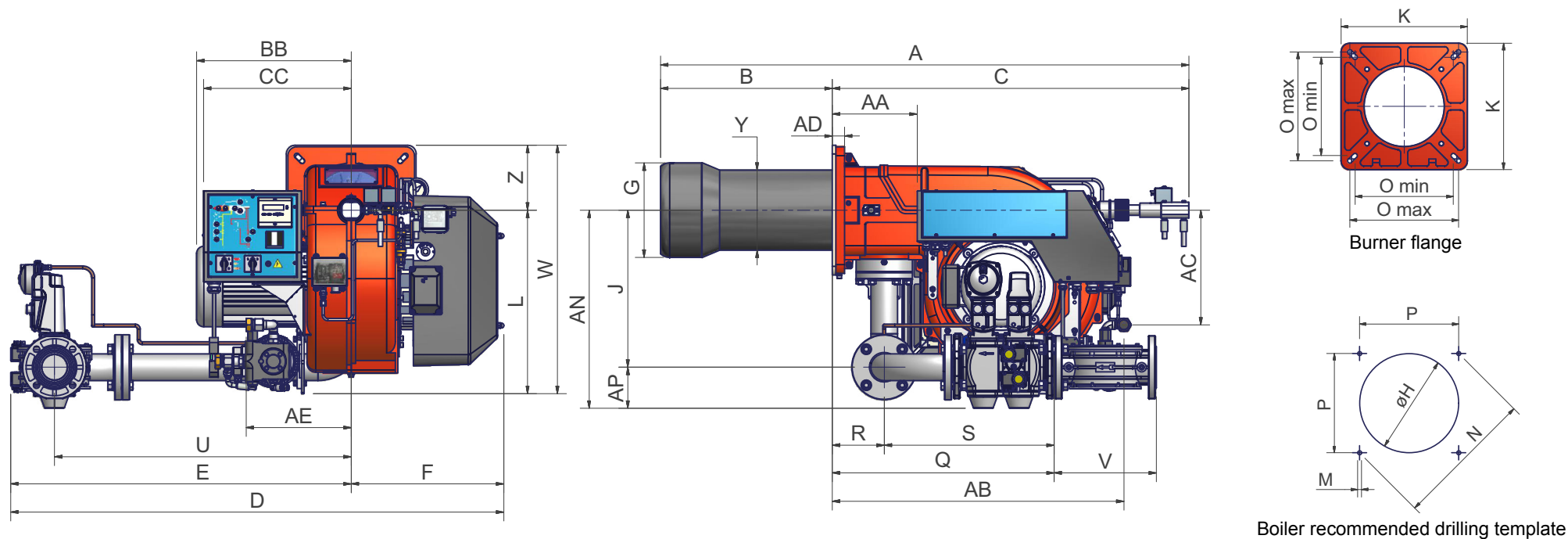
BURNER TYPE		HR512A LG..	HR515A LG..	HR520A LG..	HR525A LG...50	HR525A LG...xx
Output	min. - max. kW	600 - 4.500	770 - 5.200	1.000 - 6.400	2.000 - 6.700	2.000 - 8.000
Fuel		L - LPG - Light oil				
Category		L3B/P				
LPG rate L-	min.- max. (Stm ³ /h)	22 - 168	29 - 194	37 - 239	75 - 250	75 - 299
PressureGas pressure	mbar	(see Note 2)				
Light oil rate G-	min.-max. kg/h	51 - 379	65 - 438	84 - 540	169 - 565	169 - 675
Oil viscosity		2 - 7.4 cSt @ 40°C				
Oil density	kg/m ³	840				
Light oil train inlet pressure	bar max	2				
Power supply		230V 3~ / 400V 3N ~ 50Hz				
Total power consumption	kW	10.8	13	17	22	22
Electric motor	kW	9.2	11	15	18.5	18.5
Pump motor	kW	1.1	1.5	1.5	3	3
Protection		IP40				
Operation		Progressive - Fully modulating				
Gas train 50	Valves size / Gas connection	50 / Rp2	50 / Rp2	50 / Rp2	50 / Rp2	
Gas train 65	Valves size / Gas connection	65 / DN65	65 / DN65	65 / DN65	-	65 / DN65
Gas train 80	Valves size / Gas connection	80 / DN80	80 / DN80	80 / DN80	-	80 / DN80
Gas train 100	Valves size / Gas connection	100 / DN100	100 / DN100	100 / DN100	-	100 / DN100
Operating temperature	°C	-10 ÷ +50				
Storage Temperature	°C	-20 ÷ +60				
Working service (*)		Intermittent				

Note1:	All gas flow rates are referred to Stm ³ / h (1.013 mbar absolute pressure, 15 °C temperature) and are valid for G20 gas (net calorific value H _i = 34,02 MJ / Stm ³); for L.P.G. (net calorific value H _i = 93,5 MJ / Stm ³)
Note2:	Maximum gas pressure = 360 mbar (with Dungs MBDLE) = 500 mbar (with Siemens VGD or Dungs MultiBloc MBE) Minimum gas pressure = see gas curves.
Note3:	Burners are suitable only for indoor operation with a maximum relative humidity of 80 %

(*) **NOTE ON THE WORKING SERVICE:** the control box automatically stops after 24h of continuous working. The control box immediately starts up, automatically.

Overall dimensions (mm)

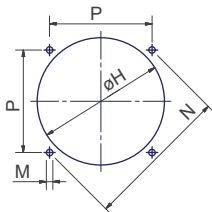
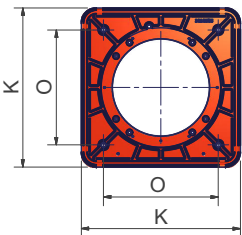
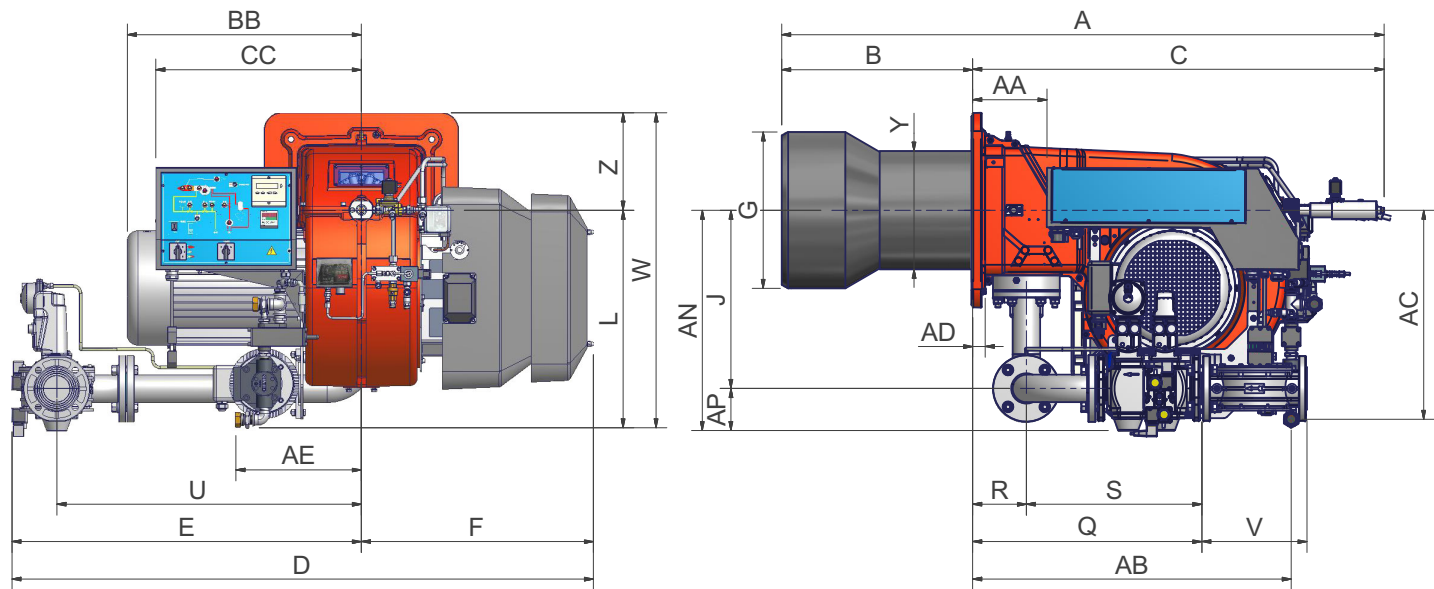
8



	DN*	A (AS)	AA	AB	AC	AD	AE	AN	AP	B (BS)	BB	C	CC	D	E	F	G	H	I	J	K	L	M	N	Omin	Omax	P	Q	R	S	U	V	W	Y	Z
HR91A	50	1507	242	831	327	35	300	550	100	490	441	1017	421	1160	725	435	265	295	228	450	360	523	M12	424	280	310	300	532	148	384	624	190	708	228	185
	65	1507	242	831	327	35	300	564	117	490	441	1017	421	1406	971	435	265	295	228	447	360	523	M12	424	280	310	300	632	148	484	846	292	708	228	185
	80	1507	242	831	327	35	300	579	132	490	441	1017	421	1437	1002	435	265	295	228	447	360	523	M12	424	280	310	300	683	148	535	875	313	708	228	185
	100	1507	242	831	327	35	300	592	145	490	441	1017	421	1520	1085	435	265	295	228	447	360	523	M12	424	280	310	300	790	148	642	942	353	708	228	185
HR92A	50	1507	242	831	327	35	300	550	100	490	441	1017	421	1160	725	435	269	299	228	450	360	523	M12	424	280	310	300	532	148	384	624	190	708	228	185
	65	1507	242	831	327	35	300	564	117	490	441	1017	421	1406	971	435	269	299	228	447	360	523	M12	424	280	310	300	632	148	484	846	292	708	228	185
	80	1507	242	831	327	35	300	579	132	490	441	1017	421	1437	1002	435	269	299	228	447	360	523	M12	424	280	310	300	683	148	535	875	313	708	228	185
	100	1507	242	831	327	35	300	592	145	490	441	1017	421	1520	1085	435	269	299	228	447	360	523	M12	424	280	310	300	790	148	642	942	353	708	228	185
HR93A	50	1452	242	835	327	35	300	550	100	495	460	957	421	1160	725	435	304	344	228	450	360	523	M12	424	280	310	300	532	148	384	624	190	708	228	185
	65	1452	242	835	327	35	300	564	117	495	460	957	421	1406	971	435	304	344	228	447	360	523	M12	424	280	310	300	632	148	484	846	292	708	228	185
	80	1452	242	835	327	35	300	579	132	495	460	957	421	1437	1002	435	304	344	228	447	360	523	M12	424	280	310	300	683	148	535	875	313	708	228	185
	100	1452	242	835	327	35	300	592	145	495	460	957	421	1520	1085	435	304	344	228	447	360	523	M12	424	280	310	300	790	148	642	942	353	708	228	185

*DN = gas valves size
NOTE: the overall dimensions are referred to burners provided with Siemens VGD valves.

Overall dimensions (mm)



Boiler recommended drilling template

	DN*	A	AA	AB	AC	AD	AE	AN	AP	B	BB	C	CC	D	E	F	G	H	J	K	L	M	N	O	P	Q	R	S	U	V	W	Y	Z
HR512A	50	1669	320	924	364	35	326	595	100	530	517	1139	446	1590	946	644	340	380	494	540	560	M14	552	390	390	763	149	614	845	190	830	315	270
	65	1669	320	924	364	35	326	611	117	530	517	1139	446	1613	969	644	340	380	494	540	560	M14	552	390	390	636	149	487	845	292	830	315	270
	80	1669	320	924	364	35	326	626	132	530	517	1139	446	1646	1002	644	340	380	494	540	560	M14	552	390	390	687	149	538	875	310	830	315	270
	100	1669	320	924	364	35	326	639	145	530	517	1139	446	1726	1082	644	340	380	494	540	560	M14	552	390	390	791	149	642	942	353	830	310	270
HR515A	50	1669	320	928	371	35	333	595	100	530	517	1139	446	1590	946	644	380	420	494	540	560	M14	552	390	390	763	149	614	845	190	830	310	270
	65	1669	320	928	371	35	333	611	117	530	517	1139	446	1613	969	644	380	420	494	540	560	M14	552	390	390	636	149	487	845	292	830	310	270
	80	1669	320	928	371	35	333	626	132	530	517	1139	446	1646	1002	644	380	420	494	540	560	M14	552	390	390	687	149	538	875	310	830	310	270
	100	1669	320	928	371	35	333	639	145	530	517	1139	446	1726	1082	644	380	420	494	540	560	M14	552	390	390	791	149	642	942	353	830	310	270
HR520A	50	1671	320	928	371	35	333	595	100	530	517	1141	446	1590	946	644	400	440	494	540	560	M14	552	390	390	763	149	614	845	190	830	328	270
	65	1671	320	928	371	35	333	611	117	530	517	1141	446	1613	969	644	400	440	494	540	560	M14	552	390	390	636	149	487	845	292	830	328	270
	80	1671	320	928	371	35	333	626	132	530	517	1141	446	1646	1002	644	400	440	494	540	560	M14	552	390	390	687	149	538	875	310	830	328	270
	100	1671	320	928	371	35	333	639	145	530	517	1141	446	1726	1082	644	400	440	494	540	560	M14	552	390	390	791	149	642	942	353	830	328	270
HR525A	50	1671	205	884	580	35	350	595	100	530	650	1141	570	1590	946	644	434	484	494	540	604	M14	552	390	390	763	149	614	845	190	874	328	270
	65	1671	205	884	580	35	350	611	117	530	650	1141	570	1613	969	644	434	484	494	540	604	M14	552	390	390	636	149	487	845	292	874	328	270
	80	1671	205	884	580	35	350	626	132	530	650	1141	570	1646	1002	644	434	484	494	540	604	M14	552	390	390	687	149	538	875	310	874	328	270
	100	1671	205	884	580	35	350	639	145	530	650	1141	570	1726	1082	644	434	484	494	540	604	M14	552	390	390	791	149	642	942	353	874	328	270

*DN = gas valves size

NOTE: the overall dimensions are referred to burners provided with Siemens VGD valves.

3I2MG-21 v0 Hydraulic diagram

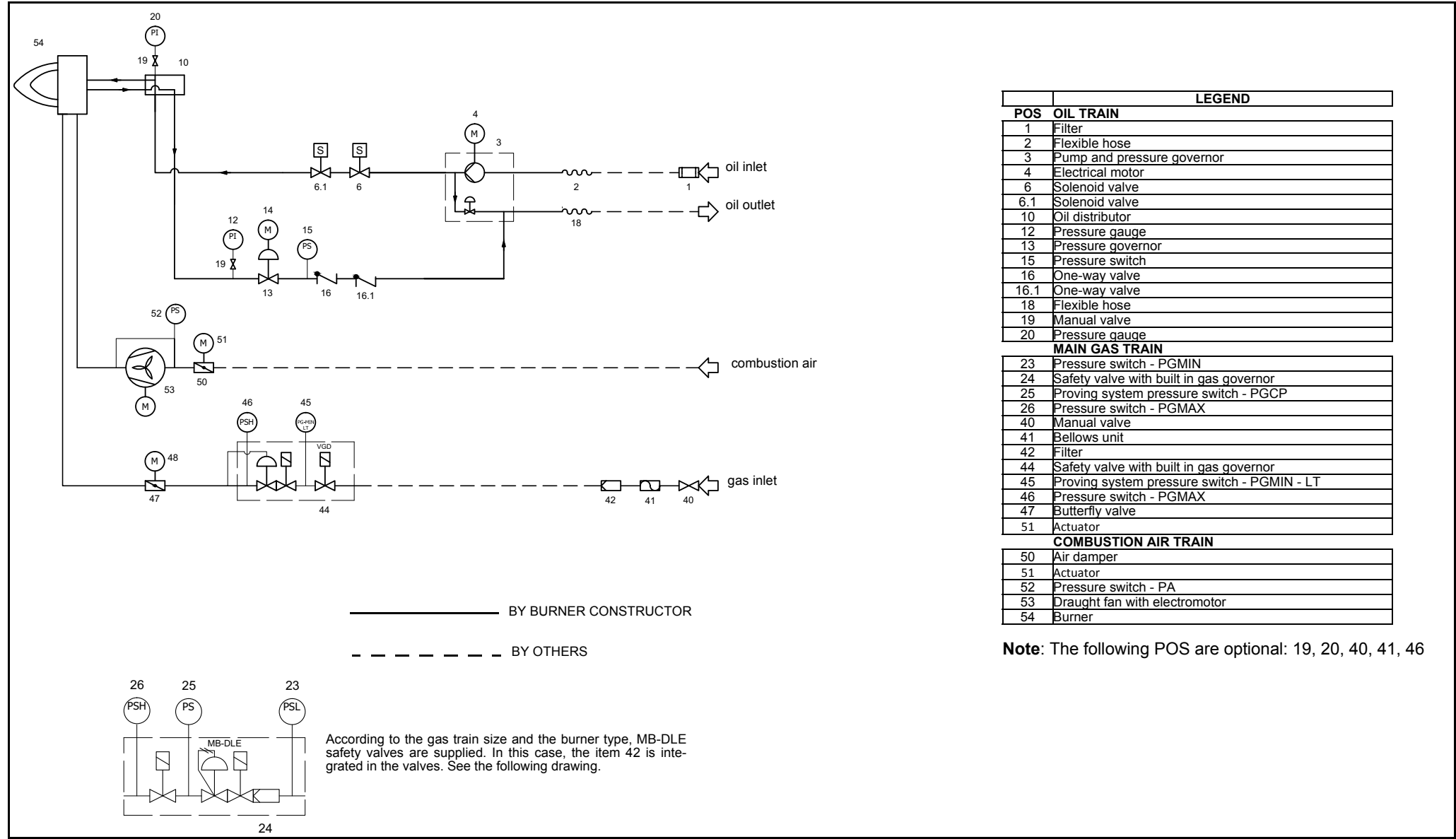
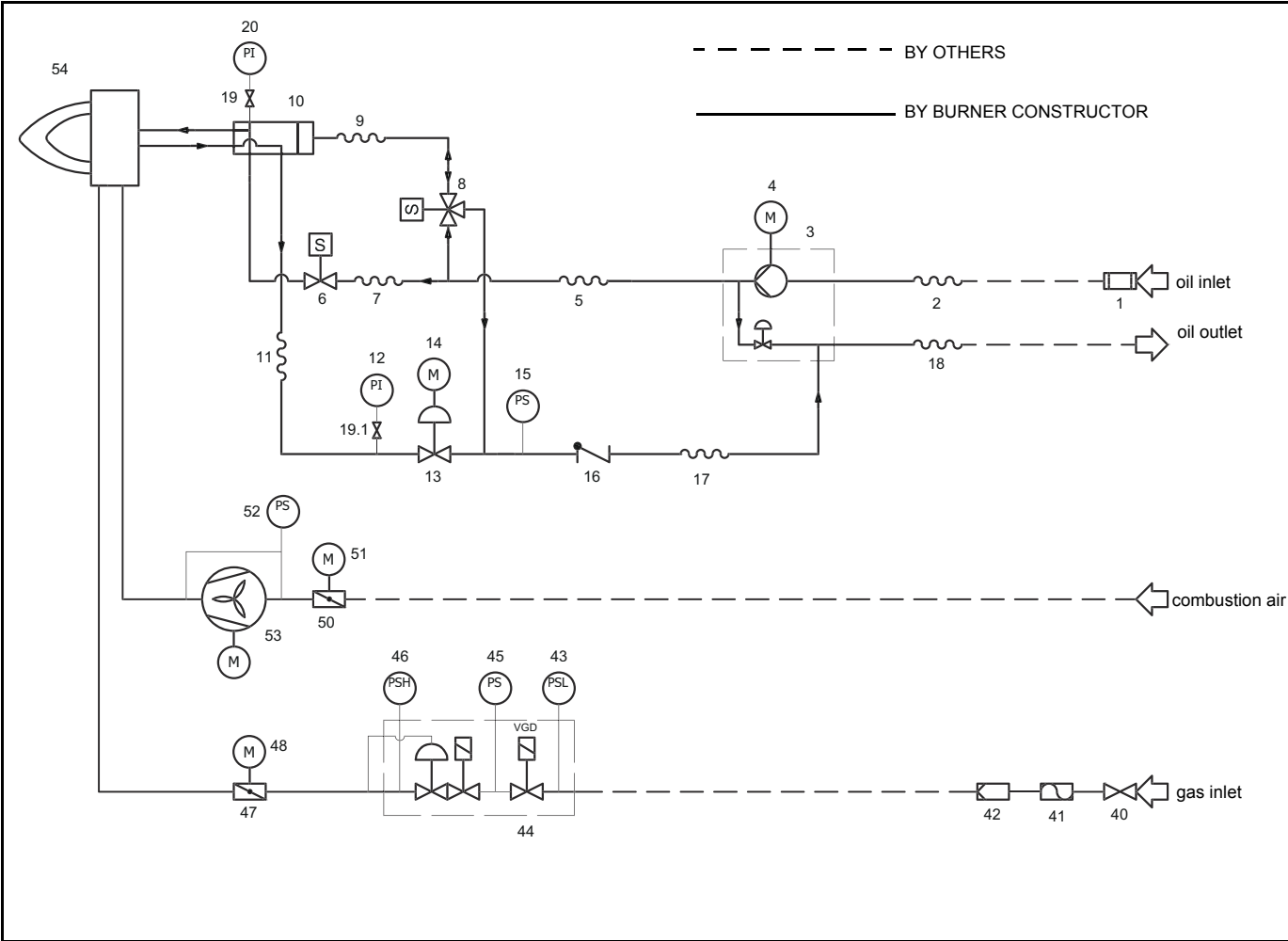


Fig. 2 - 3I2MG-23 v0 Hydraulic diagram



3I2MG23 rev.0	LEGEND
POS	OIL TRAIN
1	Filter
2	Flexible hose
3	Pump and pressure governor
4	Electrical motor
5	Flexible hose
6	Solenoid valve
7	Flexible hose
8	3-way solenoid valve
9	Flexible hose
10	Oil distributor
11	Flexible hose
12	Pressure gauge
13	Pressure governor
14	Electrical motor
15	Pressure switch
16	One-way valve
17	Flexible hose
18	Flexible hose
19	Manual valve
19.1	Manual valve
20	Pressure gauge
	MAIN GAS TRAIN
40	Manual valve
41	Bellows unit
42	Filter
43	Pressure switch - PGMIN
44	Safety valve with built in gas governor
45	Proving system pressure switch - PGCP
46	Pressure switch - PGMAX
47	Butterfly valve
48	Electrical motor
	COMBUSTION AIR TRAIN
50	Air damper
51	Actuator
52	Pressure switch - PA
53	Draught fan with electromotor
54	Burner

How to read the burner “Performance curve”

To check if the burner is suitable for the boiler to which it must be installed, the following parameters are needed:

- furnace input, in kW or kcal/h ($\text{kW} = \text{kcal/h}/860$);
- backpressure (data are available on the boiler ID plate or in the user's manual).

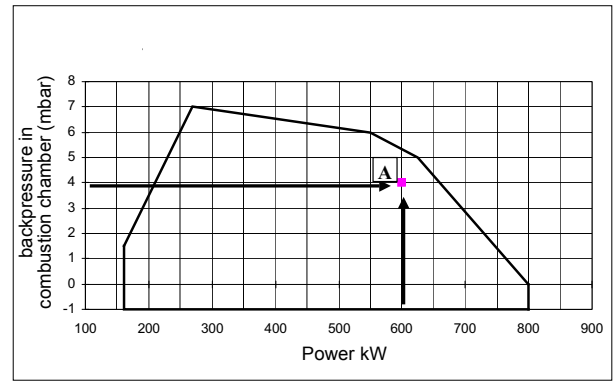
Example:

Furnace input: 600kW

Backpressure: 4 mbar

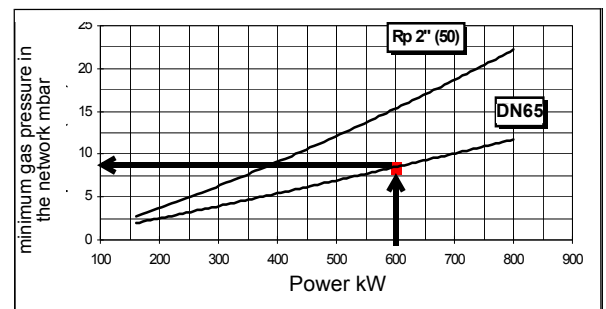
In the “Performance curve” diagram, draw a vertical line matching the furnace input value and an horizontal line matching the backpressure value. The burner is suitable if the intersection point A is inside the performance curve.

Data are referred to standard conditions: atmospheric pressure at 1013 mbar, ambient temperature at 15° C.

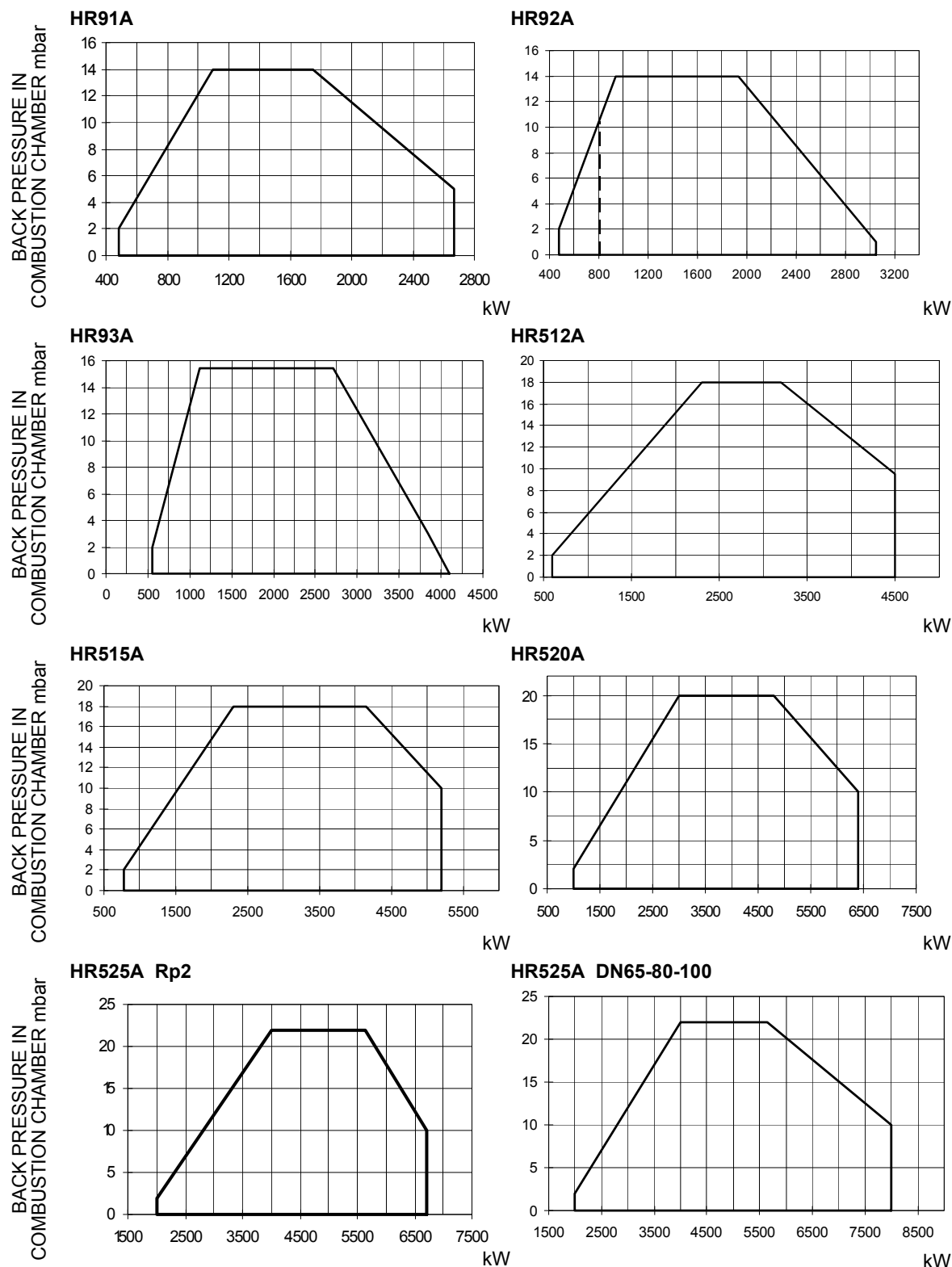


Checking the proper gas train size

To check the proper gas train size, it is necessary to the available gas pressure value upstream the burner's gas valve. Then subtract the backpressure. The result is called **pgas**. Draw a vertical line matching the furnace input value (600kW, in the example), quoted on the x-axis, as far as intercepting the network pressure curve, according to the installed gas train (DN65, in the example). From the interception point, draw an horizontal line as far as matching, on the y-axis, the value of pressure necessary to get the requested furnace input. This value must be lower or equal to the **pgas** value, calculated before.



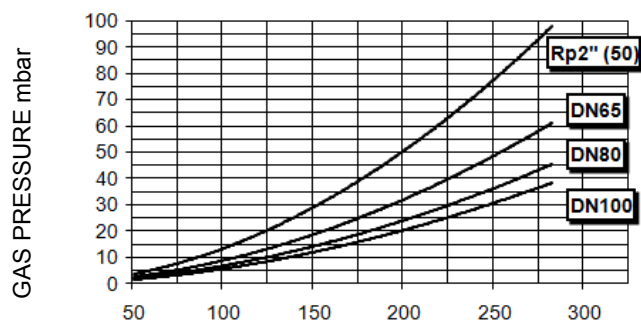
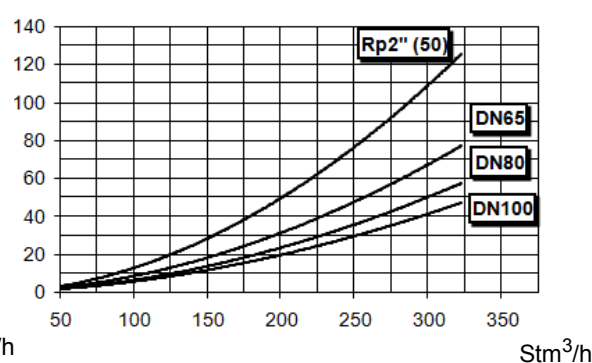
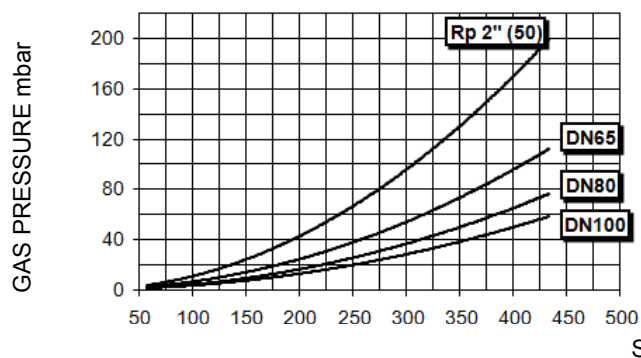
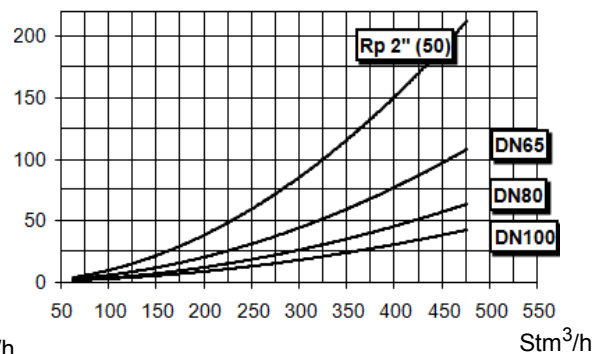
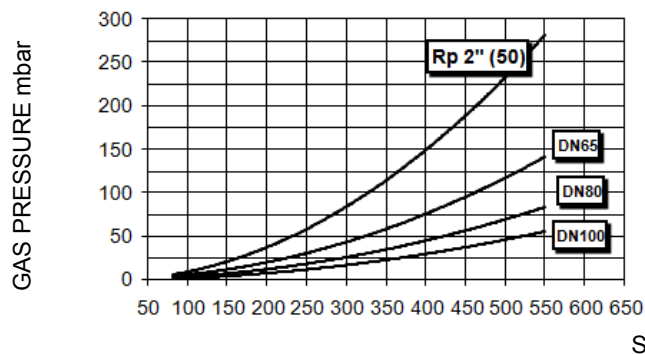
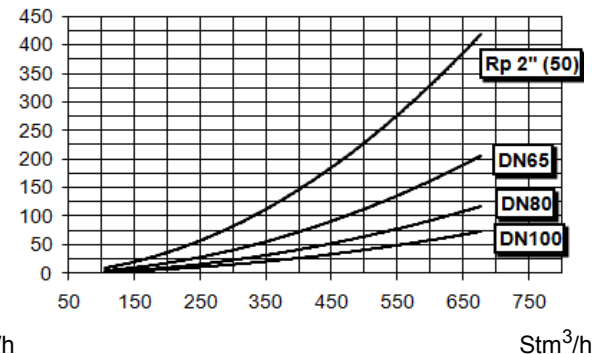
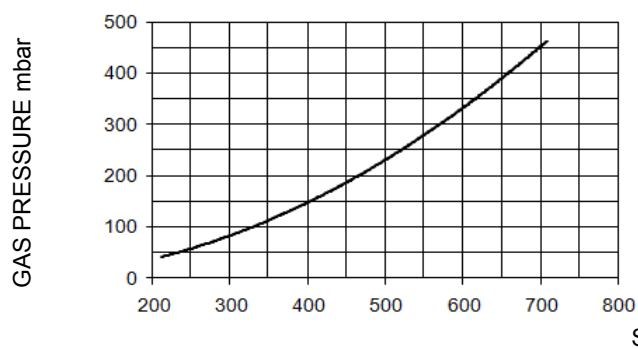
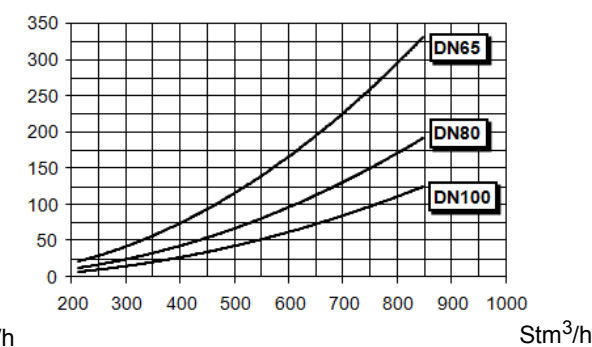
Performance Curves



To get the input in kcal/h, multiply value in kW by 860.

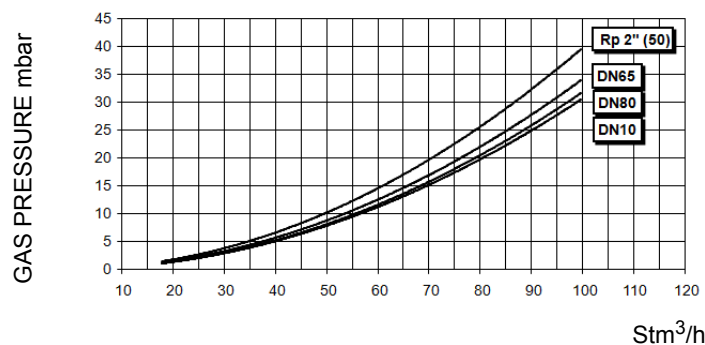
Data are referred to standard conditions: atmospheric pressure at 1013mbar, ambient temperature at 15° C

NOTE: The performance curve is a diagram that represents the burner performance in the type approval phase or in the laboratory tests, but does not represent the regulation range of the machine. On this diagram the maximum output point is usually reached by adjusting the combustion head to its "MAX" position (see paragraph "Adjusting the combustion head"); the minimum output point is reached setting the combustion head to its "MIN" position. During the first ignition, the combustion head is set in order to find a compromise between the burner output and the generator specifications, that is why the minimum output may be different from the Performance curve minimum

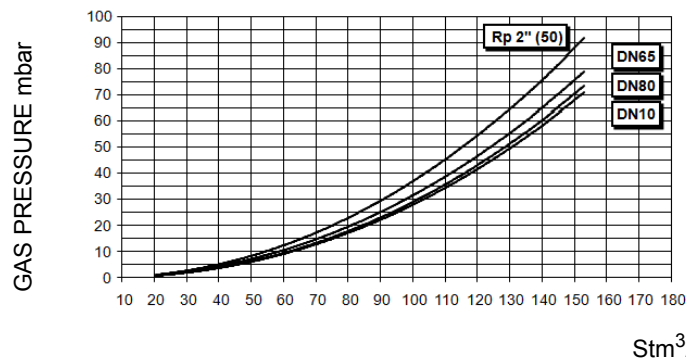
Pressure in the Network / gas flow rate curves (natural gas)**HR91A MG..****HR92A MG..****HR93A MG..****HR512A MG..****HR515A MG..****HR520A MG..****HR525A MG.. Rp2****HR525A MG.. DN65-80-100**

ATTENTION: the gas rate value is quoted on the x-axis, the related network pressure is quoted on the y-axis (pressure value in the combustion chamber is not included). To know the minimum pressure at the gas train inlet, necessary to get the requested gas rate, add the pressure value in the combustion chamber to the value read on the y-axis.

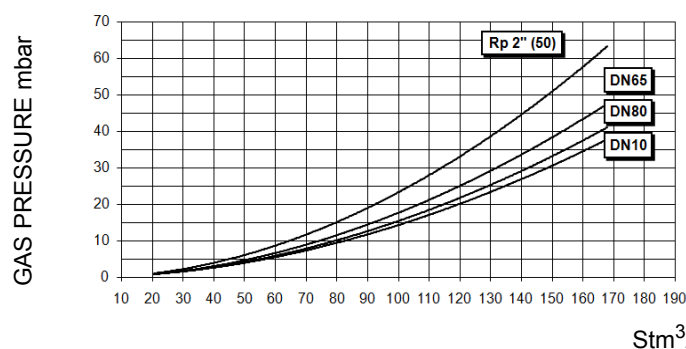
HR91A LG..



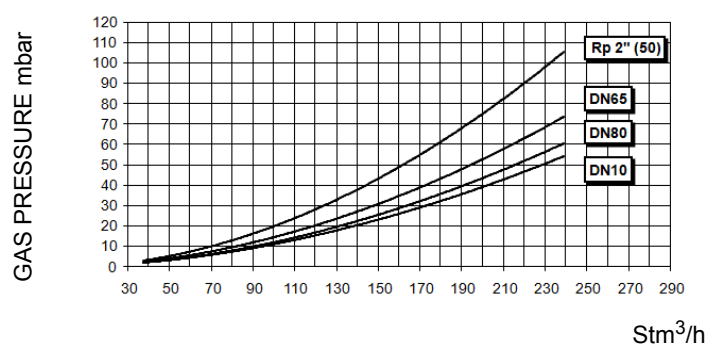
HR93A LG..



HR512A LG..



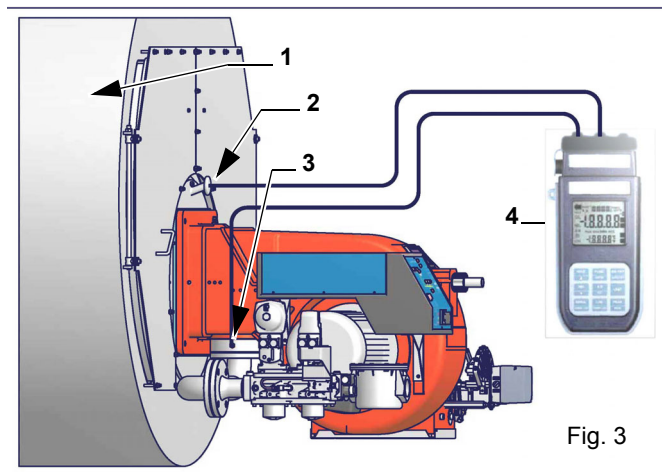
HR520A LG..



ATTENTION: the gas rate value is quoted on the x-axis, the related network pressure is quoted on the y-axis (pressure value in the combustion chamber is not included). To know the minimum pressure at the gas train inlet, necessary to get the requested gas rate, add the pressure value in the combustion chamber to the value read on the y-axis.

Combustion head gas pressure curves

Combustion head gas pressure depends on gas flow and combustion chamber backpressure. When backpressure is subtracted, it depends only on gas flow, provided combustion is properly adjusted, flue gases residual O₂ percentage complies with "Recommended combustion values" table and CO in the standard limits). During this stage, the combustion head, the gas butterfly valve and the actuator are at the maximum opening. Refer to , showing the correct way to measure the gas pressure, considering the values of pressure in combustion chamber, surveyed by means of the pressure gauge or taken from the boiler's Technical specifications.



Note: the figure is indicative only. Key

- 1 Generator
- 2 Pressure outlet on the combustion chamber
- 3 Gas pressure outlet on the butterfly valve
- 4 Differential pressure gauge



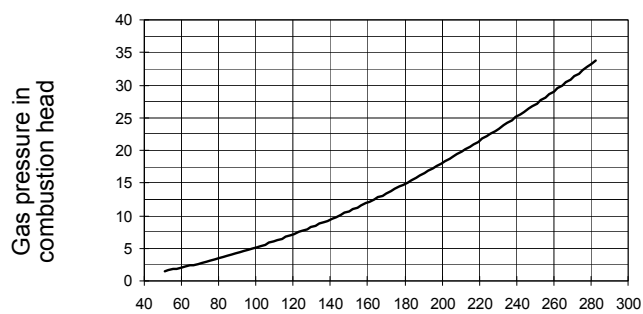
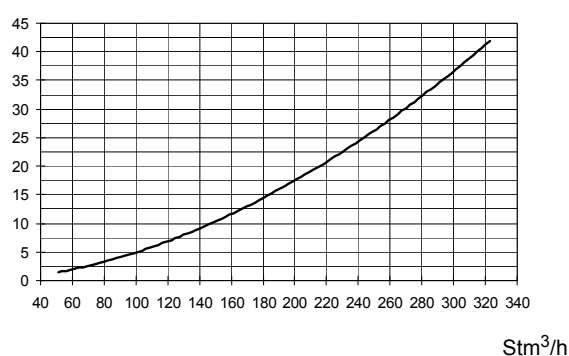
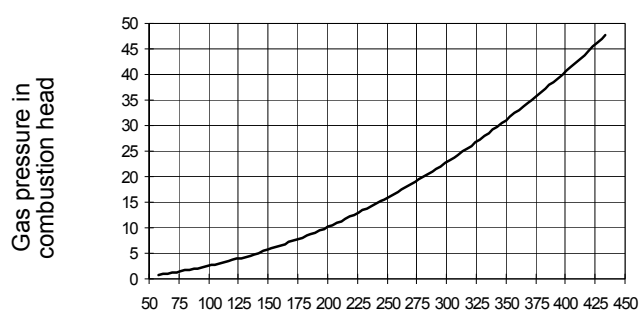
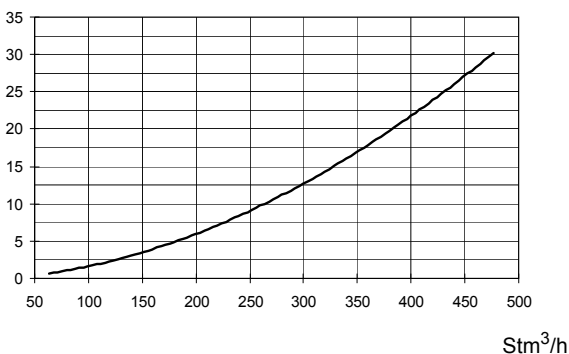
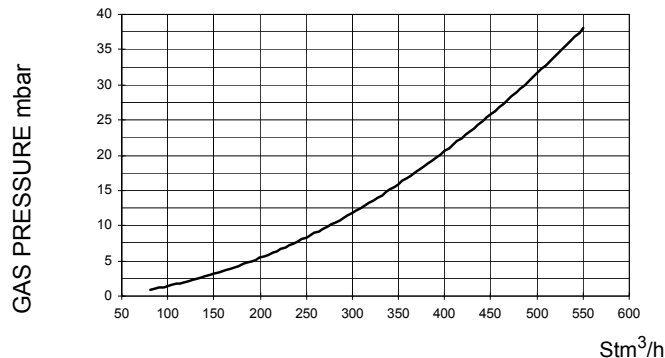
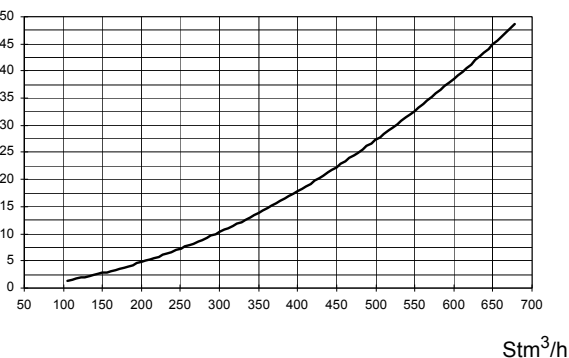
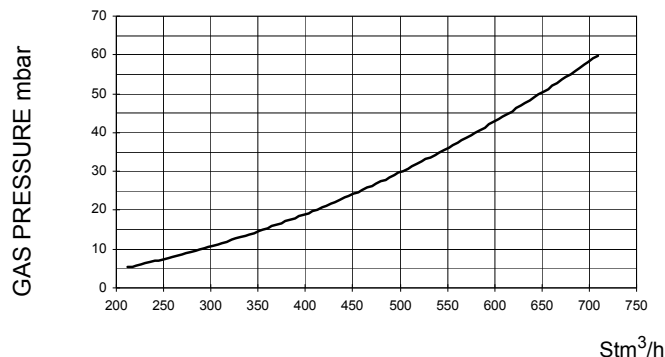
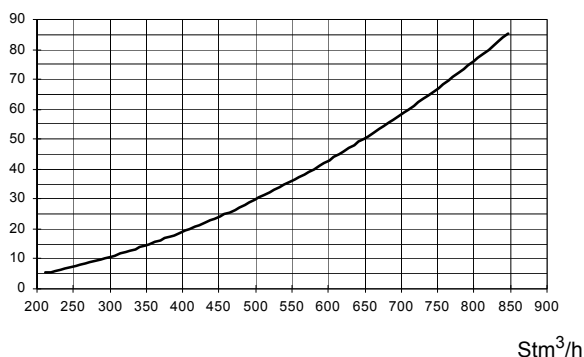
ATTENTION: THE BURNED GAS RATE MUST BE READ AT THE GAS FLOW METER. WHEN IT IS NOT POSSIBLE, THE USER CAN REFERS TO THE PRESSURE-RATE CURVES AS GENERAL INFORMATION ONLY.

Measuring gas pressure in the combustion head

In order to measure the pressure in the combustion head, insert the pressure gauge probes: one into the combustion chamber's pressure outlet to get the pressure in the combustion chamber and the other one into the butterfly valve's pressure outlet of the burner. On the basis of the measured differential pressure, it is possible to get the maximum flow rate: in the pressure - rate curves (showed on

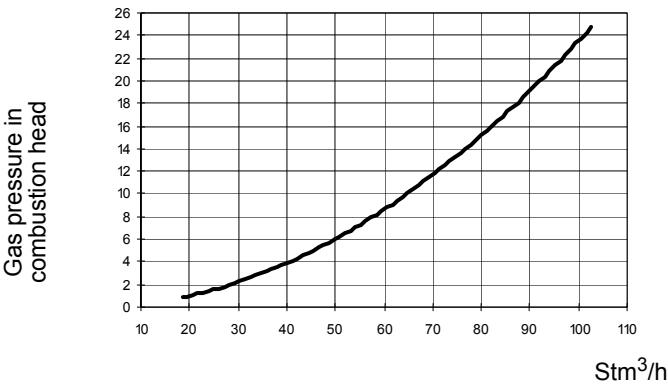
Pressure - rate in combustion head curves (natural gas)

Curves are referred to pressure = 0 mbar in the combustion chamber!

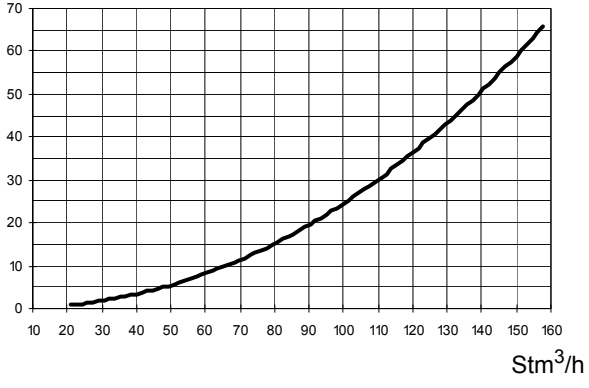
HR91A MG..**HR92A MG..****HR93A MG..****HR512A MG..****HR515A MG..****HR520A MG..****HR525A MG.. Rp2****HR525A MG.. DN65-80-100****Pressure - rate in combustion head curves (LPG)**

Curves are referred to pressure = 0mbar in the combustion chamber!

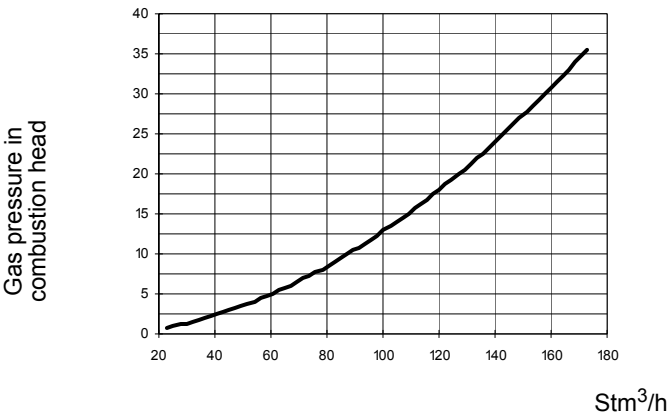
HR91A LG..



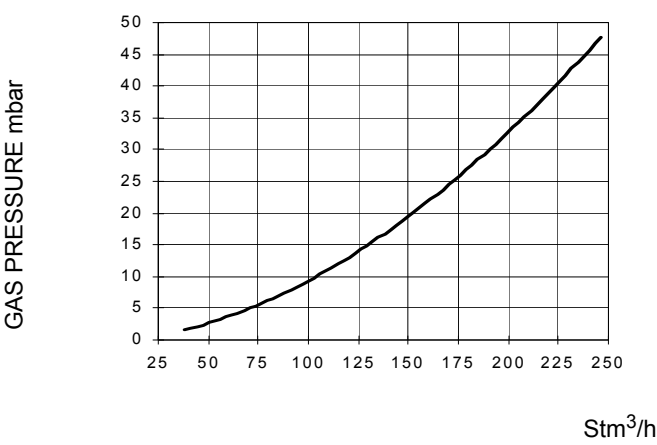
HR93A LG..



HR512A LG..



HR520A LG..



PART II: INSTALLATION

MOUNTING AND CONNECTING THE BURNER

Packing

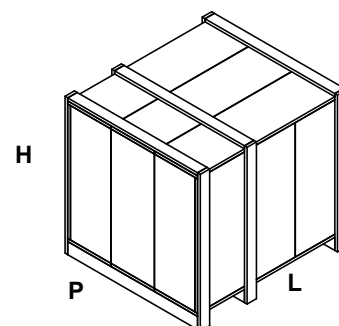
The burners are despatched in wooden crates whose dimensions are:

- **9xA series:** 1672mm x 1072mm x 1016mm (L x P x H)
- **5xxA series:** 1886mm x 1456mm x 1120mm (L x P x H)

Packing cases of this type are affected by humidity and are not suitable for stacking.

The following are placed in each packing case:

- burner with detached gas train;
- gasket or ceramic fibre plait (according to burner type) to be inserted between the burner and the boiler;
- envelope containing this manual and other documents.
- oil flexible hoses;



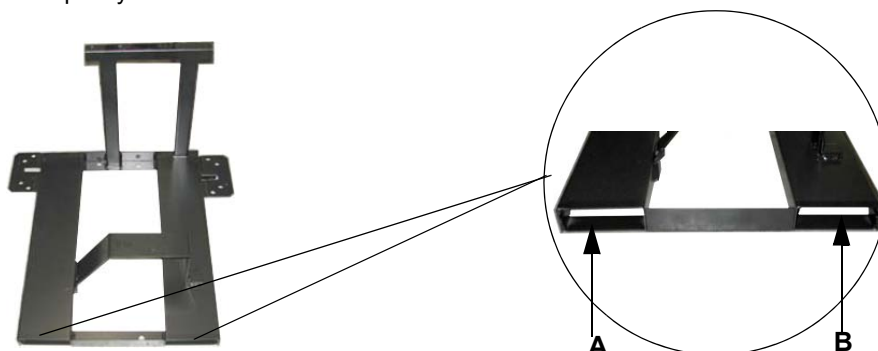
To get rid of the burner's packing, follow the procedures laid down by current laws on disposal of materials.

Handling the burner

WARNING! The handling operations must be carried out by specialised and trained personnel. If these operations are not carried out correctly, the residual risk for the burner to overturn and fall down still persists. To move the burner, use means suitable to support its weight (see paragraph "Technical specifications").

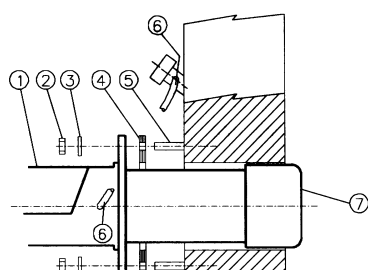
The unpacked burner must be lifted and moved only by means of a fork lift truck.

The burner is mounted on a support provided for handling the burner by means of a fork lift truck: the forks must be inserted into the A and B ways. Remove the stirrup only once the burner is installed to the boiler.

**Fitting the burner to the boiler**

To install the burner into the boiler, proceed as follows:

- 1 make a hole on the closing door of the combustion chamber as described on paragraph "Overall dimensions"
- 2 place the burner to the boiler: lift it up and handle it according to the procedure described on paragraph "Handling the burner";
- 3 place the 4 stud bolts (5) on boiler's door, according to the burner drilling template described on paragraph "Overall dimensions";
- 4 fasten the 4 stud bolts;
- 5 place the gasket on the burner flange;
- 6 install the burner into the boiler;
- 7 fix the burner to the stud bolts, by means of the fixing nuts, according to the next picture.
- 8 After fitting the burner to the boiler, ensure that the gap between the blast tube and the refractory lining is sealed with appropriate insulating material (ceramic fibre cord or refractory cement).

**Keys**

- 1 Burner
- 2 Fixing nut
- 3 Washer
- 4 Sealing gasket
- 5 Stud bolt
- 7 Blast tube

Matching the burner to the boiler

The burners described in this manual have been tested with combustion chambers that comply with EN676 regulation and whose dimensions are described in the diagram. In case the burner must be coupled with boilers with a combustion chamber smaller in diameter or shorter than those described in the diagram, please contact the supplier, to verify that a correct matching is possible, with respect of the application involved. To correctly match the burner to the boiler verify the type of the blast tube (type 1 or type 2). Verify the necessary input and the pressure in combustion chamber are included in the burner performance curve; otherwise the choice of the burner must be revised consulting the burner manufacturer. To choose the blast tube length follow the instructions of the boiler manufacturer. In absence of these consider the following:

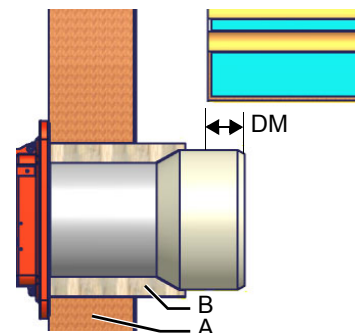
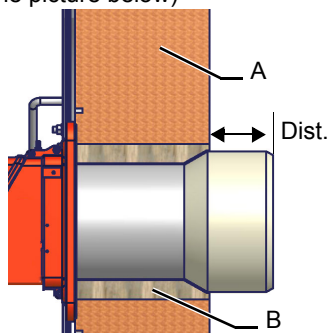
- Cast-iron boilers, three pass flue boilers (with the first pass in the rear part): the blast tube must protrude no more than **Dist** = 100 mm into the combustion chamber. (please see the picture below)
- Pressurised boilers with flame reversal: in this case the blast tube must penetrate **Dm** 50 ÷ 100 mm into combustion chamber in respect to the tube bundle plate. (please see the picture below)

A: ceramic fibre

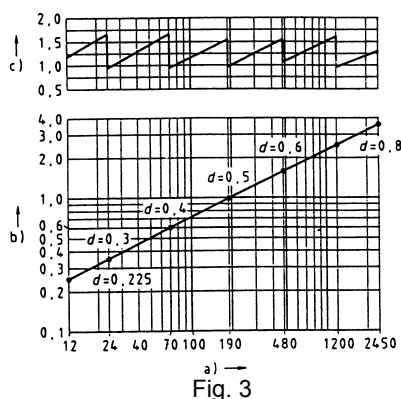
B: refractory wall

Dist. = 100 mm

DM = 50 ÷ 100 mm



The length of the blast tubes does not always allow this requirement to be met, and thus it may be necessary to use a suitably-sized spacer to move the burner backwards or to design a blast tube that suits the utilisation (please, contact the manufacturer).



Key

a) Heat output in kW

b) Length of the flame tube in meters

c) Flame tube firing intensity in MW/m³

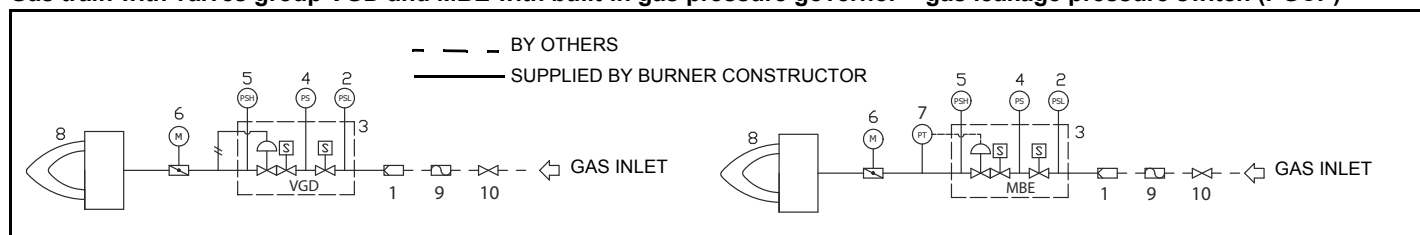
d) Combustion chamber diameter (m)

Fig. 3 - Firing intensity, diameter and length of the test flame tube as a function of the heat input in kW.

GAS TRAIN CONNECTIONS

The diagrams show the components of the gas train included in the delivery and which must be fitted by the installer. The diagrams are in compliance with the current laws.

Gas train with valves group VGD and MBE with built-in gas pressure governor + gas leakage pressure switch (PGCP)

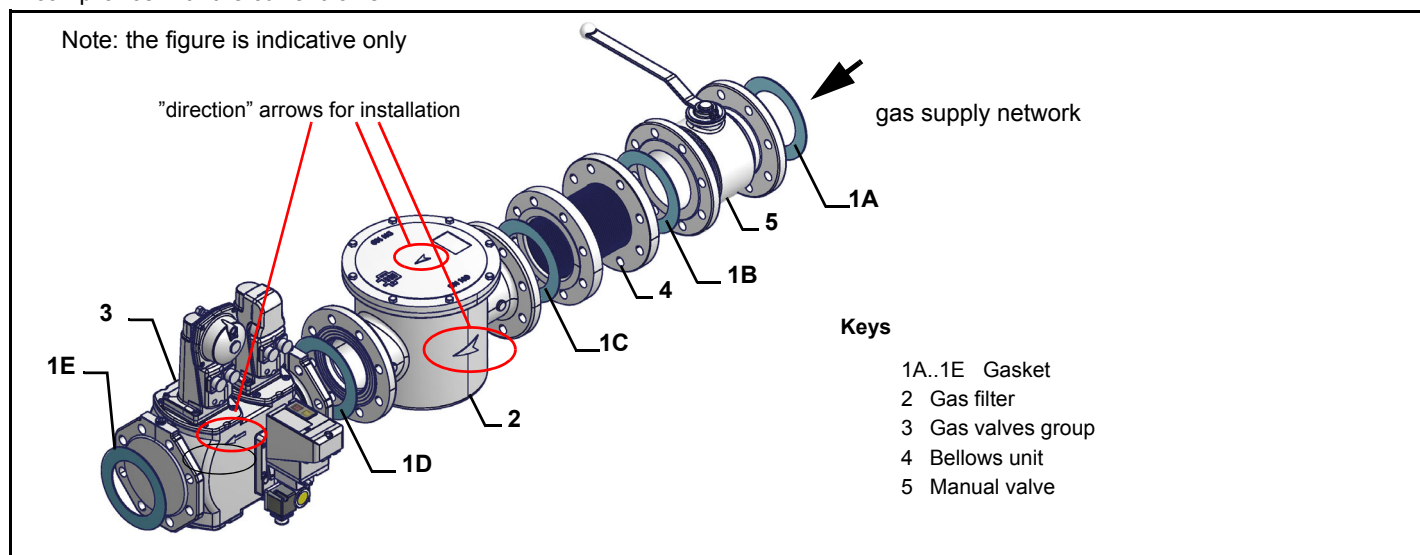


Legend

1	Filter	6	Butterfly valve
2	Pressure switch - PGMIN	7	Pressure transducer
3	Safety valve with built in gas governor	8	Main burner
4	Proving system pressure switch - PGCP	9	Antivibration joint (*optional)
5	Pressure switch PGMAX: mandatory for MBE, optional for VGD and MB-DLE	10	Manual valve(*optional)

GAS TRAIN CONNECTIONS

The diagrams show the components of the gas train included in the delivery and which must be fitted by the installer. The diagrams are in compliance with the current laws.



Procedure to install the double gas valve unit:

- two (2) gas flanges are required; they may be threaded or flanged depending on size
- first step: install the flanges to prevent entry of foreign bodies in the gas line
- on the gas pipe, clean the already assembled parts and then install the valve unit
- check gas flow direction: it must follow the arrow on the valve body
- VGD20: make sure the O-rings are correctly positioned between the flanges and the valve
- VGD40 and MBE: make sure the gaskets are correctly positioned between the flange
- fasten all the components with screws, according to the following diagrams
- make sure bolts on the flanges are properly tightened



WARNING: before executing the connections to the gas pipe network, be sure that the manual cutoff valves are closed.



ATTENTION: it is recommended to mount filter and gas valves to avoid that extraneous material drops inside the valves, during maintenance and cleaning operation of the filters (both the filters outside the valves group and the ones built-in the gas valves).



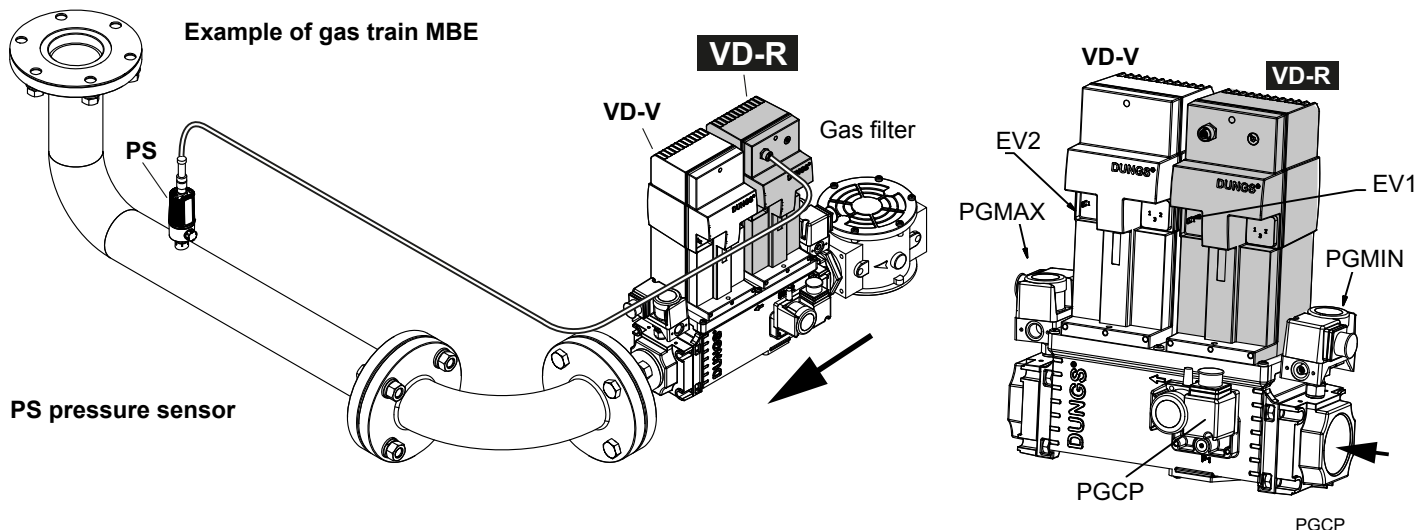
ATTENTION: once the gas train is mounted, the gas proving test must be performed, according to the procedure set by laws in force.

To mount the gas train, proceed as follows:

- 1 In case of threaded joints: use proper seals according to the gas used- in case of flanged joints: place a gasket between the elements
- 2 Fasten all the items by means of screws, according to the diagrams showed, observing the mounting direction for each item

NOTE: the bellows unit, the manual cutoff valve and the gaskets are not part of the standard supply

MultiBloc MBE



ATTENTION: once the gas train is mounted according, the gas proving test must be performed, according to the procedure set by the laws in force.

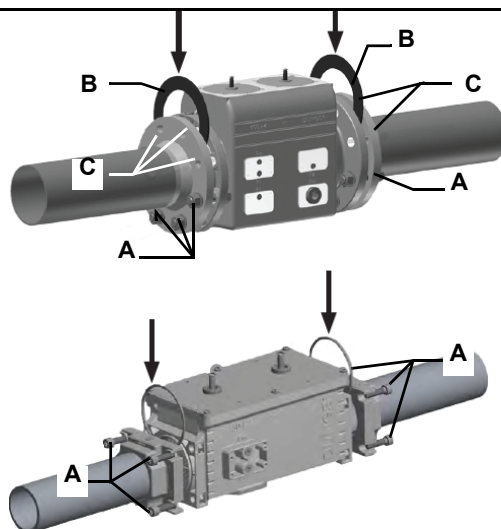


ATTENTION: it is recommended to mount filter and gas valves to avoid that extraneous material drops inside the valves, during maintenance and cleaning operation of the filters (both the filters outside the valves group and the ones built-in the gas valves).



WARNING: Slowly open the fuel cock to avoid breaking the pressure regulator.

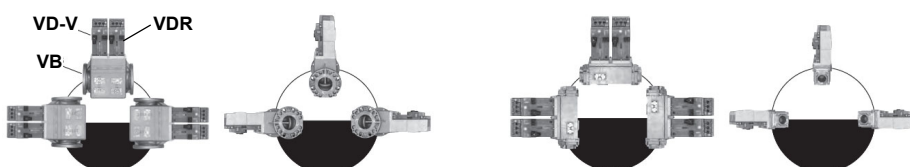
Threaded train with MultiBloc MBE - Mounting



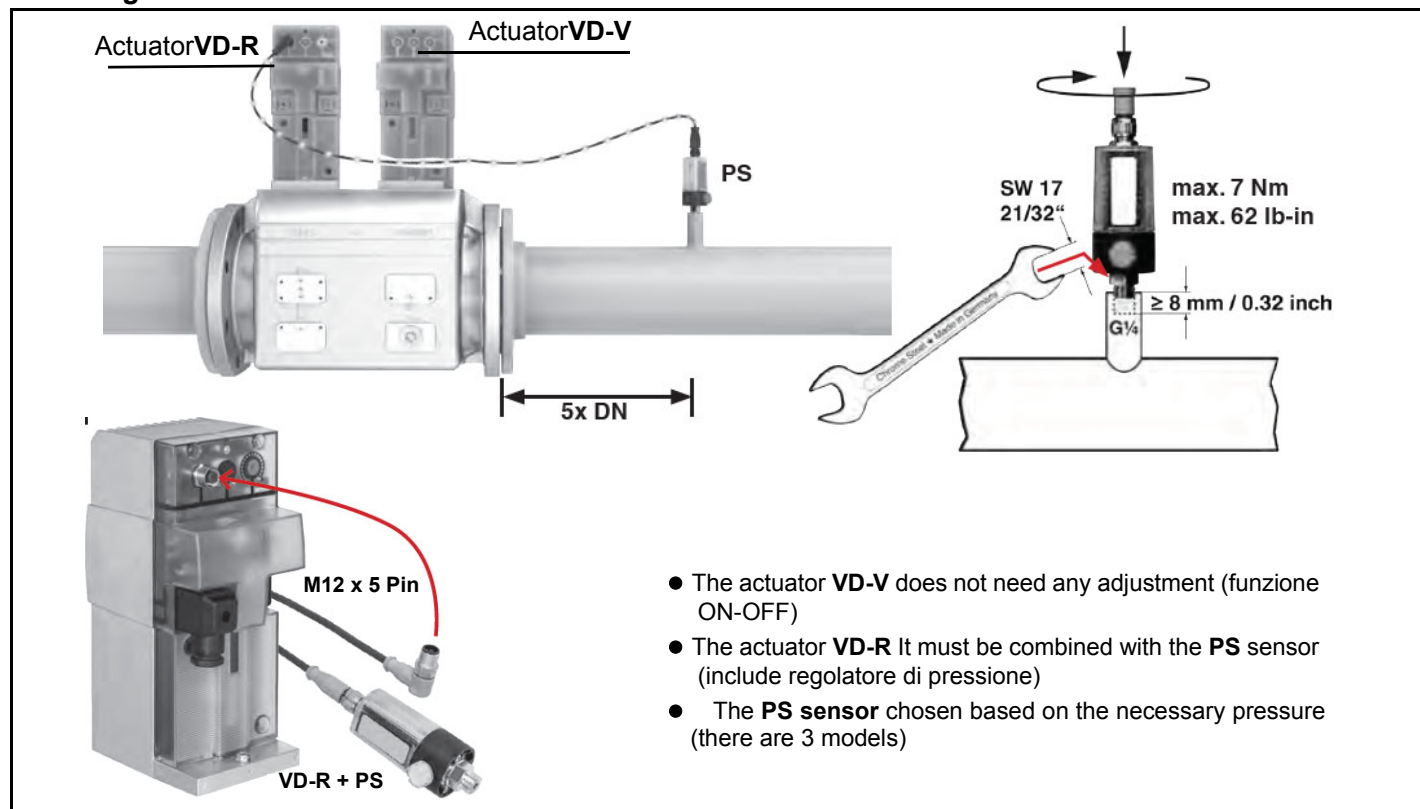
1. Insert studs A.
2. Insert seals B.
3. Insert studs C.
4. Tighten studs in accordance with section 8.
5. **Ensure correct position of the seal!**
5. Perform leak and functional tests after mounting.
6. Screws (4xM5x20) for VD assembly are supplied.

1. Mount flange into pipe systems. Use appropriate sealing agent.
2. Insert VB together with supplied O-rings.
- Check current position of O-rings.
3. Tighten supplied screws (8xM8x30) in accordance with section 8.
4. Screws (4xM5x25) for VD assembly are supplied.
5. After installation, perform leakage and functional test.
6. Disassembly in reverse order.

Mounting position MBE / VB / VD



Mounting VD-R & PS-...



1. Gas pressure regulation is possible with VD-R and PS pressure sensor only.

WARNING! For US/CN installation, the output pressure must be monitored by min. and max. pressure switches set to +/- 20% of the setpoint.

2. Mounting on pipe. Sensor position: 5x DN according to MBE. Pipe fitting with female thread size 1/4, mount sensor with seal, observe torque.
3. The pressure sensor includes a vent limiter according to UL 353 and ANSI Z21.18/CSA 6.3. No venting required in locations where vent limiters are accepted by the jurisdiction.
4. Only PS pressure sensors specified by DUNGS are authorised to be connected to the VD-R's M12 interface.
5. Only PS cables specified by DUNGS are authorised to be used to connect the PS to the VD-R. Max. cable length 3 m.

Siemens VGD20.. e VGD40..

Siemens VGD20.. and VGD40.. gas valves - with SKP2.. (pressure governor)

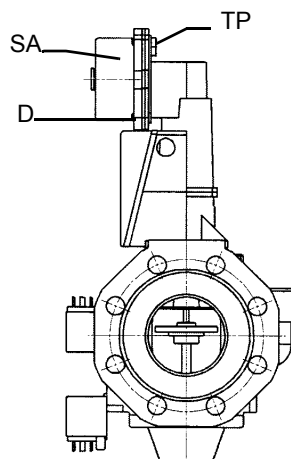
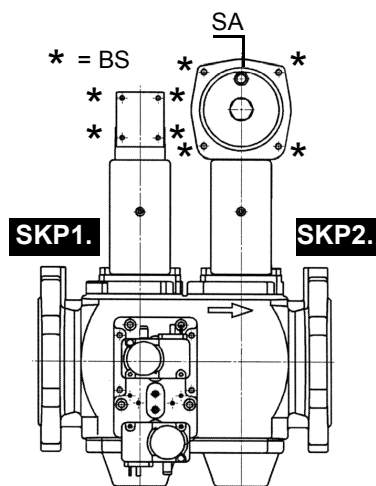
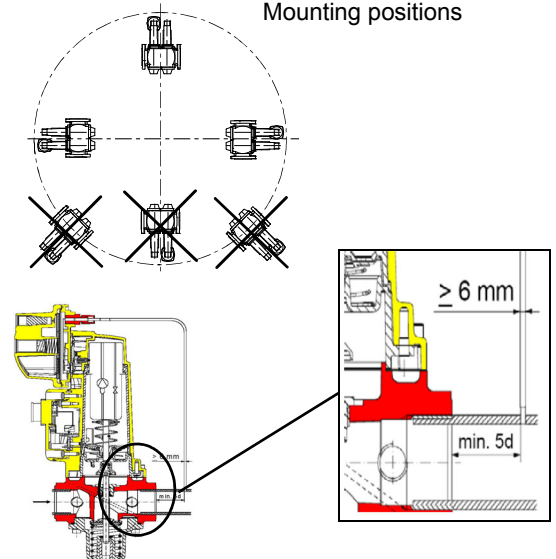
- Connect the reference gas pipe (**TP** in figure; 8mm-external size pipe supplied loose), to the gas pressure nipples placed on the gas pipe, downstream the gas valves: gas pressure must be measured at a distance that must be at least 5 times the pipe size.
- Leave the blowhole free (**SA** in figure). Should the spring fitted not permit satisfactory regulation, ask one of our service centres for a suitable replacement.



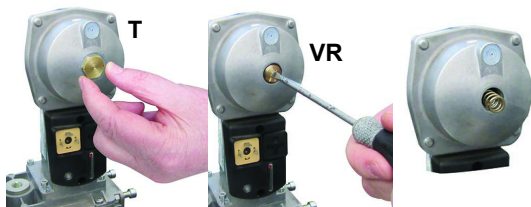
Caution: the SKP2 diaphragm D must be vertical



WARNING: removing the four screws BS causes the device to be unserviceable!

SIEMENS VGD..
Mounting positions

version with SKP2 (built-in pressure stabilizer)



Siemens VGD valves with SKP actuator:

The pressure adjusting range, upstream the gas valves group, changes according to the spring provided with the valve group.

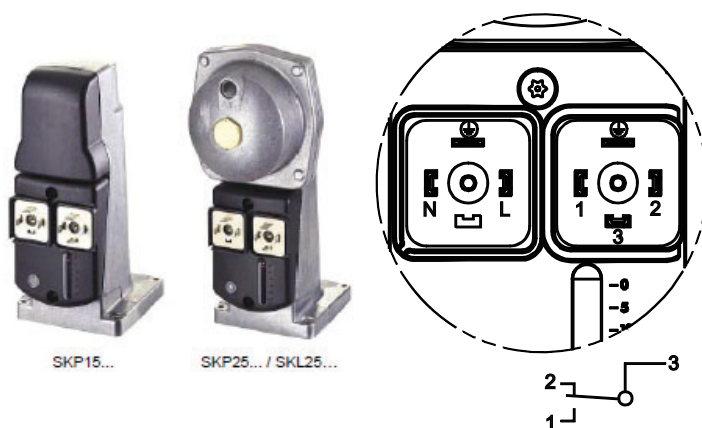
To replace the spring supplied with the valve group, proceed as follows:

- Remove the cap (T)
 - Unscrew the adjusting screw (VR) with a screwdriver
 - Replace the spring
- Stick the adhesive label for spring identification on the type plate.

Performance range (mbar)			
	neutral	yellow	red
Spring colour SKP 25.0	0 ÷ 22	15 ÷ 120	100 ÷ 250
Spring colour SKP 25.4		7 ÷ 700	150 ÷ 1500

Siemens VGD SKPx5 (Auxiliary-optional micro switch)

Actuator connection

Valve drive
Plug connectionEnd of stroke
Plug connection

(only with SKPxx.xx1xx)

A Valve closed

Gas valveGas Filter (if provided)

The gas filters remove the dust particles that are present in the gas, and prevent the elements at risk (e.g.: burner valves, counters and regulators) from becoming rapidly blocked. The filter is normally installed upstream from all the control and on-off devices.



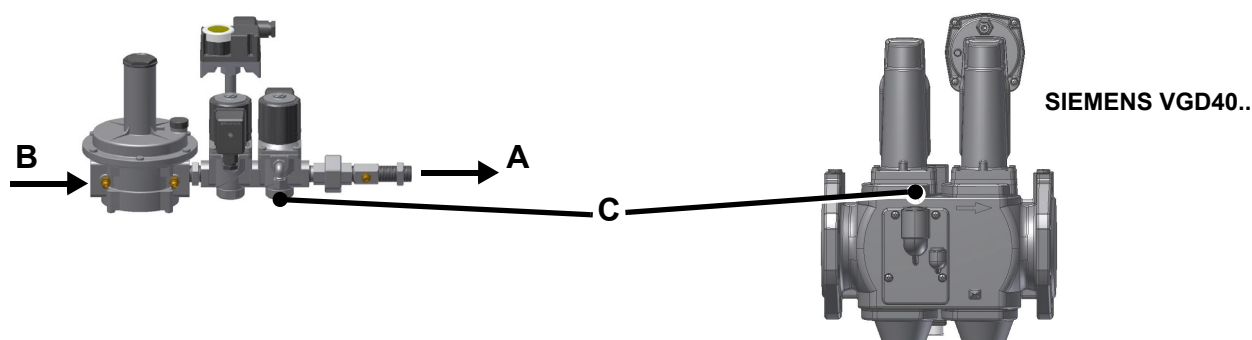
ATTENTION: it is recommended to install the filter with gas flow parallel to the floor in order to prevent dust fall on the safety valve during maintenance operation.

Once the train is installed, connect the gas valves group and pressure switches plugs.

Once the gas train is installed, execute the electrical connections for all its items (gas valves group, gas proving system, pressure switches).

The pilot gas train is already installed to the burner, the following connections must be executed:

connection from the stabiliser with filter to the gas supply network



A - to the burner

B - connection to the gas supply network

(Maximum pressure in accordance with the pressure stabiliser, see gas regulator label)

C - gas proving system connection (optional)

Pilot gas train (if provided)

The connection to the pilot gas train must be done according to the following scheme, valid for LPG. In case of natural gas, connect the pressure governor (pos. 3) to the natural gas line (maximum input pressure = 1 bar).

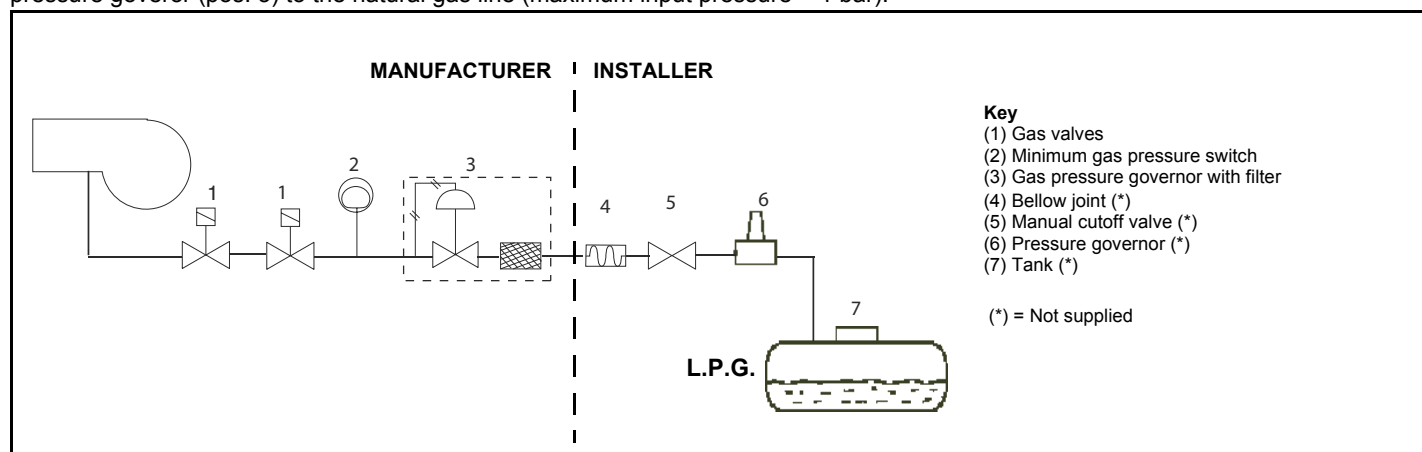


Fig. 4

The pilot gas train is already installed into the burner, the connection from the filter with stabiliser to the gas supply network must be carried out.



Once the gas train is installed, execute the electrical connections for all its items (gas valves group, pressure switch).

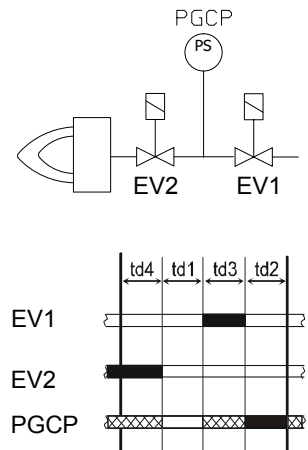


DANGER! Incorrect motor rotation can seriously damage property and injure people. **ATTENTION:** once the gas train is mounted according to the diagram on Fig. 4, the gas proving test must be performed, according to the procedure set by the laws in force.

Integrated proving system (burners equipped with LME7x, LMV, LDU)

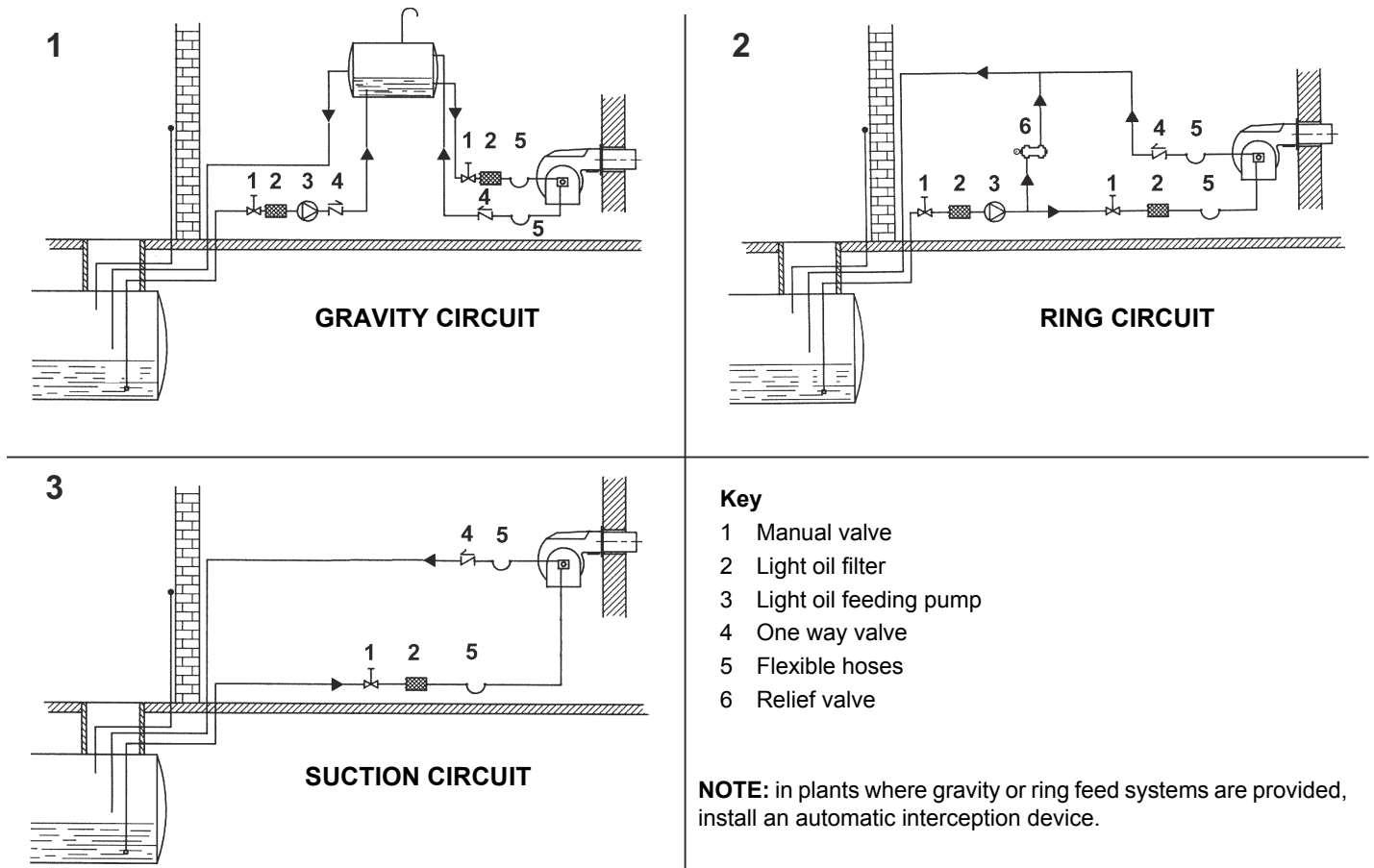
This paragraph describes the integrated proving system operation sequence:

- At the beginning both the valves (EV1 and EV2) must be closed.
- Test space evacuating: EV2 valve (burner side) opens and keep this position for a preset time (td4), in order to bring the test space to ambient pressure. Test atmospheric pressure: EV2 closes and keep this position for a preset time (test time td1). The pressure switch PGCP has not to detect a rise of pressure.
- Test space filling: EV1 opens and keep this position for a preset time (td3), in order to fill the test space.
- Test gas pressure: EV1 closes and keep this position for a preset time (td2). The pressure switch PGCP has not to detect a pressure drop down.



If all of the test phases are passed the proving system test is successful, if not a burner lockout happens.

On LMV5x and LMV2x/3x and LME73 (except LME73.831BC), the valve proving can be parameterized to take place on startup, shutdown, or both. On LME73.831BC the valve proving is parameterized to take place on startup only.

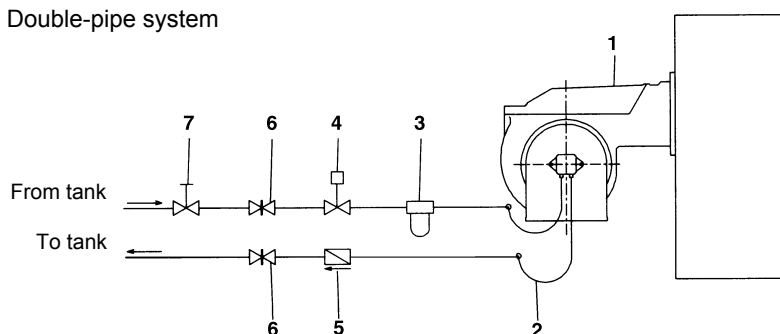
OIL TRAIN CONNECTIONS**OIL TRAIN CONNECTIONS****Hydraulic diagrams for light oil supplying circuits**

Installation diagram of light oil pipes



please read carefully the “warnings” chapter at the beginning of this manual.

Fig. 5 - Double-pipe system



The burner is supplied with filter and flexible hoses, all the parts upstream the filter and downstream the return flexible hose, must be installed by the customer. As far as the hoses connection, see the related paragraph.

Key

- 1 Burner
- 2 Flexible hoses (fitted)
- 3 Light oil filter (fitted)
- 4 Automatic interceptor (*)
- 5 One-way valve (*)
- 6 Gate valve
- 7 Quick-closing gate-valve (outside the tank or boiler rooms)

(*) Only for installations with gravity, siphon or forced circulation feed systems. If the device installed is a solenoid valve, a timer must be installed to delay the valve closing. The direct connection of the device without a timer may cause pump breaks.

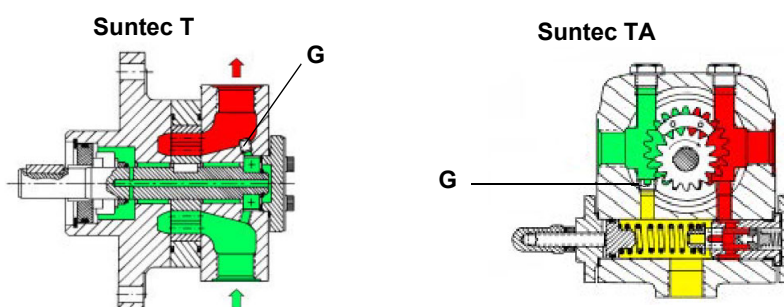
Depending on the installed pump, it is possible to design the plant for single or double pipe feeding line

Single-pipe system: a single pipe drives the oil from the tank to the pump's inlet. Then, from the pump, the pressurised oil is driven to the nozzle: a part comes out from the nozzle while the other part goes back to the pump. In this system, the by-pass plug, if provided, must be removed and the optional return port, on the pump's body, must be sealed by steel plug and washer.

Double-pipe system: as for the single pipe system, a pipe that connects the tank to the pump's inlet is used besides another pipe that connects the pump's return port to the tank, as well. The excess of oil goes back to the tank: this installation can be considered self-bleeding. If provided, the inside by-pass plug must be installed to avoid air and fuel passing through the pump.

Burners come out from the factory provided for double-pipe systems. They can be suited for single-pipe system (recommended in the case of gravity feed) as described before. To change from a 1-pipe system to a 2-pipe-system, insert the by-pass plug **G** (as for ccw-rotation- referring to the pump shaft).

Caution: Changing the direction of rotation, all connections on top and side are reversed. **HP UHE series pumps:** a kit (Art.-Nr.: 0841211) is required for the transition from 2-pipe to 1-pipe system



About the use of fuel pumps

- Do not use fuel with additives to avoid the possible formation over time of compounds which may deposit between the gear teeth, thus obstructing them.
- After filling the tank, wait before starting the burner. This will give any suspended impurities time to deposit on the bottom of the tank, thus avoiding the possibility that they might be sucked into the pump.
- On initial commissioning a "dry" operation is foreseen for a considerable length of time (for example, when there is a long suction line to bleed). To avoid damages inject some lubrication oil into the vacuum inlet.
- Care must be taken when installing the pump not to force the pump shaft along its axis or laterally to avoid excessive wear on the joint, noise and overloading the gears.
- Pipes should not contain air pockets. Rapid attachment joint should therefore be avoided and threaded or mechanical seal junctions preferred. Junction threads, elbow joints and couplings should be sealed with removable seal component. The number of junctions should be kept to a minimum as they are a possible source of leakage.

- Do not use PTFE tape on the suction and return line pipes to avoid the possibility that particles enter circulation. These could deposit on the pump filter or the nozzle, reducing efficiency. Always use O-Rings or mechanical seal (copper or aluminium gaskets) junctions if possible.

R

- An external filter should always be installed in the suction line upstream the fuel unit.



ATTENTION: before the burner first start, it is mandatory to fill the adduction pipes with diesel fuel and bleed out residual air bubbles. Prior to switching on the burner, check direction of rotation of the pump motor by briefly pressing the starter switch; ensure there are no anomalous sounds during equipment operation, and only then turn on the burner. Neglect to comply with this requirement will invalidate the burner warranty.

HP-Technick UHE-A..	
Oil viscosity	3 ÷ 75 cSt
Oil temperature	0 ÷ 150°C
Min. suction pressure	- 0.45 bar to avoid gasing
Max. suction pressure	5 bar
Max. return pressure	5 bar
Rotation speed	3600 rpm max.

1. Connection for manometer 1 – delivery (M1) – G1/4

2. Connection for manometer 2 – suction (M2) – G1/4

3. Connection for manometer 3 (M3)

A. Suction connection– G1/2

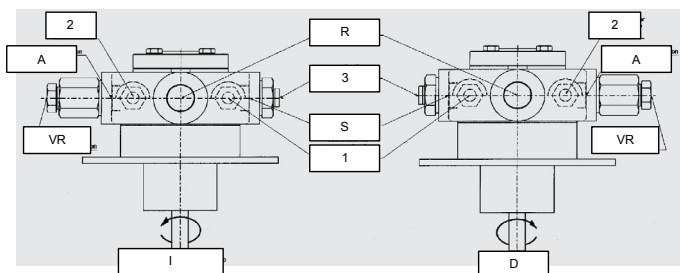
D. Direct - clockwise

I. Indirect – counter clockwise

R. By-pass connection– G1/2

S. Delivery connection – G1/2

VR. After removal of cover screw: pressure regulation



Suntec T..	
Viscosity	3 - 75 cSt
Oil temperature	0 - 150 °C
Minimum suction pressure	- 0.45bar to prevent gasing
Maximum suction pressure	5 bar
Rated speed	3600 rpm max.

Key

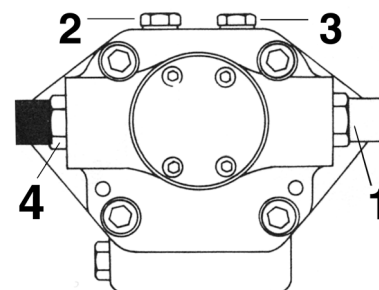
1 Inlet G3/4

2 Pressure gauge port G1/4

3 Vacuum gauge port to measure the inlet vacuum G1/4

4 To pressure adjusting valve G3/4

"Note: pump with "C" rotation.



Suntec TA..	
Oil viscosity	3 ÷ 75 cSt
Oil temperature	0 ÷ 150°C
Min. suction pressure	- 0.45 bar to avoid gasing
Max. suction pressure	5 bar
Max. return pressure	5 bar
Rotation speed	3600 rpm max.

1. Inlet G1/2

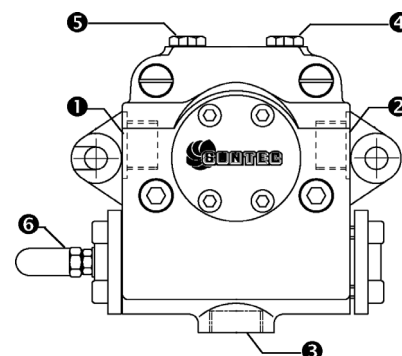
2. To the nozzle G1/2

3. Return G1/2

4. Pressure gauge port G1/4

5. Vacuum gauge port G1/4

6. Pressure governor

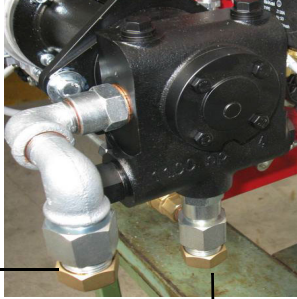


Connecting the oil flexible hoses to the pump

To connect the flexible oil hoses to the pump, proceed as follows, according to the pump provided:

- 1 remove the closing nuts A and R on the inlet and return connections of the pump;
- 2 screw the rotating nut of the two flexible hoses on the pump **being careful to avoid exchanging the lines**: see the arrows marked on the pump.

For further information, refer to the technical documentation of the pump.

Suntec T+TV	HP Technik UHE-A	Suntec TA
		

Diesel filters



	Item	Note	Connection	Max. operating pressure	Max. operating temperature	Filtering degree	Protection
5	20151PE (*)	-	3/8"	1 bar	-20, 60 °C	100 μ	-
6	20201PL (*)	-	3/8"	1 bar	-20, 60 °C	100 μ	-
7	GA70501	-	1"	4 bar	90 °C	100 μ	IP65

(*) Supplied per pilot diesel fuel if present

ELECTRICAL CONNECTIONS



WARNING! Respect the basic safety rules. make sure of the connection to the earthing system. do not reverse the phase and neutral connections. fit a differential thermal magnet switch adequate for connection to the mains.

WARNING! before executing the electrical connections, pay attention to turn the plant's switch to OFF and be sure that the burner's main switch is in 0 position (OFF) too. Read carefully the chapter "WARNINGS", and the "Electrical connections" section.

ATTENTION: Connecting electrical supply wires to the burner terminal block MA, be sure that the ground wire is longer than phase and neutral ones.

To execute the electrical connections, proceed as follows:

- 1 remove the cover from the electrical board, unscrewing the fixing screws;
- 2 execute the electrical connections to the supply terminal board as shown in the attached wiring diagrams;
- 3 check the direction of the fan motor (see next paragraph);
- 4 refit the panel cover.
- 5



WARNING: (only for double stage and progressive burners) The burner is provided with an electrical bridge between terminals 6 and 7; when connecting the high/low flame thermostat, remove this bridge before connecting the thermostat.

Rotation of electric motor

Once the electrical connection of the burner is executed, remember to check the rotation of the electric motor. The motor should rotate according to the "arrow" symbol on the body. In the event of wrong rotation, reverse the three-phase supply and check again the rotation of the motor.



CAUTION: check the motor thermal cut-out adjustment

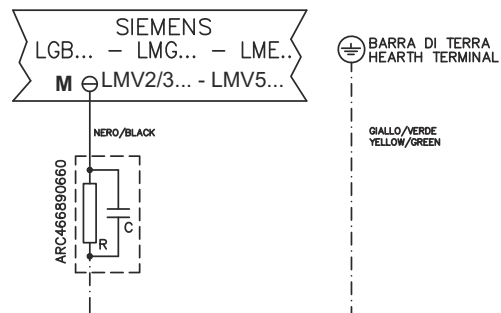
NOTE: the burners are supplied for three-phase 380 V or 400 V supply, and in the case of three-phase 220 V or 230 V supply it is necessary to modify the electrical connections into the terminal box of the electric motor and replace the overload tripped relay.

Note on electrical supply

In the case where the power supply of the AUXILIARIES of the phase-phase burner (without a neutral), for the flame detection it is necessary to connect the RC circuit Siemens between the terminal 2 (terminal X3-04-4 in case of LMV2x, LMV3x, LMV5x, LME7x) of the base and the earth terminal, RC466890660. For LMV5 control box, please refer to the labeling recommendations available on the Siemens CD attached to the burner

Key

- C - Capacitor (22 nF , 250 V)
- LME / LMV - Siemens control box
- R - Resistor (1MΩ)
- M: Terminal 2 (LGB, LME), Terminal X3-04-4 (LMV2x, LMV3x, LMV5, LME7x)
- RC466890660 - RC Siemens filter



PART III: OPERATION



DANGER! Incorrect motor rotation can seriously damage property and injure people. **WARNING:** before starting the burner up, be sure that the manual cutoff valves are open and check that the pressure upstream the gas train complies the value quoted on paragraph "Technical specifications". Be sure that the mains switch is closed.

DANGER: During commissioning operations, do not let the burner operate with insufficient air flow (danger of formation of carbon monoxide); if this should happen, make the gas decrease slowly until the normal combustion values are achieved. **WARNING:** never loose the sealed screws! otherwise, the device warranty will be immediately invalidate!

LIMITATIONS OF USE

THE BURNER IS AN APPLIANCE DESIGNED AND CONSTRUCTED TO OPERATE ONLY AFTER BEING CORRECTLY CONNECTED TO A HEAT GENERATOR (E.G. BOILER, HOT AIR GENERATOR, FURNACE, ETC.), ANY OTHER USE IS TO BE CONSIDERED IMPROPER AND THEREFORE DANGEROUS.

THE USER MUST GUARANTEE THE CORRECT FITTING OF THE APPLIANCE, ENTRUSTING THE INSTALLATION OF IT TO QUALIFIED PERSONNEL AND HAVING THE FIRST COMMISSIONING OF IT CARRIED OUT BY A SERVICE CENTRE AUTHORIZED BY THE COMPANY MANUFACTURING THE BURNER.

A FUNDAMENTAL FACTOR IN THIS RESPECT IS THE ELECTRICAL CONNECTION TO THE GENERATOR'S CONTROL AND SAFETY UNITS (CONTROL THERMOSTAT, SAFETY, ETC.) WHICH GUARANTEES CORRECT AND SAFE FUNCTIONING OF THE BURNER.

THEREFORE, ANY OPERATION OF THE APPLIANCE MUST BE PREVENTED WHICH DEPARTS FROM THE INSTALLATION OPERATIONS OR WHICH HAPPENS AFTER TOTAL OR PARTIAL TAMPERING WITH THESE (E.G. DISCONNECTION, EVEN PARTIAL, OF THE ELECTRICAL LEADS, OPENING THE GENERATOR DOOR, DISMANTLING OF PART OF THE BURNER).

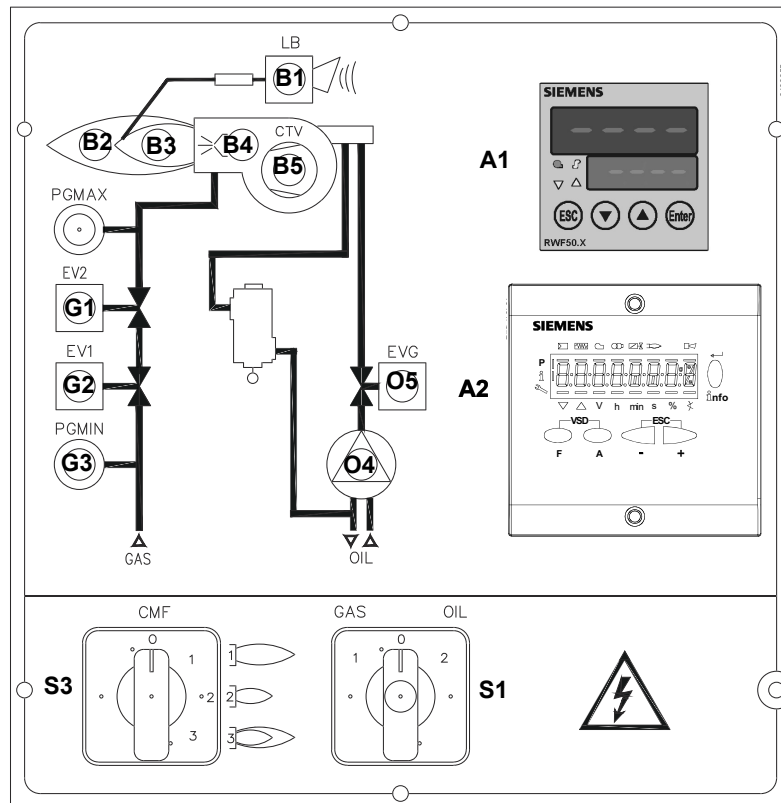
NEVER OPEN OR DISMANTLE ANY COMPONENT OF THE MACHINE EXCEPT FOR ITS MAINTENANCE.

TO SECURE THE MACHINE, ACT ON THE ISOLATOR SWITCH. IN CASE OF ANOMALIES THAT REQUIRED A SHUT DOWN OF THE BURNER, IT'S POSSIBLE TO ACT ON THE AUXILIARY LINE SWITCH, LOCATED ON THE BURNER FRONT PANEL.

IN CASE OF A BURNER SHUT-DOWN, RESET THE CONTROL BOX BY MEANS OF THE RESET PUSHBUTTON. IF A SECOND SHUT-DOWN TAKES PLACE, CALL THE TECHNICAL SERVICE, WITHOUT TRYING TO RESET FURTHER.

WARNING: DURING NORMAL OPERATION THE PARTS OF THE BURNER NEAREST TO THE GENERATOR (COUPLING FLANGE) CAN BECOME VERY HOT, AVOID TOUCHING THEM SO AS NOT TO GET BURNT.

- BURNER FRONT PANEL

**Key**

- S1 Main switch (0=Off, 1=GAS, 2=OIL)
- S3 CMF switch (0=stop, 1=low flame, 2=high flame, 3=automatic) - fully modulating burners only
- G1 Gas valves EV2 operation signalling lamp
- G2 Gas valves EV1 operation signalling lamp
- G3 Gas pressure switch signalling lamp
- O4 Oil pump in operation lamp
- O5 Oil valve EVG operation signalling lamp
- B1 Lock-out lamp
- B2 High flame operation signalling lamp
- B3 Low flame operation signalling lamp
- B4 Ignition transformer operation lamp
- B5 Thermal cutout intervention signalling light CTV
- A1 Burner Modulator (only on fully modulating burners)
- A2 AZL..

- Choose the type of fuel by turning the **S1** switch, on the burner control panel.
CAUTION: if the fuel chosen is light oil, be sure the cutoff valves on the feed and return pipes are open.
- Check the control box is not locked; if so, reset it by means of the button on LMV panel.
- Check the series of thermostats and pressure switches turn the burner to on.

Gas operation

- At the beginning of the start-up cycle, the actuator drives the air damper to the maximum opening position, then the fan motor starts up: the pre-purge phase begins.
- At the end of the pre-purge, the air damper is driven to the ignition position, the ignition transformer is energised (signalled by the light **B4** on the front panel) then, few seconds later, the EV1 and EV2 gas valves are energised (light G1 and G2 on the front panel).
- Few seconds after the gas valves opening, the ignition transformer is de-energised and light **B4** turns to off.
- The burner operates in the low flame stage; few seconds later the two-stages operation begins and the burner output increases or decreases, driven by the external thermostats (progressive burners) or by the modulator (fully-modulating burners).

Light oil operation

- The fan motor starts and the pre-purge phase as well. Since the pre-purge phase must be carried out at the maximum air rate, the control box drives the actuator opening and when the maximum opening position is reached, the pre-purge time counting starts.

- At the end of the pre-purge time, the actuator is in the light oil ignition position: the ignition transformer is energised (lamp **B4** on); the ignitor gas valves and the light oil valves open. Few seconds after the valves opening, the transformer is de-energised and lamp **B4** turns off.
- The burner is now operating, meanwhile the actuator goes to the high flame position; after some seconds, the two-stage operation begins; the burner is driven automatically to high flame or low flame, according to the plant requirements. Operation in high or low flame is signalled by LED **B2** on the burner control panel.

The fuel is pushed into the pump to the nozzle at the delivery pressure set by the pressure governor. The solenoid valve stops the fuel immission into the combustion chamber. The fuel flow rate that is not burnt goes back to the tank through the return circuit. The nozzle is feeded at constant pressure, while the return line pressure is adjusted by means of the pressure governor controlled by an actuator..

•

AIR FLOW AND FUEL ADJUSTMENT



WARNING! During commissioning operations, do not let the burner operate with insufficient air flow (danger of formation of carbon monoxide); if this should happen, make the fuel decrease slowly until the normal combustion values are achieved.

WARNING! the combustion air excess must be adjusted according to the values in the following chart.

Recommended combustion parameters		
Fuel	Recommended (%) CO ₂	Recommended (%) O ₂
Natural gas	9,0 ÷ 10,0	3,0 ÷ 4,8
Light oil	11,5 ÷ 13,0	2,9 ÷ 4,9
LPG	11,0 ÷ 12,0	2,8 ÷ 4,3

Adjustments - brief description

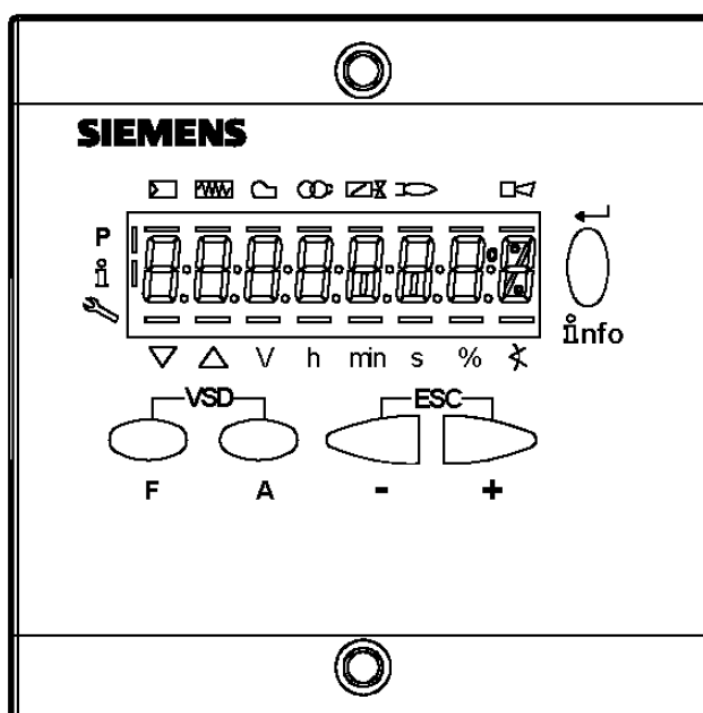
The air and fuel rates adjustments must be performed at the maximum output first ("high flame"): see the LMV related manual.

- Check that the combustion parameters are in the suggested limits.
- Check the flow rate measuring it on the counter or, if it was not possible, verifying the combustion head pressure by means of a differential pressure gauge, as described on par. "Measuring the gas pressure in the combustion head".
- Then, adjust the combustion values by setting the "gas/air" ratio" curvepoints (see the LMV related manual).
- Set, now, the low flame output (according to the procedure described on the "Siemens LMV manual") in order to avoid the low flame output increasing too much or that the flues temperature gets too low to cause condensation in the chimney.

User interface

The AZL2x.. display is shown below:

The keys functions are the following:

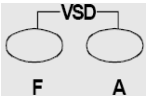




Key F
Used to adjust the “fuel” actuator position (**Fuel**):
While pressing the **F** key, the “fuel” actuator position can be changed by means of the + and - keys.



Key A
Used to adjust the “air” actuator position (**Air**):
While pressing the **A** key, the “air” actuator position can be changed by means of the + and - keys.



Key F + A
While pressing the two keys contemporarily, the **code** message will appear: by entering the proper password it is possible to access the **Service** mode.



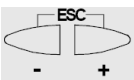
Info and Enter keys
Used for **Info** and **Service** menues
Used as **Enter** key in the setting modes
Used as **Reset** key in the burner operation mode
Used to enter a lower level menu



-Key -
Used to decrease a a value
Used to enter Info and Service during the curve adjustments

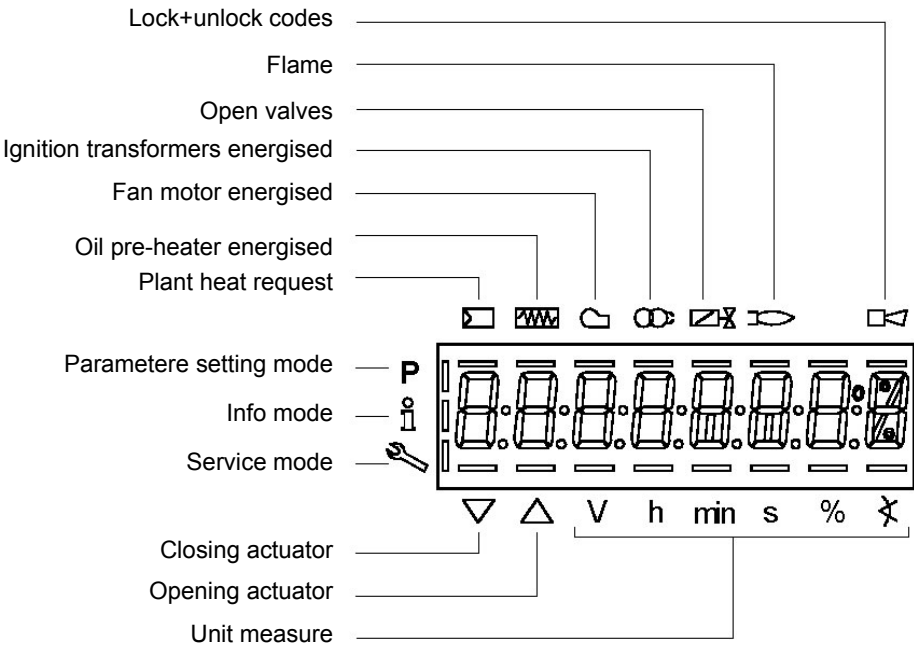


+Key +
Used to increase a a value
Used to enter Info and Service during the curve adjustments



Keys (+ & -)= ESC
By pressing + and - at the same time, the ESCAPE function is performed:
to enter a lower level menu

The display will show these data:



The display will show these data:

Setting menu

The setting menu is divided into different blocks:

Bloc.	Descrizione	Description	Password
100	Informazioni generali	General	OEM / Service / Info

200	Controllo bruciatore	Burner control	OEM / Service
400	Curve rapporto	Ratio curves	OEM / Service
500	Controllo rapporto	Ratio control	OEM / Service
600	Servocomandi	Actuators	OEM / Service
700	Storico errori	Error history	OEM / Service / Info
900	Dati di processo	Process data	OEM / Service / Info

The accesses to the various blocks are allowed by passwords. Passwords are divided into three levels:

- User level (info): no password needed
- Service level (Service)
- Manufacturer level (OEM)

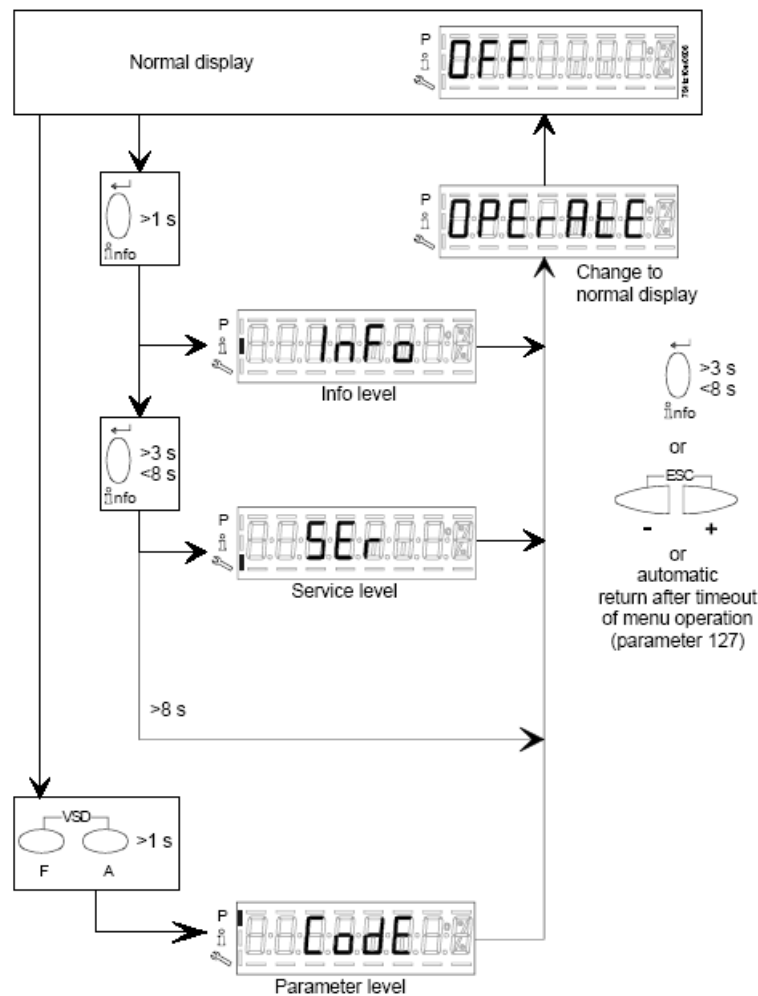
PHASES LIST

During operation, the following program phases are shown. The meaning for each phase is quoted in the table below

Fase / Phase	Funzione	Function
Ph00	Fase blocco	Lockout phase
Ph01	Fase di sicurezza	Safety phase
Ph10	t10 = tempo raggiungimento posizione riposo	t10 = home run
Ph12	Pausa	Standby (stationary)
Ph22	t22 = tempo di salita ventilatore (motore ventilatore = ON, valvola intercettazione di sicurezza = ON)	t22 = fan ramp up time (fan motor = ON, safety shutoff valve = ON)
Ph24	Verso posizione preventilazione	Traveling to the prepurge position
Ph30	t1 = tempo preventilazione	t1 = prepurge time
Ph36	Verso posizione accensione	Traveling to the ignition position
Ph38	t3 = tempo preaccensione	t3 = preignition time
Ph40	TSA1 = primo tempo sicurezza (trasformatore accensione ON)	TSA1= 1st safety time (ignition transformer ON)
Ph42	TSA1 = primo tempo sicurezza (trasformatore accensione OFF)	TSA1 = 1st safety time (ignition transformer OFF) t42 = preignition time OFF
Ph44	t44 = intervallo 1	t44 = interval 1
Ph50	TSA2 = secondo tempo sicurezza	TSA2 = 2nd safety time
Ph52	t52 = intervallo 2	t52 = interval 2
Ph60	Funzionamento 1 (stazionario)	Operation 1 (stationary)
Ph62	t62 = massimo tempo bassa fiamma (funzionamento 2, in preparazione per spegnimento, verso bassa fiamma)	t62 = max. time low-fire (operation 2, preparing for shutdown, traveling to low-fire)
Ph70	t13 = tempo postcombustione	t13 = afterburn time
Ph72	Verso posizione postcombustione	Traveling to the postpurge position
Ph74	t8 = tempo postventilazione	t8 = postpurge time
Ph80	t80 = tempo evacuazione controllo tenuta valvole	t80 = valve proving test evacuation time
Ph81	t81 = tempo perdita pressione atmosferica, prova atmosferica	t81 = leakage time test time atmospheric pressure, atmospheric test
Ph82	t82 = test perdita, test riempimento	t82 = leakage test filling test, filling
Ph83	t83 = tempo perdita pressione gas, test pressione	t83 = leakage test time gas pressure, pressure test
Ph90	Tempo attesa "mancanza gas"	Gas shortage waiting time

Entering the Parameter levels

By means of a proper use of the keys, it is possible to enter the various level parameters, as shown in the following flow chart:

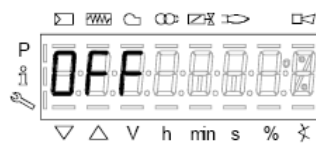


The burner and consequently the LMV2x.. are factory set; the air and fuel curves as set as well.

Info level

To enter the **Info** level, proceed as follows:

- 1 in any menu position, press keys **+** and **-** at the same time, then the program will start again: the display will show **OFF**.



- 2 until the display will show **InFo**, Press the **enter (InFo)** key

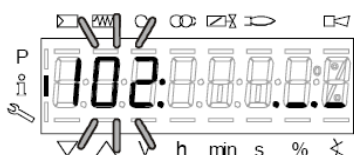


- 3 then it will show the first code (167) flashing, on the right side it will show the data entered. By pressing **+** or **-** it is possible to scroll (up or down) the parameter list.
- 4 If a dot-line is shown on the right, there is no enough room for complete visualisation: press **enter** again the data will be completely shown for 1 to 3 seconds. By pressing **enter** or **+** and **-** at the same time, the system will exit the parameter visualisation and go back to the flashing number.

The **Info** level shows some basic parameters as:

Parameter	Description
167	Cubic meters of fule (resettable)
162	Operating hours (resettable)
163	Device operating hours
164	Burners start-ups (resettable)
166	Total number of start-ups
113	Burner number (i.e. serial number)
107	Software version
102	Software date
103	Device serial number
104	Customer code
105	Version
143	Free

5 Example: choose parameter 102 to show the date



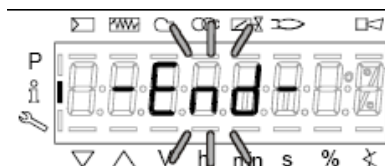
the display shows parameter **102** flashing on the left and characters **. _ . _** on the right.

6 press InFo for 1-3 seconds: the date will appear

7 press InFo to go back to parameter "102"

8 by pressing + / -, it is possible to scroll up/down the parameter list (see table above), or, by pressing ESC or InFo for more seconds, the display will show

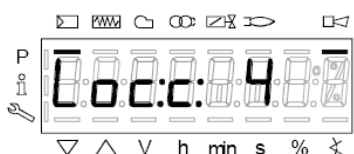
9 Once the last parameter is accessed (143) by pressing + , the **End** message will flash.



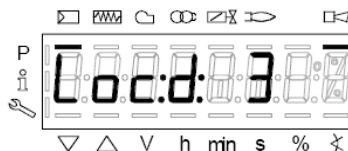
10 Press **InFo** for more than three seconds or for more than three seconds orto return to the normal display.



If a message like the one below is shown during operation,



it means that the burner is locked out and the Errore code is shown (in the example "error code:4"); this message is alternating with another message



Diagnostic code (in the example “diagnostic code:3”). Record the codes and find out the fault in the Error table.

To perform the reset, press InFo for one second:



The unit displays an event which does not lead to shutdown.

The display shows current error code **c**: alternating with diagnostic code **d**:



Press **InFo** to return to the display of phases.

Example: Error code **111** / diagnostic code **0**



To reset, press InFo for a second. Record the codes and check the Error List to find the type of faults.

Service level

To enter the Service mode, press InFo until the display will show:

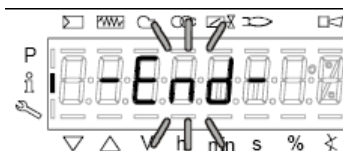


The service level shows all the information about flame intensity, actuators position, number and lock codes:

Parameter	Description
954	Flame intensity
121	% output, if set = automatic operation
922	Actuators position, 00=combustibile; 01= aria
161	Lock-outs number
701..725	Lock-outs History (see chapter 23 in the LMV2x manual)



- 1 .the first parameter will be "954": the percentage of flame is shown on the right. By pressing + or - it is possible to scroll up/down the parameter list.
- 2 Once the last parameter is accessed (143) by pressing + , the **End** message will blink.



- 3 Press **InFo**  for more than three seconds or for more than three seconds orto return to the normal display.



For further nformation, see tha LMV2 related manual.

ADJUSTMENTS FOR GAS OPERATION

Air flow and gas adjustment

- startup the burner by selecting GAS by means of the switch on the burner control panel
- Adjust the air and gas flow rates, in according to the "air/gas ratio" curvepoints setting procedure on the LMV manual,. Check continuously, the flue gas analisys, to avoid combustion with air excess.
- Once the butterfly valve is completely opened, acting on the pressure stabiliser of the valves group, adjust the **gas flow rate in the high flame stage** as to meet the values requested by the boiler/utilisation:
- If necessary, change the combusiton head positionl.
- The air and gas flow rate are now adjusted at the maximum power stage: go on with the point to point adjustement, as to reach the minimum output
- Adjust the pressure switches

MultiBloc MBE

Regulation VD-R with PS

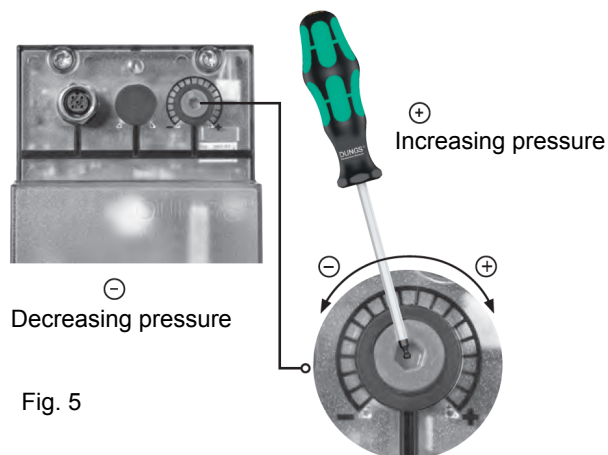


Fig. 5



Setting scale is „Not“ linear! Various sensors available. Output pressure according to sensor's measuring range.



Adjust the outlet pressure to the value specified by the burner or equipment manufacturer!



While making outlet pressure adjustments, do not exceed a value that creates a hazardous condition to the burner!

ATTENTION: To set the outlet pressure of the VD-R regulator, act on the adjustment ring nut (Fig. 10)

The position of the indicator in the dial indicates the value of the outlet pressure calculated as a percentage of the full scale of the PS sensor (Fig. 11)

Outlet pressure	MIN	10%	25%	50%	75%	MAX
PS-10/40	4 mbar 0,4 kPa 2 "w.c.	10 mbar 1,0 kPa 4 "w.c.	25 mbar 2,5 kPa 10 "w.c.	50 mbar 5,0 kPa 20 "w.c.	75 mbar 7,5 kPa 30 "w.c.	100 mbar 10,0 kPa 40 "w.c.
PS-50/200	20 mbar 2,0 kPa 8 "w.c.	50 mbar 5,0 kPa 20 "w.c.	125 mbar 12,5 kPa 50 "w.c.	250 mbar 25,0 kPa 100 "w.c.	375 mbar 37,5 kPa 150 "w.c.	500 mbar 50,0 kPa 200 "w.c.

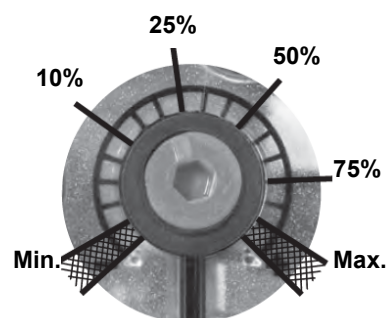


Fig. 6

Adjusting output pressure for positive pressure systems (requires PS-10/40 or PS-50/200):

Pressure taps MultiBloc MBE

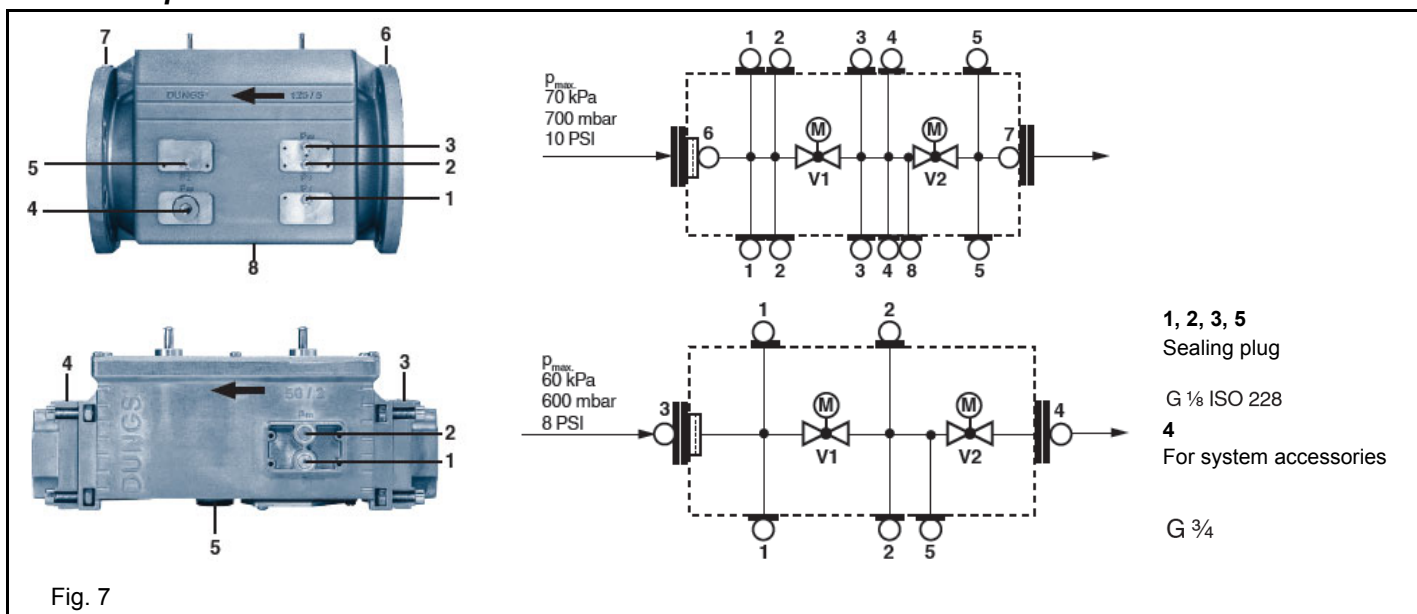
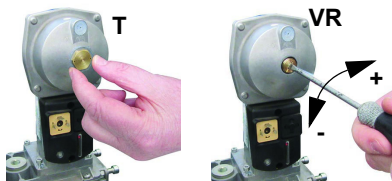


Fig. 7

Gas valveversion with SKP2 (built-in pressure stabilizer)

To increase or decrease gas pressure, and therefore gas flow rate, remove the cap T and use a screwdriver to adjust the regulating screw VR. Turn clockwise to increase the flow rate, counterclockwise to reduce it.



Calibration air and gas pressure switches

The **air pressure switch** locks the control box if the air pressure is not the one requested. If it happens, unlock the burner by means of the control box unlock pushbutton, placed on the burner control panel.

The **gas pressure switches** check the pressure to avoid the burner operate when the pressure value is not in the requested pressure range.



Calibration of low gas pressure switch

As for the gas pressure switch calibration, proceed as follows:

- Be sure that the filter is clean.
- Remove the transparent plastic cap.
- While the burner is operating at the maximum output, test the gas pressure on the pressure port of the minimum gas pressure switch.
- Slowly close the manual cutoff valve (placed upstream the pressure switch, see gas train installation diagram), until the detected pressure is reduced by 50%. Pay attention that the CO value in the flue gas does not increase: if the CO values are higher than the limits laid down by law, slowly open the cutoff valve as to get values lower than these limits.
- Check that the burner is operating correctly.
- Clockwise turn the pressure switch adjusting ring nut (as to increase the pressure value) until the burner stops.
- Slowly fully open the manual cutoff valve.
- Refit the transparent plastic cover on the pressure switch.

Calibration the maximum gas pressure switch (when provided)

To calibrate the maximum pressure switch, proceed as follows according to its mounting position:

- remove the pressure switch plastic cover;
- if the maximum pressure switch is mounted upstream the gas valves: measure the gas pressure in the network, when flame is off; by means of the adjusting ring nut **VR**, set the value read, increased by the 30%.
- if the maximum pressure switch is mounted downstream the “gas governor-gas valves” group and upstream the butterfly valve: light the burner, adjust it according to the procedure in the previous paragraph. Then, measure the gas pressure at the operating flow rate, downstream the “gas governor-gas valves” group and upstream the butterfly valve; by means of the adjusting ring nut **VR**, set the value read on step 2, increased by the 30%;
- replace the plastic cover.

Calibration of air pressure switch

To calibrate the air pressure switch, proceed as follows:

- Remove the transparent plastic cap.
- Once air and fuel setting have been accomplished, startup the burner.
- During the pre-purge phase of the operation, turn slowly the adjusting ring nut **VR** in the clockwise direction (to increase the adjusting pressure) until the burner lockout, then read the value on the pressure switch scale and set it to a value reduced by 15%.
- Repeat the ignition cycle of the burner and check it runs properly.
- Refit the transparent plastic cover on the pressure switch.

Calibration gas leakage pressure switch (PGCP)

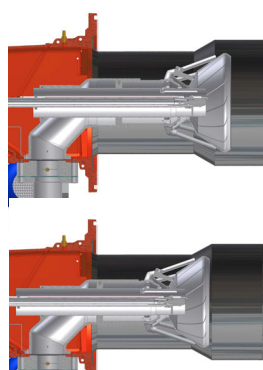
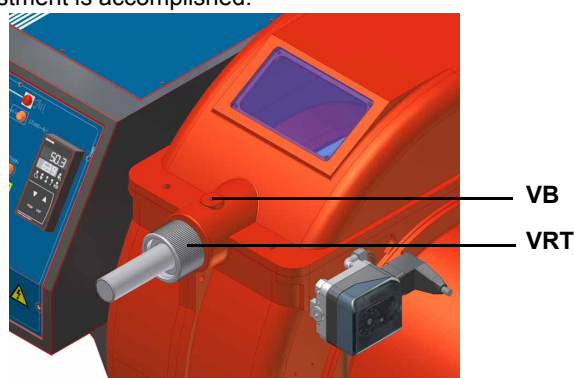
- remove the pressure switch plastic cover;
- adjust the PGCP pressure switch to the same value set for the minimum gas pressure switch;
- replace the plastic cover.

Adjusting the combustion head



Attention! if it is necessary to change the head position, repeat the air and fuel adjustments described above.

Only if necessary, change the combustion head position: to let the burner operate at a lower output, loose the **VB** screw and move progressively back the combustion head towards the MIN position, by turning clockwise the **VRT** ring nut. Fasten **VB** screw when the adjustment is accomplished.



“MAX” head position

“MIN” head position

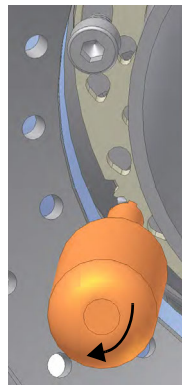
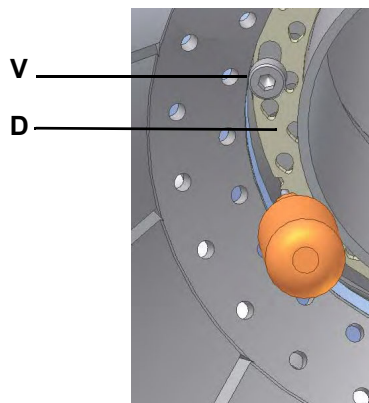


CAUTION: perform these adjustments once the burner is turned off and cooled.

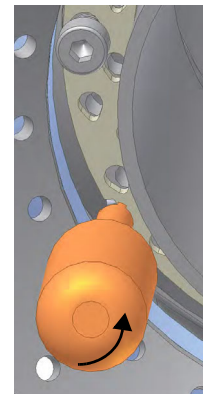
Center head holes gas flow regulation (natural gas burners)

To adjust the gas flow, partially close the holes, as follows:

- 1 loosen the three **V** screws that fix the adjusting plate **D**;
- 2 insert a screwdriver on the adjusting plate notches and let it move CW/CCW as to open/close the holes;
- 3 once the adjustment is performed, fasten the **V** screws.



opened holes



closed holes

The adjusting plate correct position must be regulated in the plant during the commissioning.

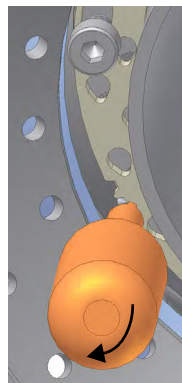
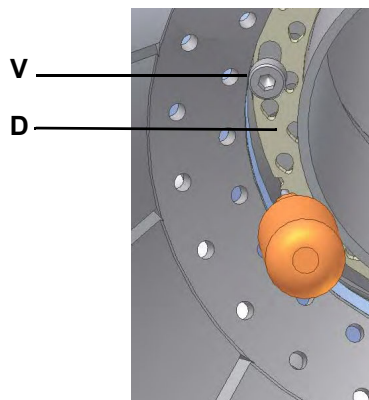
The factory setting depends on the type of fuel for which the burner is designed:

- For natural gas burners, plate holes are fully opened

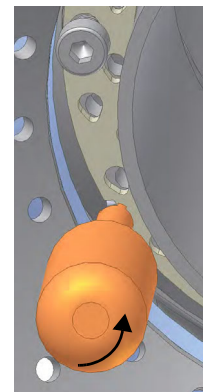
Center head holes gas flow regulation (LPG burners)

To adjust the gas flow, partially close the holes, as follows:

- 1 loosen the three **V** screws that fix the adjusting plate **D**;
- 2 insert a screwdriver on the adjusting plate notches and let it move CW/CCW as to open/close the holes;
- 3 once the adjustment is performed, fasten the **V** screws.



opened holes



closed holes

The adjusting plate correct position must be regulated in the plant during the commissioning.

The factory setting depends on the type of fuel for which the burner is designed:

- For LPG burners, plate holes are opened about:
 - 9xA series: 1,5 mm
 - 5xxA series: 1,3 mm

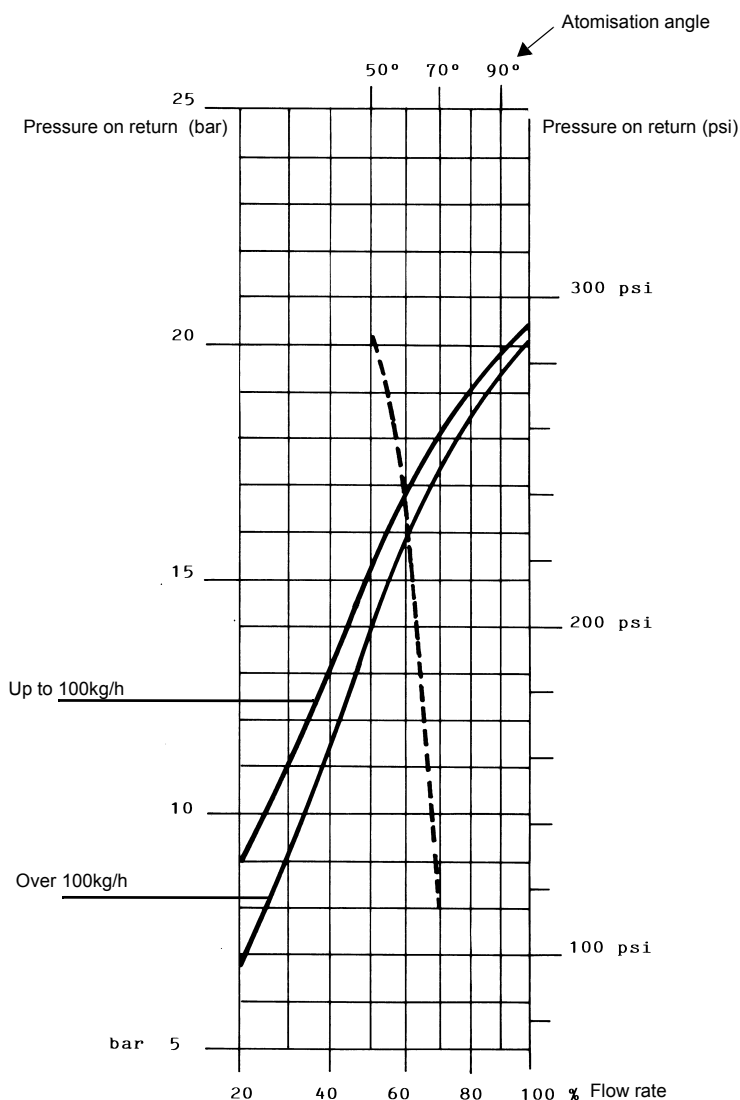
Adjustment procedure for light oil operation

The light oil flow rate can be adjusted choosing a by-pass nozzle that suits the boiler/utilisation output and setting the delivery and return pressure values according to the ones quoted on the below diagrams.

FLUIDICS NOZZLE: REFERENCE DIAGRAM (INDICATIVE ONLY)

DIMENSIONS	FLOW RATE kg/h		Indicative pressure on return (bar)
	Min	Max	
40	13	40	19
50	16	50	22
60	20	60	20
70	23	70	23
80	26	80	23
90	30	90	22
100	33	100	22
115	38	115	21
130	43	130	22
145	48	145	21
160	53	160	21
180	59	180	22
200	66	200	21
225	74	225	22
250	82	250	22
275	91	275	22
300	99	300	23
330	109	330	23
360	119	360	22
400	132	400	22
450	148	450	22
500	165	500	22
550	181	550	22
600	198	600	23
650	214	650	23
700	231	700	23
750	250	750	23
800	267	800	22

Tab. 1

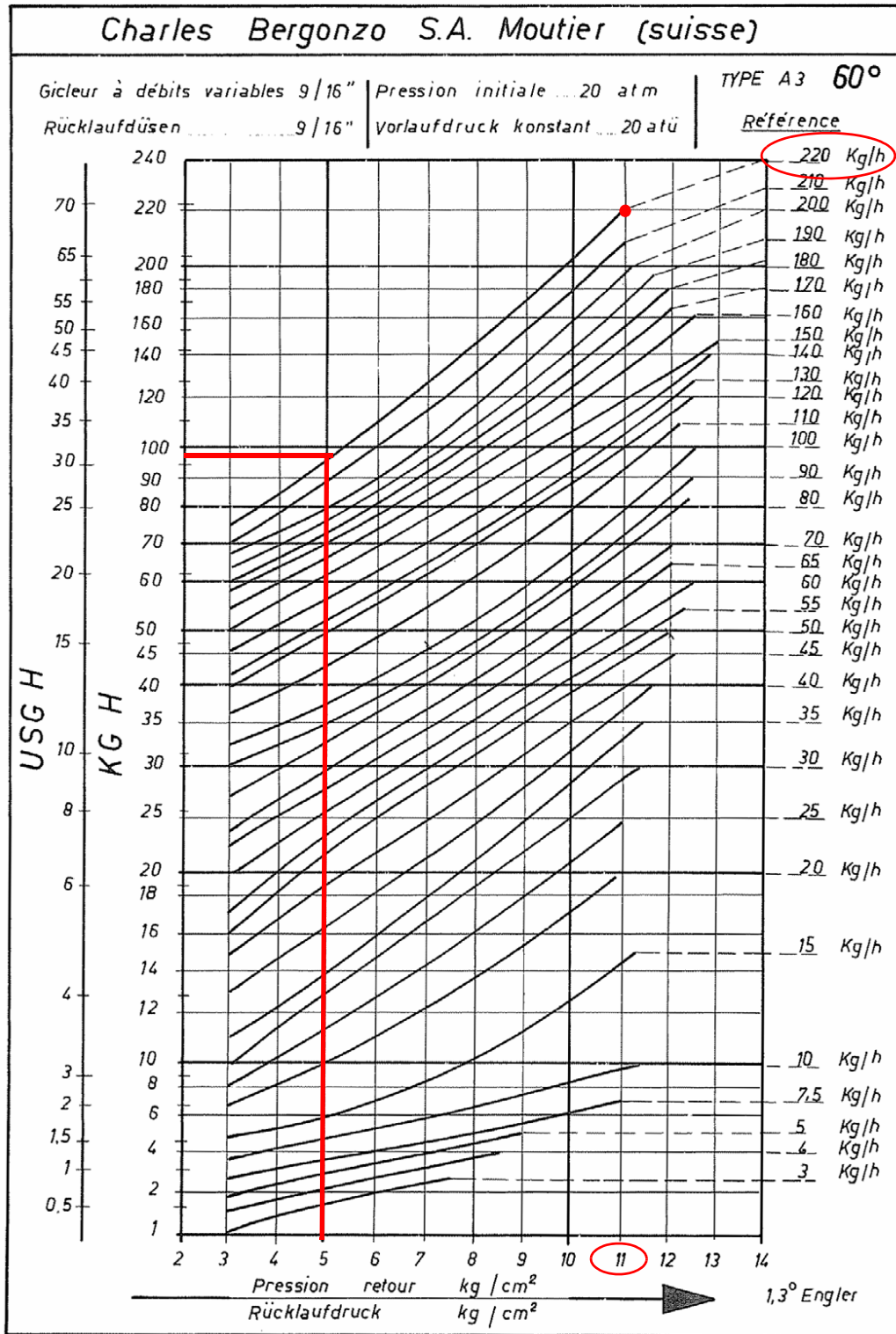


NOZZLE SUPPLY PRESSURE = 25 bar

----- Atomisation angle according to the return pressure
 ————— % Flow rate
 viscosity at nozzle = 5 cSt



ATTENTION! To achieve the maximum flow rate close completely the return line.



Example (Bergonzo): if a 220kg/h flow rate BERGONZO nozzle is provided, set the return pressure at 11bar, supply at 20bar on the delivery to get a 220kg/h flow rate. If the return pressure needed is 5bar, instead, act on the V adjusting screw on the pressure governor. The flow rate will then be about 95kg/h (see the example showed on the Bergonzo diagram).

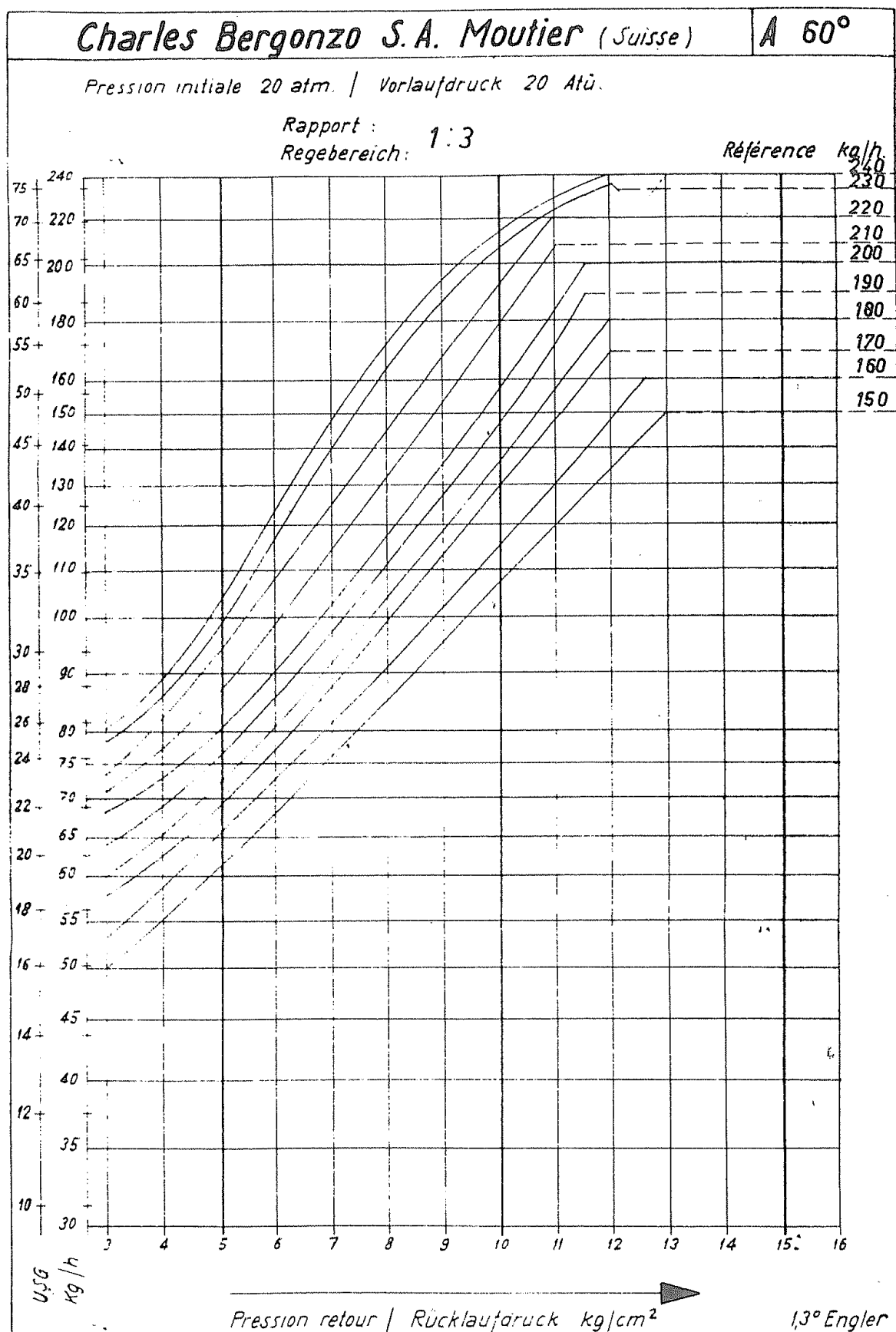


Fig. 8

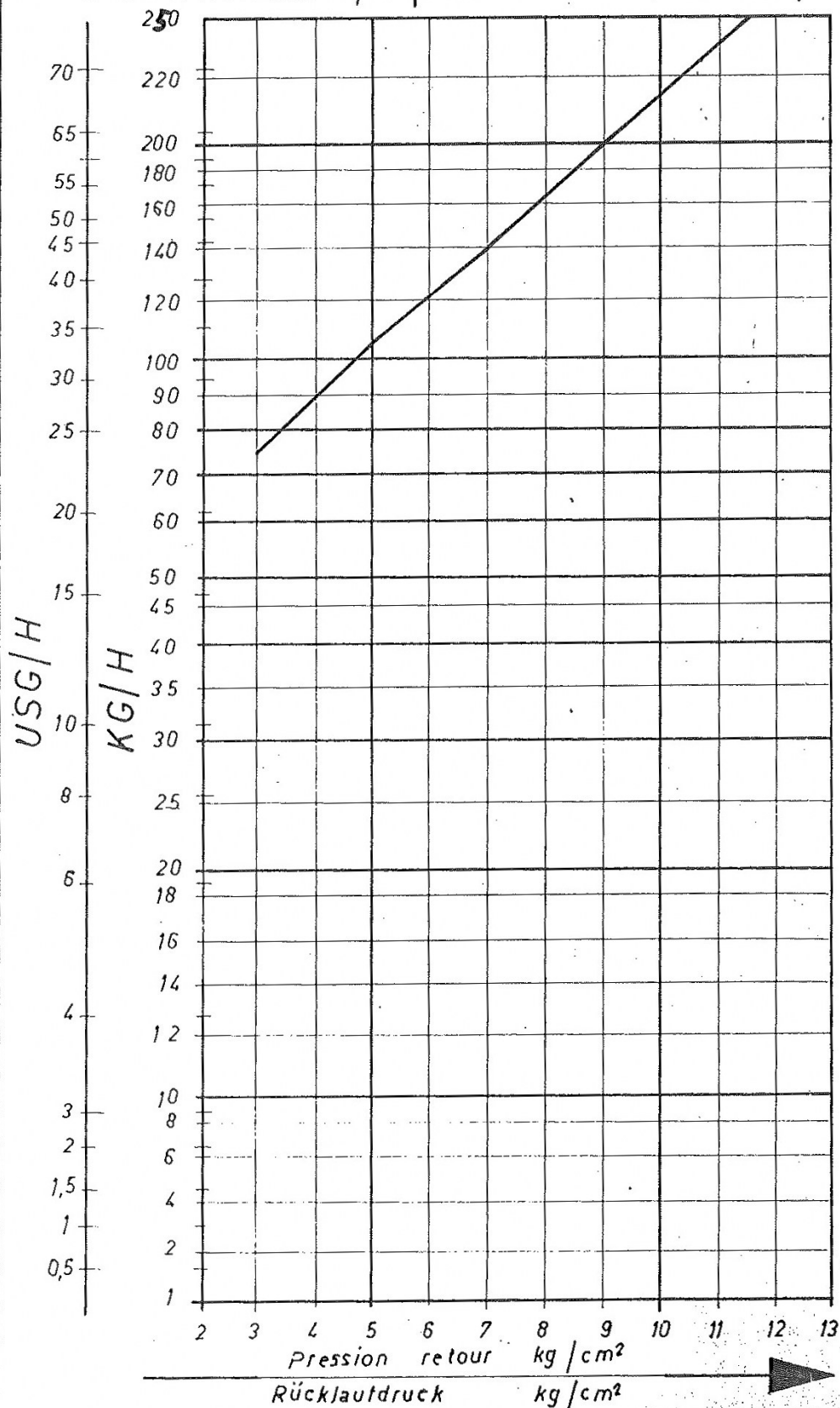
Charles Bergonzo S.A. Moutier (suisse)

Gicleurs à retour... 9/16" | Pression initiale 20 atm

TYPE A3

Rücklaufdüsen..... 9/16" | Vorlaufdruck konstant... 20 atü

Référence

250 Kg/h
60°

Oil Flow Rate Settings

- 1 Once the air and gas flow rates are adjusted, turn the burner off, switch to the oil operation (OIL, on the burner control panel).
- 2 with the electrical panel open, prime the oil pump acting directly on the related **CP** contactor (see next picture): check the pump motor rotation and keep pressing for some seconds until the oil circuit is charged;



- 3 bleed the air from the **M** pressure gauge port (Fig. 9) by loosening the cap without removing it, then release the contactor.

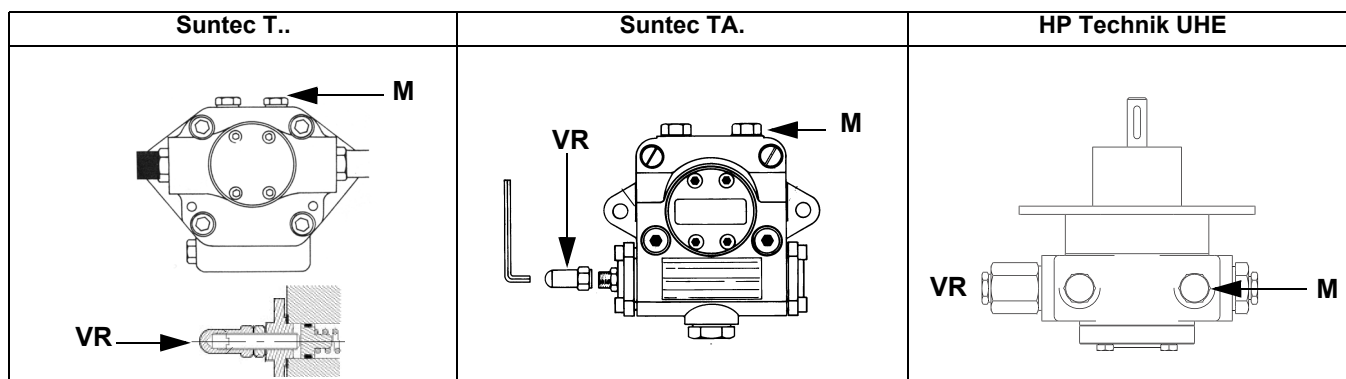


Fig. 9

- 4 As for setting the fuel/air ratio curve, see the LMV related manual.
- 5 Only if necessary, adjust the supply pressure as follows (see related paragraph); insert a pressure gauge into the port shown on Fig. 10 and act on on the pump adjusting screw **VR** (see Fig. 9) as to get the nozzle pressure at 20bar (Monarch or Fluidics nozzles - see page 43-38).

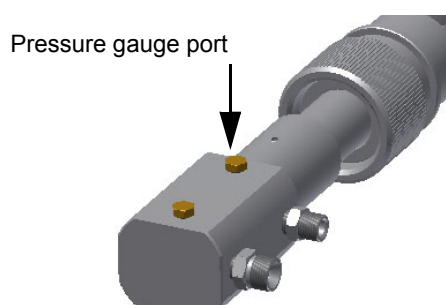


Fig. 10



Fig. 11

- 6 In order to get the maximum oil flow rate, adjust the pressure (reading its value on the **PG** pressure gauge) without changing the air flow rate set during the gas operation adjustments (see previous paragraph), checking always the combustion parameters. Turn the burner off; then start it up again. If the adjustment is not correct, repeat the previous steps.

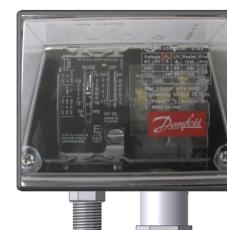
Maximum oil pressure switch

The oil pressure switch on the return line, checks that the pressure does not exceed a default value. This value must not be higher than the maximum acceptable pressure on the return line (this value is reported on the specification table). A pressure change on the return line could affect the combustion parameters: for this reason, the pressure switch must be set, say, at 20% over the pressure recorded during the combustion adjustment.

It is recommended to verify that the combustion parameters are within the range of acceptable values even against a pressure variation that gets close to the limit of the pressure switch

This check should be carried out along the whole range of the burner output.

In case of unacceptable values, reduce from 20% to 15% the overpressure; later on, repeat the adjustments described above.



WARNING: ALL OPERATIONS ON THE BURNER MUST BE CARRIED OUT WITH THE MAINS DISCONNECTED AND THE FUEL MANUAL CUTOFF VALVES CLOSED!
ATTENTION: READ CAREFULLY THE "WARNINGS" CHAPTER AT THE BEGINNIG OF THIS MANUAL.

PART IV: MAINTENANCE

At least once a year carry out the maintenance operations listed below. In the case of seasonal servicing, it is recommended to carry out the maintenance at the end of each heating season; in the case of continuous operation the maintenance is carried out every 6 months.

ROUTINE MAINTENANCE

- Clean and examine the gas filter and replace it if necessary.
- Clean and examine the oil filter cartridge and replace it if necessary.
- Examine the flexible hoses and check for possible leaks.
- Check and clean if necessary the oil heaters and the tank, according to the fuel type and its use; remove the heaters flange fixing nuts and remove the heaters from the tank: clean by using steam or solvents and not metallic things.
- Remove and clean the combustion head.
- Examine and clean the ignition electrode, adjust and replace if necessary.
- Examine and clean the detection probe, adjust and replace if necessary.
- Examine the detection current.
- Remove and clean the heavy oil nozzle (**Important: use solvents for cleaning, not metallic tools**) and at the end of the maintenance procedures, after replacing the burner, turn it on and check the shape of the flame; if in doubt replace the nozzle. Where the burner is used intensively it is recommended to replace the nozzle as a preventive measure, at the begin of the operating season.
- Clean and grease joints and rotating parts.

IMPORTANT: Remove the combustion head before checking the ignition electrode.

- Remove and clean the compressed air regulator
- Remove and clean the oil regulator (if provided)
-



CAUTION: avoid the contact of steam, solvent and other liquids with the electric terminals of the resistor.
On flanged heaters, replace the seal gasket before refitting it.
Periodic inspections must be carried out to determine the frequency of cleaning.



ATTENTION when servicing, if it was necessary to disassemble the gas train parts, remember to execute the gas proving test, once the gas train is reassembled, according to the procedure imposed by the law in force.



Technical procedure of self cleaning filters substitution (valid for all models)

- 1 Close the bowl valve before the self cleaning filter
- 2 Switch off any electrical equipment on board on the filter (example motorization or heaters)



WARNING! Drain the system by unscrewing the drain screw on the bottom of the self cleaning filter

- 3 Disconnect the outlet pipe from the cover of the self cleaning filter
- 4 Remove the cover with all the filter pack, leaving only the bowl on the line
- 5 Clean any residue on the bottom of the bowl and clean the seat of the O-ring seal



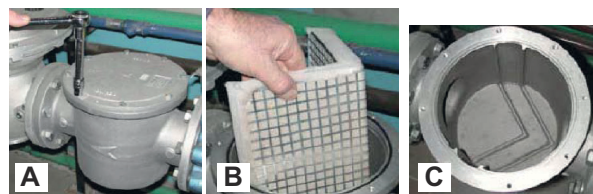
WARNING! Replace the O-ring seal between the bowl and cover

- 6 Insert the filter pack again making sure to respect the correct inlet/outlet direction or any references on the cover and tray
- 7 Replace the filter by following the reverse order operations
- 8 Make sure there is no leakage and give the power to any electrical equipment on the filter

Gas filter maintenance

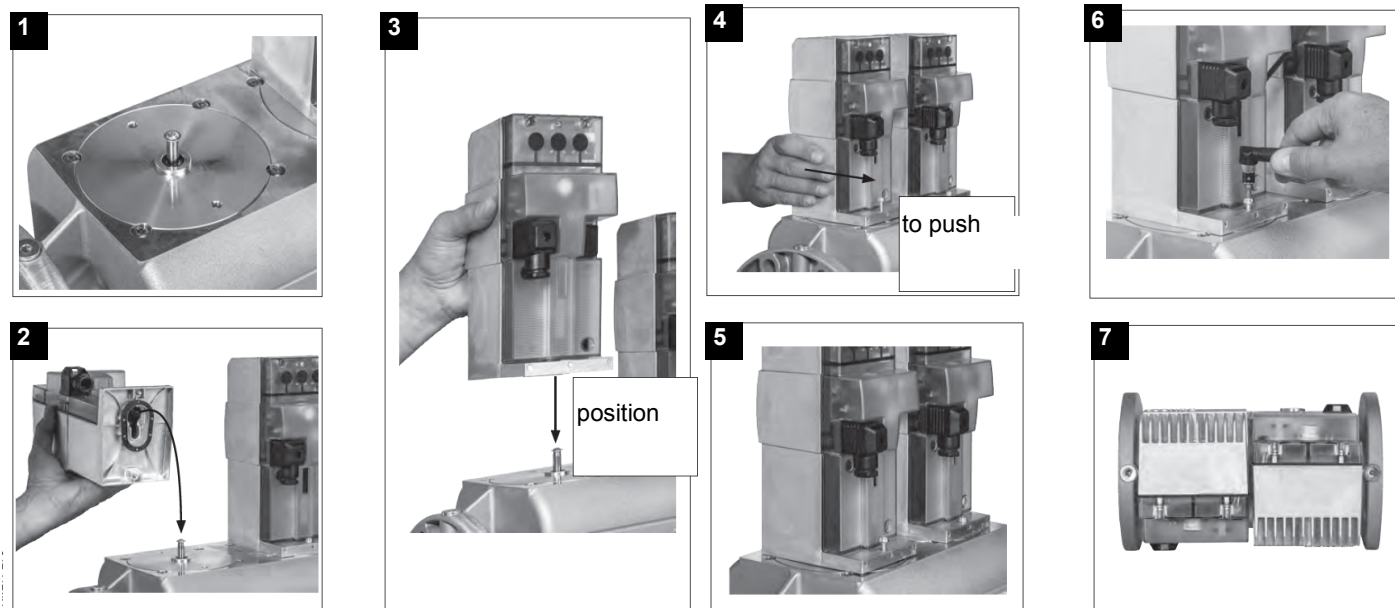
To clean or remove the filter, proceed as follows:

- 1 remove the cap unscrewing the fixing screws (A);
- 2 remove the filtering cartridge (B), clean it using water and soap, blow it with compressed air (or replace it, if necessary)
- 3 replace the cartridge in its proper position taking care to place it inbetween the guides as not to hamper the cap replacement;
- 4 be sure to replace the "O" ring into its place (C) and replace the cover fastening by the proper screws (A).



WARNING: Before opening the filter, close the manual cutoff valve downstream the filter and bleed the gas; check that inside the filter there is no pressurised gas.

MultiBloc MBEMultiBloc VD Mounting

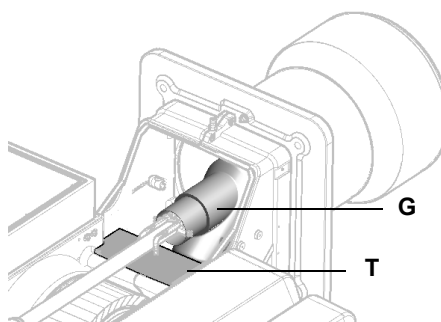
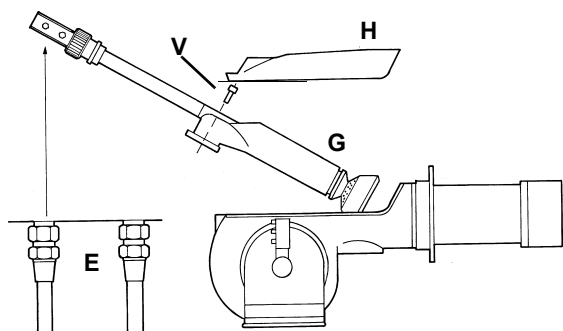


1. Position VD on VB, fig. 2+3.
2. Slide VD forward up to the stop, fig. 4.
3. Screw VD on with 2 M5 screws for each, max. 5 Nm/44 in.-lb., fig. 5/6.
4. VD can be mounted rotated by 180°, fig. 7.

Removing the combustion head

- 1 Remove the top H.
- 2 Remove the UV detector out of its housing: disconnect electrode cables and the light oil flexible hoses.
- 3 Loosen the screws V holding the gas manifold G, loosen the connectors E.
- 4 Some models are provided with the T baffle. Move the gas manifold ahead and remove the baffle.
- 5 Pull out the complete group as shown in the picture below.
- 6 Clean the combustion head by means of a vacuum cleaner; scrape off the scale by means of a metallic brush.

Note: to replace the combustion head, reverse the operations described above.



Electrodes Adjustment

Important Note: Check the ignition and detection electrodes after removing/adjusting the combustion head.



ATTENTION: avoid the ignition and detection electrodes to contact metallic parts (blast tube, head, etc.), otherwise the boiler's operation would be compromised. Check the electrodes position after any intervention on the combustion head.

Adjust the electrodes position, according to the quotes shown othe next picture

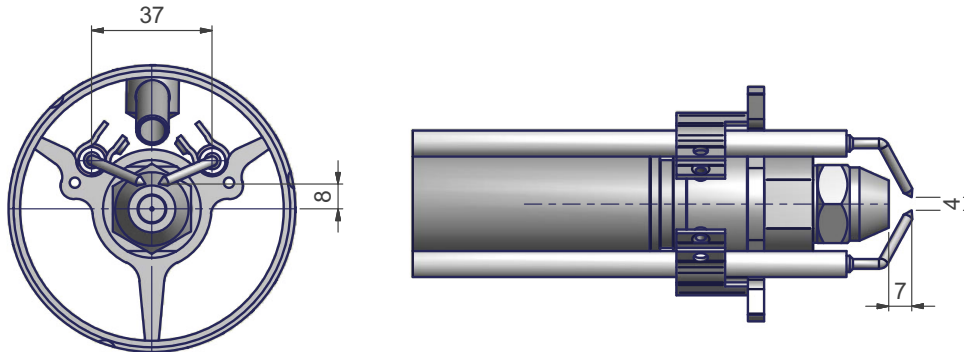


Fig. 12

Cleaning/replacing the electrodes

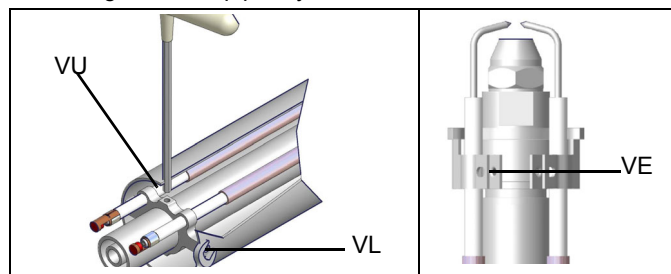


ATTENTION: avoid the electrodes to get in touch with metallic parts (blast tube, head, etc.), otherwise the boiler operation would be compromised. Check the electrodes position after any intervention on the combustion head.

To remove the oil gun, proceed as follows:

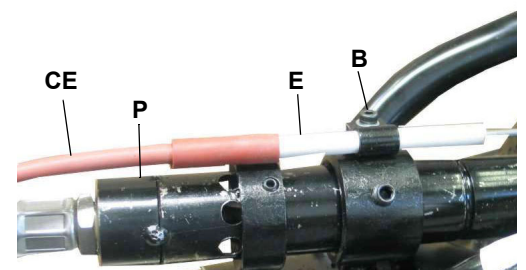
- 1 remove the combustion head as described on the prevoius paragraph;
- 2 loosen the **VL** screw and remove the oil gun and the electrodes: check the oil gun, replace it if necessary;
- 3 after removing the oil gun, unscrew the nozzle and replace it if necessary;
- 4 in order to replace the electrodes, unscrew the **VE** fixing screws and remove them: place the new electrodes being careful to observe the measures showed on pag.: reassemblbe following the reversed procedure.

Caution: adjust the nozzle position according to the air pipe, by means of the **VU** screw, once the **VL** screw is fastened.

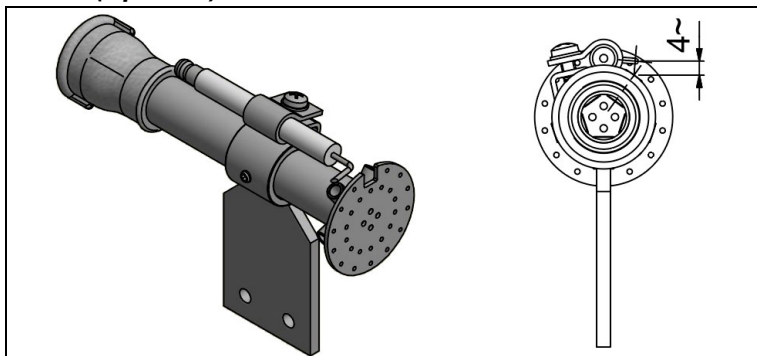


Replacing the ignition electrode

- 1 To replace the ignition electrode, proceed as follows:remove the burner cover
- 2 disconnect the electrode (E) cable (CE);
- 3 remove the combustion head (see par. "Removing the combustion head");
- 4 loose screw (B) that fasten the ignition electrode (E) to the burner pilot (P);
- 5 remove the electrode and replace it, referring to the values quoted on figure.



ATTENTION: avoid the electrode to get in touch with metallic parts (blast tube, head, etc.), otherwise the boiler operation would be compromised. Check the electrode position after any intervention on the combustion head.

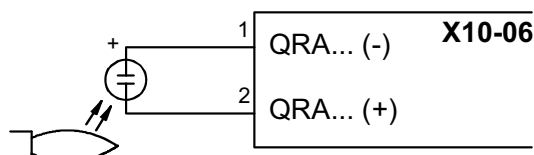
Ignition pilot electrode positions (Optional)

ATTENTION: avoid contact between electrodes and metallic parts (blast tube, head, etc.), otherwise the burner's operation would be compromised. Check the electrodes position after any intervention on the combustion head.

Checking the detection current

To check the detection signal follow the scheme in the picture below. If the signal is less than the value indicated, check the position of the detection electrode or detector, the electrical contacts and, if necessary, replace the electrode or the detector.

Device	Flame detector	Minimum detection signal
Siemens LMV2x/3x	QRA	70 μ A (intensity of flame >24%)

**Flame detection probe**

To clean/replace the detection photocell, proceed as follows:

- 1 Disconnect the system from the electrical power supply.
 - 2 Shut off the fuel supply;
 - 3 remove the photocell from its slot (see next figure);
 - 4 clean the bulbe if dirty, taking care not to touch it with bare hands;
 - 5 if necessary, replace the bulb;
- replace the photocell into its slot.

**Seasonal stop**

To stop the burner in the seasonal stop, proceed as follows:

- 1 turn the burner main switch to 0 (Off position)
- 2 disconnect the power mains
- 3 close the fuel valve of the supply line

Burner disposal

In case of disposal, follow the instructions according to the laws in force in your country about the "Disposal of materials".

WIRING DIAGRAMS

Refer to the attached wiring diagrams.

WARNING

- 1 - Electrical supply 230V 50Hz 1 a.c./400V 50Hz 3N a.c.
- 2 - Do not reverse phase with neutral
- 3 - Ensure burner is properly earthed

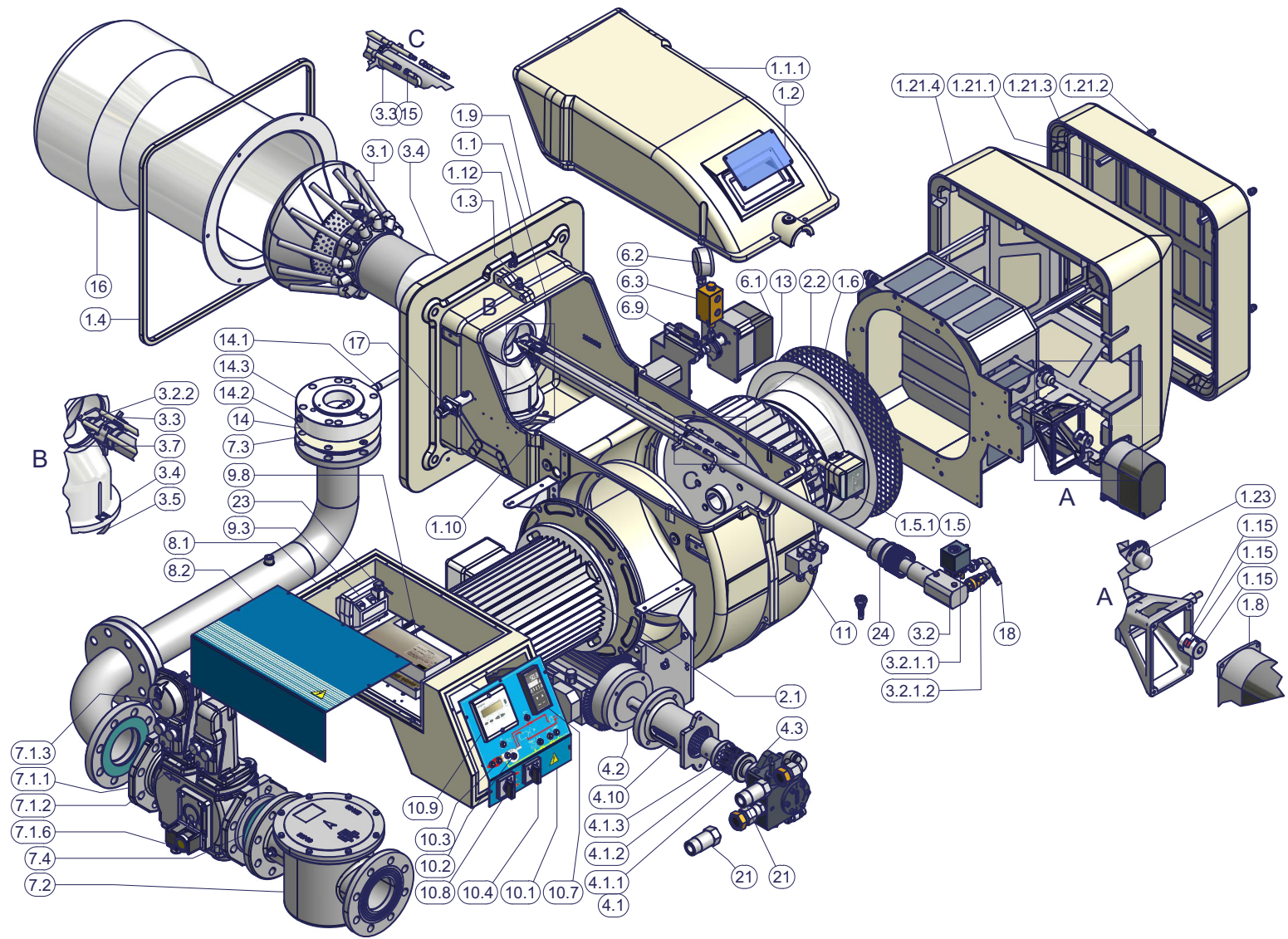
TROUBLESHOOTING GUIDE Gas operation

BURNER DOESN'T LIGHT	* No electric power supply	* Restore power supply
	* Main switch open	* Close switch
	* Thermostats open	* Check set points and thermostat connections
	* Bad thermostat set point or broken thermostat	* Reset or replace the thermostat
	* No gas pressure	* Restore gas pressure
	* Safety devices (manually operated safety thermostat, pressure switches and so on) open	* Restore safety devices; wait till boiler reaches operating temperature then check safety device functionality.
	* Broken fuses	* Replace fuses. Check current absorption
	* Fan thermal contacts open (three phases motors only)	* Reset contacts and check current absorption
	* Burner control lock out	* Reset and check its functionality
	* Burner control damaged	* Replace burner control
GAS LEAKAGE: BURNER LOCKS OUT (NO FLAME)	* Gas flow is too low	* Increase the gas flow * Check gas filter cleanness * Check butterfly valve opening when burner is starting (only Hi-Low flame and progressive)
	* Ignition electrodes discharge to ground because dirty or broken	* Clean or replace electrodes
	* Bad electrodes setting	* Check electrodes position referring to instruction manual
	* Electrical ignition cables damaged	* Replace cables
	* Bad position of cables in the ignition transformer or into the electrodes	* Improve the installation
	* Ignition transformer damaged	* Replace the transformer
BURNER LOCKS OUT WITH FLAME PRESENCE	* Bad flame detector set	
	* Flame detector damaged	* Replace or adjust flame detector
	* Bad cables of flame detector	* Check cables
	* Burner control damaged	* Replace burner control
	* Phase and neutral inverted	* Adjust connections
	* Ground missing or damaged	* Check ground continuity
	* Voltage on neutral	* Take off tension on neutral
	* Too small flame (due to not much gas)	* Adjust gas flow * Check gas filter cleanness
only FOR LME22: BURNER CONTINUES TO PERFORM ALL ITS FEATURES WITHOUT IGNITING THE BURNER	* Too much combustion air	* Adjust air flow rate
	* Air pressure switch damaged or bad links	* Check air pressure switch functions and links
BURNER LOCKS OUT WITHOUT ANY GAS FLOW	* Burner control damaged	* Replace burner control
	* Gas valves don't open	* Check voltage on valves; if necessary replace valve or the burner control * Check if the gas pressure is so high that the valve cannot open
	* Gas valves completely closed	* Open valves
	* Pressure governor too closed	* Adjust the pressure governor
	* Butterfly valve closed	* Open the butterfly valve
	* Maximum pressure switch open.	* Check connection and functionality
THE BURNER IS BLOCKED AND THE EQUIPMENT PROVIDES A LOCK CODE "CAUSE AIR PRESSURE SWITCH FAULT"	* Air pressure switch doesn't close the NO contact	* Check connections * Check pressure switch functionality
	* Air pressure switch damaged (it keeps the stand-by position or badly set)	* Check air pressure switch functionality * Reset air pressure switch
	* Air pressure switch connections wrong	* Check connections
	* Air fan damaged	* Replace motor
	* No power supply	* Reset power supply
BURNER LOCKS OUT DURING NORMAL RUNNING	* Air damper too closed	* Adjust air damper position
	* Flame detector circuit interrupted	* Check wiring * Check photocell
	* Burner control damaged	* Replace burner control
THE BURNER STARTS AND AFTER A WHILE IT REPEATS THE STARTING CYCLE.	* Maximum gas pressure switch damaged or badly set	* Reset pressure switch or replace it
	* Gas pressure switch badly set	* Reset the pressure switch
	* Gas filter dirty	* Clean gas filter
BURNER STANDS WHILE RUNNING WITHOUT ANY SWITCHING OF THERMOSTATS	* Gas governor too low or damaged	* Reset or replace the governor
	* Thermal contacts of fan motor open	* Reset contacts and check values * Check current absorption
FAN MOTOR DOESN'T START	* Internal motor wiring broken	* Replace wiring or complete motor
	* Fan motor starter broken	* Replace starter
	* Fuses broken (three phases only)	* Replace fuses and check current absorption
BURNER DOESN'T SWITCH TO HIGH FLAME	* Hi-low flame thermostat badly set or damaged	* Reset or replace thermostat
	* Servomotor cam badly set	* Reset servomotor cam
mechanical only: SOMETIMES THE SERVOMOTOR RUNS IN THE WRONG WAY	* Servomotor capacitor damaged	* Replace capacitor

TROUBLESHOOTING GUIDE - Light oil operation

BURNER DOESN'T LIGHT	* No electric power supply	* Wait for electric power supply is back
	* Main switch open	* Close the switch
	* Thermostats open	* Check set points and thermostat connections
	* Bad thermostat set point or broken thermostat	* Set or replace the thermostat
	* No gas pressure	* Restore gas pressure
	* Safety devices (manually operated safety thermostat or pressure switch, and so on ...) open	* Restore safety devices; wait that boiler reaches its temperature then check safety device functionality.
	* Broken fuses	* Replace fuses. Check current absorption
	* Fan thermal contacts open (only three phases)	* Reset contacts and check current absorption
	* Burner control locked out	* Reset and check its functionality
	* Burner control damaged	* Replace burner control
BURNER LOCKS OUT WITH FLAME PRESENCE	* Flame detector dirty or damaged	* Clean or replace flame detector
	* Burner control damaged	* Replace burner control
	* Smoking flame	* Reset combustion air flow rate
		* Check the nozzle and, if necessary, replace it
		* Check cleanliness of combustion head
BURNER LOCKS OUT WITHOUT ANY FUEL FLOW RATE	* Check chimney suction	
	* Check boiler cleanliness	
	* Clean combustion head	
	* No fuel	* Fill the tank
	* Pump joint broken	* Check pump pressure
	* Pump damaged	* Check pump suction
		* Replace pump
	* Compressed air (or steam) too high	* Released compressed air (or steam) pressure
	* Oil metering valve not open far enough	* Check air pressure
		* Check servomotor position
	* Oil valve not energized	* Check wiring path or replace valve
	* Fan motor not efficient	* Adjust or replace the motor
	* Fan or pump motor runs in the wrong way	* Change rotation
	* Obstructed nozzle	* Clean or replace the nozzle
	* Check valve in the tank locked or leaking	* Clean or replace the valve
BURNER LOCKS OUT WITH FUEL FLOW RATE (NO FLAME)	* Oil filter dirty	* Clean filter
	* Pump filter dirty	
	* Solenoid valve dirty or broken	* Clean or replace solenoid valve
	* Oil pressure too low	* Reset oil pressure
	* Nozzle dirty or damaged	* Clean or replace nozzle
	* Water in the tank	* Take off all the water from the tank
		* Clean all filters
	* Suction too high	* Check suction before pump. If necessary clean filters.
	* Ignition electrodes grounded because dirty or damaged	* Clean or replace electrodes
	* Ignition electrodes badly set	* Check electrodes position referring to instruction manual
PUMP TOO NOISY	* Cables damaged	* Replace cables
	* Bad position of cables in the ignition transformer or into the electrodes	* Improve the installation
	* Ignition transformer damaged	* Replace the transformer
	* Suction too high (over 0,35 bar) (dirty filters, check valve in the tank locked, and so on ...)	* Clean filters
	* Flexible hoses damaged	* Replace check valve in the tank
BURNER RUMBLES WHEN MODULATING TO HIGH FIRE	* Replace flexible hoses	
	* Air infiltration in the pipes	* Take off all infiltration
	* Pipe too long or too narrow	* Increase line size
	* Burner is too lean	* Adjust air-oil ratio
	* Drawer assembly not set properly	* Check drawer position
CARBON BUILD-UP ON THE FIRESIDES OF THE BOILER	* Oil may be too hot	* Check oil temperature
	* Flame is blowing off head	* Check head position
	* Oil flame not retaining to head	
	* Dirty nozzle	* Clean the nozzle
	* Oil spray impinging on burner head	* Check position of the nozzle respect to the head
FLAME IRREGULAR OR SPARKING	* Spray angle of the nozzle too wide	* Reduce spray angle
	* Oil pressure at nozzle too low	* Reset oil pressure
	* Air flow rate too high	* Adjust air flow rate
	* Oil is too cold	* Adjust oil temperature
	* Dirt in the oil	* Check filters
	* Water in the fuel	* Take off all the water
	* Oil impingement on the combustion head	* Drawer assembly far too rear
		* Nozzle is not protruding through centerhole of air diffuser
		* Oil flame not retaining to the head
	* Nozzle dirty or damaged	* Clean or, if necessary, replace the nozzle
BURNER LIGHTS BUT FLAME DOESN'T RETAIN TO BURNER HEAD	* Drawer assembly not positioned correctly	* Move forward or backward
	* Nozzle too far forward through centerhole of diffuser	* Move nozzle backward respect to diffuser
	* Oil or air pressure at nozzle is too low	* Increase oil or air pressure
	* Air louver too open	* Reduce air louver opening
	* Too much spread between oil and air (or steam) pressure	* Set the spread to a proper value
FLAME IRREGULAR OR SMOKING	* Adjust air flow rate	
	* Not enough combustion air	
	* Nozzle dirty or damaged	* Clean or, if necessary, replace the nozzle
	* Flame is too big for furnace or nozzle spray angle is wrong	* Check burner-furnace coupling
		* Change nozzle with a suitable one
	* Nozzle spray angle wrong (flame too long or too wide)	* Replace nozzle
	* Boiler dirty	* Clean the boiler
	* Not enough suction at chimney	* Check chimney cleanliness or size
	* Pressure at nozzle too low	* Reset oil pressure
	* Oil too cold	* Reset oil temperature
FUEL GAS TEMPERATURE TOO HIGH	* Combustion air inlet dirty	* Clean the air inlet
	* Flame is too small respect to furnace volume	* Replace nozzle or reset pump pressure
	* Boiler dirty	* Clean the boiler
	* Oil flow rate too high	* Adjust oil pressure or replace nozzle

BURNER EXPLODED VIEW



POS.	DESCRIPTION
1.1	BURNER HOUSING
1.1.1	COVER
1.2	INSPECTION GLASS
1.3	INLET
1.4	CERAMIC FIBRE ROPE
1.5	AIR PRESSURE SWITCH
1.5.1	AIR PRESSURE SWITCH
1.6	NET
1.8	ACTUATOR
1.9	FLANGE
1.12	PRESSURE PLUG
1.15	COUPLING
1.21.1	SPACER
1.21.2	NUT
1.21.3	SILENCER
1.21.4	SILENCER
1.23	AIR INTAKE DAMPER
2.1	MOTOR
2.2	FAN WHEEL
3.1	STANDARD COMBUSTION HEAD
3.2	STANDARD COMPLETE OIL GUN
3.2.1.1	SOLENOID VALVE
3.2.1.2	ONE-WAY VALVE
3.2.2	NOZZLE
3.3	IGNITION ELECTRODE
3.4	GAS MANIFOLD

POS.	DESCRIPTION
3.5	O RING
3.7	O RING
4.1	COUPLING
4.1.1	HALF-COUPLING
4.1.2	ELASTIC RING
4.1.3	HALF-COUPLING
4.2	MOTOR
4.3	PUMP
4.10	BRACKET
6.1	ACTUATOR
6.2	PRESSURE GAUGE
6.3	PRESSURE GOVERNOR
7.1.1	GAS VALVE BODY
7.1.2	SKP ACTUATOR
7.1.3	SKP ACTUATOR
7.1.6	GAS PRESSURE
7.2	GAS FILTER
7.3	GASKET
7.4	GASKET
8.1	BOARD
8.2	COVER
9.3	IGNITION TRANSFORMER
9.8	CONTROL BOX
10.1	FRONT CONTROL PANEL
10.2	LIGHT
10.3	LIGHT

[illegible]



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Note: specifications and data subject to change. Errors and omissions excepted.

AZL2x - LMV2x/3x Burner Management System



Service manual

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DANGERS, WARNINGS AND NOTES OF CAUTION

THIS MANUAL IS SUPPLIED AS AN INTEGRAL AND ESSENTIAL PART OF THE PRODUCT AND MUST BE DELIVERED TO THE USER.

INFORMATION INCLUDED IN THIS SECTION ARE DEDICATED BOTH TO THE USER AND TO PERSONNEL FOLLOWING PRODUCT INSTALLATION AND MAINTENANCE.

THE USER WILL FIND FURTHER INFORMATION ABOUT OPERATING AND USE RESTRICTIONS, IN THE SECOND SECTION OF THIS MANUAL. WE HIGHLY RECOMMEND TO READ IT.

CAREFULLY KEEP THIS MANUAL FOR FUTURE REFERENCE.

1) GENERAL INTRODUCTION

- The equipment must be installed in compliance with the regulations in force, following the manufacturer's instructions, by qualified personnel.
- Qualified personnel means those having technical knowledge in the field of components for civil or industrial heating systems, sanitary hot water generation and particularly service centres authorised by the manufacturer.
- Improper installation may cause injury to people and animals, or damage to property, for which the manufacturer cannot be held liable.
- Remove all packaging material and inspect the equipment for integrity.

In case of any doubt, do not use the unit - contact the supplier.

The packaging materials (wooden crate, nails, fastening devices, plastic bags, foamed polystyrene, etc), should not be left within the reach of children, as they may prove harmful.

- Before any cleaning or servicing operation, disconnect the unit from the mains by turning the master switch OFF, and/or through the cut-out devices that are provided.
- Make sure that inlet or exhaust grilles are unobstructed.
- In case of breakdown and/or defective unit operation, disconnect the unit. Make no attempt to repair the unit or take any direct action.

Contact qualified personnel only.

Units shall be repaired exclusively by a servicing centre, duly authorised by the manufacturer, with original spare parts.

Failure to comply with the above instructions is likely to impair the unit's safety.

To ensure equipment efficiency and proper operation, it is essential that maintenance operations are performed by qualified personnel at regular intervals, following the manufacturer's instructions.

- When a decision is made to discontinue the use of the equipment, those parts likely to constitute sources of danger shall be made harmless.
- In case the equipment is to be sold or transferred to another user, or in case the original user should move and leave the unit behind, make sure that these instructions accompany the equipment at all times so that they can be consulted by the new owner and/or the installer.
- For all the units that have been modified or have options fitted then original accessory equipment only shall be used.
- This unit shall be employed exclusively for the use for which it is meant. Any other use shall be considered as improper and, therefore, dangerous.

The manufacturer shall not be held liable, by agreement or otherwise, for damages resulting from improper installation, use and failure to comply with the instructions supplied by the manufacturer. The occurrence of any of the following circumstances may cause explosions, polluting unburnt gases (example: carbon monoxide CO), burns, serious harm to people, animals and things:

- Failure to comply with one of the WARNINGS in this chapter
- Incorrect handling, installation, adjustment or maintenance of the burner
- Incorrect use of the burner or incorrect use of its parts or optional supply

2) SPECIAL INSTRUCTIONS FOR BURNERS

- The burner should be installed in a suitable room, with ventilation openings complying with the requirements of the regulations in force, and sufficient for good combustion.
- Only burners designed according to the regulations in force should be used.
- This burner should be employed exclusively for the use for which it

was designed.

- Before connecting the burner, make sure that the unit rating is the same as delivery mains (electricity, gas oil, or other fuel).
- Observe caution with hot burner components. These are, usually, near to the flame and the fuel pre-heating system, they become hot during the unit operation and will remain hot for some time after the burner has stopped.

When the decision is made to discontinue the use of the burner, the user shall have qualified personnel carry out the following operations:

- a) Remove the power supply by disconnecting the power cord from the mains.
- b) Disconnect the fuel supply by means of the hand-operated shut-off valve and remove the control handwheels from their spindles.

Special warnings

- Make sure that the burner has, on installation, been firmly secured to the appliance, so that the flame is generated inside the appliance firebox.
- Before the burner is started and, thereafter, at least once a year, have qualified personnel perform the following operations:
 - a) set the burner fuel flow rate depending on the heat input of the appliance;
 - b) set the flow rate of the combustion-supporting air to obtain a combustion efficiency level at least equal to the lower level required by the regulations in force;
 - c) check the unit operation for proper combustion, to avoid any harmful or polluting unburnt gases in excess of the limits permitted by the regulations in force;
 - d) make sure that control and safety devices are operating properly;
 - e) make sure that exhaust ducts intended to discharge the products of combustion are operating properly;
 - f) on completion of setting and adjustment operations, make sure that all mechanical locking devices of controls have been duly tightened;
 - g) make sure that a copy of the burner use and maintenance instructions is available in the boiler room.
- In case of a burner shut-down, reset the control box by means of the RESET pushbutton. If a second shut-down takes place, call the Technical Service, **without trying to RESET further**.
- The unit shall be operated and serviced by qualified personnel only, in compliance with the regulations in force.

3) GENERAL INSTRUCTIONS DEPENDING ON FUEL USED

3a) ELECTRICAL CONNECTION

- For safety reasons the unit must be efficiently earthed and installed as required by current safety regulations.
- It is vital that all safety requirements are met. In case of any doubt, ask for an accurate inspection of electrics by qualified personnel, since the manufacturer cannot be held liable for damages that may be caused by failure to correctly earth the equipment.
- Qualified personnel must inspect the system to make sure that it is adequate to take the maximum power used by the equipment shown on the equipment rating plate. In particular, make sure that the system cable cross section is adequate for the power absorbed by the unit.
- No adaptors, multiple outlet sockets and/or extension cables are permitted to connect the unit to the electric mains.
- An omnipolar switch shall be provided for connection to mains, as required by the current safety regulations.
- The use of any power-operated component implies observance of a few basic rules, for example:
 - do not touch the unit with wet or damp parts of the body and/or with bare feet;
 - do not pull electric cables;

- do not leave the equipment exposed to weather (rain, sun, etc.) unless expressly required to do so;
- do not allow children or inexperienced persons to use equipment;
- The unit input cable shall not be replaced by the user.

In case of damage to the cable, switch off the unit and contact qualified personnel to replace.

When the unit is out of use for some time the electric switch supplying all the power-driven components in the system (i.e. pumps, burner, etc.) should be switched off.

3b) FIRING WITH GAS, LIGHT OIL OR OTHER FUELS

GENERAL

- The burner shall be installed by qualified personnel and in compliance with regulations and provisions in force; wrong installation can cause injuries to people and animals, or damage to property, for which the manufacturer cannot be held liable.
- Before installation, it is recommended that all the fuel supply system pipes be carefully cleaned inside, to remove foreign matter that might impair the burner operation.
- Before the burner is commissioned, qualified personnel should inspect the following:
 - a the fuel supply system, for proper sealing;
 - b the fuel flow rate, to make sure that it has been set based on the firing rate required of the burner;
 - c the burner firing system, to make sure that it is supplied for the designed fuel type;
 - d the fuel supply pressure, to make sure that it is included in the range shown on the rating plate;
 - e the fuel supply system, to make sure that the system dimensions are adequate to the burner firing rate, and that the system is equipped with all the safety and control devices required by the regulations in force.
- When the burner is to remain idle for some time, the fuel supply tap or taps should be closed.

SPECIAL INSTRUCTIONS FOR USING GAS

Have qualified personnel inspect the installation to ensure that:

- a the gas delivery line and train are in compliance with the regulations and provisions in force;
 - b all gas connections are tight;
 - c the boiler room ventilation openings are such that they ensure the air supply flow required by the current regulations, and in any case are sufficient for proper combustion.
- Do not use gas pipes to earth electrical equipment.
 - Never leave the burner connected when not in use. Always shut the gas valve off.
 - In case of prolonged absence of the user, the main gas delivery valve to the burner should be shut off.

Precautions if you can smell gas

- a do not operate electric switches, the telephone, or any other item likely to generate sparks;
 - b immediately open doors and windows to create an air flow to purge the room;
 - c close the gas valves;
 - d contact qualified personnel.
- Do not obstruct the ventilation openings of the room where gas appliances are installed, to avoid dangerous conditions such as the development of toxic or explosive mixtures.

DIRECTIVES AND STANDARDS

Gas burners

European directives:

- Directive 2009/142/EC - Gas Appliances;
- Directive 2006/95/EC on low voltage;
- Directive 2004/108/EC on electromagnetic compatibility

Harmonised standards :

- UNI EN 676 (Gas Burners;-EN 55014-1Electromagnetic compatibility - Requirements for household appliances, electric tools and similar apparatus.
- CEI EN 60335-1(Household and similar electrical appliances - Safety. Part 1: General requirements;
- EN 50165 (Electrical equipment of non-electric appliances for household and similar purposes. Safety requirements.
- EN 60335-2-102 (Household and similar electrical appliances. Safety. Particular requirements for gas, oil and solid-fuel burning appliances having electrical connections)

Light oil burners

European directives:

- Directive 2006/95/EC on low voltage;
- Directive 2004/108/EC on electromagnetic compatibility

Harmonised standards :

- CEI EN 60335-1(Household and similar electrical appliances - Safety. Part 1: General requirements;
- UNI 267 Automatic forced draught burners for liquid fuels
- EN 55014-1Electromagnetic compatibility - Requirements for household appliances, electric tools and similar apparatus.
- EN 50165 (Electrical equipment of non-electric appliances for household and similar purposes. Safety requirements.

National standards :

- UNI 7824: Monobloc nebulizer burners for liquid fuels. Characteristics and test methods

Heavy oil burners

European directives:

- Directive 2006/95/EC on low voltage;
- Directive 2004/108/EC on electromagnetic compatibility

Harmonised standards :

- CEI EN 60335-1 Household and similar electrical appliances - SafetyPart 1: General requirements;
- EN 55014-1Electromagnetic compatibility - Requirements for household appliances, electric tools and similar apparatus.
- EN 50165 Electrical equipment of non-electric appliances for household and similar purposes. Safety requirements.

National standards :

- UNI 7824: Monobloc nebulizer burners for liquid fuels. Characteristics and test methods

Gas - Light oil burners

European directives:

- Directive 2009/142/EC - Gas Appliances;
- Directive 2006/95/EC on low voltage;
- Directive 2004/108/EC on electromagnetic compatibility

Harmonised standards :

- UNI EN 676 Gas Burners
- EN 55014-1Electromagnetic compatibility - Requirements for household appliances, electric tools and similar apparatus.
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- CEI EN 60335-1(Household and similar electrical appliances - Safety. Part 1: General requirements;
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National standards :

- UNI 7824: Monobloc nebulizer burners for liquid fuels. Characteristics and test methods

Gas - Heavy oil burners

European directives:

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- Directive 2004/108/EC on electromagnetic compatibility

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-EN 55014-1 Electromagnetic compatibility - Requirements for household appliances, electric tools and similar apparatus.

-UNI EN 676 (Gas Burners;

-CEI EN 60335-1 (Household and similar electrical appliances - Safety. Part 1: General requirements;

- EN 50165 Electrical equipment of non-electric appliances for household and similar purposes. Safety requirements.

National standards :

-UNI 7824: Monobloc nebulizer burners for liquid fuels. Characteristics and test methods

Industrial burners

European directives:

- Directive 2009/142/EC - Gas Appliances;

- Directive 2006/95/EC on low voltage;

- Directive 2004/108/EC on electromagnetic compatibility

Harmonised standards :

-EN 55014-1 Electromagnetic compatibility - Requirements for household appliances, electric tools and similar apparatus.

-EN 50165 Electrical equipment of non-electric appliances for household and similar purposes. Safety requirements.

-UNI EN 746-2: Industrial thermoprocessing equipment

Burner data plate

For the following information, please refer to the data plate:

- burner type and burner model: must be reported in any communication with the supplier
- burner ID (serial number): must be reported in any communication with the supplier
- date of production (year and month)
- information about fuel type and network pressure

Type	--
Model	--
Year	--
S.Number	--
Output	--
Oil Flow	--
Fuel	--
Category	--
Gas Pressure	--
Viscosity	--
El. Supply	--
El. Consump.	--
Fan Motor	--
Protection	--
Drwaing n°	--
P.I.N.	--

SYMBOLS USED

 **WARNING!** Failure to observe the warning may result in irreparable damage to the unit or damage to the environment

 **DANGER!** Failure to observe the warning may result in serious injuries or death.

 **WARNING!** Failure to observe the warning may result in electric shock with lethal consequences

MICROPROCESSOR CONTROLLED SYSTEM

The control system is made of the Siemens LMV central unit that performs all the burner control functions and of the Siemens AZL local programming unit that interfaces the system with the user.



Keys

- 1 Burner
- 2 AZL2..
- 3 Air actuator
- 4 Fuel actuator
- 5 LMV2..

User interface

The AZL2x.. display/programming unit is shown below:



The keys functions are the following:



Key F

Used to adjust the “fuel” actuator position (Fuel):

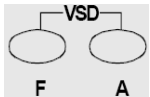
While pressing the **F** key, the “fuel” actuator position can be changed by means of the + and - keys.



Key A

Used to adjust the “air” actuator position (Air):

While pressing the **A** key, the “air” actuator position can be changed by means of the + and - keys.



Key F + A

While pressing the two keys contemporarily, the **code** message will appear: by entering the proper password it is possible to access the **Service** mode.



Info and Enter keys

Used for **Info** and **Service** menues

Used as **Enter** key in the setting modes

Used as **Reset** key in the burner operation mode

Used to enter a lower level menu



-Key -

Used to decrease a a value

Used to enter Info and Service during the curve adjustments



+Key +

Used to increase a a value

Used to enter Info and Service during the curve adjustments



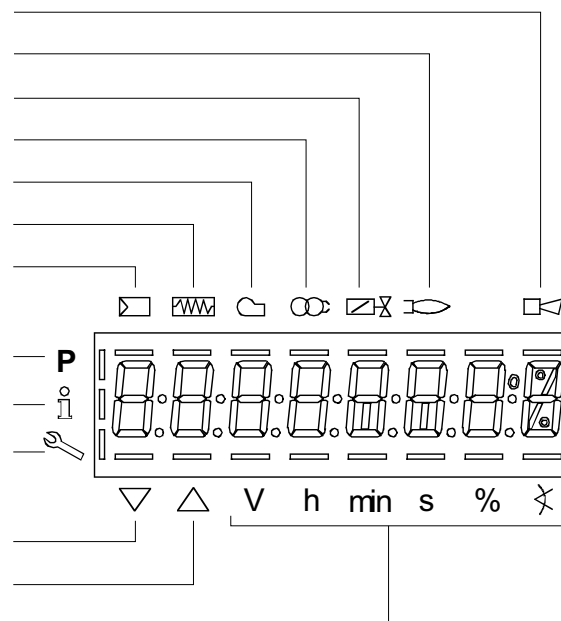
Keys (+ & -) = ESC

By pressing + and - at the same time, the ESCAPE function is performed:

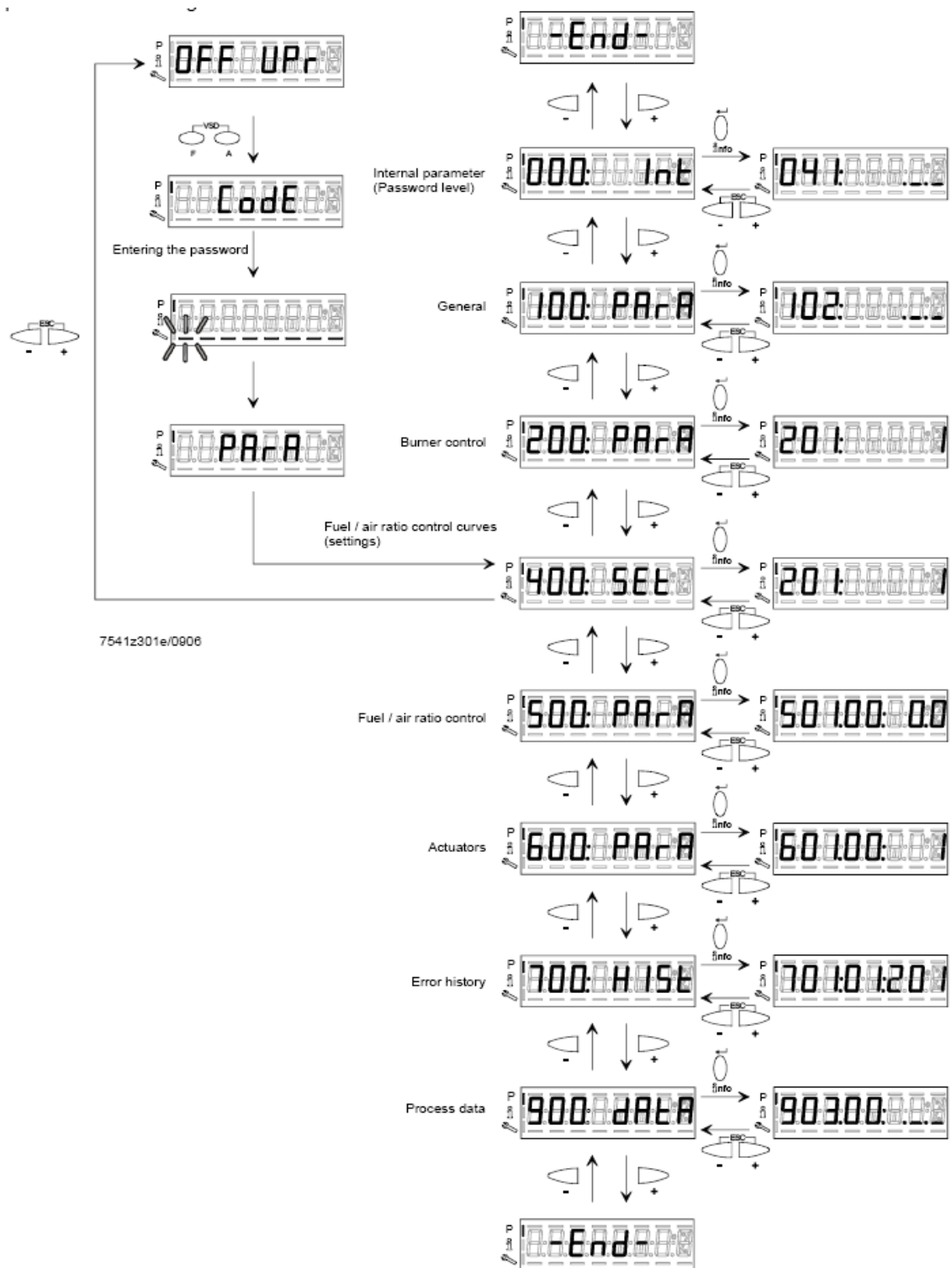
to enter a lower level menu

The display will show these data:

- Lock+unlock codes
- Flame
- Open valves
- Ignition transformers energised
- Fan motor energised
- Oil pre-heater energised
- Plant heat request
- Parametere setting mode
- Info mode
- Service mode
- Closing actuator
- Opening actuator
- IUnit measure



Parameters level (heating engineer)



Setting menu

The setting menu is divided into different blocks:

Bloc.	Descrizione	Description	Password
000		Internal parameters	OEM / Service
100	Informazioni generali	General	OEM / Service / Info
200	Controllo bruciatore	Burner control	OEM / Service
300	Controllo bruciatore (solo LMV26)	Burner control (LMV26 only)	OEM / Service
400	Curve rapporto	Ratio curves	OEM / Service
500	Controllo rapporto	Ratio control	OEM / Service
600	Servocomandi	Actuators	OEM / Service
700	Storico errori	Error history	OEM / Service / Info
900	Dati di processo	Process data	OEM / Service / Info

The access to the various blocks is allowed by passwords. Passwords are divided into three levels:

- User level (info): no password needed
- Service level (Service)
- Manufacturer level (OEM)

Block 000: Internal Parameter

Param.	Descrizione	Description	Password
041	Password livello assistenza (ingegnere del calore)	Password heating engineer (4 characters)	OEM
042	Password livello OEM (costruttore del bruciatore)	Password OEM (5 characters)	OEM
050	Start backup/restore via AZL2x/PC	Start backup / restore via AZL2.../ PC software (set parameter to 1) Index 0: Create backup Index 1: Execute restore Error diagnostics via negative values (see error code 137)	SO
055	Identificazione bruciatore (backup dati)	Burner identification of AZL2... backup data set	SO
056		ASN extraction of AZL2... backup data set	SO
057	Versione software creata dal set dati backup	Software version when creating the AZL2... backup data set	Service / Info

Block 100: General information

Param.	Descrizione	Description	Password	LMV20 LMV27	LMV26	LMV37
102	Data produzione (in gg-mm-aa)	Identification date (yy-mm-dd)	Service / Info	x	x	x
103	Numero identificativ	Identification number	Service / Info	x	x	x
104	Set di parametri preimpostati: codice cliente	Preselected parameter set: customer code	Service / Info	x	x	x
105	Set di parametri preimpostati: versione	Preselected parameter set: version	Service / Info	x	x	x
107	Versione softwar	Software version	Service / Info	x	x	x
108	Variante software	Software variant	Service / Info	x	x	x
113	Identificativo bruciatore	Burner identification	Service / Info SO password for writing	x	x	x
121	Potenza manuale Valore "Undefined = automatico Impostare un valore inferiore a = in modo che il display mostri --- altrimenti, il controllore rimarrà sempre in stand-by e il display mostrerà la scritta OFF lampeggiante.	Manual output Undefined = automatic mode	Service / Info	x	x	x

125	Frequenza di rete 0 = 50 Hz 1 = 60 Hz	Mains frequency 0 = 50 Hz 1 = 60 Hz	Service / Info	x	x	x
126	Luminosità display	Display brightness	Service / Info	x	x	x
127	Tempo dopo il quale, se non viene premuto nessun tast il software esce dalla modalita programmazione (valore fabbrica = 60min - range impostazione: 10 - 120 min)	Timeout for menu operation (default value = 60min - range: 10 - 120 min)	OEM	x	x	x
130	Azzeramento Storico errori Impostare prima il parametro a 1 e poi a 2; se compare "0" = lo Storico è stato azzerato se compare "-1" = scaduto tempo sequ. 1_2	Delete display of error history To delete display : set to 1 then to 2; return value "0" = error history deleted return value "-1" = timeout of 1_2 sequence	OEM / Service	x	x	x
141	Attivazione comunicazione bus 0 = off 1 = Modbus 2 = riserva	Operating mode BACS 0 = off 1 = Modbus 2 = reserved	OEM / Service		x	x
142	Tempo d'arresto in caso di guasto di comunicazione	Setback time in the event of communication breakdown	OEM / Service		x	x
143	Riserva	Reserved	Service / Info		x	x
144	Riserva	Reserved	OEM / Service		x	x
145	Indirizzo dispositivo per Modbus	Device address for Modbus	OEM / Service		x	x
146	Velocità di trasmissione per Modbus	Baud rate for Modbus	OEM / Service		x	x
147	Parità per Modbus	Parity for Modbus	OEM / Service		x	x
148	on una interruzione della comunicazione bus: 0 ... 19.9 = bruciatore spento 20 ... 100 = 20 ... 100% potenza Per il funzionamento multistadio: 0 = bruciatore OFF, P1, P2, P3 non valido = nessun standard di prestazione della LMV.	Performance standard at interruption of communication with building automation For modulation operation the setting range is as follows: 0...19.9 = burner off 20...100 = 20...100% burner rating For multistage operation apply to setting range: 0 = burner OFF, P1, P2, P3 Invalid = no performance standards of the building auto-mation	OEM / Service		x	x
161	Numero di avarie	Number of faults	Service / Info	x	x	x
162	Ore di esercizio (azzerabile da Service)	Operating hours (resettable by Service)	Service / Info	x	x	x
163	Ore di esercizio (con dispositivo sotto tensione)	Operating hours (when unit is live)	Service / Info	x	x	x
164	Numero di partenze (azzerabile da Service)	Number of startups (resettable by Service)	Service / Info	x	x	x
165	Numero di partenze	Number of startups	Service / Info	x	x	x

166	Numero totale di partenze (non azzerabile)	Total number of startups	Service / Info	x	x	x
167	Volume combustibile (azzerabile da OEM)	Fuel volume (resettable by OEM)	Service / Info	x	x	x
172	Fuel 1(secondo combustibile)Ore di esercizio (azzerabile da Service)	Fuel 1: Operation hours resettable	Service / Info		x	
174	Fuel 1 (secondo combustibile) Numero di partenze (azzerabile da Service)	Fuel 1: Number of startups resettable	Service / Info		x	
175	Fuel 1 (secondo combustibile) Numero di partenze	Fuel 1: Number of startups	Service / Info		x	
177	Fuel 1 (secondo combustibile) Volume combustibile (azzerabile da OEM)	Fuel 1: Fuel volume resettable (m³, l, ft³, gal)	Service / Info		x	

Block 200: Burner control

Param.	Descrizione	Description	Password	LMV20 LMV27	LMV26	LMV37
201	Modalità funzionamento bruciatore (rampa combustibile, modulante / multistadio, servo-comandi, ecc.) ___ = non definito (cancellazione curve) 1 = accensione diretta a gas (G mod) 2 = accensione tramite pilota gas con attacco tra le due elettrovalvole EV1/EV2 del gas (Gp1 mod) 3 = accensione tramite pilota gas con attacco a monte dell'elettrovalvola EV1 del gas (Gp2 mod) 4 = accensione a gasolio - modulante (Lo mod) 5 = accensione a gasolio - bistadio (Lo 2 stage) 6 = accensione a gasolio - tristadio (Lo 3 stage) 7 = accensione diretta a gas - regolazione pneumatica (G mod pneu) 8 = accensione tramite pilota gas con attacco tra le due elettrovalvole EV1/EV2 del gas - regolazione pneumatica (Gp1 mod pneu) 9 = accensione tramite pilota gas con attacco a monte dell'elettrovalvola EV1 del gas - regolazione pneumatica (Gp2 mod pneu)	Burner operating mode (fuel train, modulating / multistage, actuators, etc..) ___ = undefined (delete curves) 1 = gas direct ignition (G mod) 2 = ignition by gas pilot connected between the two gas solenoid valves EV1/EV2 (Gp1 mod) 3 = ignition by gas pilot connected upstream the gas EV1 (Gp2 mod) 4 = light oil ignition - modulating (Lo mod) 5 = light oil ignition - double stage (Lo 2 stage) 6 = light oil ignition - three stage (Lo 3 stage) 7 = gas direct ignition - pneumatic regulation (G mod pneu) 8 = ignition by gas pilot connected between the two gas solenoid valves EV1/EV2 - pneumatic regulation (Gp1 mod pneu) 9 = ignition by gas pilot connected upstream the gas EV1 - pneumatic regulation (Gp2 mod pneu)	OEM / Service	x	x	x
	10 = olio modulante con accensione tramite pilota (LOGp mod) 11 = olio 2 stadi con accensione tramite pilota (LOGp 2-stage) 12 = olio modulante con 2 valvole combustibile (LOmod 2 valvole) 13 = olio modulante con 2 valvole combustibile e con accensione tramite pilota (LOGp 2 valvole) 14 = gas modulante pneumatico senza servomotori (Gmod pneu)	10 = LoGp mod 11 = LoGp 2-stage 12 = Lo mod 2 fuel valves 13 = LoGp mod 2 fuel valves 14 = G mod pneu without actuator				

	15 = gas rampa Gp1 modulante pneumatico senza servomotori (Gp1 mod pneu) 16 = gas rampa Gp2 modulante pneumatico senza servomotori (Gp2 mod pneu) 17 = olio LO 2 stadi senza servomotori 18 = olio LO 3 stadi senza servomotori 19 = gas Gmod con solo servomotore gas 20 = gas Gp1 mod con solo servomotore gas 21 = gas Gp2 mod con solo servomotore gas 22 = olio LO mod con solo servomotore olio	15 = Gp1 mod pneu without actuator 16 = Gp2 mod pneu without actuator 17 = Lo 2-stage without actuator 18 = Lo 3-stage without actuator 19 = G mod gas actuator only 20 = Gp1 mod gas actuator only 21 = Gp2 mod gas actuator only 22 = Lo mod oil actuator only				
208	Stop programma 0 = non attivo 1 = posizione preventilazione (Ph24 - fase 24 del programma) 2 = posizione accensione (Ph36 - fase 36 del programma) 3 = intervallo di tempo 1 (Ph44 - fase 44 del programma) 4 = intervallo di tempo 2 (Ph52 - fase 52 del programma)	Program stop 0 = deactivated 1 = pre-purge position (Ph24 - program phase 24) 2 = ignition position (Ph36 - program phase 36) 3 = interval 1 (Ph44 - program phase 44) 4 = interval 2 (Ph52 - program phase 52)	OEM / Service	x	x	x
210	Allarme impedimento avviamento 0 = non attivo 1 = attivo	Alarm in the event of start prevention 0 = deactivated 1 = activated	OEM / Service	x	x	x
211	Tempo aumento giri ventilatore (valore fabbrica = 2s - range impostazione: 2 - 60 s)	Fan ramp up time (default value = 2s - range: 2 - 60 s)	OEM / Service	x	x	x
212	Tempo massimo raggiungimento bassa fiamma (valore fabbrica = 45 s - range impostazione: 0.2 s - 10 min) Stabilisce il massimo intervallo di tempo durante il quale il bruciatore raggiunge la minima potenza e poi si spegne	Maximum time down to low-fire (default value = 45 s - range: 0.2 s - 10 min) It states the maximum time interval during which the burner drives to the low output and then turns off	OEM / Service		x	
213	Tempo minimo raggiungimento posizione di stand by (valore fabbrica = 2 s - range impostazione: 2 - 60 s)	Min. time home run (default value = 2 s - range: 2 - 60 s)	OEM	x	x	x
214	Tempo massimo inizio partenza	Max. time start release	OEM	x	x	x
215	Limite ripetizioni catena di sicurezza (valore fabbrica = 16 - range impostazione: 1 - 16)	Repetition limit safety loop (default value = 16 - range: 1 - 16)	OEM / Service	x	x	x
217	Tempo massimo per rilevazione segnale (valore fabbrica = 30s - range impostazione: 5s - 10 min)	Max. time to detector signal (default value = 30s - range: 5s - 10 min)	OEM	x	x	x

221	Gas: sonda rilevazione fiamma attivo (valore fabbrica = 1)	Gas: active detector flame evaluation (default value = 1) 0 = QRB../QRC.. 1 = ION / QRA..	OEM / Service	x	x	x
222	Gas: Preventilazione (valore fabbrica = 1) 1 = attivo 0 = non attivo ATTENZIONE : In ambito civile la norma EN676 rende obbligatoria la preventilazione. In ambito industriale, vedere i casi in cui la norma EN746-2 prevede la possibilità di non fare la preventilazione. In questi ultimi casi il bruciatore deve essere costruito obbligatoriamente con controllo di tenuta e valvole gas in classe A	Gas: Pre-purging (default value = 1) 1 = active 0 = deactivated WARNING: in the civil field, the prepurge is mandatory according to the standard EN676. In the industrial fields, check if the pre purge can be avoided according to the standards EN746-2 If the prepurge is not performed, the burner must be equipped with two valves and the proving system.	OEM / Service	x	x	x
223	Limite ripetizioni pressostato gas di minima pressione (valore fabbrica = 16 - range impostazione:1 - 16)	Repetition limit pressure switch-min-gas (default value = 16 - range:1 - 16)	OEM / Service	x	x	x
225	Gas: tempo di preventilazione (valore fabbrica = 20s - range impostazione:20s - 60min)	Gas: Prepurge time (default value = 20s - range:20s - 60min)	OEM / Service	x	x	x
226	Gas: tempo di preaccensione (valore fabbrica = 2s - range impostazione:0.2s - 60min)	Gas: Preignition time (default value = 2s - range: 0.2s - 60min)	OEM / Service	x	x	x
227	Gas: tempo di sicurezza 1 (TSA1) (valore fabbrica = 3s - range impostazione:0.2 - 10s)	Gas: Safety time 1 (TSA1) (default value = 3s - range: 0.2 - 10s)	OEM	x	x	x
229	Gas: tempo di risposta a cadute di pressione entro TSA1 e TSA2 (valore fabbrica = 1.8s - range impostazione:0.2s - 9.8s)	Gas: time to respond to pressure faults in TSA1 e TSA2 (default value = 1.8s - range: 0.2s - 9.8s)	OEM	x	x	x
230	Gas: Intervallo 1 (valore fabbrica = 2s - range impostazione:0.2s - 60min)	Gas: Interval 1 (default value = 2s - range: 0.2s - 60min)	OEM / Service	x	x	x
231	Gas: tempo di sicurezza 2 (TSA2) (valore fabbrica = 3s - range impostazione:0.2 - 10s)	Gas: Safety time 2 (TSA2) (default value = 3s - range:0.2 - 10s)	OEM	x	x	x
232	Gas: Intervallo 2 (valore fabbrica = 2s - range impostazione:0.2s - 60min)	Gas: Interval 2 (default value = 2s - range:0.2s - 60min)	OEM / Service	x	x	
233	Gas: Tempo postcombustione (valore fabbrica = 8s - range impostazione:0.2s - 60s)	Gas: postcombustion time (default value = 8s - range:0.2s - 60s)	OEM / Service	x	x	x
234	Gas: Tempo postventilazione (valore fabbrica = 0.2s - range impostazione:0.2s - 180min)	Gas: Postpurge time (default value = 0.2s - range:0.2s - 180min)	OEM / Service	x	x	x

236	Gas: Pressostato gas di minima (default = 1) 0 = inattivo 1 = pressostato gas di minima (a monte valvola V1) 2 = controllo perditalvalvole via pressostato (montato tra le valvole V1 e V2)	Gas: Pressure switch-min input 0 = inactive 1 = pressure switch-min (upstream of fuel valve 1 (V1)) 2 = valve proving via pressure switch-min (between fuel valves 1 (V1) and 2 (V2))	OEM / Service	x	x	
237	Gas: Pressostato gas di massima / ingresso-POC 0 = inattivo 1= pressostato gas di massima 2= POC 3 = pressostato controllo perdite	Gas: Pressure switch-max / POC input 0 = inactive 1 = pressure switch-max 2 = POC 3 = pressure switch valve proving			x	x
239	Gas: Forzatura al funzionamento intermittente 0 = disattivato 1 = attivato Attenzione : di default questo parametro è attivo = (1); esso è modificabile solo su LMV37. Dal punto di vista della sicurezza, il funzionamento continuo è valido esclusivamente per bruciatori di gas con elettrodo di rilevazione.	Gas: Forced intermittent operation 0 = deactivated 1 = activated	OEM			x
240	Limite ripetizioni perdita di fiamma (valore fabbrica = 2 - range impostazione:1 - 2)	Repetition limit loss of flame (default value= 2 - range:1 - 2)	OEM	x	x	x
241	Gas: esecuzione controllo tenuta (valore fabbrica = 2) 0 = no controllo tenuta 1 = controllo tenuta in avviamento 2 = controllo tenuta in arresto 3 = controllo tenuta in arresto e in avviamento	Gas: execution proving test (default value= 2) 0 = no proving test 1 = proving test on startup 2 = proving test on shutdown 3 = proving test on shutdown and on startup	OEM / Service	x	x	x
242	Gas: tempo evacuazione controllo tenuta (valore fabbrica = 3s - range impostazione:0.2s - 10s)	Gas: proving test evacuation time (default value = 3s - range:0.2s - 10s)	OEM	x	x	x

243	Gas: tempo pressione atmosferica controllo tenuta (valore fabbrica = 10s - range impostazione:0.2s - 60s)	Gas: proving test time atmospheric pressure (default value = 10s - range:0.2s - 60s)	OEM	x	x	x
244	Gas: tempo riempimento controllo tenuta (valore fabbrica = 3s - range impostazione:0.2s - 10s)	Gas: proving test filling time (default value = 3s - range:0.2s - 10s)	OEM	x	x	x
245	Gas: tempo test pressione gas (valore fabbrica = 10s - range impostazione:0.2s - 60s)	Gas: proving test time gas pressure (default value = 10s - range:0.2s - 60s)	OEM	x	x	x
246	Gas: tempo attesa consenso pressostato di minima (valore fabbrica = 10s - range impostazione:0.2s - 60s) Se la pressione del gas è troppo bassa, in fase 22 non verrà eseguito l'avviamento: il sistema compie un numero impostabile di tentativi finché non si arriva al blocco. Il tempo di attesa tra un tentativo e il successivo viene raddoppiato ad ogni tentativo.	Gas: waiting time gas shortage (default value = 10s - range:0.2s - 60s) If the gas pressure is too low, in phase 22 the startup will not be performed: the system tries for a certain number of times the it locks out. The time interval between two attempts is doubled at each attempt.	OEM	x	x	x
248	Gas: Tempo di post-ventilazione 3 (abortito con regolatore di potenza (LR)-ON	Gas: Postpurge time 3 (abortion with load controller (LR)-ON	OEM / Service	x	x	x
261	Olio: sonda rilevazione fiamma attivo (valore fabbrica = 0) 0 = QRB../QRC.. 1 = ION / QRA..	Oil: active detector flame evaluation (default value = 0) 0 = QRB../QRC.. 1 = ION / QRA..	OEM / Service	x	x	x
262	Olio: preventilazione (valore fabbrica = 1) 1 = attivo 0 = non attivo In ambito civile la norma EN267 rende obbligatoria la preventilazione. In ambito industriale, vedere i casi in cui la norma EN746-2 prevede la possibilità di non fare la preventilazione.	Oil: prepurging (default value = 1) 0 = deactivated 1 = activated 0 = deactivated WARNING: in the civil field, the prepurge is mandatory according to the standard EN267. In the industrial fields, check if the pre purge can be avoided according to the standard EN746-2	OEM / Service	x	x	x
265	Olio: tempo preventilazione (valore fabbrica = 15s - range impostazione:15s - 60min)	Oil: prepurging time (default value = 15s - range:15s - 60min)	OEM / Service	x	x	x
266	Olio: tempo preaccensione (valore fabbrica = 2s - range impostazione:0.2s - 60min)	Oil: preignition time (default value = 2s - range:0.2s - 60min)	OEM / Service	x	x	x
267	Olio: tempo di sicurezza 1 (TSA1) (valore fabbrica = 5s - range impostazione:0.2 - 15s)	Oil: safety time 1 (TSA1) (default value = 5s - range:0.2 - 15s)	OEM	x	x	x
269	Olio: tempo di risposta a cadute di pressione entro TSA1 e TSA2 (valore fabbrica = 1.8s - range impostazione:0.2s - 14.8s)	Oil: time to respond to pressure faults in TSA1 and TSA2 (default value = 1.8s - range:0.2s - 14.8s)	OEM	x	x	x

270	Olio: Intervallo 1 (valore fabbrica = 2s - range impostazione:0.2s - 60min)	Oil: Interval 1 (default value = 2s - range:0.2s - 60min)	OEM / Service	x	x	x
271	Olio: tempo di sicurezza 2 (TSA2) (valore fabbrica = 3s - range impostazione:0.2 - 10s)	Oil: safety time 2 (TSA2) (default value = 3s - range:0.2 - 10s)	OEM	x	x	x
272	Olio: Intervallo 2 (valore fabbrica = 2s - range impostazione:0.2s - 60min)	Oil: Interval 2 (default value = 2s - range:0.2s - 60min)	OEM / Service	x	x	x
273	Olio: Tempo postcombustione (valore fabbrica = 8s - range impostazione:0.2s - 60s)	Oil: Postcombustion time (default value = 8s - range:0.2s - 60s)	OEM / Service	x	x	x
274	Olio: Tempo postventilazione (valore fabbrica = 0.2s - range impostazione:0.2s - 180min)	Oil: Postpurging time (default value = 0.2s - range:0.2s - 180min)	OEM / Service	x	x	x
276	Olio : Pressostato olio di minima (default = 1) 0 = inattivo 1 = attivo dalla fase 38 2 = attivo dal tempo di sicurezza (TSA)	Oil. Pressure switch-min input 0 = inactive 1 = active from phase 38 2 = active from safety time (TSA)	OEM / Service	x	x	
277	Olio: Pressostato olio di massima / ingresso-POC 0 = inattivo 1= pressostato olio di massima 2= POC	Oil: Pressure switch-max/POC input 0 = inactive 1 = pressure switch-max 2 = POC			x	
279	Olio: Forzatura al funzionamento intermittente 0 = disattivato 1 = attivato Attenzione : di default questo parametro è attivo = (1); esso è modificabile solo su LMV37..	Oil: Forced intermittent operation 0 = deactivated 1 = activated	OEM		x	x
280	Limite ripetizioni perdita di fiamma (valore fabbrica = 2 - range impostazione:1 - 2)	Repetition limit value loss of flame (default value = 2 - range:1 - 2)	OEM	x	x	x
281	Olio: tempo iniezione olio (valore fabbr. = 1) 0 = preaccensione corta (Ph38 - fase programma 38) 1 = preaccensione lunga (con ventilatore) (Ph22 - fase programma 22)	Oil: time oil ignition (default value = 1) 0 = short preignition (Ph38-progr. phase 38) 1 = long preignition (with fan) (Ph22 - program phase 22)	OEM / Service	x	x	x
284	Olio: Tempo di post-ventilazione 3 (abortito con regolatore di potenza (LR)-ON	Oil: Postpurge time 3 (abortion with load controller (LR)-ON	OEM / Service	x	x	x

Block 300: Burner control (only with LMV26)

Param.	Descrizione	Description	Password	LMV20 LMV27	LMV26	LMV37
301	Combustibile 1 : Modalità funzionamento bruciatore (rampa combustibile, modulante / multistadio, servocomandi, ecc.) __ = non definito (cancellazione curve) 1 = accensione diretta a gas (G mod) 2 = accensione tramite pilota gas con attacco tra le due elettrovalvole EV1/EV2 del gas (Gp1 mod) 3 = accensione tramite pilota gas con attacco a monte dell'elettrovalvola EV1 del gas (Gp2 mod) 4 = accensione a gasolio - modulante (Lo mod) 5 = accensione a gasolio - bistadio (Lo 2 stage) 6 = accensione a gasolio - tristadio (Lo 3 stage) 7 = accensione diretta a gas - regolazione pneumatica (G mod pneu) 8 = accensione tramite pilota gas con attacco tra le due elettrovalvole EV1/EV2 del gas - regolazione pneumatica (Gp1 mod pneu) 9 = accensione tramite pilota gas con attacco a monte dell'elettrovalvola EV1 del gas - regolazione pneumatica (Gp2 mod pneu) 10 = olio modulante con accensione tramite pilota (LOGp mod)	Fuel 1 : Burner operating mode (fuel train, modulating / multistage, actuators, etc..) __ = undefined (delete curves) 1 = gas direct ignition (G mod) 2 = ignition by gas pilot connected between the two gas solenoid valves EV1/EV2 (Gp1 mod) 3 = ignition by gas pilot connected upstream the gas EV1 (Gp2 mod) 4 = light oil ignition - modulating (Lo mod) 5 = light oil ignition - double stage (Lo 2 stage) 6 = light oil ignition - three stage (Lo 3 stage) 7 = gas direct ignition - pneumatic regulation (G mod pneu) 8 = ignition by gas pilot connected between the two gas solenoid valves EV1/EV2 - pneumatic regulation (Gp1 mod pneu) 9 = ignition by gas pilot connected upstream the gas EV1 - pneumatic regulation (Gp2 mod pneu) 10 = LoGp mod	OEM / Service		x	

	11 = olio 2 stadi con accensione tramite pilota (LOGp 2-stage) 12 = olio modulante con 2 valvole combustibile (LOmod 2 valvole) 13 = olio modulante con 2 valvole combustibile e con accensione tramite pilota (LOGp 2 valvole) 14 = gas modulante pneumatico senza servomotori (Gmod pneu) 15 = gas rampa Gp1 modulante pneumatico senza servomotori (Gp1 mod pneu) 16 = gas rampa Gp2 modulante pneumatico senza servomotori (Gp2 mod pneu)	11 = LoGp 2-stage 12 = Lo mod 2 fuel valves 13 = LoGp mod 2 fuel valves 14 = G mod pneu without actuator 15 = Gp1 mod pneu without actuator 16 = Gp2 mod pneu without actuator				
	17 = olio LO 2 stadi senza servomotori 18 = olio LO 3 stadi senza servomotori 19 = gas Gmod con solo servomotore gas 20 = gas Gp1 mod con solo servomotore gas 21 = gas Gp2 mod con solo servomotore gas 22 = olio LO mod con solo servomotore olio	17 = Lo 2-stage without actuator 18 = Lo 3-stage without actuator 19 = G mod gas actuator only 20 = Gp1 mod gas actuator only 21 = Gp2 mod gas actuator only 22 = Lo mod oil actuator only			x	
321	Combustibile 1 - Gas: sonda rilevazione fiamma attivo (valore fabbrica = 1) - 0 = QRB../QRC.. 1 = ION / QRA..	Fuel 1 - Gas: active detector flame evaluation (default value = 1) 0 = QRB../QRC.. 1 = ION / QRA..	OEM / Service		x	
322	Combustibile 1 - Gas: Preventilazione (valore fabbrica = 1) 1 = attivo 0 = non attivo ATTENZIONE : In ambito civile la norma EN676 rende obbligatoria la preventilazione. In ambito industriale, vedere i casi in cui la norma EN746-2 prevede la possibilità di non fare la preventilazione. In questi ultimi casi il bruciatore deve essere costruito obbligatoriamente con controllo di tenuta e valvole gas in classe A.	Fuel 1 - Gas: Pre-purging (default value = 1) 1 = active 0 = deactivated WARNING: in the civil field, the prepurge is mandatory according to the standard EN676. In the industrial fiels, check if the pre purge can be avoided according to the stanrds EN746-2 If the prepurge is not performed, the burner must be equipped with two valves and the proving system.	OEM / Service		x	
323	Limite ripetizioni pressostato gas di minima pressione (valore fabbrica = 16 - range impostazione:1 - 16)	Repetition limit pressure switch-min-gas (default value = 16 - range:1 - 16)	OEM / Service		x	
325	Combustibile 1 - Gas: tempo di preventilazione (valore fabbrica = 20s - range impostazione:20s - 60min)	Fuel 1 - Gas: Prepurge time (default value = 20s - range:20s - 60min)	OEM / Service		x	

326	Combustibile 1 - Gas: tempo di preaccensione (valore fabbrica = 2s - range impostazione:0.2s - 60min)	Fuel 1 - Gas: Preignition time (default value = 2s - range: 0.2s - 60min)	OEM / Service		x	
327	Combustibile 1 - Gas: tempo di sicurezza 1 (TSA1) (valore fabbrica = 3s - range impostazione:0.2 - 10s)	Fuel 1 - Gas: Safety time 1 (TSA1) (default value = 3s - range: 0.2 - 10s)	OEM		x	
329	Combustibile 1 - Gas: tempo di risposta a cadute di pressione entro TSA1 e TSA2 (valore fabbrica = 1.8s - range impostazione:0.2s - 9.8s)	Fuel 1 - Gas: time to respond to pressure faults in TSA1 e TSA2 (default value = 1.8s - range: 0.2s - 9.8s)	OEM		x	
330	Combustibile 1 - Gas: Intervallo 1 (valore fabbrica = 2s - range impostazione:0.2s - 60min)	Fuel 1 - Gas: Interval 1 (default value = 2s - range: 0.2s - 60min)	OEM / Service		x	
331	Combustibile 1 - Gas: tempo di sicurezza 2 (TSA2) (valore fabbrica = 3s - range impostazione:0.2 - 10s)	Fuel 1 - Gas: Safety time 2 (TSA2) (default value = 3s - range:0.2 - 10s)	OEM		x	
332	Combustibile 1 - Gas: Intervallo 2 (valore fabbrica = 2s - range impostazione:0.2s - 60min)	Fuel 1 - Gas: Interval 2 (default value = 2s - range:0.2s - 60min)	OEM / Service		x	
333	Combustibile 1 - Gas: Tempo postcombustione (valore fabbrica = 8s - range impostazione:0.2s - 60s)	Fuel 1 - Gas: postcombustion time (default value = 8s - range:0.2s - 60s)	OEM / Service		x	
334	Combustibile 1 - Gas: Tempo postventilazione (valore fabbrica = 0.2s - range impostazione:0.2s - 180min)	Fuel 1 - Gas: Postpurge time (default value = 0.2s - range:0.2s - 180min)	OEM / Service		x	
336	Combustibile 1 - Gas: Pressostato gas di minima (default = 1) 0 = inattivo 1 = pressostato gas di minima (a monte valvola V1) 2 = controllo perditavalvole via pressostato (montato tra le valvole V1 e V2)	Fuel 1 - Gas: Pressure switch-min input 0 = inactive 1 = pressure switch-min (upstream of fuel valve 1 (V1)) 2 = valve proving via pressure switch-min (between fuel valves 1 (V1) and 2 (V2))	OEM / Service		x	
337	Combustibile 1 - Gas: Pressostato gas di massima / ingressoPOC 0 = inattivo 1= pressostato gas di massima 2= POC 3 = pressostato controllo perdite	Fuel 1 - Gas: Pressure switch-max / POC input 0 = inactive 1 = pressure switch-max 2 = POC 3 = pressure switch valve proving			x	

340	Limite ripetizioni perdita di fiamma (valore fabbrica = 2 - range impostazione:1 - 2)	Repetition limit loss of flame (default value= 2 - range:1 - 2)	OEM		x	
341	Combustibile 1 - Gas: esecuzione controllo tenuta (valore fabbrica = 2) 0 = no controllo tenuta 1 = controllo tenuta in avviamento 2 = controllo tenuta in arresto 3 = controllo tenuta in arresto e in avviamento	Fuel 1 - Gas: execution proving test (default value= 2) 0 = no proving test 1 = proving test on startup 2 = proving test on shutdown 3 = proving test on shutdown and on startup	OEM / Service		x	
342	Combustibile 1 - Gas: tempo evacuazione controllo tenuta (valore fabbrica = 3s - range impostazione:0.2s - 10s)	Fuel 1 - Gas: proving test evacuation time (default value = 3s - range:0.2s - 10s)	OEM		x	
343	Combustibile 1 - Gas: tempo pressione atmosferica controllo tenuta (valore fabbrica = 10s - range impostazione:0.2s - 60s)	Fuel 1 - Gas: proving test time atmospheric pressure (default value = 10s - range:0.2s - 60s)	OEM		x	
344	Combustibile 1 - Gas: tempo riempimento controllo tenuta (valore fabbrica = 3s - range impostazione:0.2s - 10s)	Fuel 1 - Gas: proving test filling time (default value = 3s - range:0.2s - 10s)	OEM		x	
345	Combustibile 1 - Gas: tempo test pressione gas (valore fabbrica = 10s - range impostazione:0.2s - 60s)	Fuel 1 - Gas: proving test time gas pressure (default value = 10s - range:0.2s - 60s)	OEM		x	
346	Combustibile 1 - Gas: tempo attesa consenso pressostato di minima (valore fabbrica = 10s - range impostazione:0.2s - 60s) Se la pressione del gas è troppo bassa, in fase 22 non verrà eseguito l'avviamento: il sistema compie un numero impostabile di tentativi finché non si arriva al blocco. Il tempo di attesa tra un tentativo e il successivo viene raddoppiato ad ogni tentativo.	Fuel 1 - Gas: waiting time gas shortage (default value = 10s - range:0.2s - 60s) If the gas pressure is too low, in phase 22 the startup will not be performed: the system tries for a certain number of times the it locks out. The time interval between two attempts is doubled at each attempt.	OEM		x	
348	Combustibile 1 - Gas: Tempo di post-ventilazione 3 (abortito con regolatore di potenza (LR)-ON	Fuel 1 - Gas: Postpurge time 3 (abortion with load controller (LR)-ON	OEM / Service		x	
361	Combustibile 1 - Olio: sonda rilevazione fiamma attivo (valore fabbrica = 0) 0 = QRB../QRC.. 1 = ION / QRA..	Fuel 1 - Oil: active detector flame evaluation (default value = 0) 0 = QRB../QRC.. 1 = ION / QRA..	OEM / Service		x	

362	Combustibile 1 - Olio: preventilazione (valore fabbrica = 1) 1 = attivo 0 = non attivo In ambito civile la norma EN267 rende obbligatoria la preventilazione. In ambito industriale, vedere i casi in cui la norma EN746-2 prevede la possibilità di non fare la preventilazione.	Fuel 1 - Oil: prepurging (default value = 1) 0 = deactivated 1 = activated 0 = deactivated WARNING: in the civil field, the prepurge is mandatory according to the standard EN267. In the industrial fields, check if the pre purge can be avoided according to the standard EN746-2	OEM / Service		x	
365	Combustibile 1 - Olio: tempo preventilazione (valore fabbrica = 15s - range impostazione:15s - 60min)	Fuel 1 - Oil: prepurging time (default value = 15s - range:15s - 60min)	OEM / Service		x	
366	Combustibile 1 - Olio: tempo preaccensione (valore fabbrica = 2s - range impostazione:0.2s - 60min)	Fuel 1 - Oil: preignition time (default value = 2s - range:0.2s - 60min)	OEM / Service		x	
367	Combustibile 1 - Olio: tempo di sicurezza 1 (TSA1) (valore fabbrica = 5s - range impostazione:0.2 - 15s)	Fuel 1 - Oil: safety time 1 (TSA1) (default value = 5s - range:0.2 - 15s)	OEM		x	
369	Combustibile 1 - Olio: tempo di risposta a cadute di pressione entro TSA1 e TSA2 (valore fabbrica = 1.8s - range impostazione:0.2s - 14.8s)	Fuel 1 - Oil: time to respond to pressure faults in TSA1 and TSA2 (default value = 1.8s - range:0.2s - 14.8s)	OEM		x	
370	Combustibile 1 - Olio: Intervallo 1 (valore fabbrica = 2s - range impostazione:0.2s - 60min)	Fuel 1 - Oil: Interval 1 (default value = 2s - range:0.2s - 60min)	OEM / Service		x	
371	Combustibile 1 - Olio: tempo di sicurezza 2 (TSA2) (valore fabbrica = 3s - range impostazione:0.2 - 10s)	Fuel 1 - Oil: safety time 2 (TSA2) (default value = 3s - range:0.2 - 10s)	OEM		x	
372	Combustibile 1 - Olio: Intervallo 2 (valore fabbrica = 2s - range impostazione:0.2s - 60min)	Fuel 1 - Oil: Interval 2 (default value = 2s - range:0.2s - 60min)	OEM / Service		x	
373	Combustibile 1 - Olio: Tempo postcombustione (valore fabbrica = 8s - range impostazione:0.2s - 60s)	Fuel 1 - Oil: Postcombustion time (default value = 8s - range:0.2s - 60s)	OEM / Service		x	
374	Combustibile 1 - Olio: Tempo postventilazione (valore fabbrica = 0.2s - range impostazione:0.2s - 180min)	Fuel 1 - Oil: Postpurging time (default value = 0.2s - range:0.2s - 180min)	OEM / Service		x	
377	Combustibile 1 - Olio: Pressostato olio di massima / ingresso POC 0 = inattivo 1 = pressostato olio di massima 2 = POC	Fuel 1 - Oil: Pressure switch-max/POC input 0 = inactive 1 = pressure switch-max 2 = POC			x	

380	Limite ripetizioni perdita di fiamma (valore fabbrica = 2 - range impostazione:1 - 2)	Repetition limit value loss of flame (default value = 2 - range:1 - 2)	OEM		x	
381	Combustibile 1 - Olio: tempo iniezione olio (valore fabbr. = 1) 0 = preaccensione corta (Ph38 - fase programma 38) 1 = preaccensione lunga (con ventilatore) (Ph22 - fase programma 22)	Fuel 1 - Oil: time oil ignition (default value = 1) 0 = short preignition (Ph38-progr. phase 38) 1 = long preignition (with fan) (Ph22 - program phase 22)	OEM / Service		x	
384	Combustibile 1 - Olio: Tempo di post-ventilazione 3 (abortito con regolatore di potenza (LR)-ON	Fuel 1 - Oil: Postpurge time 3 (abortion with load controller (LR)-ON	OEM / Service		x	

Block 400: Setting air/fuel ratio curves

Param.	Descrizione	Description	Password	LMV20 LMV27	LMV26	LMV37
401	Curve controllo servocomando combustibile (F): si accede alla lista dei punti da impostare (da P0 a P9) - consultare paragrafo "Impostazione curve"	Ratio control curve fuel actuator (F): it accesses to the parameter list of the points to be set (P0 to P9) - see paragraph "Setting the curves"	OEM / Service	x	x	x
402	Curve controllo servocomando aria (A): si accede alla lista dei punti da impostare (da P0 a P9) - consultare paragrafo "Impostazione curve"	Ratio control curve air actuator (A): it accesses to the parameter list of the points to be set (P0 to P9) - see paragraph "Setting the curves"	OEM / Service	x	x	x
403	Curve controllo inverter (F + A): si accede alla lista dei punti da impostare (da P0 a P9) - consultare paragrafo "Impostazione curve"	Ratio control curves VSD (curve setting only)	SO		x	x
404	Combustibile 1 - Curve controllo servocomando combustibile 1 (F): si accede alla lista dei punti da impostare (da P0 a P9) - consultare paragrafo "Impostazione curve"	Fuel 1: Ratio control curves fuel actuator (curve setting only)	SO		x	
405	Combustibile 1 - Curve controllo servocomando aria (A): si accede alla lista dei punti da impostare (da P0 a P9) - consultare paragrafo "Impostazione curve"	Fuel 1: Ratio control curves air actuator (curve setting only)	SO		x	
406	Combustibile 1 - Curve controllo inverter (F + A): si accede alla lista dei punti da impostare (da P0 a P9) - consultare paragrafo "Impostazione curve"	Fuel 1: Ratio control curves VSD (curve setting only)	SO		x	

Block 500: Air/fuel ratio control

Param.	Descrizione	Description	Password	LMV20 LMV27	LMV26	LMV37
501	Posizione servocomando combustibile in assenza di fiamma (no-flame) Indice 0 = posizione di sosta = 0° Indice 1 = posizione preventilazione = 0° Indice 2 = posizione postventilazione = 15°	No-flame position fuel actuator Index 0 = no-load position = 0° Index 1 = prepurge position = 0° Index 2 = postpurge position = 15°	OEM / Service	x	x	x
502	Posizione servocomando aria in assenza di fiamma (no-flame) Indice 0 = posizione di sosta = 0° Indice 1 = posizione preventilazione = 90° Indice 2 = posizione postventilazione = 45°	No-flame position air actuator Index 0 = no-load position = 0° Index 1 = prepurge position = 90° Index 2 = postpurge position = 45°	OEM / Service	x	x	x
503	% giri motore con inverter 0% = ventilatore fermo, 100% = ventilatore al massimo della velocità Indice 0 = posizione di sosta = 0% Indice 1 = posizione preventilazione = 100% Indice 2 = posizione postventilazione = 50%	No-flame speeds VSD Index 0 = no-load speed = 0% Index 1 = prepurge speed = 100% Index 2 = postpurge speed = 50%	OEM / Service		x	x
504	Combustibile 1 - Posizione servocomando combustibile in assenza di fiamma (no-flame) Indice 0 = posizione di sosta = 0° Indice 1 = posizione preventilazione = 0° Indice 2 = posizione postventilazione = 15°	Fuel 1 No-flame position fuel actuator Index 0 = no-load position = 0° Index 1 = prepurge position = 0° Index 2 = postpurge position = 15°	OEM / Service		x	
505	Combustibile 1 - Posizione servocomando aria in assenza di fiamma (no-flame) Indice 0 = posizione di sosta = 0° Indice 1 = posizione preventilazione = 90° Indice 2 = posizione postventilazione = 45°	Fuel 1 No-flame position air actuator Index 0 = no-load position = 0° Index 1 = prepurge position = 90° Index 2 = postpurge position = 45°	OEM / Service		x	
506	Combustibile 1 - % giri motore con inverter 0% = ventilatore fermo, 100% = ventilatore al massimo della velocità Indice 0 = posizione di sosta = 0% Indice 1 = posizione preventilazione = 100% Indice 2 = posizione postventilazione = 50%	Fuel 1 No-flame speeds VSD Index 0 = no-load speed = 0% Index 1 = prepurge speed = 100% Index 2 = postpurge speed = 50%	OEM / Service		x	
522	Tempo rampa di salita inverter	Ramp up	OEM / Service		x	x
523	Tempo rampa di discesa inverter	Ramp down	OEM / Service		x	x

542	Activation of VSD / PWM fan (PWM = Pulse-Width Modulation) 0=deactivated 1=activated	Activation of VSD / PWM fan (PWM = Pulse-Width Modulation)	OEM / Service		x	x
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544			Parameter 544				OEM / Service	x	x	x
			Modulation 32s	Modulation 48s	Modulation 64s	Modulation 80s				
	Actuator	Actuating speed parameter 613	Max. delta between the curve points							
	Actuator (≤ 5Nm)	5s / 90°	31°	46°	62°	77°				
	Actuator SQM33.7	17s / 90°	9° (1)	13°	18°	22°				

(1) in this case the max. position of 90° can't be reached

545	Percentuale minima di carico per modulazione (valore fabbrica = n.d. - range impostazione:20%-100%)	Lower load limit (default value = n.d. - range:20%-100%)	OEM / Service	x	x	x
546	Percentuale massima di carico per modulazione (valore fabbrica = n.d. - range impostazione:20%-100%)	Higher load limite (default value = n.d. - range:20%-100%)	OEM / Service	x	x	x
565	Combustibile 1 - Percentuale minima di carico per modulazione (valore fabbrica = n.d. - range impostazione:20%-100%)	Fuel 1 Lower load limit (default value = n.d. - range:20%-100%)	OEM / Service		x	
566	Combustibile 1 - Percentuale massima di carico per modulazione (valore fabbrica = n.d. - range impostazione:20%-100%)	Fuel 1 Higher load limite (default value = n.d. - range:20%-100%)	OEM / Service		x	

Block 600: Actuators

Param.	Descrizione	Description	Password	LMV20 LMV27	LMV26	LMV37
601	Impostazione punto di riferimento Indice 0 = combustibile Indice 1 = aria 0 = chiuso (<0°) 1 = aperto (>90°)	Selection of reference point Index 0 = fuel Index 1 = air 0 = closed (<0°) 1 = open (>90°)	OEM	x	x	x
602	Direzione rotazione del servocomando Indice 0 = combustibile Indice 1 = aria 0 = antiorario 1 = orario VEDI MESSAGGIO DI "ATTENZIONE" RIPORTATO SOTTO.	Actuator's direction of rotation Index 0 = fuel Index 1 = air 0 = counterclockwise 1 = clockwise SEE "WARNING" MESSAGE QUOTED BELOW.	OEM	x	x	x
606	Limite tolleranza per monitoraggio posizione (0.1°) Indice 0 = combustibile Indice 1 = aria	Tolerance limit of position monitoring (0.1°) Index 0 = fuel Index 1 = air	OEM / Service	x	x	x
608	Combustibile 1 - Impostazione punto di riferimento Indice 0 = combustibile Indice 1 = aria 0 = chiuso (<0°) 1 = aperto (>90°)	Fuel 1 : Selection of reference point Index 0 = fuel Index 1 = air 0 = closed (<0°) 1 = open (>90°)	OEM		x	
609	Combustibile 1 - Direzione rotazione del servocomando Indice 0 = combustibile Indice 1 = aria 0 = antiorario 1 = orario VEDI MESSAGGIO DI "ATTENZIONE" RIPORTATO SOTTO.	Fuel 1 : Actuator's direction of rotation Index 0 = fuel Index 1 = air 0 = counterclockwise 1 = clockwise SEE "WARNING" MESSAGE QUOTED BELOW.	OEM		x	
610	Combustibile 1 - Limite tolleranza per monitoraggio posizione (0.1°) Indice 0 = combustibile Indice 1 = aria	Fuel 1 : Tolerance limit of position monitoring (0.1°) Index 0 = fuel Index 1 = air	OEM / Service		x	

611	Tipo di riferimento dei servocomandi index 0 = fuel (default = 0 (riferimento standard)) index 1 = air (default = 0 (riferimento standard)) 0 = standard 1 = fermo entro il raggio utile 2 = fermi interni (SQN1...) 3 = entrambi	Type of referencing Index 0 = fuel Index 1 = air 0 = standard 1 = stop within usable range 2 = internal stop (SQN1...) 3 = both	OEM	x	x	x
612	Combustibile 1 - Tipo di riferimento del servocomando combustibile 0 = standard 1 = fermo entro il raggio utile 2 = fermi interni (SQN1...) 3 = entrambi	Fuel 1: Type of reference for fuel actuator 0 = standard 1 = range stop in the usable range 2 = internal range stop (SQN1...) 3 = both	OEM		x	
613	Tipo di servocomando Indice 0 = combustibile Indice 1 = aria 0 = 5s / 90° (1Nm, 1,2Nm, 3Nm) 1 = 10s / 90° (6Nm) 2 = 17s / 90° (10Nm)	Type of actuator Index 0 = fuel Index 1 = air 0 = 5 s / 90° (1Nm, 1,2Nm, 3Nm) 1 = 10 s / 90° (6Nm) 2 = 17 s / 90° (10Nm)	OEM	x	x	x
614	Combustibile 1 :Tipo di servocomando Indice 0 = combustibile Indice 1 = aria 0 = 5s / 90° (1Nm, 1,2Nm, 3Nm) 1 = 10s / 90° (6Nm) 2 = 17s / 90° (10Nm)	Fuel 1 : Type of actuator Index 0 = fuel Index 1 = air 0 = 5 s / 90° (1Nm, 1,2Nm, 3Nm) 1 = 10 s / 90° (6Nm) 2 = 17 s / 90° (10Nm)	OEM		x	
641	Attivazione procedura di standardizzazione inverter (riferirsi al codice errore 82) 0 = standardizzazione disattivata 1 = standardizzazione attivata	Control of speed standardization of VSD Error diagnostics of negative values (refer to error code 82) 0 = no speed standardization 1 = speed standardization active			x	x

645	Configurazione uscita analogica % di carico (valore fabbrica = 0) 0 = DC 0..10 V 1 = DC 2..10 V 2 = DC 0/2..10 V	Configuration of analog output (default value = 0) 0 = DC 0..10 V 1 = DC 2..10 V 2 = DC 0/2..10 V	OEM / Service	LMV27	x	x
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ATTENTION: as for SQM3x actuators, set the direction according to the acuator function. As far as SQN1x actuators, set **always** the counterclockwise direction, independently from the model chosen for the specific function.

Block 700: Error history

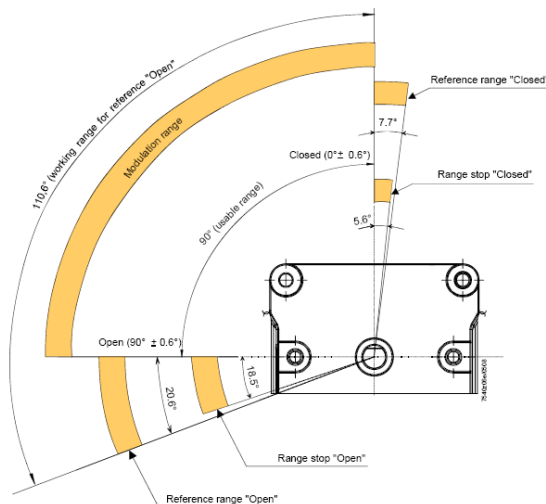
Param.	Descrizione	Description	Password
701	Storico errori: 701 - 725.01.codice	Error history: 701 - 725.01.code	Service / Info
°	Storico errori: 701 - 725.02.codice diagnostico	Error history: 701 - 725.02.diagnostic code	Service / Info
°	Storico errori: 701 - 725.03.classe errore	Error history: 701 - 725.03.error class	Service / Info
°	Storico errori: 701 - 725.04.fase	Error history: 701 - 725.04.phase	Service / Info
°	Storico errori: 701 - 725.05.contatore avvii	Error history: 701 - 725.05.startup counter	Service / Info
725	Storico errori: 701 - 725.06.carico	Error history: 701 - 725.06.load	Service / Info

Block 900: Process data

Param.	Descrizione	Description	Password
903	Potenza attuale (valore fabbrica = 0% - range impostazione = 0-100%) Indice 0 = combustibile Indice 1 = aria	Current output (default value = 0% - range = 0-100%) Index 0 = fuel Index 1 = air	Service / Info
922	Posizione incrementale servocomandi (valore fabbrica = 0% - range impostazione = -50% - 150%) Indice 0 = combustibile Indice 1 = aria	Incremental position of actuators (default value = 0% - range = -50% - 150%) Index 0 = fuel Index 1 = air	Service / Info
935	Giri motore assoluti	Absolute speed	OEM / Service
936	Giri motore in fase standardizzazione	Standardized speed	Service / Info
942	Sorgente potenza attiva	Active load source	OEM / Service
945	Solo con LMV26 : Combustibile attuale 0 = combustibile 0 1 = combustibile 1	Actual fuel 0 = fuel 0 1 = fuel 1	Service / Info
947	Risultato interrogazione contatti (codifica bit)	Result of contact sensing (bit-coded)	Service / Info
950	Stato relè (codifica bit)	Required relay state (bit-coded)	Service / Info
954	Intensità di fiamma (0% ÷ 100%); minima corrente 30% = 4µA; massima corrente 100% = 16µA; massima corrente ammissibile = 40µA.	Intensity of flame (range = 0% - 100%) minimum current 30% = 4µA; maximum current 100% = 16µA; maximum current possible = 40µA.	Service / Info
961	Stato moduli esterni e display	Status of external modules and display	Service / Info
981	Errore memoria: codice	Error memory: code	Service / Info
982	Errore memoria: codice diagnostica	Error memory: diagnostic code	Service / Info
992	Flag di errore	Error Flags	OEM / Service

Actuators references

An incremental transducer is used to ensure position feedback. Referencing of the actuators must be performed after power-on. In addition, at the end of each shutdown in phase 10, the actuators are referenced to ensure that individual stepping errors, which could lead to shutdown, do not accumulate. If a position error occurs, the system switches to the safety phase (phase 01), enabling the actuators with detected position errors to be referenced. During the following phase 10, the only actuators that are referenced are those that were not referenced before in the safety phase (phase 01). The position of the reference point can be selected depending on the type of burner design, either the CLOSED position ($<0^\circ$) or the OPEN position ($>90^\circ$).



Param.	Descrizione	Description	Password
601	Impostazione punto di riferimento Indice 0 = combustibile Indice 1 = aria 0 = chiuso ($<0^\circ$) 1 = aperto ($>90^\circ$)	Selection of reference point Index 0 = fuel Index 1 = air 0 = closed ($<0^\circ$) 1 = open ($>90^\circ$)	OEM

If the actuators position is exchanged (error code: 85), the burner will lockout and will try to adjust for three times, then it will lock out.

Gas proving system

Valve proving is only active when firing on gas. This is a leakage test designed to detect leaking gas valves and, if necessary, to prevent the valves from opening or ignition from being switched on. Lockout is initiated. When performing valve proving, the gas valve on the burner side is opened first to bring the test space to atmospheric pressure. Then, the valve is closed whereupon the pressure in the test space must not exceed a certain level, measured by the gas leakage pressure switch (PGCP). Then, the gas valve on the mains side is opened to fill the gas pipe. When the valve is closed again, the gas pressure must not drop below a certain level. Valve proving can be parameterized to take place on startup, shutdown, or on both phases.

Air-fuel curve points

There are 10 air-fuel curve points: T

P0 = ignition position. Only for ignition; after the ignition, the burner works between Point P1 (low flame) and point P9 (high flame) without going back to P0.

P0 can be set everywhere irrespective of all the other points.

COMMISSIONING THE BURNER

The LMV2x complete programming must be performed on units that has never been set before or reset units (e.g. spare parts).

The programming procedure is performed by setting the following main parameters:

- 1 if LMV.. is a spare part, insert burner ID (parameter **113**) at least 4 digit.
- 2 type of fuel train (parameter **"201"**)
- 3 air/fuel ratio curvepoints (Block **"400"**)
- 4 maximum load percentage (parameter **"546"**)
- 5 minimum load percentage (parameter **"545"**)



CAUTION: if an error message as "Loc.." appears when the unit is turned to on for the first time, press ENTER (InFo) until the "Reset" message apperas. After few seconds, the message "OffUpr" will be displayed.

This message shows that the unit has not been programmed before or that the operating mode (fuel train) is not set yet or that the unit has not been completely programmed. Press keys **F** (Fuel) and **A** (Air)  at the same time until the display shows **code** and next it will show 7 bars the first on the left is flashing. If the display shows "Off", it means that the unit is already set, then see the instructions on chapter "Adjusting the burner with LMV2x already programmed".

At the first LMV startup, the AZL display will show



It means that the unit was never set or that no mode was chosen or that some parameters have to be set further.

Push **F** (fuel) and **A** (Air) together until the display shows **code** and then a 7 digit dashed line blinking on the left.



Press the **+** key until the first character of the password (the default password is 9876), then press **ENTER (InFo)**, the character now turn to a bar while the second bar starts flashing. Press **+** until the second character is entered, then press **ENTER (InFo)**.

Repeat the procedure until the last character is set, then press **ENTER (InFo)**, then **ENTER** again until the message **PArA** appears: then the first parameters block (**"400"**) will be shown:



Press **ENTER (InFo)** again, to gain access to programming the operating mode (fuel train):



In the example, set configuration **1** = direct gas ignition (G mod).

Other possibilities are below listed:

the types of fuel trains are the following:

Param.	Descrizione	Description	Password
201	Modalità funzionamento bruciatore (rampa comb., mod. / multistadio, servocom., ecc.) __ = non definito (cancellazione curve) __ = 1 = accensione diretta a gas (G mod) 2 = accensione tramite pilota gas con attacco tra le due elettrovalvole EV1/EV2 gas (Gp1 mod) 3 = accens. tramite pilota gas con attacco a monte dell'elettrov. EV1 del gas (Gp2 mod) 4 = accensione a gasolio - modul. (Lo mod) 5 = accens. a gasolio - bistadio (Lo 2 stage) 6 = accens. a gasolio - tristadio (Lo 3 stage)	Burner operating mode (fuel train, mod / multi-stage, actuators, etc.) __ = undefined (delete curves) 1 = gas direct ignition(G mod) 2 = gas pilot ignition with connection between the two gas solenodi valves EV1/EV2 (Gp1 mod) 3 = gas pilot ignition with connection upstream the gas solenoid valve EV1 (Gp2 mod) 4 = Light Oil - modulating (Lo mod) 5 = Light Oil - 2stages (Lo 2 stage) 6 = Light Oil - 3stages (Lo 3 stage)	OEM / Service

G mod



Gp1 mod



Gp2 mod



Lo mod



Lo 2-stage



Lo 3-stage



In the example the Gmod gas train has been set (Configuration "1").

Choose the fuel train by pressing ENTER, then press "+" / "-". Press ENTER to confirm: number "1" will appear on the right side of the display.



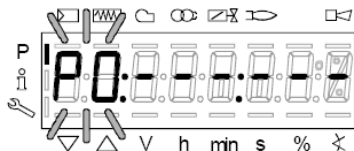
Then press ESC



to quit. The following display is:



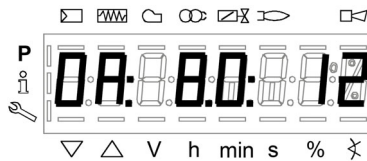
Press "+" to show the first point to be set P0.



Press F and "+" to increase the opening angle of the fuel actuator "0F" until the requested value is reached (for example 12°÷15°, see below) for the ignition point; or press F and "-" to decrease the angle:



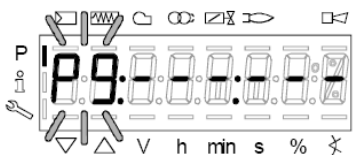
To set the air damper opening angle "0A" in the ignition point (10° for example - see below), press "A" and "+" "A" and "-" at the same time:



LMV37:

Now the air and fuel quantities are set at the ignition point P0:

By pressing "+", point P9 can be programmed to set the air and fuel values at the maximum output



go on as described above to the the opening angles of the air actuator (A) and fuel actuator (F):



CAUTION: at the first burner adjustment, it is recommended to set the maximum output P9 at the same value (or little higher) of the ignition point, in order to safely reach point P9 next (see next paragraph).

By pressing “+” the display will show:



The burner is ready to startup. Now it is possible to re-set the curve points while the burner is operating (“warm setting”) by pressing the ENTER (InFo) or while the burner is in stand-by mode (“cold setting”) by pressing ENTER .

Warm setting

- Once pressed button “enter” and the chain thermostats open (X5-03 terminals), the LMV.. show Ph12. Then close the chain thermostat and the unit performs the prepurge cycle (see “Phases List”) and stops at the ignition point P0 without ignition anyway.
- By pressing “+”, the burners lights and the air/fuel ratio can be properly set in presence of flame.
- By pressing “+” again, the next point P1 is shown (equal to P0 as the unit automatically set P0=P1);
- By pressing “+” again, the “Calc” message will be displayed: the unit is processing the air/fuel ratio curvepoints until point P9, previously set. Once the processing is performed the calculated point P2 is shown. By pressing “+” again, the “Calc” message will be displayed: the unit is processing the air/fuel ratio curvepoints until point P9, previously set. Once the processing is performed the calculated point P2 is shown.
- By pressing “+”, it is possible to go through the processed curve until point P9 is reached.

Note: if the point doesn't blink, servomotors are still running.

- In order to set P9 with the gas flow rate according to the generator needs, follow this procedure:

Note: the purpose is to fully open the gas throttle and later on to adjust the gas flow rate through the gas pressure governor.

- Operate smoothly opening by just a few degrees the air damper and later on increasing the gas throttle opening it by a few degrees. Keep monitoring the flue through the flue analyser. Keep the air excess inside normal figures (from 3% to 7% residual O₂) operating by means for the air damper servomotor;
- Keep increasing the air damper opening and then the gas throttle, as done in the sequence above, remembering to get the full firing rate with the gas throttle fully open (or the oil pressure regulator at its maximum pressure position).

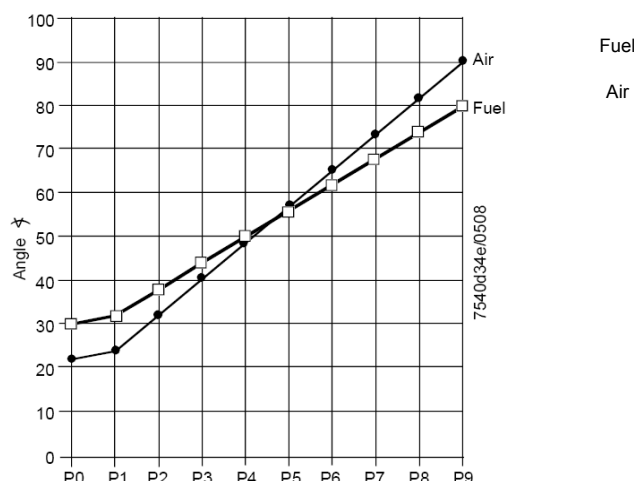
See example below:



- If, while opening the gas throttle, the gas flow rate was too high, reduce it only through the gas governor and keep opening the throttle until the 60÷70° position is got.
 - If the gas train is equipped with a governor and a valve with an adjustable gas flow rate, fully open also this last valve, smoothly! The gas flow rate is always set by means of the governor.
- As soon as all the devices are fully open, set the gas flow rate through the governor.
 - Set the air damper position in order to get the recommended air excess (3÷4.8% O₂ on gas and 2.9÷4.9 % on oil).

Note1: on high flame, if the gas flow rate is changed by means of the governor, all the other points below high flame must be checked again.

- After having set the high flame point P9, keep “-” pressed for some seconds until “Calc” is displayed in order to have the LMV recalculating all the points:



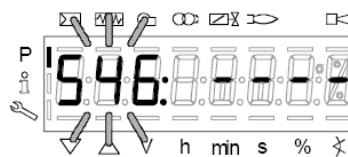
- the unit will automatically reach point P8 processed: check the combustion values in this point and, if necessary, change it.
- Press “-” to go down to the lower points and check the combustion values, change the points if necessary.

Note: if in an intermediate point (for example P5), the change of the actuators position is important according to the processed point

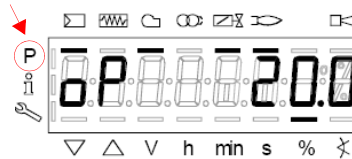
P5, keep pressing “-” until “Calc” is displayed. The curve will be processed again downwards point P1.



- 12 press “-” to go through the lower points and check the combustion values, if necessary change the points as described above.
- 13 By pressing ESC, at the end of the points adjustments, the parameter “546” (setting the maximum load) will be displayed; press ENTER (InFo), then “+” until 100%, then press ENTER (InFo) again, ESC and then “+”.



- 14 The parameter “545” (setting the minimum load) is displayed: press ENTER (InFo), then “+” until 20%. Press ENTER, then press ESC for three times. The message “oP” will be displayed as well as the load percentage at the burner is working on.



The hyphen related to the symbol “P” (highlighted in the picture) will be off to show that the unit exited the programming mode. The burner will then work automatically, following the curve set.

Note1: if the curvepoints settings is quit before end (by pressing ESC or for a faulty shutdown), the message “OFF UPr” (Start prevention) will be displayed until all the curvepoints will be set.

Note2: if the gas flow rate at high flame point (maximum load) is changed by means of the pressure stabiliser, all the curvepoints must be checked by going through the curve downwards and resetting them if necessary.

Note3: if the point does not flash, it means that the actuators have not reached the set position yet.

Note4: if an error occurs causing a safety shutdown during the processing of the curve, the processing itself will be interrupted.

Cold setting

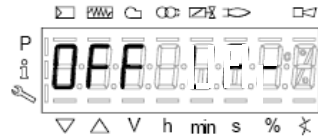
The “cold setting” (without flame) can be performed only when all the curve points values are known (for instance, in case of replacement).



When the burner is off, if you modify one curve set point, when the burner restarts the AZL2x shows OFF UPr (OFF UPr0 or OFF UPr1 for LMV26). The LMV.. then, requires a new “warm” startup (see procedure paragraph “Warm Setting”) by checking again all points of curve from P0 to P9.

BURNER STARTUP WITH LMV2x ALREADY PROGRAMMED

Once the LMV turns on, the AZL display will show



The burners is basically factory set. The air/fuel ratio curve is set with the maximum output point P9 a little higher or equal to P0. To adjust the burner on the plant site, adjust the maximum output point to the flow rate values really requested. Then go through the curve-points, by pressing “+” several times to reach point P9: then adjust the air actuator position (for the air damper) and the fuel actuator (for the butterfly valve, in case of gas or the oil pressure governor incase of oil), by adjusting the fuel flow rate by means of the gas pressure stabiliser (for gas) or the oil pressure governor (for oil), checking the combustion valeus contemporarily. Once the burner is adjusted at the maximum output, press “-” for more than 5 seconds to process the curve downwards. The curve is then a straight line: go on checking the combustion values point by point; change them if necessary and in case linearise the curve again.

Before starting the burner up, press **F** and **A** at the same time

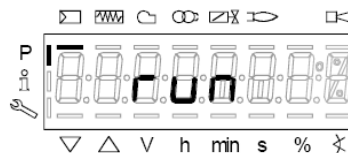


enter the password following the procedure on chapter “Programming LMV2x”.

Press ENTER until the display will show:



Press ENTER again: it will show



press ENTER (InFo)  : the display will show phase 12.

Ph12: *Standby* phase (stationary)

Ph12: *Standby* phase (stationary)

By closing the thermostatic series, the burner startup cycle will take place:

Ph22: *Fan ramp up* phase (fan motor = ON, safety shutoff valve = ON)

Ph24: *Traveling to prepurge position* phase

Ph30: *Prepurge* phase

Ph36: *Traveling to ignition position* phase

Ph38: *Preignition* phase

Ph40: *1st safety time* phase (ignition transformer ON)

Ph42: *1st safety time* phase (ignition transformer OFF), preignition time OFF

Ph44: *Interval1*

The startup sequence stops at phase 44.

The burners is lit and is in “P1” position (low flame point):



Set the air/fuel ratio curvepoints as described on chapter “Programming the LMV2x”

Note: the other phases are

Ph60 = operation (OP= in modulation)

Ph62 = travelling to shutdown

Ph70 = off but in prepurge after the burntime

Ph72 = travelling to postpurging

Ph74 = postpurge (countdown is displayed)

Press ESC  the parameter “546” (Setting the maximum load) is displayed

Then press  to exit the programming mode.

The display will show:



Press  for a second time: the display will show the load percentage the burner is working at.



When the generator reaches the programmed set-point, the burner will be in stand-by: the display will show



Reset / manual lockout

The system can be manually locked by simultaneously pressing the **ENTER (InFo)** button and **any other button** on the AZL2.... This function allows the user to stop the system from the operating level should an emergency occur. When making a reset, the following actions are carried out:

- Alarm relay and the fault display are off
- the lockout position is cancelled
- the unit performs a reset, then it switches to stand-by

If the unit is in the lockout position, a reset can be made by pressing the **InFo** button for 1...3 seconds. The function is available only when the unit is in the lockout position. Longer or shorter pushes on the button do not produce a reset so that the system maintains the lockout position.

Codice errore / Error code	Codice diagnostico / Diagnostic code	Descrizione / Meaning
167	2	/ Manual lockout via AZL2...

Timeout for menu operation

The time for automatically leaving the parameter setting level can be adjusted between 10 and 120 minutes, using the parameter 127 (Timeout for menu operation). If, during that period of time, there is no operation via the AZL2..., the parameter setting level is quit and the password level reset to *Info / Service*.

Caution! In addition, this timeout or interruption of communication between the LMV2.. and the AZL2... during the time the curves are set leads to lockout!

Codice erroreC Error code	Codice diagnostico Diagnostic code	DescrizioneMeaning
167	8	Manual locking

Entering the Parameter levels

By means of a proper use of the keys, it is possible to enter the various level parameters, as shown in the following flow chart:



The burner and consequently the LMV2x.. are factory set; the air and fuel curves as set as well.

Info level

To enter the **Info** level, proceed as follows:

- 1 in any menu position, press keys **+** and **-** at the same time, then the program will start again: the display will show **OFF**.



- 2 , until the display will show **InFo**, Press the **enter (InFo)** key



- 3 then it will show the first code (167) flashing, on the right side it will show the data entered. By pressing **+** or **-** it is possible to scroll (up or down) the parameter list.
- 4 If a dot-line is shown on the right, there is no enough room for complete visualisation: press **enter** again the data will be completely shown for 1 to 3 seconds. By pressing **enter** or **+** and **-** at the same time, the system will exit the parameter visualisation and go back to the flashing number. The **Info** level shows some basic parameters as:

Parameter	Description
167	Cubic meters of fule (resettable)
162	Operating hours (resettable)
163	Device operating hours
164	Burners start-ups (resettable)
166	Total number of start-ups
113	Burner number (i.e. serial number)
107	Software version
102	Software date
103	Device serial number
104	Customer code
105	Version
143	Free

- 5 Example: choose parameter 102 to show the date



the display shows parameter **102** flashing on the left and characters **._.** on the right.

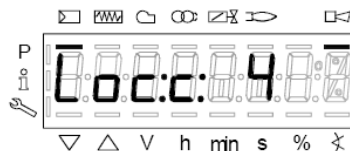
- 6 press **InFo** for 1-3 seconds: the date will appear
- 7 press **InFo** to go back to parameter "102"
- 8 by pressing **+** / **-**, it is possible to scroll up/down the parameter list (see table above), or, by pressing **ESC** or **InFo** for more seconds, the display will show
- 9 Once the last parameter is accessed (143) by pressing **+**, the **End** message will flash.



10 Press **InFo**  for more than three seconds or for more than three seconds orto return to the normal display.



If a message like the one below is shown during operation,



it means that the burner is locked out and the Error code is shown (in the example "error code:4"); this message is alternating with another message



Diagnostic code (in the example "diagnostic code:3"). Record the codes and find out the fault in the Error table
To perform the reset, press InFo for one second:



The unit displays an event which does not lead to shutdown.

The display shows current error code **c**: alternating with diagnostic code **d**:



Press **InFo** to return to the display of phases.
Example: Error code **111** / diagnostic code **0**



To reset, press InFo for a second. Record the codes and check the Error List to find the type of faults.

Service level

To enter the Service mode, press InFo until the display will show:



The service level shows all the information about flame intensity, actuators position, number and lock codes:

Parameter	Description
954	Flame intensity
121	% output, if set = automatic operation
922	Actuators position, 00=combustibile; 01= aria
161	Lock-outs number
701..725	Lock-outs History (see chapter 23 in the LMV2x manual)



- 1 the first parameter will be "954": the percentage of flame is shown on the right. By pressing + or - it is possible to scroll up/down the parameter list.
- 2 Once the last parameter is accessed (143) by pressing + , the **End** message will blink.



- 3 Press **InFo**  for more than three seconds or for more than three seconds orto return to the normal display.



PHASES LIST

Fase /Phase	Funzione	Function
Ph00	Fase blocco	Lockout phase
Ph01	Fase di sicurezza	Safety phase
Ph10	t10 = tempo raggiungimento posizione riposo	t10 = home run
Ph12	Pausa	Standby (stationary)
Ph22	t22 = tempo di salita ventilatore (motore ventilatore = ON, valvola intercettazione di sicurezza = ON)	t22 = fan ramp up time (fan motor = ON, safety shutoff valve = ON)
Ph24	Verso posizione preventilazione	Traveling to the prepurge position
Ph30	t1 = tempo preventilazione	t1 = prepurge time
Ph36	Verso posizione accensione	Traveling to the ignition position
Ph38	t3 = tempo preaccensione	t3 = preignition time
Ph40	TSA1 = primo tempo sicurezza (trasformatore accensione ON)	TSA1= 1st safety time (ignition transformer ON)
Ph42	TSA1 = primo tempo sicurezza (trasformatore accensione OFF)	TSA1 = 1st safety time (ignition transformer OFF), t42 = preignition time OFF
Ph44	t44 = intervallo 1	t44 = interval 1
Ph50	TSA2 = secondo tempo sicurezza	TSA2 = 2nd safety time
Ph52	t52 = intervallo 2	t52 = interval 2
Ph60	Funzionamento 1 (stazionario)	Operation 1 (stationary)
Ph62	t62 = massimo tempo bassa fiamma (funzionamento 2, in preparazione per spegnimento, verso bassa fiamma)	t62 = max. time low-fire (operation 2, preparing for shutdown, traveling to low-fire)
Ph70	t13 = tempo postcombustione	t13 = afterburn time
Ph72	Verso posizione postcombustione	Traveling to the postpurge position
Ph74	t8 = tempo postventilazione	t8 = postpurge time
Ph80	t80 = tempo evacuazione controllo tenuta valvole	t80 = valve proving test evacuation time
Ph81	t81 = tempo perdita pressione atmosferica, prova atmosferica	t81 = leakage time test time atmospheric pressure, atmospheric test
Ph82	t82 = test perdita, test riempimento	t82 = leakage test filling test, filling
Ph83	t83 = tempo perdita pressione gas, test pressione	t83 = leakage test time gas pressure, pressure test
Ph90	Tempo attesa "mancanza gas"	Gas shortage waiting time

BACKUP PARAMETER WITH AZL2x

On the AZL2x you can save the configuration to download on another appliance LMV.

To do this:

access up, press **F** and **A** at the same time



enter the password following the procedure on chapter "Programming LMV2x".

Press ENTER until the display will show:



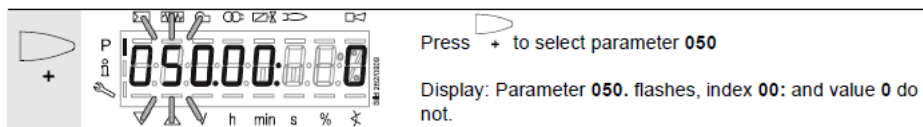
with the button



go to the group **000** of the parameters and press



;with the buttons **+** and **-** go to **050** parameter

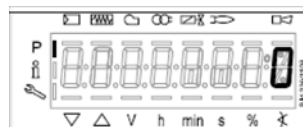


press  the display show  press again  with the button **+** select **1** and start the

backup process by pressing



After about 5 seconds the backup process ends and the display shows



It is recommended that you perform a backup procedure whenever you change the parameters of the LMV for having a copy in AZL2x!

RESTORE PARAMETER FROM AZL2x TO LMV..

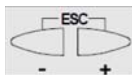
To copy the previously saved configuration on AZL2x proceed as follows:
access up, press **F** and **A** at the same time



enter the password following the procedure on chapter "Programming LMV2x".
Press ENTER until the display will show:



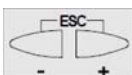
To copy the configuration from AZL2x to LMV. It is important that the type of LMV is the same (for example LMV20 with LMV20, etc.) and that 113 "Burner ID" of the burner is the same value that is saved in the configuration you want to copy.



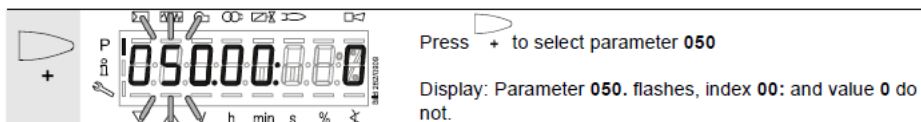
With the buttons go to the group **100** of the parameters, press **на** and always with the buttons **+** and **-** go to



113 parameter "Burner ID", press and verify (and/or change with buttons by pressing enter to confirm)



With the buttons go to the group **000** of the parameters, press end select the **050** parameter



press the display show



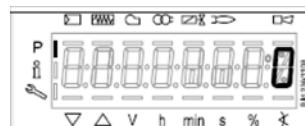
with the button the display shows



press again



with the button **+** select **1** and start the restore process by pressing



After about 5 seconds the restore process ends and the display shows
Now, LMV has the same configuration that was stored on AZL2x.

ERROR CODE TABLE

Error code	Diagnostic code	Meaning for the LMV2x/3x... system	Remedy
no Comm		No communication between LMV26... basic unit and AZL2...	Check wiring for line interruption/loose contact
2	#	No flame at the end of safety time (TSA)	
	1	No flame at the end of safety time 1 (TSA1)	
	2	No flame at the end of safety time 2 (TSA2)	
3	#	Air pressure failure	
	0	Air pressure off	
	1	Air pressure on	
	4	Air pressure on – prevention of startup	
	20	Air pressure, combustion pressure – start prevention	
	68	Air pressure, POC – start prevention	
	84	Air pressure, combustion pressure, POC – start prevention	
4	#	Extraneous light	
	0	Extraneous light during startup	
	1	Extraneous light during shutdown	
	2	Extraneous light during startup – prevention of startup	
	6	Extraneous light during startup, air pressure – start prevention	
	18	Extraneous light during startup, combustion pressure – start prevention	
	24	Extraneous light during startup, air pressure, combustion pressure – start prevention	
	66	Extraneous light during startup, POC – start prevention	
	70	Extraneous light during startup, air pressure, POC – start prevention	
	82	Extraneous light during startup, combustion pressure, POC – start prevention	
	86	Extraneous light during startup, air pressure, combustion pressure, POC – start prevention	
7	#	Loss of flame	
	0	Loss of flame	
	3...255	Loss of flame due to TÜV test (loss-of-flame test)	Diagnostics corresponds to the period of time from shutdown of fuel valves to the detection of loss of flame (resolution 0.2 s → Value 5 = 1 s)

Error code	Diagnostic code	Meaning for the LMV20... system	Remedy
12	#	Valve proving	
	0	Fuel valve 1 (V1) leaking (fuel valve 2 with valve proving via X5-01)	With valve proving via X5-01 (gas pressure switch-min) - Check if valve on the burner side is leaking - Check if pressure switch for valve proving is closed, if gas pressure exist - Check wiring for short-circuit
	1	Fuel valve 2 (V2) leaking (fuel valve 1 with valve proving via X5-01)	With valve proving via X5-01 (gas pressure switch-min) - Check if valve on the gas side is leaking - Check wiring for short-circuit
	2	Valve proving not possible	Valve proving activated, but pressure switch-min selected as input function for X9-04 (check parameters 238 and 241)
	3	Valve proving not possible	Valve proving activated, but no input assigned (check parameters 236 and 237)
	4	Valve proving not possible	Valve proving activated, but 2 inputs assigned (set parameter 237 to pressure switch-max or POC)
	5	Valve proving not possible	Valve proving activated, but 2 inputs assigned (check parameters 236 and 237)
	81	V1 leaking	Check to see if the valve on the gas side is leaking Check wiring to see if there is an open-circuit
	83	V2 leaking	Check to see if the valve on the burner side is leaking Check to see if the pressure switch for the leakage test is closed when gas pressure is present Check wiring for short-circuit
14	#	POC	
	0	POC open	Check to see if the valve's closing contact is closed
	1	POC close	Check wiring Check to see if the valve's closing contact opens when valve is controlled
	64	POC open - start prevention	Check wiring to see if there is a line interruption. Check to see if the valve's closing contact is closed
19	80	Combustion pressure, POC – start prevention	Check to see if pressure switch has closed with no combustion pressure present Check wiring for short-circuit
20	#	Pressure switch-min (Pmin)	
	0	No minimum gas /oil pressure	Check wiring for open-circuit
	1	Gas shortage – start prevention	Check wiring for open-circuit
21	#	Pressure switch-max / POC	
	0	Pressure switch-max: Max. gas / oil pressure exceeded POC: POC open (software version $\leq$ V02.00)	Check wiring to see if there is a line interruption. POC: Check to see if the valve's closing contact is closed.

Error code	Diagnostic code	Meaning for the LMV2x/3x... system	Remedy
22	#	Safety loop / burner flange	
OFF S	0	<i>Safety loop / burner flange open</i>	
	1	<i>Safety loop / burner flange open - prevention of startup</i>	
	3	<i>Safety loop/burner flange, extraneous light – start prevention</i>	
	5	<i>Safety loop/burner flange, air pressure – start prevention</i>	
	17	<i>Safety loop/burner flange, combustion pressure – start prevention</i>	
	19	<i>Safety loop/burner flange, extraneous light, combustion pressure – start prevention</i>	
	21	<i>Safety loop/burner flange, air pressure, combustion pressure – start prevention</i>	
	23	<i>Safety loop/burner flange, extraneous light, air pressure, combustion pressure – start prevention</i>	
	65	<i>Safety loop/burner flange, POC – start prevention</i>	
	67	<i>Safety loop/burner flange, extraneous light, POC – start prevention</i>	
	69	<i>Safety loop/burner flange, air pressure, POC – start prevention</i>	
	71	<i>Safety loop/burner flange, extraneous light, air pressure, POC – start prevention</i>	
	81	<i>Safety loop/burner flange, combustion pressure, POC – start prevention</i>	
	83	<i>Safety loop/burner flange, extraneous light, combustion pressure, POC – start prevention</i>	
	85	<i>Safety loop/burner flange, air pressure, combustion pressure, POC – start prevention</i>	
	87	<i>Safety loop/burner flange, extraneous light, air pressure, combustion pressure, POC – start prevention</i>	
50	#	Internal error	Make a reset; if error occurs repeatedly, replace the unit
51	#	Internal error	Make a reset; if error occurs repeatedly, replace the unit
55	#	Internal error	Make a reset; if error occurs repeatedly, replace the unit
56	#	Internal error	Make a reset; if error occurs repeatedly, replace the unit
57	#	Internal error	Make a reset; if error occurs repeatedly, replace the unit

Error code	Diagnostic code	Meaning for the LMV2x/3x... system	Remedy
58	#	Internal error	Make a reset; if error occurs repeatedly, replace the unit
61 Fuel Chg	#	Fuel changeover	
Fuel Chg	0	Fuel 0	No error - change to Fuel 0
Fuel Chg	1	Fuel 1	No error - change to Fuel 1
62 Fuel Err	#	Invalid fuel signals / fuel information	
Fuel Err	0	Invalid fuel selection (Fuel 0 + 1 = 0)	Check wiring to see if there is an open-circuit  Note Curves cannot be set.
Fuel Err	1	Different fuel selection between the μ Cs	Make a reset; if error occurs repeatedly, replace the unit
Fuel Err	2	Different fuel signals between the μ Cs	Make a reset; if error occurs repeatedly, replace the unit
Fuel Err	3	Invalid fuel selection (Fuel 0 + 1 = 1)	Check wiring for short-circuit  Note Curves cannot be set. LMV26...: Optional press reset button >3 seconds.
65	#	Internal error	Make a reset; if error occurs repeatedly, replace the unit
66	#	Internal error	Make a reset; if error occurs repeatedly, replace the unit
67	#	Internal error	Make a reset; if error occurs repeatedly, replace the unit
70	#	Internal error fuel-air ratio control: Position calculation modulating	
	23	Output invalid	No valid output
	26	Curvepoints undefined	Adjust the curvepoints for all actuators
71	#	Special position undefined	
	0	Home position	Parameterize the home position for all actuators used
	1	Prepurge position	Parameterize the prepurge position for all actuators used
	2	Postpurge position	Parameterize the postpurge position for all actuators used
	3	Ignition position	Parameterize the ignition position for all actuators used
72	#	Internal error fuel-air ratio control	Make a reset; if error occurs repeatedly, replace the unit
73	#	Internal error fuel-air ratio control: Position calculation multistep	
	23	Output invalid	No valid output
	26	Curvepoints undefined	Adjust the curvepoints for all actuators

Error code	Diagnostic code	Meaning for the LMV2x/3x... system	Remedy
75	#	Internal error fuel-air ratio control: Data clocking check	
	1	<i>Current output different</i>	
	2	<i>Target output different</i>	
	4	<i>Target positions different</i>	
	16	<i>Different positions reached</i>	Can be caused by different standardized speeds (e.g. after restore of data set) when the VSD is activated → standardize again and check adjustment of the fuel-air ratio control system
76	#	Internal error fuel-air ratio control	Make a reset; if error occurs repeatedly, replace the unit
80	#	Control range limitation of VSD	Basic unit could not correct the difference in speed and reached a control range limit. 1. Basic unit is not standardized for this motor → repeat standardization.  Caution! Settings of fuel-air ratio control must be checked. 2. Ramp time settings of the VSD are not shorter than those of the basic unit (parameters 522, 523). 3. Characteristic of the VSD is not linear. Configuration of the voltage input at the VSD must accord with that of the basic unit (parameter 645). 4. VSD does not follow quickly enough the changes of the basic unit. Check settings of the VSD (input filter, slippage compensation, hiding different speeds)
	1	<i>Control range limitation at the bottom</i>	VSD speed was too high
	2	<i>Control range limitation at the top</i>	VSD speed was too low
81	1	<i>Interrupt limitation speed input</i>	Too much electromagnetic interference on the sensor line → improve EMC

Error code	Diagnostic code	Meaning for the LMV2x/3x... system	Remedy
82	#	Error during VSD's speed standardization	
	1	<i>Timeout of standardization (VSD ramp down time too long)</i>	Timeout at the end of standardization during ramp down of the VSD → ramp time settings of the VSD are not shorter than those of the basic unit (parameter: 523)
	2	<i>Storage of standardized speed not successful</i>	Error during storage of the standardized speed → lock the basic unit, then reset it and repeat the standardization
	3	<i>Line interruption speed sensor</i>	Basic unit receives no pulses from the speed sensor: 1. Motor does not turn. 2. Speed sensor is not connected. 3. Speed sensor is not activated by the sensor disk (check distance)
	4	<i>Speed variation / VSD ramp up time too long / speed below minimum limit for standardization</i>	Motor has not reached a stable speed after ramp up. 1. Ramp time settings of the VSD are not shorter than those of the basic unit (parameters 522, 523). 2. Characteristic of the VSD is not linear. Configuration of the voltage input at the VSD must accord with that of the basic unit (parameter 645). 3. VSD does not follow quickly enough the changes of the basic unit. Check settings of the VSD (input filter, slippage compensation, hiding different speeds) 4. Speed of VSD lies below the minimum for standardization (650 1/min)
	5	<i>Wrong direction of rotation</i>	Motor's direction of rotation is wrong. 1. Motor turns indeed in the wrong direction → change parameterization of the direction of rotation or interchange 2 live conductors. 2. Sensor disk is fitted the wrong way → turn the sensor disk.
	6	<i>Unplausible sensor signals</i>	The required pulse pattern (60°, 120°, 180°) has not been correctly identified. 1. Speed sensor does not detect all tappets of the sensor disk → check distance 2. As the motor turns, other metal parts are detected also, in addition to the tappets → improve mounting. 3. Electromagnetic interference on the sensor lines → check cable routing, improve EMC
	7	<i>Invalid standardized speed</i>	The standardized speed measured does not lie in the permissible range → motor turns too slowly or too fast
	15	<i>Speed deviation $\mu C1 + \mu C2$</i>	The speeds of microcomputer 1 and 2 deviated too much. This can be caused by wrong standardized speeds (e.g. after restoring a data set to a new unit) → repeat standardization and check the fuel-air ratio

Error code	Diagnostic code	Meaning for the LMV2x/3x... system	Remedy
	20	<i>Wrong phase of phase manager</i>	Standardization was made in a wrong phase. Permitted are only phases ≤ 12 → controller OFF, start standardization again
	21	<i>Safety loop / burner flange open</i>	Safety loop or burner flange is open → repeat standardization with safety loop closed
	22	<i>Air actuator not referenced</i>	Air actuator has not been referenced or has lost its referencing. 1. Check if the reference position can be approached. 2. Check if actuators have been mixed up. 3. If error only occurs after the start of standardization, the actuator might be overloaded and cannot reach its destination.
	23	<i>VSD deactivated</i>	Standardization was started with VSD deactivated → activate the VSD and repeat standardization
	24	<i>No valid operating mode</i>	Standardization was started without valid operating mode → activate valid operating mode and repeat standardization
	25	<i>Pneumatic air-fuel ratio control</i>	Standardization was started with pneumatic air-fuel ratio control → standardization with pneumatic air-fuel ratio control not possible
	128	<i>Running command with no preceding standardization</i>	VSD is controlled but not standardized → make standardization
	255	<i>No standardized speed available</i>	Motor turns but is not standardized → make standardization

Error code	Diagnostic code	Meaning for the LMV2x/3x... system	Remedy
83	#	Speed error VSD	Required speed has not been reached
	Bit 0 Valency 1	<i>Lower control range limitation of control</i>	Speed has not been reached because control range limitation has become active → for measures, refer to error code 80
	Bit 1 Valency 2...3	<i>Upper control range limitation of control</i>	Speed has not been reached because control range limitation has become active → for measures, refer to error code 80
	Bit 2 Valency 4...7	<i>Interruption via disturbance pulses</i>	Speed has not been reached due to too much electromagnetic interference on the sensor line → for measures, refer to error code 81
	Bit 3 Valency ≥ 8	<i>Curve too steep in terms of ramp speed</i>	Speed has not been reached because detected curve slope was too steep. 1. With a LMV26... ramp of 20 s, the curve's slope may be a maximum of 10% speed change between 2 curvepoints in modulating mode. With a LMV26... ramp of 10 s, the curve's slope may be a maximum of 20% speed change between 2 curvepoints in modulating mode. With a LMV26... ramp of 5 s, the curve's slope may be a maximum of 40% speed change between 2 curvepoints in modulating mode. → Between the ignition point (P0) and the low-fire point (P1), the speed change in modulating mode may be a maximum of 40%, independent of the LMV26... ramp. 2. The setting of the VSD ramp must be about 20% faster than the ramps in the basic unit (parameters 522, 523).
	Bit 4 Valency ≥ 16	<i>Interruption of speed signal</i>	No speed detected in spite of control. 1. Check if the motor turns. 2. Check if the speed sensor delivers a signal (LED / check distance from the sensor disk). 3. Check wiring of the VSD.
	Bit 5 Valency ≥ 32	<i>Quick shutdown due to excessive speed deviation</i>	Speed deviation was for about 1 s >10% outside the anticipated range. 1. Check ramp times of the LMV26... and VSD. 2. Check wiring of the VSD.

Error code	Diagnostic code	Meaning for the LMV2x/3x... system	Remedy
84	#	Curve slope actuators	
	Bit 0 Valency 1	VSD: Curve too steep in terms of ramp speed	1. The curve's slope may be a maximum of 10% speed change between 2 curvepoints in modulating operation, with a LMV26... ramp of 20 seconds The curve's slope may be a maximum of 20% speed change between 2 curvepoints in modulating operation, with a LMV26... ramp of 10 seconds The curve's slope may be a maximum of 40% speed change between 2 curvepoints in modulating operation, with a LMV26... ramp of 5 seconds → Between the ignition point (P0) and the low-fire point (P1), the speed change in modulating mode may be a maximum of 40%, independent of the LMV26... ramp. 2. Setting of the VSD ramp must be about 20% shorter than the ramps in the basic unit (parameters 522 and 523)
	Bit 1 Valency 2..3	Fuel actuator: Curve too steep in terms of ramp rate	The slope of the curve may be a maximum position change of 31° between 2 curvepoints in modulating mode
	Bit 2 Valency 4..7	Air actuator: Curve too steep in terms of ramp rate	The slope of the curve may be a maximum position change of 31° between 2 curvepoints in modulating mode
85	#	Referencing error ones actuators	
	0	Referencing error of fuel actuator	Referencing of fuel actuator not successful. Reference point could not be reached. 1. Check to see if actuators have been mixed up. 2. Check to see if actuator is locked or overloaded.
	1	Referencing error of air actuator	Referencing of fuel actuator not successful Reference point could not be reached. 1. Check to see if actuators have been mixed up. 2. Check to see if actuator is locked or overloaded.
	Bit 7 Valency ≥ 128	Referencing error due to parameter change	Parameterization of an actuator (e.g. the reference position) has been changed. To trigger new referencing, this error is set
86	#	Error fuel actuator	
	0	Position error	Target position could not be reached within the required tolerance band → check to see if actuator is locked or overloaded
	Bit 0 Valency 1	Line interruption	Line interruption detected at actuator's terminals → check wiring (voltage X54 across pin 5 or 6 and pin 2 >0.5 V)
	Bit 3 Valency ≥ 8	Curve too steep in terms of ramp rate	The slope of the curve may be a maximum position change of 31° between 2 curvepoints in modulating mode
	Bit 4 Valency ≥ 16	Step deviation in comparison with last referencing	Actuator was overloaded or mechanically twisted. 1. Check to see if the actuator is blocked somewhere along its working range. 2. Check to see if the torque is sufficient for the application.

Error code	Diagnostic code	Meaning for the LMV2x/3x... system	Remedy
87	#	Error air actuator	
	0	Position error	Target position could not be reached within the required tolerance band → check to see if actuator is locked or overloaded
	Bit 0 Valency 1	Line interruption	Line interruption detected at actuator's terminals → check wiring (voltage X53 across pin 5 or 6 and pin 2 >0.5 V)
	Bit 3 Valency ≥ 8	Curve too steep in terms of ramp rate	The slope of the curve may be a maximum position change of 31° between 2 curvepoints in modulating mode
	Bit 4 Valency ≥ 16	Sectional deviation in comparison with last referencing	Actuator was overloaded or mechanically twisted. 1. Check to see if the actuator is blocked somewhere along its working range. 2. Check to see if the torque is sufficient for the application.
90	#	Internal error basic unit	
91	#	Internal error basic unit	
93	#	Error flame signal acquisition	
	3	Short-circuit of sensor	Short-circuit at QRB... 1. Check wiring. 2. Flame detector possibly fault.
95	#	Error relay supervision	
	3 Ignition transformer 4 Fuel valve 1 5 Fuel valve 2 6 Fuel valve 3	External power supply NO contact	Check wiring
96	#	Error relay supervision	
	3 Ignition transformer 4 Fuel valve 1 5 Fuel valve 2 6 Fuel valve 3	Relay contacts have welded	Test the contacts: 1. Unit connected to power: Fan output must be dead. 2. Disconnect power: Disconnect fan. No resistive connection between fan output and neutral conductor allowed. If one of the 2 tests fails, release the unit since contact have definitively welded and safety can no longer be ensured.
97	#	Error relay supervision	
	0	Safety relay contacts have welded or external power supply fed to safety relay	Test the contacts: 1. Unit connected to power: Fan output must be dead. 2. Disconnect power: Disconnect fan. No resistive connection between fan output and neutral conductor allowed. If one of the 2 tests fails, release the unit since contacts have definitively welded and safety can no longer be ensured.

Error code	Diagnostic code	Meaning for the LMV2x/3x... system	Remedy
98	#	Error relay supervision	
	2 Safety valve 3 Ignition transformer 4 Fuel valve 1 5 Fuel valve 2 6 Fuel valve 3	Relay does not pull in	Make a reset; if error occurs repeatedly, replace the unit
99	#	Internal error relay control	Make a reset; if error occurs repeatedly, replace the unit
	3	Internal error relay control	Make a reset. If error occurs repeatedly, replace the unit Software version V03.10: If error C:99 D:3 occurs during standardization of the VSD, deactivate temporarily function <i>Alarm in case of start prevention</i> (parameter number 210 = 0, when using a release contact) or <i>interrupt</i> the controller-ON signal
100	#	Internal error relay control	Make a reset; if error occurs repeatedly, replace the unit
105	#	Internal error contact sampling	
	0 Pressure switch-min 1 Pressure switch-max / POC 2 Fuel selection 0 / Reset 3 Air pressure 4 Load controller open 5 Load controller on / off 6 Load controller close 7 Safety loop / Burner flange 8 Safety valve 9 Ignition transformer 10 Fuel valve 1 11 Fuel valve 2 12 Fuel valve 3 13 Fuel selection 1 / Reset	Stuck-At failure	Can be caused by capacitive loads or supply of DC voltage to the mains voltage inputs. The diagnostic code indicates the input where the problem occurred
106	#	Internal error contact request	Make a reset; if error occurs repeatedly, replace the unit
107	#	Internal error contact request	Make a reset; if error occurs repeatedly, replace the unit
108	#	Internal error contact request	Make a reset; if error occurs repeatedly, replace the unit
110	#	Internal error voltage monitor test	Make a reset; if error occurs repeatedly, replace the unit
111	#	Power failure	Mains voltage to low Exchange ratio diagnostics code → voltage value (230 V: 1.683)
112	0	Mains voltage recovery	Error code for triggering a reset on power restoration (no error)
113	#	Internal error mains voltage supervision	Make a reset; if error occurs repeatedly, replace the unit
115	#	Internal error system counter	
116	0	Designed life time exceeded (250'000 startups)	Warning threshold has been reached. The unit should be replaced

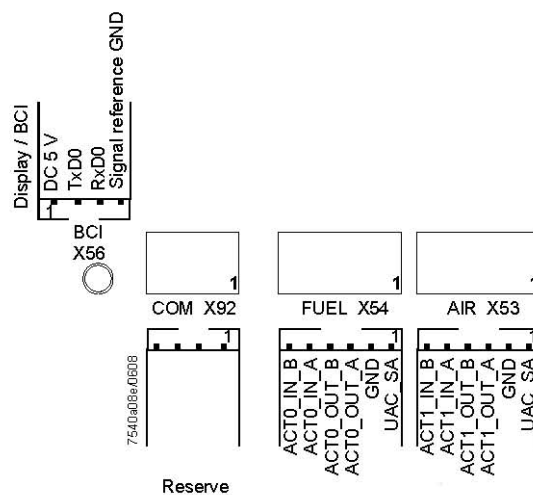
Error code	Diagnostic code	Meaning for the LMV2x/3x... system	Remedy
117	0	<i>Life time exceeded Operation no longer allowed</i>	Switch-off threshold has been reached
120	0	<i>Interrupt limitation fuel meter input</i>	Too many disturbance pulses at the fuel meters input → Improve EMC
121	#	Internal error EEPROM access	Make a reset, repeat last parameterization / check. Restore the parameter set, if error occurs repeatedly, replace the unit
122	#	Internal error EEPROM access	Make a reset, repeat last parameterization / check. Restore the parameter set, if error occurs repeatedly, replace the unit
123	#	Internal error EEPROM access	Make a reset, repeat last parameterization / check. Restore the parameter set, if error occurs repeatedly, replace the unit
124	#	Internal error EEPROM access	Make a reset, repeat last parameterization / check. Restore the parameter set, if error occurs repeatedly, replace the unit
125	#	Internal error EEPROM read access	Make a reset, repeat last parameterization / check. If error occurs repeatedly, replace the unit
126	#	Internal error EEPROM write access	Make a reset, repeat last parameterization / check. If error occurs repeatedly, replace the unit
127	#	Internal error EEPROM access	Make a reset, repeat last parameterization / check. Restore the parameter set, if error occurs repeatedly, replace the unit
128	0	<i>Internal error EEPROM access - synchronization during initialization</i>	Make a reset; if error occurs repeatedly, replace the unit
129	#	Internal error EEPROM access – command synchronization	Make a reset, repeat last parameterization / check. If error occurs repeatedly, replace the unit
130	#	Internal error EEPROM access - timeout	Make a reset, repeat last parameterization / check. If error occurs repeatedly, replace the unit
131	#	Internal error EEPROM access - page on abort	Make a reset, repeat last parameterization / check. If error occurs repeatedly, replace the unit
132	#	Internal error EEPROM register initialization	Make a reset; if error occurs repeatedly, replace the unit
133	#	Internal error EEPROM access – Request synchronization	Make a reset, repeat last parameterization / check. If error occurs repeatedly, replace the unit
134	#	Internal error EEPROM access – Request synchronization	Make a reset, repeat last parameterization / check. If error occurs repeatedly, replace the unit
135	#	Internal error EEPROM access – Request synchronization	Make a reset, repeat last parameterization / check. If error occurs repeatedly, replace the unit
136	1	<i>Restore started</i>	Restore of a backup has been started (no error)

Error code	Diagnostic code	Meaning for the LMV2x/3x... system	Remedy
137	#	Internal error – backup / restore	
	157 (-99)	Restore – ok, but backup < data set of current system	Restore successful, but backup data record is smaller than in the current system
	239 (-17)	Backup – storage of backup in AZL2... faulty	Reset and repeat backup
	240 (-16)	Restore – no backup in AZL2...	No backup stored in AZL2...
	241 (-15)	Restore – abortion due to unsuitable product no. (ASN)	Backup has an unsuitable product no. (ASN) and must not be restored
	242 (-14)	Backup – backup made is inconsistent	Backup is faulty and cannot be transferred back
	243 (-13)	Backup – data comparison between μ Cs faulty	Reset and repeat backup
	244 (-12)	Backup data are incompatible	Backup data are incompatible with the current software version, restore not possible
	245 (-11)	Access error to parameter Restore_Complete	Reset and repeat backup
	246 (-10)	Restore – timeout when storing in EEPROM	Reset and repeat backup
	247 (-9)	Data received are inconsistent	Backup data record invalid, restore not possible
	248 (-8)	Restore cannot at present be made	Reset and repeat backup
	249 (-7)	Restore – abortion due to unsuitable burner identification	Backup has an unsuitable burner identification and must not be transferred to the unit
	250 (-6)	Backup – CRC of one page is not correct	Backup data record invalid, restore not possible
	251 (-5)	Backup – burner identification is not defined	Define burner identification and repeat backup
	252 (-4)	After restore, pages still on ABORT	Reset and repeat backup
	253 (-3)	Restore cannot at present be made	Reset and repeat backup
	254 (-2)	Abortion due to transmission error	Reset and repeat backup
	255 (-1)	Abortion due to timeout during backup / restore	Make a reset, check the connections and repeat backup / restore In case of repeated backup timeout, the AZL2... does not yet support backup functionality
146	#	Timeout building automation interface	Refer to Modbus User Documentation (A7541)
	1	Modbus timeout	
	2	reserved	

Error code	Diagnostic code	Meaning for the LMV2x/3x... system	Remedy
150	#	TÜV test	
	1 (-1)	Invalid phase	TÜV test may only be started in phase 60 (operation)
	2 (-2)	TÜV test default output too low	TÜV test default output must not be smaller than the lower output limit
	3 (-3)	TÜV test default output too high	TÜV test default output must not be greater than the upper output limit
	4 (-4)	Manual interruption	No error: Manual abortion of TÜV test by user
	5 (-5)	TÜV test timeout	No loss of flame after shutdown of fuel valves 1. Check to see if there is extraneous light 2. Check wiring to see if there is a short-circuit 3. Check to see if valve is leaking
165	#	Internal error	
166	0	Internal error watchdog reset	
167	#	Manual locking	Unit has been manually locked (no error)
	1	Manual locking by contact	
	2	Manual locking by AZL2...	
	3	Manual locking by PC tool	
	8	Manual locking by the AZL2... Timeout / communication breakdown	During a curve adjustment via the AZL2..., the timeout for menu operation has elapsed (setting via parameter 127), or communication between the LMV26... and the AZL2... has broken down
	9	Manual locking by the PC tool Communication breakdown	During a curve adjustment via the ACS410, communication between the LMV26... and the ACS410 was interrupted for more than 30 seconds
	33	Manual locking by the PC tool Test of lockout	PC tool made a reset attempt with an error-free system
168	#	Internal error management	Make a reset; if error occurs repeatedly, replace the unit
169	#	Internal error management	Make a reset; if error occurs repeatedly, replace the unit
170	#	Internal error management	Make a reset; if error occurs repeatedly, replace the unit
171	#	Internal error management	Make a reset; if error occurs repeatedly, replace the unit
200 OFF	#	System error-free	No error

Error code	Diagnostic code	Meaning for the LMV2x/3x... system	Remedy
201 OFF UP _{r0} or OFF UP _{r1}	#	Prevention of startup	Start prevention due to unparameterized unit Go to error history, entry 702, for initial cause of the error with shutdown in connection with the first curve settings
	Bit 0 Valency 1	No operating mode selected	
	Bit 1 Valency 2..3	No fuel train defined	
	Bit 2 Valency 4..7	No curves defined	
	Bit 3 Valency 8..15	Standardized speed undefined	
	Bit 4 Valency 16..31	Backup / restore was not possible	
202	#	Internal error operating mode selection	Redefine the operating mode (parameter 201)
203	#	Internal error	Redefine the operating mode (parameter 201). Make a reset; if error occurs repeatedly, replace the unit
204	Phase number	Program stop	Program stop is active (no error)
205	#	Internal error	Make a reset; if error occurs repeatedly, replace the unit
206	0	Inadmissible combination of units (basic unit – AZL2...)	
207	#	Version compatibility basic unit – AZL2...	
	0	Basic unit version too old	
	1	AZL2... version too old	
208	#	Internal error	Make a reset; if error occurs repeatedly, replace the unit
209	#	Internal error	Make a reset; if error occurs repeatedly, replace the unit
210	0	Selected operating mode is not released for the basic unit	Select a released operating mode for the basic unit
240	#	Internal error	Make a reset; if error occurs repeatedly, replace the unit
245	#	Internal error	Make a reset; if error occurs repeatedly, replace the unit
250	#	Internal error	Make a reset; if error occurs repeatedly, replace the unit

Wiring connection for LMV20



Air actuator

Wiring variants for LMV27

ConnectorX75



2 - Fuel meter input

1 - Supply fuel meter

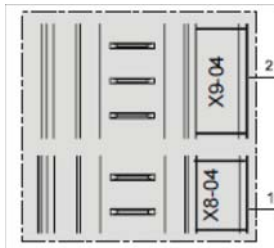
ConnectorX5-02



ConnectionsPmax

Wiring variants for LMV26

ConnectorX08-04 / X09-04



2 - Fuel 0

1 - Fuel1

ConnectorX75



2 - Fuel meter input

1 - Supply fuel meter

ConnectorX64



5 -Power supply speed sensor

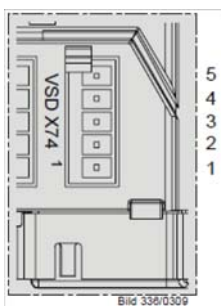
4 -Speed sensor input

3 - PWM (Pulse Width Modulation) speed output

2 - GND (signal reference)

1 -Controller input (4÷20mA)

ConnectorX74



5 -Supply

4 -Feedback signal

3 - PWM (Pulse Width Modulation) speed output

2 - GND (signal reference)

1 -External supply 24V DC

Wiring variants for LMV37

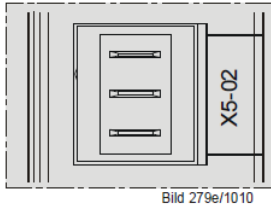
ConnectorX75



- 2 - Fuel meter input
- 1 - Supply fuel meter

Bild 338e/0409

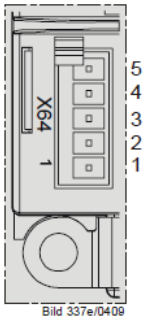
ConnectorX5-02



- 3
 - 2
 - 1
- Connections Pmax
- Pmax/POC

Bild 279e/1010

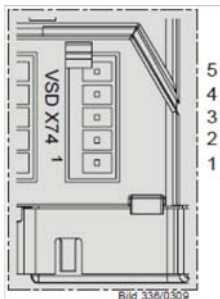
ConnectorX64



- 5 -Power supply speed sensor
- 4 -Speed sensor input
- 3 - PWM (Pulse Width Modulation) speed output
- 2 - GND (signal reference)
- 1 -Controller input (4÷20mA)

Bild 337e/0409

ConnectorX74



- 5 -Supply
- 4 -Feedback signal
- 3 - PWM (Pulse Width Modulation) speed output
- 2 - GND (signal reference)
- 1 -External supply 24V DC

Bild 336/0309



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Note: Specifications and data subject to change. Errors and omissions excepted.



USER'S MANUAL

COD. M12925CA Rel 1.2 08/2014

SOFTWARE VERSION 1.0x T73
code 80379 / Edition 01 - 06/2012

1 • INSTALLATION

• Dimensions and cut-out; panel mounting



For correct and safe installation, follow the instructions and observe the warnings contained in this manual.

Panel mounting:

To fix the unit, insert the brackets provided into the seats on either side of the case.
To mount two or more units side by side, respect the cut-out dimensions shown in the drawing.

CE MARKING: The instrument conforms to the European Directives 2004/108/CE and 2006/95/CE with reference to the generic standards: **EN 61000-6-2** (immunity in industrial environment) **EN 61000-6-3** (emission in residential environment) **EN 61010-1** (safety).

MAINTENANCE: Repairs must be done only by trained and specialized personnel.

Cut power to the device before accessing internal parts.

Do not clean the case with hydrocarbon-based solvents (Petrol, Trichlorethylene, etc.). Use of these solvents can reduce the mechanical reliability of the device. Use a cloth dampened in ethyl alcohol or water to clean the external plastic case.

SERVICE: GEFRAN has a service department. The warranty excludes defects caused by any use not conforming to these instructions.

EMC conformity has been tested with the following connections

FUNCTION	CABLE TYPE	LENGTH
Power supply cable	1 mm ²	1 m
Relay output cable	1 mm ²	3,5 m
TC input	0,8 mm ² compensated	5 m
Pt100 input	1 mm ²	3 m

2 • TECHNICAL SPECIFICATIONS

Display	2x4 digit green, high display 10 and 7mm
Keys	4 of mechanical type (Man/Aut, INC, DEC, F)
Accuracy	0.2% f.s. ± 1 digit ambient temperature 25°C
Main input (settable digital filter)	TC, RTD, PTC, NTC 60mV, 1V Ri $\geq$ 1M Ω ; 5V, 10V Ri $\geq$ 10K Ω ; 20mA Ri=50 Ω Tempo di campionamento 120 msec.
Type TC Thermocouples (ITS90)	Type TC Thermocouples : J,K,R,S,T (IEC 584-1, CEI EN 60584-1, 60584-2) ; custom linearization is available / types B,E,N,L GOST,U,G,D,C are available by using the custom linearization.
Cold junction error	0,1° / °C
RTD type (scale configurable within indicated range, with or without decimal point) (ITS90) Max line resistance for RTD	DIN 43760 (Pt100), JPT100 20 Ω
PTC type / NTC Type	990 Ω , 25°C / 1K Ω , 25°C
Safety	detection of short-circuit or opening of probes, LBA alarm
°C / °F selection	configurable from faceplate
Linear scale ranges	-1999 to 9999 with configurable decimal point position
Controls	PID, Self-tuning, on-off
pb - dt - it	0,0...999,9 % - 0,00...99,99 min - 0,00...99,99 min
Action	Heat / Cool
Control outputs	on / off
Maximum power limit heat / cool	0,0...100,0 %
Cycle time	0...200 sec
Main output type	relay, logic, continuous (0...10V Rload $\geq$ 250K Ω , 0/4...20mA Rload $\leq$ 500 Ω)
Softstart	0,0...500,0 min
Fault power setting	-100,0...100,0 %
Automatic blanking	Displays PV value, optional exclusion
Configurable alarms	Up to 3 alarm functions assignable to an output, configurable as: maximum, minimum, symmetrical, absolute/deviation, LBA
Alarm masking	- exclusion during warm up - latching reset from faceplate or external contact
Type of relay contact	NO (NC), 5A, 250V/30Vdc cos ϕ =1
Logic output for static relays	24V $\pm$ 10% (10V min at 20mA)
Transmitter power supply	15/24Vdc, max 30mA short-circuit protection
Power supply (switching type)	(std) 100 ... 240Vac $\pm$ 10% (opt.) 11...27Vac/dc $\pm$ 10%; 50/60Hz, 8VA max
Faceplate protection	IP65
Working / Storage temperature range	0...50°C / -20...70°C
Relative humidity	20 ... 85% non-condensing
Environmental conditions of use	for internal use only, altitude up to 2000m
Installation	Panel, plug-in from front
Weight	160g for the complete version

3 • DESCRIPTION OF FACEPLATE

Function indicators

Indicates modes of operation

- L1 MAN/AUTO = OFF (automatic control)
ON (manual control)
- L2 PRE-HEATING = ON (running)
- L3 SELFTUNING = ON (enabled Self)
OFF (disabled Self)

Automatic/Manual adjustment selection

Active only when PV display visualises the process variable (button pressed for at least 5 sec.)

"Inc" and "Dec" key

Press to increment (decrement) any numerical parameter • Increment (decrement) speed is proportional to time key stays pressed • The operation is not cyclic: once the maximum (minimum) value of a field is reached, the value will not change even if the key remains pressed.



Indication of output states

OUT 1 (AL1); OUT 2 (OPEN); OUT 3 (CLOSED)

PV Display: Indication of process variable

Error Indication: LO, HI, Sbr, Err
LO= the value of process variable is < di LO_S
HI= the value of process variable is > di HI_S
Sbr= faulty sensor or input values higher than max. limits
Err= PT100 third wire opened for PT100, PTC or input values lower than min. limits (i.e.: TC wrong connection)

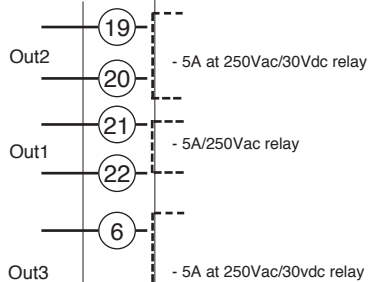
SV display: Indication of setpoint

Function key

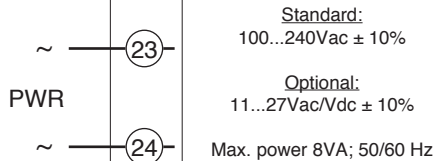
Gives access to the various configuration phases • Confirms change of set parameters and browses next or previous parameter (if Auto/Man key is pressed)

4 • CONNECTIONS

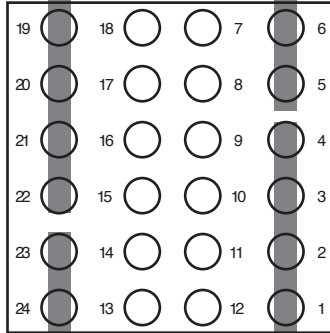
• Outputs



• Power Supply



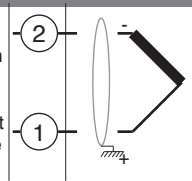
TOP



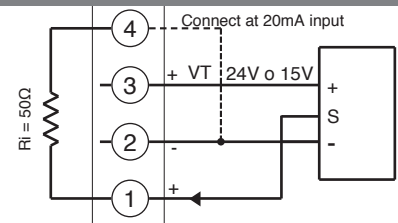
• Inputs

• TC Input

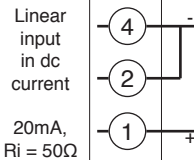
Available thermocouples:
 J, K, R, S, T
 (B, E, N, L, U, G, D, C custom linearization is available)
 - Observe polarities
 - For extensions, use the correct compensating cable for the type of TC used



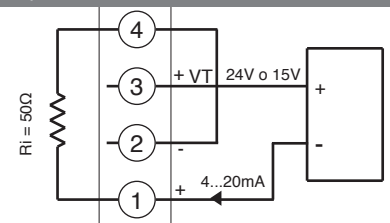
• Linear input with 3-wire transmitter



• Linear input (I)

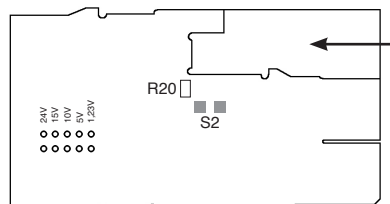


• Input 1 linear with transmitter 2 wires



• Identification of boards

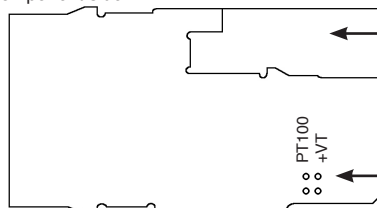
Power board - Solder side



Select transmitter voltage

N.B. : you can keep the **OUT1** relay energized at power-up by inserting jumper **S2** and removing resistance **R20**.

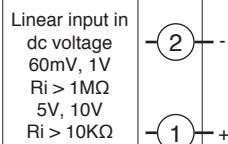
CPU board - Component side



IN/OUT boards (see appendix)

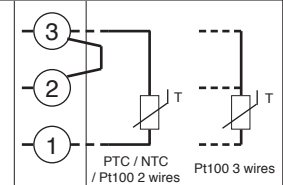
Select signal at contact 3

• Linear input (V)

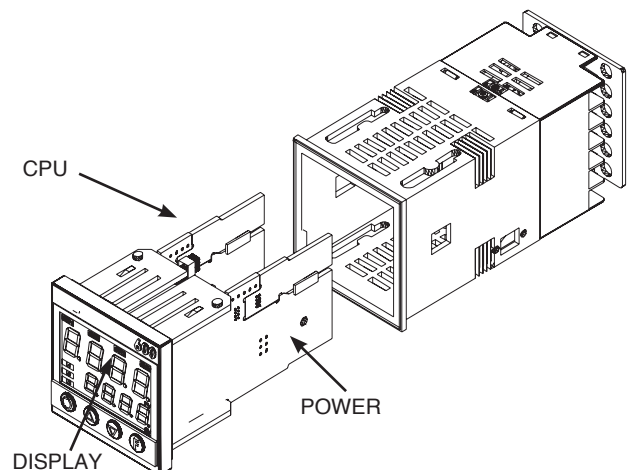


• Pt100 / PTC / NTC

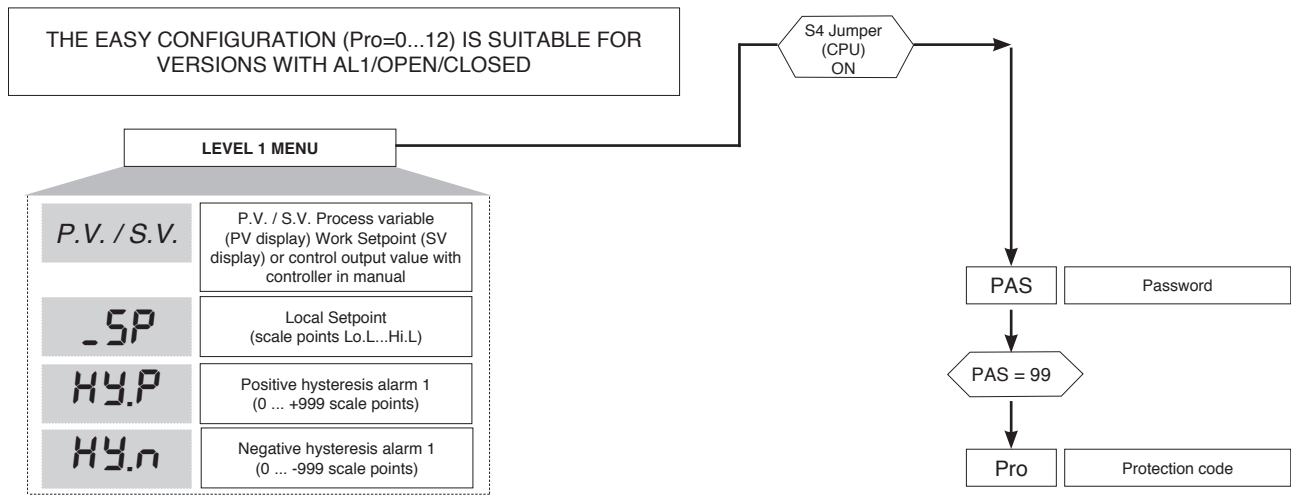
Use wires of adequate diameter (min. 1mm²)
 PT100, JPT100, PTC, NTC



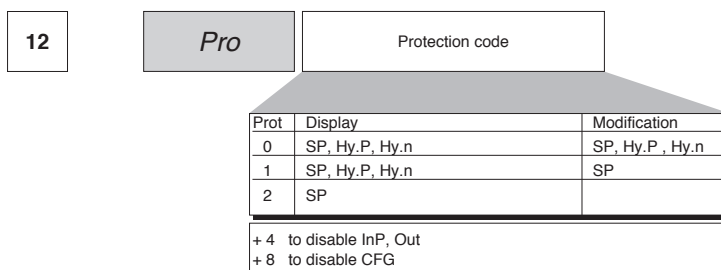
• Device structure



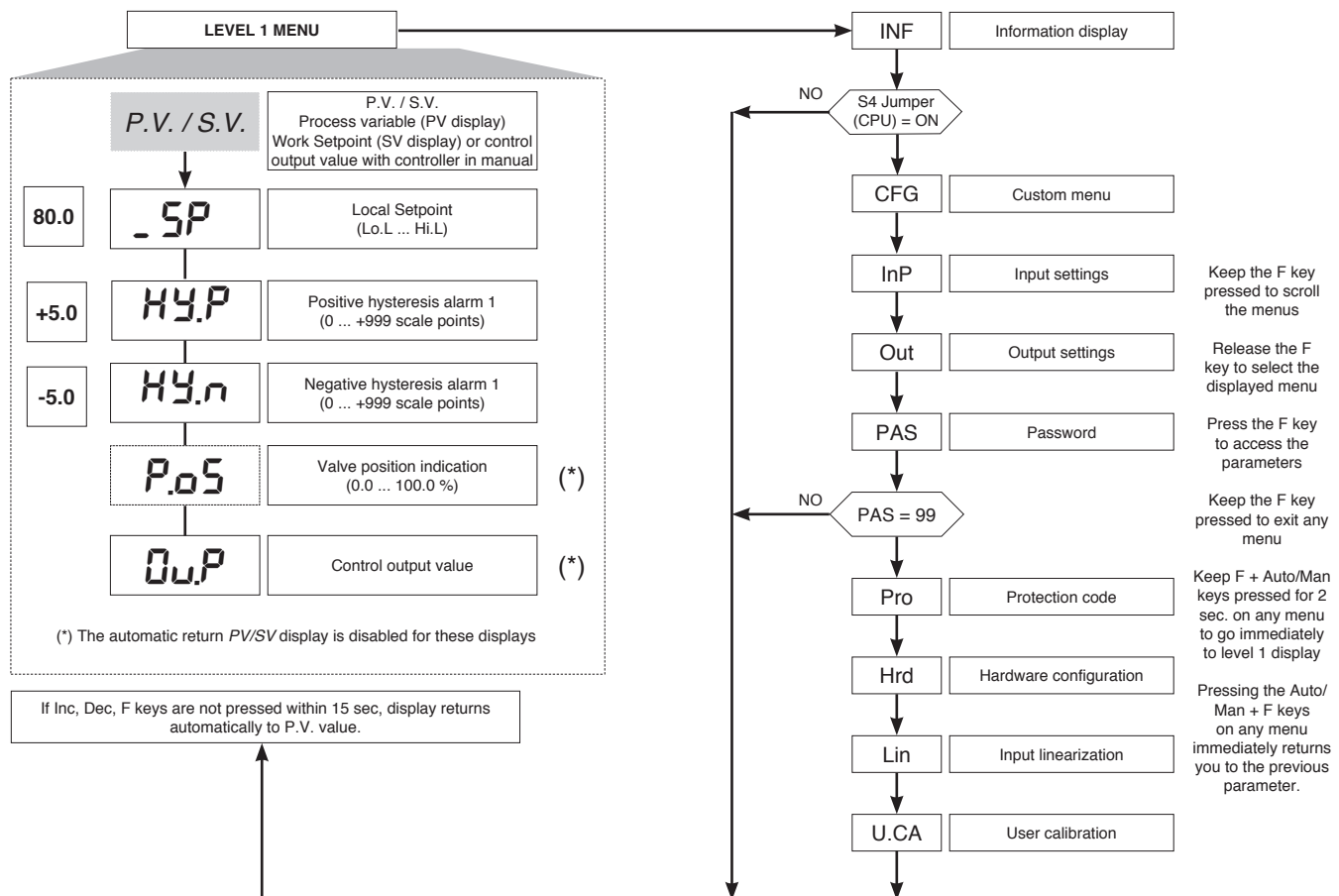
5 • “EASY” PROGRAMMING and CONFIGURATION



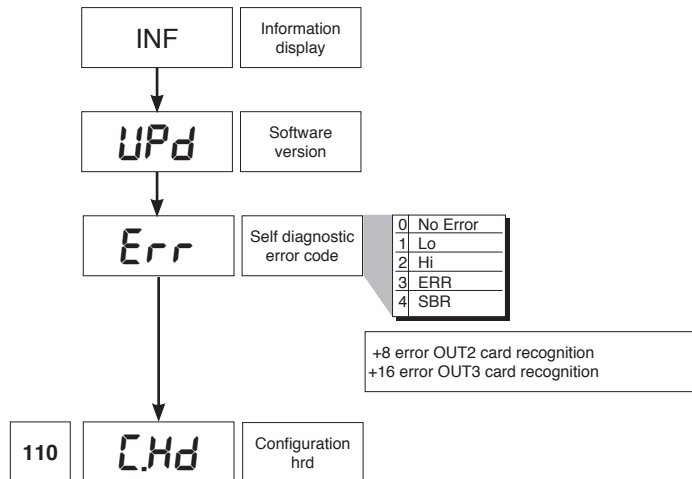
• Prot



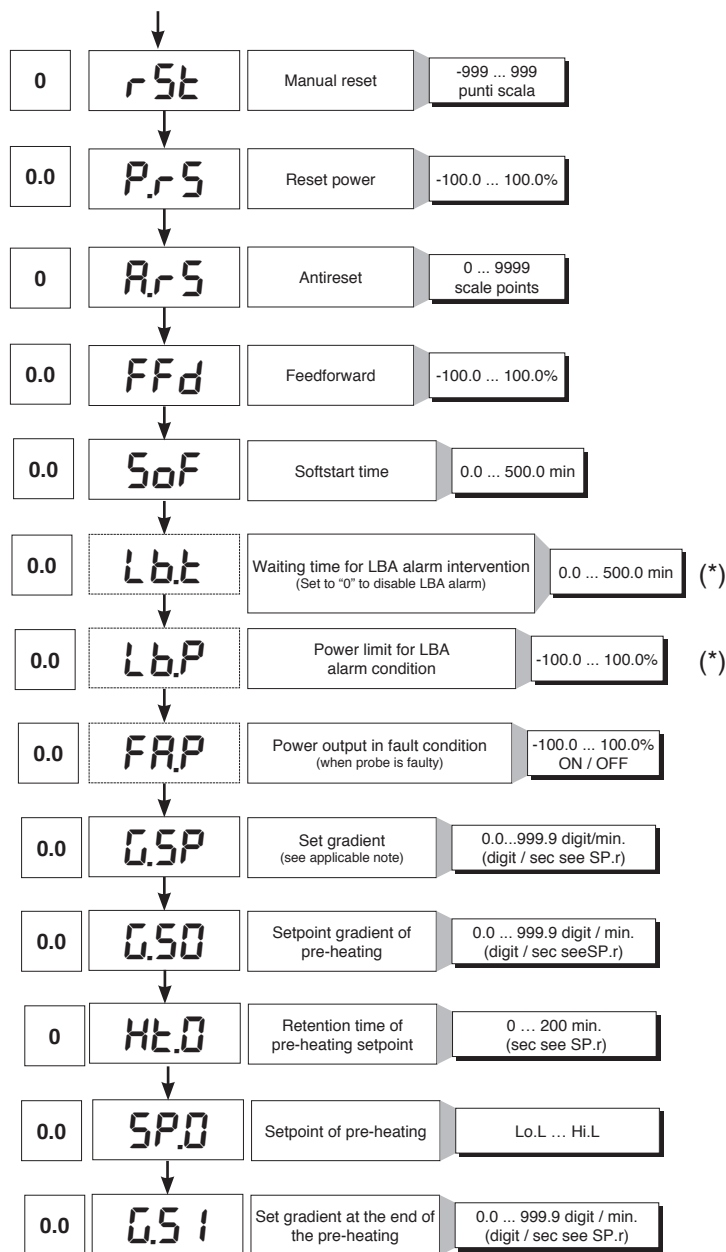
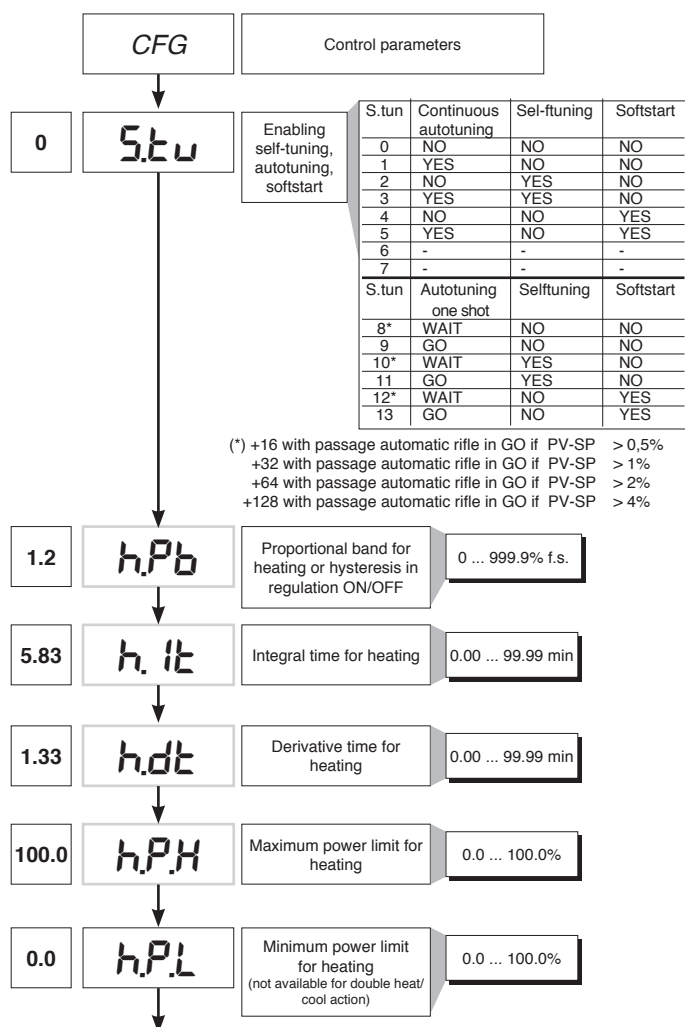
6 • PROGRAMMING and CONFIGURATION



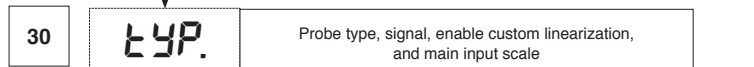
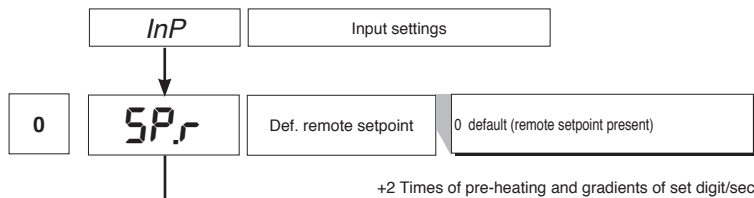
N.B.: Once a particular configuration is entered, all unnecessary parameters are no longer displayed



• CFG



(*) LBA alarm may be reset by simultaneously pressing Δ + ∇ keys when OutP is displayed or by switching to Manual.



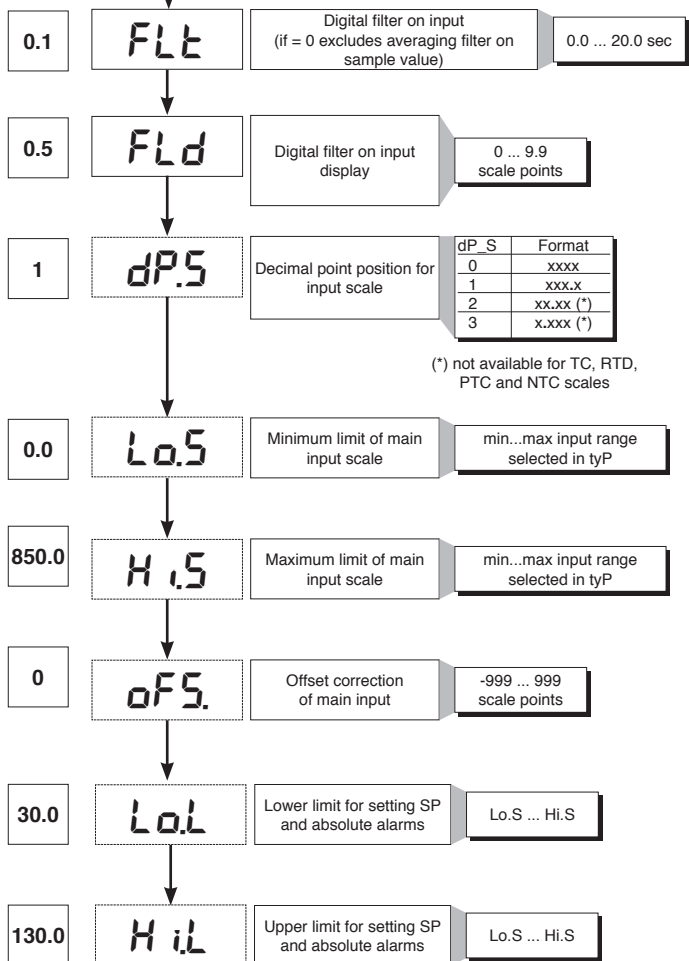
Type	Probe type	without decimal point	with decimal point
	Sensore:	TC	
0	TC J °C	0/1000	0.0/999.9
1	TC J °F	32/1832	32.0/999.9
2	TC K °C	0/1300	0.0/999.9
3	TC K °F	32/2372	32.0/999.9
4	TC R °C	0/1750	0.0/999.9
5	TC R °F	32/3182	32.0/999.9
6	TC S °C	0/1750	0.0/999.9
7	TC S °F	32/3182	32.0/999.9
8	TC T °C	-200/400	-199.9/400.0
9	TC T °F	-328/752	-199.9/752.0
28	TC	CUSTOM	CUSTOM
29	TC	CUSTOM	CUSTOM
30	PT100 °C	-200/850	-199.9/850.0
31	PT100 °F	-328/156.2	-199.9/999.9
32	JPT100 °C	-200/600	-199.9/600.0
33	JPT100 °F	-328/1112	-199.9/999.9
34	PTC °C	-55/120	-55.0/120.0
35	PTC °F	-67/248	-67.0/248.0
36	NTC °C	-10/70	-10.0/70.0
37	NTC °F	14/158	14.0/158.0
38	0...60 mV	-1999/9999	-199.9/999.9
39	0...60 mV	Custom scale	Custom scale
40	12...60 mV	-1999/9999	-199.9/999.9
41	12...60 mV	Custom scale	Custom scale
42	0...20 mA	-1999/9999	-199.9/999.9
43	0...20 mA	Custom scale	Custom scale
44	4...20 mA	-1999/9999	-199.9/999.9
45	4...20 mA	Custom scale	Custom scale
46	0...10 V	-1999/9999	-199.9/999.9
47	0...10 V	Custom scale	Custom scale
48	2...10 V	-1999/9999	-199.9/999.9
49	2...10 V	Custom scale	Custom scale
50	0...5 V	-1999/9999	-199.9/999.9
51	0...5 V	Custom scale	Custom scale
52	1...5 V	-1999/9999	-199.9/999.9
53	1...5 V	Custom scale	Custom scale
54	0...1 V	-1999/9999	-199.9/999.9
55	0...1 V	Custom scale	Custom scale
56	200mV...1V	-1999/9999	-199.9/999.9
57	200mV...1V	Custom scale	Custom scale
58	Cust10 V-20mA	-1999/9999	-199.9/999.9
59	Cust10 V-20mA	Custom scale	Custom scale
60	Cust 60mV	-1999/9999	-199.9/999.9
61	Cust 60mV	Custom scale	Custom scale
62	PT100-JPT	CUSTOM	CUSTOM
63	PTC	CUSTOM	CUSTOM
64	NTC	CUSTOM	CUSTOM

For custom linearization:
 - LO signal is generated with variable below Lo.S or at minimum calibration value
 - HI signal is generated with variable above Lo.S or at maximum calibration value

Max. non-linearity error for thermocouples (TC), resistors (PT100) and thermistors (PTC, NTC).
 The error is calculated as deviation from theoretical value and is expressed as percentage of full scale (in °C).

S, R range 0...1750°C; error < 0.2% f.s. (t > 300°C) / for other range; error < 0.5% f.s.
T error < 0.2% f.s. (t > -150°C)
B range 44...1800°C; error < 0.5% f.s. (t > 300°C) / range 44,0...999.9; error < 1% f.s. (t > 300°C)
U range -99.9...99.9 and -99...99°C; error < 0.5% f.s. / for other range; error < 0.2% f.s. (t > -150°C)
G error < 0.2% f.s. (t > 300°C)
D error < 0.2% f.s. (t > 200°C)
C range 0...2300; error < 0.2% f.s. / for other range; error < 0.5% f.s.

NTC error < 0.5% f.s.
 Tc: J, K, E, N, L error < 0,2% f.s.
 JPT100 and PTC error < 0,2% f.s.
 PT100 scale -200...850°C
 Precision better than 0,2% f.s. at 25°C
 In range 0...50°C:
 • Precision better than 0,2% f.s. in range -200...400°C
 • Precision better than 0,4% f.s. in range +400...850°C (where f.s. refers to range -200... +850°C)





• Prot

12

Pro

Protection code

Prot	Display	Modification
0	SP, Hy.P, Hy.n, AL.2, AL.3, PoS, OuP, INF	SP, Hy.P, Hy.n, AL.2, AL.3, PoS
1	SP, Hy.P, Hy.n, AL.2, AL.3, PoS, OuP, INF	SP
2	SP, OuP, INF	

+ 4 to disable InP, Out
+ 8 to disable CFG
+ 16 to disable SW "power-up - power down"
+ 32 disable manual power latching
+ 64 to disable manual power modification
+128 enables full configuration

Note: OuP and INF only display configuration extended

• Hrd

Hrd

Hardware configuration

0

hd.1

Enable multiset instrument control by serial

6

Ctrl

Control type

Val	Control type
0	P heat
1	
2	
3	PI heat
4	
5	
6	PID heat
7	
8	
9	ON-OFF heat
10	
11	
12	
13	
14	

Selection of derivative action sampling time:
+ 0 sample 1 sec.
+ 16 sample 4 sec.
+ 32 sample 8 sec.
+ 64 sample 240 msec.

Note: LbA alarm is not enabled with ON/OFF type control

1

AL.n

Select number of enabled alarms

AL.nr	Alarm1	Alarm 2	Alarm 3
1	enabled	disabled	disabled

1

but.

Function of M/A keys

b u t t	
0	No function (key disenabled))
1	MAN / AUTO controller
2	
3	HOLD
4	
5	
6	Start/Stop selftuning
7	Start/Stop autotuning
8	

+ 16 disables the "back menu" function (Auto/Man + F keys) in the configuration menus

0

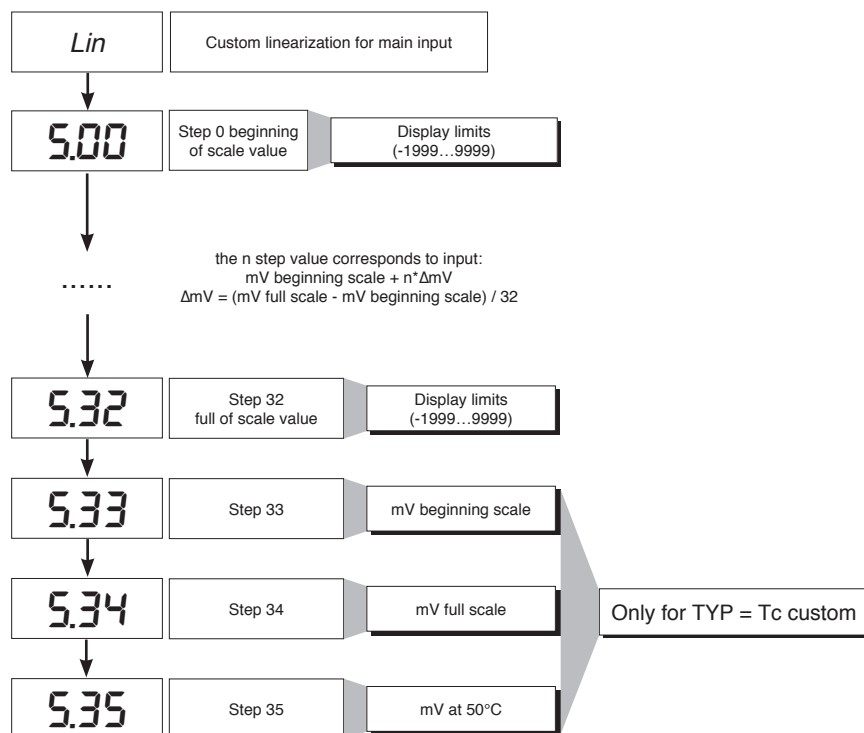
dSP

Defining SV display function

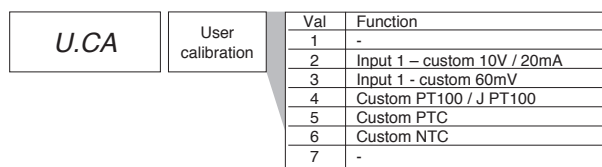
diSP	Lower display (SV) function
0	SSP - setpoint enabled
1	PoS - valve position
2	Control output value
3	Deviation (SSP - PV)



• Lin



• U.CAL





Obtain burner consent by configuring alarm 1 as inverse deviation with positive hysteresis Hy.P and negative hysteresis Hy.n

8 • PRE-HEATING FUNCTION

Enable the pre-heating function by setting parameters GS.0, Ht.0, GS.1 other than zero.

It consists of three phases that are activated sequentially at firing:

- Ramp 0 phase

Enabled by setting $GS.0 > 0$. Starting from setpoint = PV (initial state), it reaches pre-heating set SP.0 with gradient GS.0

- Maintenance phase

Enabled by setting $Ht.0 > 0$. Maintains pre-heating setpoint SP.0 for time Ht.0

- Ramp 1 phase

Enabled by setting $GS.1 > 0$. Starting from pre-heating setpoint SP.0, it reaches active _SP set with gradient GS.1

In case of selftuning, the pre-heating function is not activated



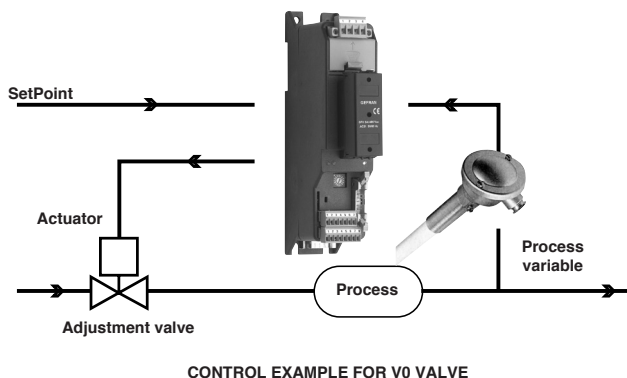
9 • ADJUSTMENT WITH MOTORIZED VALVE

In an adjustment process the adjustment valve has the function of varying fuel delivery (frequently corresponding to the thermal energy introduced into the process) in relation to the signal coming from the controller.

For this purpose it is provided with an actuator able to modify its opening value, overcoming the resistances produced by the fluid passing inside it.

The adjustment valves vary the delivery in a modulated manner, producing finite variations in the fluid passage inner area corresponding to finite variations of the actuator input signal, coming from the controller. The servomechanism, for example, comprises an electric motor, a reducer and a mechanical transmission system which actions the valve.

Various auxiliary components can be present such as the mechanical and electrical safety end travels, manual actioning systems.



The controller determines, on the basis of the dynamics of the process, the control output for the valve corresponding to the opening of the same in such a way so as to maintain the desired value of the process variable.

Characteristic parameters for valves control

- Actuator time ($A_c.t$) is the time employed by the valve to pass from entirely open to entirely closed (or vice-versa), and can be set with a resolution of one second. It is a mechanical feature of the valve+actuator unit.

NOTE: if the actuator's travel is mechanically limited it is necessary to proportionally reduce the $A_c.t$ value.

- Minimum impulse ($t.Lo$) expressed as a % of the actuator time (resolution 0.1%).

Represents the minimum change in position corresponding to a minimum change in power supplied by the instrument below which the actuator will not physically respond to the command.

This represents the minimum variation in position due to which the actuator does not physically respond to the command.

The minimum duration of the movement can be set in $t.Lo$, expressed as a % of actuator time.

- Impulsive intervention threshold ($t.Hi$) expressed as a % of the actuator time (resolution 0.1%) represents the position displacement (requested position – real position) due to which the manoeuvre request becomes impulsive.

You can choose between 2 types of control:

1) ON time of movement = $t.on$ and OFF time proportional to shift and greater than or equal to $t.Lo$ (we recommend setting $t.on = t.Lo$) (set $t.oF = 0$).

2) ON time of movement = $t.on$ and OFF time = $t.oF$. A value set for $t.oF < t.on$ is forced to $t.on$. To activate this type, set $t.oF > 0$.

The type of movement approach allows fine control of the reverse drive valve (from potentiometer or not), especially useful in cases of high mechanical inertia.

Set $t.Hi = 0$ to exclude modulation in positioning.

This type of modulated approach allows precise control of the feedback actioned valve, by a potentiometer or not, and is especially useful in cases of high mechanical inertia. Setting $t.Hi = 0$ excludes modulation in positioning.

- Dead zone ($dE.b$) is a displacement band between the adjustment setpoint and the process variable within which the controller does not supply any command to the valve (Open = OFF; Close = OFF). It is expressed as a percentage of the bottom scale and is positioned below the setpoint.

The dead zone is useful in an operative process to avoid straining the actuator with repeated commands and an insignificant effect on the adjustment. Setting $dE.b = 0$ the dead zone is excluded.



Graph of behavior inside the band with integral time $\neq 0$.

With integral time = 0, movement ON time is always equal to OFF time.

$t0 = t.Lo$

Valve control modes

With the controller in manual, the setting of parameter At.y ≥ 8 allows direct control of the valve open and close commands through the keyboard Increments and Decrements on the front seats.

V0 - for floating valve without potentiometer

Model V0 have similar behaviour: every manoeuvre request greater than the minimum impulse t.Lo is sent to the actuator by means of the OPEN/CLOSE relays; every action updates the presumed position of the virtual potentiometer calculated on the basis of the actuator travel declared time.

In this way there is always a presumed position of the valve which is compared with the position request of the controller.

Having reached a presumed extreme position (entirely open or entirely closed determined by the "virtual potentiometer") the controller provides a command in the same direction, in this way ensuring the real extreme position is reached (minimum command time = t.on).

The actuators are usually protected against the OPEN command in the entirely open position or CLOSE command in the entirely closed position.

V3 - for floating valve, PI control

When the difference between the position calculated by the controller and the only proportional component exceeds the value corresponding to the minimum impulse t.Lo the controller provides an OPEN or CLOSE command of the duration of the minimum impulse itself t.Lo.

At each delivery the integral component of the command is set to zero (discharge of the integral).

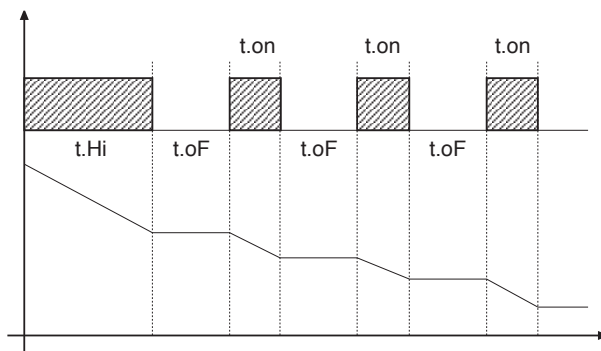
The frequency and duration of the impulses is correlated to the integral time (h.it or c.it).

Non-movement behavior

t.Hi = 0: with power = 100% or 0.0%, the corresponding open or close outputs always remain enabled (safety status).

Movement behavior

t.Hi $\neq 0$: with position attained corresponding to 100% or 0.0%, the corresponding open or close outputs are switched off.



If t.oF = 0, current function is maintained.

If t.oF $\neq 0$ movement mode will be as shown on the graph

10 • CONTROL ACTIONS

Proportional Action:

action in which contribution to output is proportional to deviation at input (deviation = difference between controlled variable and setpoint).

Derivative Action:

action in which contribution to output is proportional to rate of variation input deviation.

Integral Action:

action in which contribution to output is proportional to integral of time of input deviation.

Influence of Proportional, Derivative and Integral actions on response of process under control

- * An increase in P.B. reduces oscillations but increases deviation.
 - * A reduction in P.B. reduces the deviation but provokes oscillations of the controlled variable (the system tends to be unstable if P.B. value is too low).
 - * An increase in Derivative Action corresponds to an increase in Derivative Time, reduces deviation and prevents oscillation up to a critical value of Derivative Time, beyond which deviation increases and prolonged oscillations occur.
 - * An increase in Integral Action corresponds to a reduction in Integral Time, and tends to eliminate deviation between the controlled variable and the setpoint when the system is running at rated speed.
- If the Integral Time value is too long (Weak integral action), deviation between the controlled variable and the setpoint may persist.

Contact GEFRA for more information on control actions.

11 • MANUAL TUNING

- A) Enter the setpoint at its working value.
 B) Set the proportional band at 0.1% (with on-off type setting).
 C) Switch to automatic and observe the behavior of the variable. It will be similar to that in the figure:



D) The PID parameters are calculated as follows: Proportional band

$$P.B. = \frac{\text{Peak}}{(V_{\max} - V_{\min})} \times 100$$

(V max - V min) is the scale range.

Integral time: $I_t = 1.5 \times T$

Derivative time: $d_t = I_t/4$

E) Switch the unit to manual, set the calculated parameters. Return to PID action by setting the appropriate relay output cycle time, and switch back to Automatic.

F) If possible, to optimize parameters, change the setpoint and check temporary response. If an oscillation persists, increase the proportional band. If the response is too slow, reduce it.

12 • SET GRADIENT

SET GRADIENT: if set to $\neq 0$, the setpoint is assumed equal to PV at power-on and auto/man switchover. With gradient set, it reaches the local setpoint. Every variation in setpoint is subject to a gradient.

The set gradient is inhibited at power-on when self-tuning is engaged.

If the set gradient is set to $\neq 0$, it is active even with variations of the local setpoint.

The control setpoint reaches the set value at the speed defined by the gradient.

13 • SOFTWARE ON / OFF SWITCHING FUNCTION

How to switch the unit OFF: hold down the “F” and “Raise” keys simultaneously for 5 seconds to deactivate the unit, which will go to the OFF state while keeping the line supply connected and keeping the process value displayed. The SV display is OFF.

All outputs (alarms and controls) are OFF (logic level 0, relays de-energized) and all unit functions are disabled except the switch-on function and digital communication.

How to switch the unit ON: hold down the “F” key for 5 seconds and the unit will switch OFF to ON. If there is a power failure during the OFF state, the unit will remain in OFF state at the next power-up (ON/OFF state is memorized).

The function is normally enabled, but can be disabled by setting the parameter Prot = Prot +16.

14 • SELF-TUNING

The function works for single output systems (heating or cooling). The self-tuning action calculates optimum control parameter values during process startup. The variable (for example, temperature) must be that assumed at zero power (room temperature).

The controller supplies maximum power until an intermediate value between starting value and setpoint is reached, after which it zeros power.

PID parameters are calculated by measuring overshoot and the time needed to reach peak. When calculations are finished, the system disables automatically and the control proceeds until the setpoint is reached.

How to activate self-tuning:

A. Activation at power-on

1. Set the setpoint to the required value
2. Enable selftuning by setting the Stun parameter to 2 (CFG menu)
3. Turn off the instrument
4. Make sure the temperature is near room temperature
5. Turn on the instrument again

B. Activation from keyboard

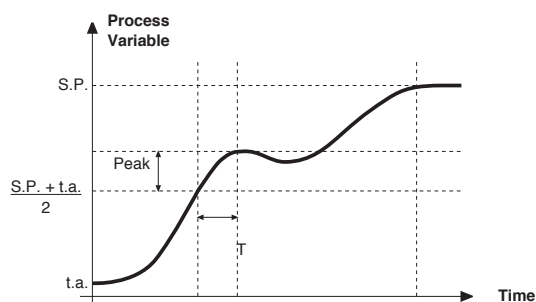
1. Make sure that key M/A is enabled for Start/Stop selftuning (code but = 6 Hrd menu)
2. Bring the temperature near room temperature
3. Set the setpoint to the required value
4. Press key M/A to activate selftuning (Attention: selftuning interrupts if the key is pressed again)

The procedure runs automatically until finished, when the new PID parameters are stored: proportional band, integral and derivative times calculated for the active action (heating or cooling). In case of double action (heating or cooling), parameters for the opposite action are calculated by maintaining the initial ratio between parameters (ex.: $CPb = HPb \times K$; where $K = CPb / HPb$ when self-tuning starts). When finished, the Stun code is automatically cancelled.

Notes :

-The procedure does not start if the temperature is higher than the setpoint (heating control mode) or if the temperature is lower than the setpoint (cooling control mode). In this case, the Stun code is not cancelled.

-It is advisable to enable one of the configurable LEDs to signal selftuning status. By setting one of parameters LED1, LED2, LED3=4 or 20 on the Hrd menu, the respective LED will be on or flashing when selftuning is active.



15 • ACCESSORIES

• Interface for instrument configuration

KIT PC USB / RS485 o TTL



Kit for PC via the USB port (Windows environment) for GEFTRAN instruments configuration:

Lets you read or write all of the parameters

- A single software for all models
- Easy and rapid configuration
- Saving and management of parameter recipes
- On-line trend and saving of historical data

Component Kit:

- Connection cable PC USB ... port TTL
- Connection cable PC USB ... RS485 port
- Serial line converter
- CD SW GF Express installation

• ORDERING CODE

GF_eXK-2-0-0

cod F049095

16 • ORDER CODE



• WARNINGS

WARNING: this symbol indicates danger. It is placed near the power supply circuit and near high-voltage relay contacts.

Read the following warnings before installing, connecting or using the device:

- follow instructions precisely when connecting the device.
- always use cables that are suitable for the voltage and current levels indicated in the technical specifications.
- the device has no ON/OFF switch: it switches on immediately when power is turned on. For safety reasons, devices permanently connected to the power supply require a two-phase disconnecting switch with proper marking. Such switch must be located near the device and must be easily reachable by the user. A single switch can control several units.
- if the device is connected to electrically NON-ISOLATED equipment (e.g. thermocouples), a grounding wire must be applied to assure that this connection is not made directly through the machine structure.
- if the device is used in applications where there is risk of injury to persons and/or damage to machines or materials, it MUST be used with auxiliary alarm units. You should be able to check the correct operation of such units during normal operation of the device.
- before using the device, the user must check that all device parameters are correctly set in order to avoid injury to persons and/or damage to property.
- the device must NOT be used in inflammable or explosive environments. It may be connected to units operating in such environments only by means of suitable interfaces in conformity to local safety regulations.
- the device contains components that are sensitive to static electrical discharges. Therefore, take appropriate precautions when handling electronic circuit boards in order to prevent permanent damage to these components.

Installation: installation category II, pollution level 2, double isolation

The equipment is intended for permanent indoor installations within their own enclosure or panel mounted enclosing the rear housing and exposed terminals on the back.

- only for low power supply: supply from Class 2 or low voltage limited energy source
- power supply lines must be separated from device input and output lines; always check that the supply voltage matches the voltage indicated on the device label.
- install the instrumentation separately from the relays and power switching devices
- do not install high-power remote switches, contactors, relays, thyristor power units (particularly if "phase angle" type), motors, etc... in the same cabinet.
- avoid dust, humidity, corrosive gases and heat sources.
- do not close the ventilation holes; working temperature must be in the range of 0...50°C.

- surrounding air: 50°C
- use 60/75°C copper (Cu) conductor only, wire size range 2x No 22 - 14AWG, Solid/Stranded
- use terminal tightening torque 0.5N m

If the device has faston terminals, they must be protected and isolated; if the device has screw terminals, wires should be attached at least in pairs.

• **Power:** supplied from a disconnecting switch with fuse for the device section; path of wires from switch to devices should be as straight as possible; the same supply should not be used to power relays, contactors, solenoid valves, etc.; if the voltage waveform is strongly distorted by thyristor switching units or by electric motors, it is recommended that an isolation transformer be used only for the devices, connecting the screen to ground; it is important for the electrical system to have a good ground connection; voltage between neutral and ground must not exceed 1V and resistance must be less than 60hm; if the supply voltage is highly variable, use a voltage stabilizer for the device; use line filters in the vicinity of high frequency generators or arc welders; power supply lines must be separated from device input and output lines; always check that the supply voltage matches the voltage indicated on the device label.

• **Input and output connections:** external connected circuits must have double insulation; to connect analog inputs (TC, RTD) you have to: physically separate input wiring from power supply wiring, from output wiring, and from power connections; use twisted and screened cables, with screen connected to ground at only one point; to connect adjustment and alarm outputs (contactors, solenoid valves, motors, fans, etc.), install RC groups (resistor and capacitor in series) in parallel with inductive loads that work in AC (*Note: all capacitors must conform to VDE standards (class x2) and support at least 220 VAC. Resistors must be at least 2W*); fit a 1N4007 diode in parallel with the coil of inductive loads that operate in DC.

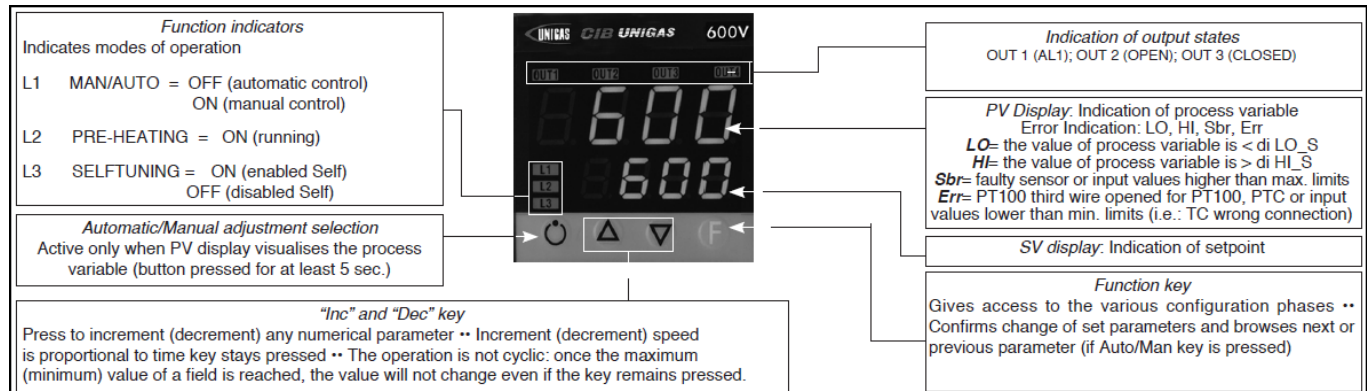
GEFRAN spa will not be held liable for any injury to persons and/or damage to property deriving from tampering, from any incorrect or erroneous use, or from any use not conforming to the device specifications.

Set-up for 600V RRR0-1-T73 regulator

Set up for temperature probe Pt100 (ex Siemens QAE2120 130°C max.)

The regulator comes out of the factory preset with the corresponding values of the Siemens RWF40.000 and RWF50.2x

Verify wiring of the sensor



Regulation of the set-point = 80

It can be modified by using arrows "up" and "down".

By pushing F you go to parameters:

Hy.P	5 (hysteresis positive for output 1, terminals 21-22 (ex Q13-Q14))
Hy.n	-5 hysteresis negative for output ,1 terminals 21-22 (ex Q13-Q14)

Keep pushing F until you see **PASS**, release F and through the arrows set **99**, push F and visualize **Pro** (protection code) default is **12**, through the arrows set **128** and push F, keep it pushed until all parameters **InF**, **CFG**, **InP**, **Out**, **PASS** are visualized.

CFG	
S.tun	0
hPb	1,2
hIt	5,83
hdt	1,33
...	

InP	
....	
tyP	30 (Pt100)
...	
dP_S	1 (decimals num.)
Lo.S	0 (min. sensor scale)
Hi.S	850,0 (max sensor scale)
oFS	0 (offset of input correction)
Lo.L	30,0 (lower set-point range limit)
Hi.L	130,0 (upper set-point range limit)

Out	
A1.r	0
...	
A1.t	3 (operating mode AL1 =inverse-relative-normal)
...	
rL.1	2 (AL1)
rL.2	18 (open)
rL.3	19 (close)
rEL	0
A.ty	9 (type of servocontrol command)
Ac.t	12 (servocontrol running time: SQN72.4.../STA12..=12; SQM40.265=30)
t Lo	2
t Hi	0.0
t.on	2
t.oF	0.0
dE.b	0,1 (dead zone in % of end scale)

PAS	99 then push and keep pushed F until visualization of Hrd
Hrd	
...	
Ctrl	6 (PID warm)
AL.nr	1
but	1
diSP	0
Ld.1	1
Ld.2	28
Ld.3	20

Keep pushed **F** until you visualize **PASS**, release **F** and through the arrows set **99**, push **F** and visualize **Pro** (protection code) from **128**, through the arrows, bring it back to **12**, and keep **F** pushed until you come back to set-point value.

Manual operation :

Keep pushed the lower left key for at least 5 sec.

The instrument will enter the "MAN" mode (see also "Ld1" switching on).

Through the arrows, "Open" and "Close" outputs are activated.

To come back to normal working keep the lower left key pushed for at least 5 sec.

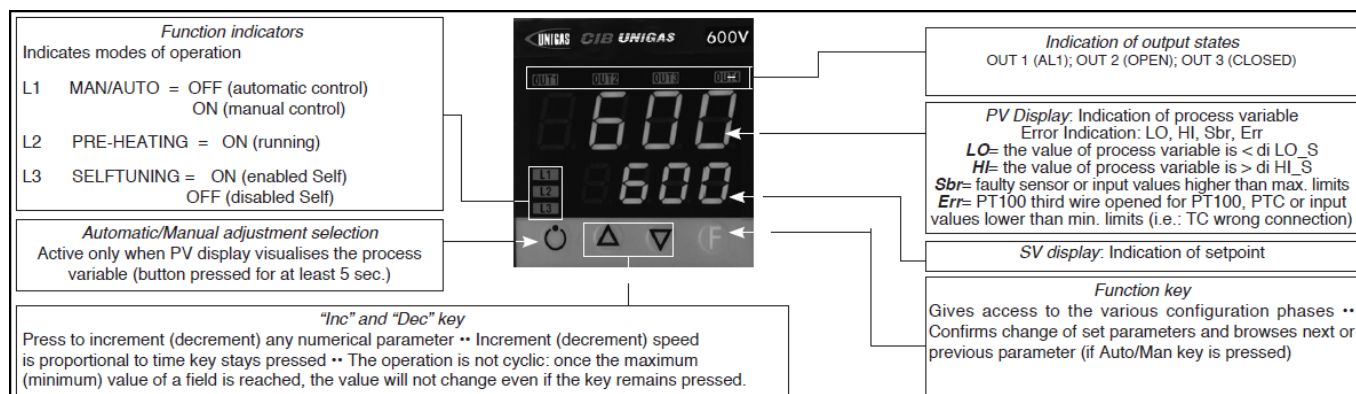
Software switch off :

By keeping pushed keys **Arrow up** + **F** for more than 5 sec. the instrument switches off the software, does not command the outputs and visualize only the variable of process measured by the probe.

To restore keep pushed **F** for more than 5 sec.

Set up for temperature probe Pt100 for high temperature (350°C max.)

Verify wiring of the sensor



Regulation of the set-point = 80

It can be modified by using arrows "up" and "down".

By pushing **F** you go to parameters:

Hy.P	10 (hysteresis positive for output 1 terminals 21-22 (ex Q13-Q14))
Hy.n	-5 (hysteresis negative for output 1 terminals 21-22 (ex Q13-Q14))

Keep pushing **F** until you see **PASS**, release **F** and through the arrows set **99**, push **F** and visualize **Pro** (protection code) default is **12**, through the arrows set **128** and push **F**, keep it pushed until all parameters **InF**, **CFG**, **InP**, **Out**, **PASS** are visualized.

CFG	
S.tun	0
hPb	1,2
hlt	5,83
hdt	1,33
...	

InP	
....	
tyP	30 (Pt100)
...	
dP_S	1 (decimals num.)
Lo.S	0 (min. sensor scale)
Hi.S	850,0 (max sensor scale)
oFS	0 (offset of input correction)
Lo.L	0,0 (lower set-point range limit)
Hi.L	350,0 (upper set-point range limit)

Out	
A1.r	0
...	
A1.t	3 (mode AL1 =inverse-relative-normal)
...	
rL.1	2 (AL1)
rL.2	18 (open)
rL.3	19 (close)
rEL	0
A.ty	9 (type of servocontrol command)
Ac.t	12 (servocontrol running time: SQN72.4.../STA12..=12; SQM40.265=30)
t Lo	2
t Hi	0.0
t.on	2
t.oF	0.0
dE.b	0,1 (dead zone in % of end scale)

PAS	99 then push and keep pushed F until visualization of Hrd
Hrd	
...	
Ctrl	6 (PID warm)
AL.nr	1
but	1
diSP	0
Ld.1	1
Ld.2	28
Ld.3	20

Keep pushed **F** until you visualize **PASS**, release **F** and through the arrows set **99**, push **F** and visualize **Pro** (protection code) from **128**, through the arrows, bring it back to **12**, and keep **F** pushed until you come back to set-point value.

Manual operation:

Keep pushed the lower left key for at least 5 sec.

The instrument will enter the "MAN" mode (see also "Ld1" switching on).

Through the arrows, "Open" and "Close" outputs are activated.

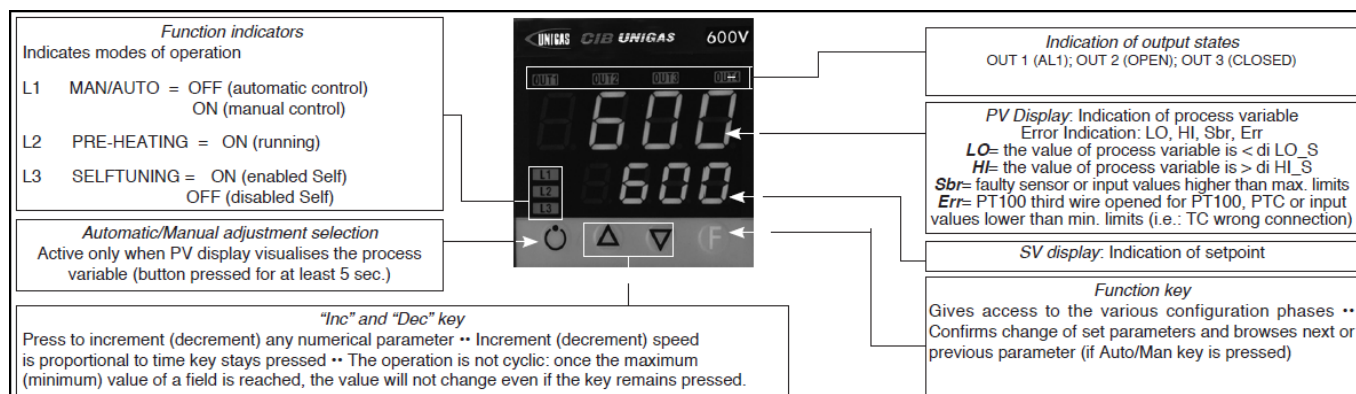
To come back to normal working keep the lower left key pushed for at least 5 sec.

Software switch off :

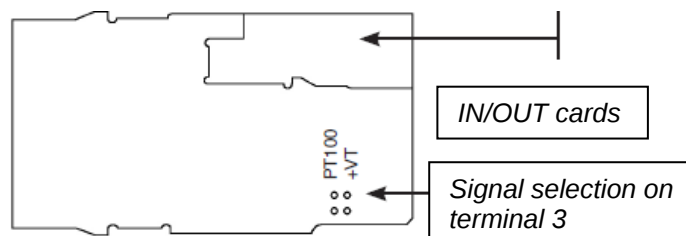
By keeping pushed keys **Arrow up** + **F** for more than 5 sec. the instrument switches off the software, does not command the outputs and visualize only the variable of process measured by the probe.

To restore keep pushed **F** for more than 5 sec.

Set up for pressure transmitter 2 wires signal 4÷20mA



With pressure transmitters first we need to enable their power supply: remove the part as shown below, then, on the CPU unit, move the bridge from Pt100 to +Vt



Verify wiring of the sensor

Impostazione set-point

Transmitter	1,6bar	3bar	10bar	16bar	25bar	40bar
Set-point	1bar	1,5bar	6bar	6bar	6bar	6bar

To modify it directly use "up" and "down" arrows.

By pushing **F** you go to parameter:

Transmitter	1,6bar	3bar	10bar	16bar	25bar	40bar
Hy.P	0,2bar	0,5bar	0,5bar	0,8bar	1,25bar	2bar
Hy.n	0bar	0bar	0bar	0bar	0bar	0bar

Keep pushing **F** until you see **PASS**, release **F** and through the arrows set **99**, push **F** and visualize **Pro** (protection code) default is **12**, through the arrows set **128** and push **F**, keep it pushed until all parameters **InF**, **CFG**, **InP**, **Out**, **PASS** are visualized.

CFG	
S.tun	0
hPb	5
hIt	1,33
hdt	0,33
...	

InP	
....	
tyP	44 (4÷20mA)
...	
dP_S	2 (decimals num.)

Transmitter	1,6bar	3bar	10bar	16bar	25bar	40bar	
Lo.S	0,00	0,00	0,00	0,00	0,00	0,00	min. sensor scale
Hi.S	1,60	3,00	10,00	16,00	25,00	40,00	max sensor scale
oFS	0	0	0	0	0	0	offset of input correction
Lo.L	0,00	0,00	0,00	0,00	0,00	0,00	lower set-point setting
Hi.L	1,60	3,00	10,00	16,00	25,00	40,00	upper set-point setting

Out	
A1.r	0
...	
A1.t	3 (mode AL1 =inverse-relative-normal)
...	
rL.1	2 (AL1)
rL.2	18 (open)
rL.3	19 (close)
rEL	0
A.ty	9 (type of servocontrol command)
Ac.t	12 (servocontrol running time: SQN72.4.../STA12..=12; SQM40.265=30)
t Lo	2
t Hi	0.0
t.on	2
t.oF	0.0
dE.b	0,1 (dead zone in % of end scale)

PAS	99 then push and keep pushed F until visualization of Hrd
Hrd	
...	
Ctrl	6 (PID warm)
AL.nr	1
but	1
diSP	0
Ld.1	1
Ld.2	28
Ld.3	20

Keep pushed **F** until you visualize **PASS**, release **F** and through the arrows set **99**, push **F** and visualize **Pro** (protection code) from **128**, through the arrows, bring it back to **12**, and keep **F** pushed until you come back to set-point value.

Manual operation:

Keep pushed the lower left key for at least 5 sec.

The instrument will enter the "MAN" mode (see also "Ld1" switching on).

Through the arrows, "Open" and "Close" outputs are activated.

To come back to normal working keep the lower left key pushed for at least 5 sec.

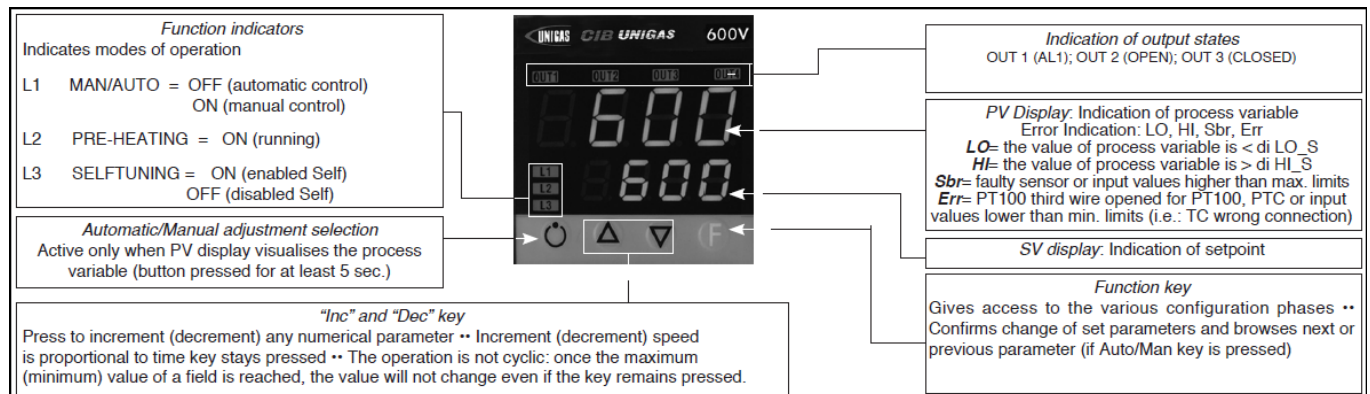
Software switch off :

By keeping pushed keys **Arrow up** + **F** for more than 5 sec. the instrument switches off the software, does not command the outputs and visualize only the variable of process measured by the probe.

To restore keep pushed **F** for more than 5 sec.

Set-up for thermocouples type **K** or **J**

Verify wiring of the sensor



Regulation of the set-point = **80**

It can be modified by using arrows "up" and "down".

By pushing **F** you go to parameters:

Hy.P	10 (hysteresis positive for output 1 terminals 21-22 (ex Q13-Q14))
Hy.n	-5 (hysteresis negative for output 1 terminals 21-22 (ex Q13-Q14))

Keep pushing **F** until you see **PASS**, release **F** and through the arrows set **99**, push **F** and visualize **Pro** (protection code) default is **12**, through the arrows set **128** and push **F**, keep it pushed until all parameters **InF**, **CFG**, **InP**, **Out**, **PASS** are visualized.

CFG	
S.tun	0
hPb	1,2
hIt	5,83
hdt	1,33
...	

InP	
....	
tyP	2 (thermocouple K 0÷1300°C) / 0 (thermocouple J 0÷1000°C)
...	
dP_S	0 (no decimal) / 1 (1 decimal)
Lo.S	0 (min. sensor scale)
Hi.S	1300 (max sensor scale for tc K) / 1000 (max sensor scale for tc J)
oFS	0 (offset of input correction)
Lo.L	0 (lower set-point range limit)
Hi.L	1300 (upper set-point range limit) per tc K / 1000 for tc J

Out	
A1.r	0
...	
A1.t	3 (mode AL1 =inverse-relative-normal)
...	
rL.1	2 (AL1)
rL.2	18 (open)
rL.3	19 (close)
rEL	0
A.ty	9 (type of servocontrol command)
Ac.t	12 (servocontrol running time: SQN72.4.../STA12..=12; SQM40.265=30)
t Lo	2
t Hi	0.0
t.on	2
t.oF	0.0
dE.b	0,1 (dead zone in % of end scale)

PAS	99 then push and keep pushed F until visualization of Hrd
Hrd	
...	
Ctrl	6 (PID warm)
AL.nr	1
but	1
diSP	0
Ld.1	1
Ld.2	28
Ld.3	20

Keep pushed **F** until you visualize **PASS**, release **F** and through the arrows set **99**, push **F** and visualize **Pro** (protection code) from **128**, through the arrows, bring it back to **12**, and keep **F** pushed until you come back to set-point value.

Manual operation:

Keep pushed the lower left key for at least 5 sec.

The instrument will enter the "MAN" mode (see also "Ld1" switching on).

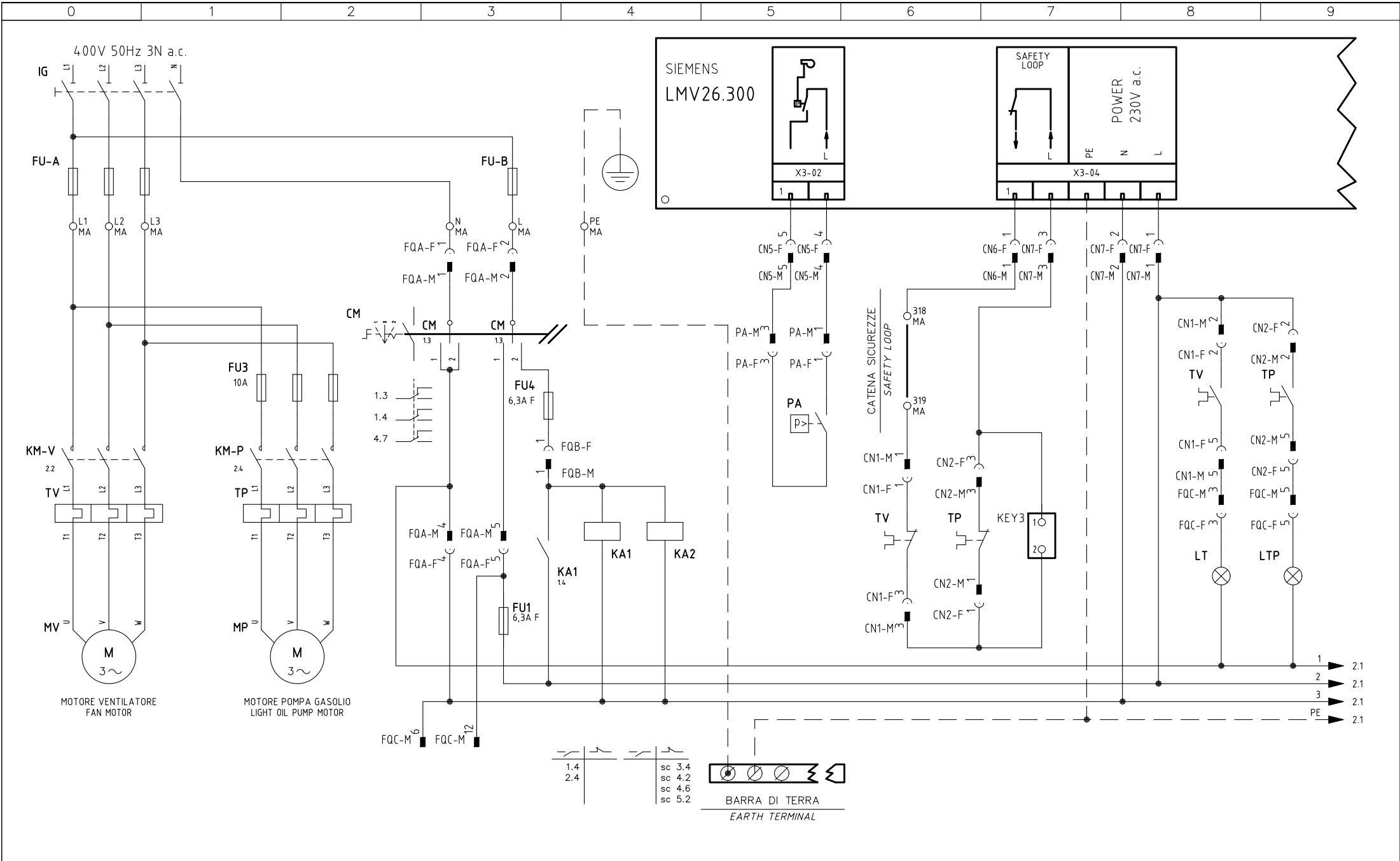
Through the arrows, "Open" and "Close" outputs are activated.

To come back to normal working keep the lower left key pushed for at least 5 sec.

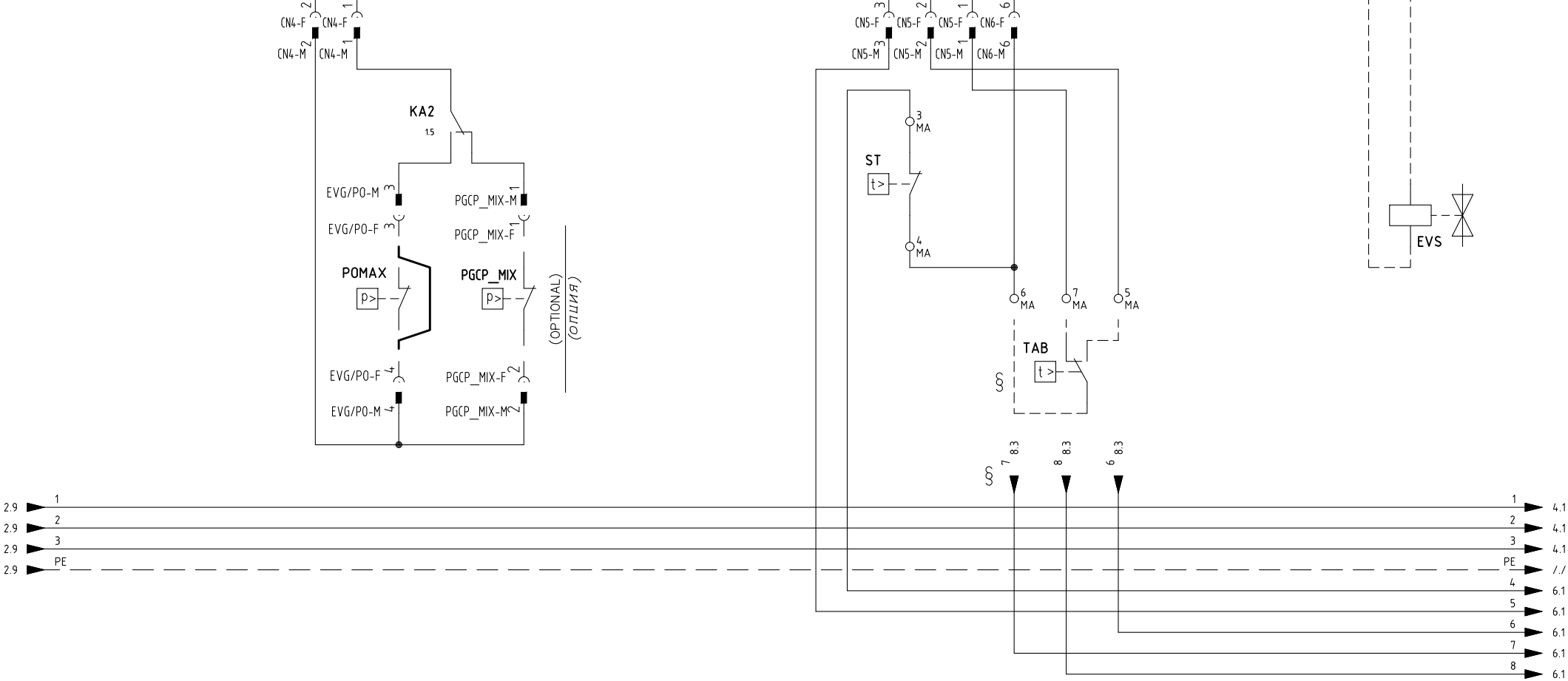
Software switch off :

By keeping pushed keys **Arrow up** + **F** for more than 5 sec. the instrument switches off the software, does not command the outputs and visualize only the variable of process measured by the probe.

To restore keep pushed **F** for more than 5 sec.



					Impianto TIPI/TYPES HP60 ÷ HP72 / HR75A ÷ HR520A MODELLO/MODEL xG-.PR(MD).x.xx.A.x.xx.EC Descrizione LMV26 + CIRCUITO STAMPATO COD. 6100562 LMV26 + PRINTED CIRCUIT COD. 6100562	Ordine Commissa Esecutore U. PINTON	Data Controllato 01/09/2014 Controllato E. CAVALLI	Data 22/07/2013	PREC. /	FOGLIO 1
02	PRINTED CIRCUIT 6100562 REV. 1 MODIFIED	01/09/14	U. PINTON					Revisione 02	SEGUE 2	TOTALE 12
01	MODIFIED PCB COD. 6100562	12/02/14	U. PINTON					Dis. N. 05 - 1005		
REV.	MODIFICA	DATA	FIRME							



Data	22/07/2013	PREC.	FOGLIO
Revisione	02	2	3
Dis. N.	05 - 1005	SEGUE	TOTALE
		4	12

Data	22/07/2013	PREC.	FOGLIO
Revisione	02	5	6
Dis. N.	05 – 1005	SEQUE	TOTALE
		7	12

(xx)

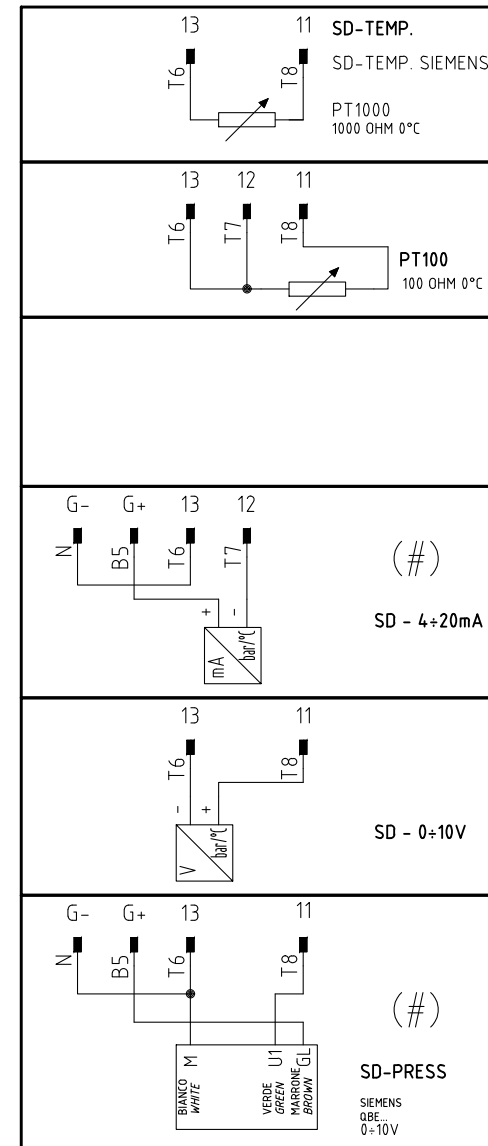
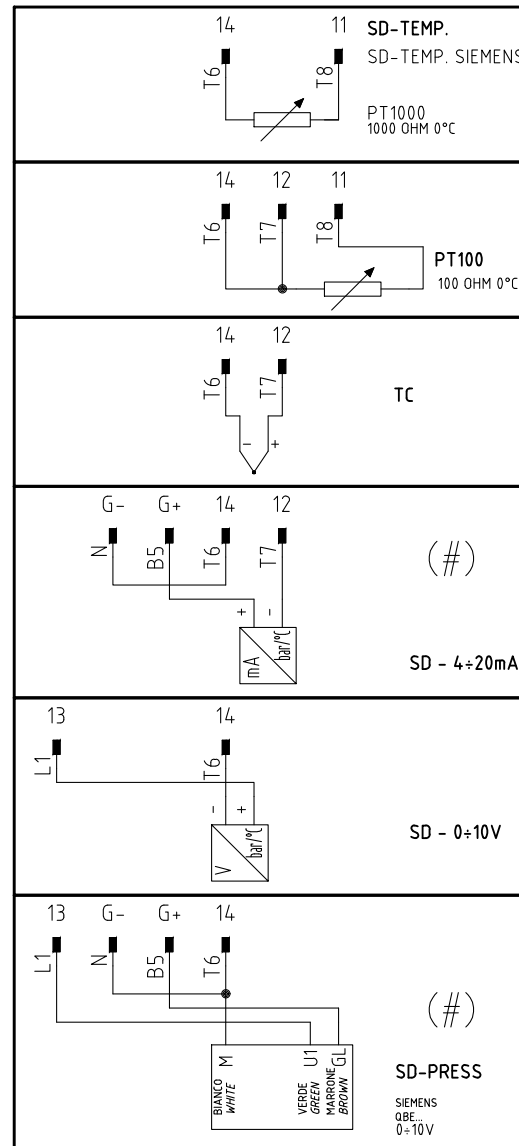
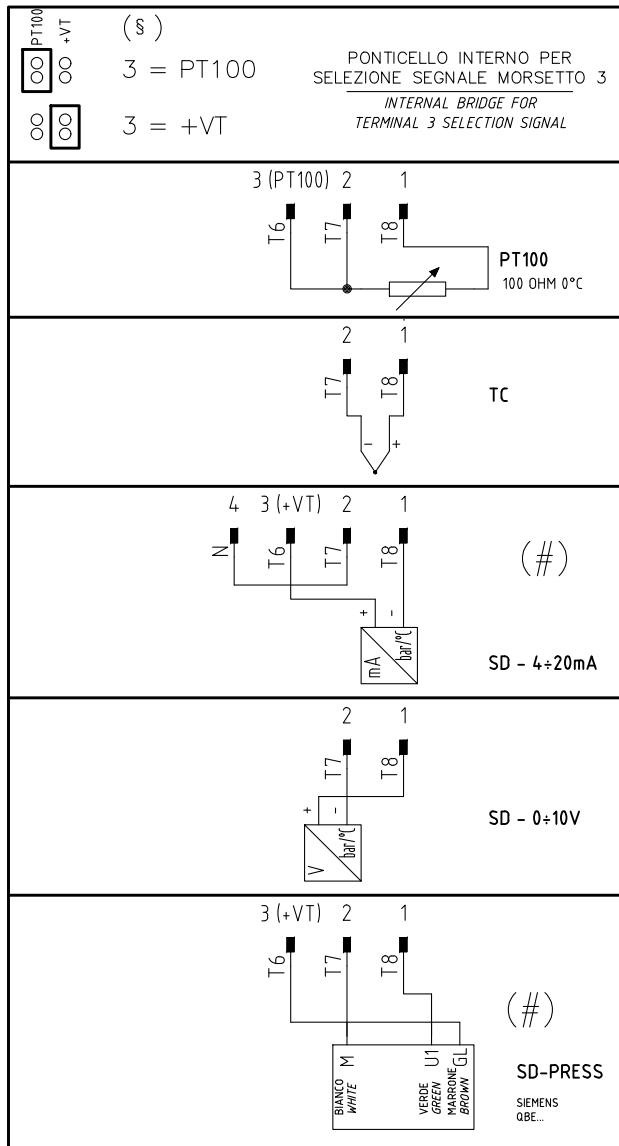
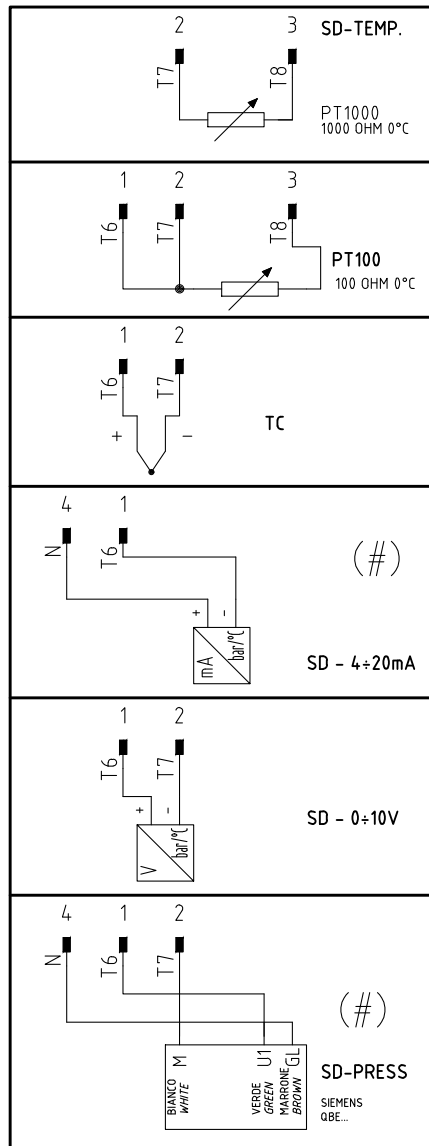
ATTENZIONE COLLEGAMENTO SONDE CON CONNETTORE 7 POLI
WARNING PROBE CONNECTION WITH 7 PINS CONNECTOR

KM3 HCRMMD

600V RRR0-1-T73

RWF55.5x

RWF50.2x



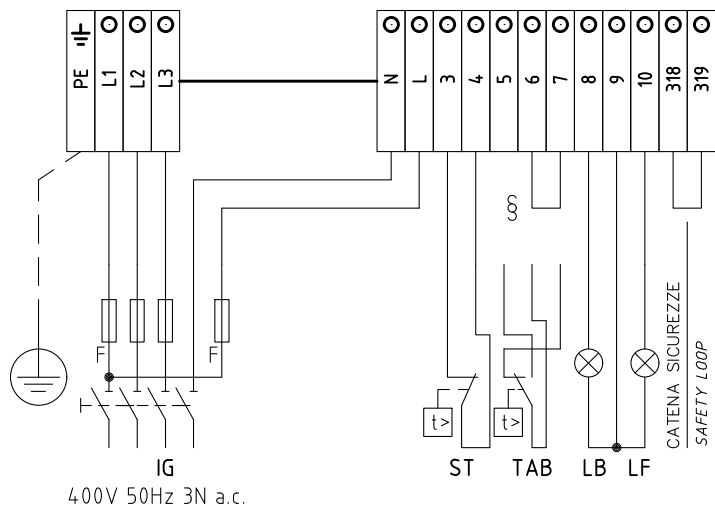
(#)

COLLEGAMENTO SOLO PER
TRASDUTTORI PASSIVI

TRASDUCER PASSIVE
CONNECTION ONLY

Data	22/07/2013	PREC.	FOGLIO
Revisione	02	6	7
Dis. N.	05 - 1005	SEGUE	TOTALE
		8	12

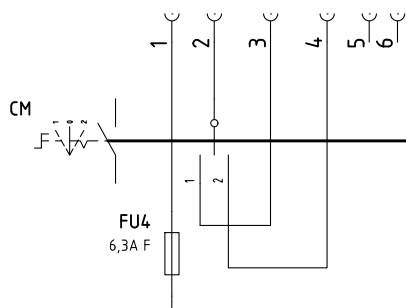
QUADRO QG - MORSETTIERA MA
MORSETTIERA ALIMENTAZIONE BRUCIATORE
BURNER SUPPLY TERMINAL BOARD



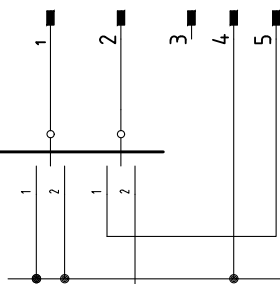
VERSIONE (PR) / VERSIONE (MD) CON RWF.. / 600V / KM3
(PR) VERSION / (MD) VERSION WITH RWF.. / 600V / KM3

SE USATO "TAB" O "MD", TOGLIERE IL PONTE TRA I MORSETTI 6 - 7
IF USED "TAB" OR "MD", REMOVE THE BRIDGE BETWEEN TERMINALS 6 - 7

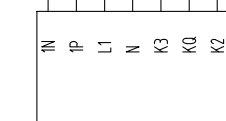
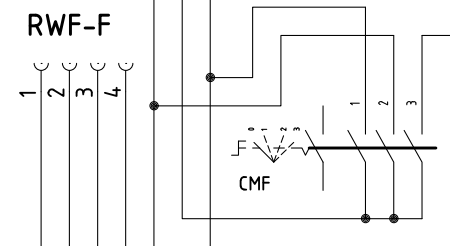
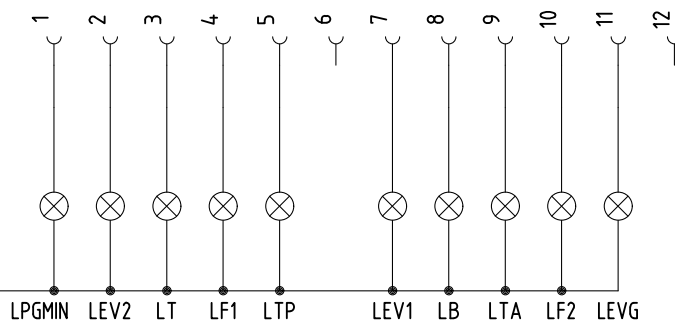
QG - FQB-F



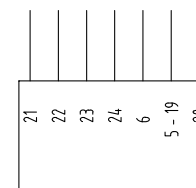
QG - FQA-M



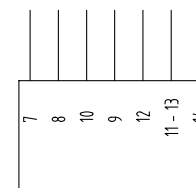
QG - FQC-F



RWF50.2x - RWF55.5x

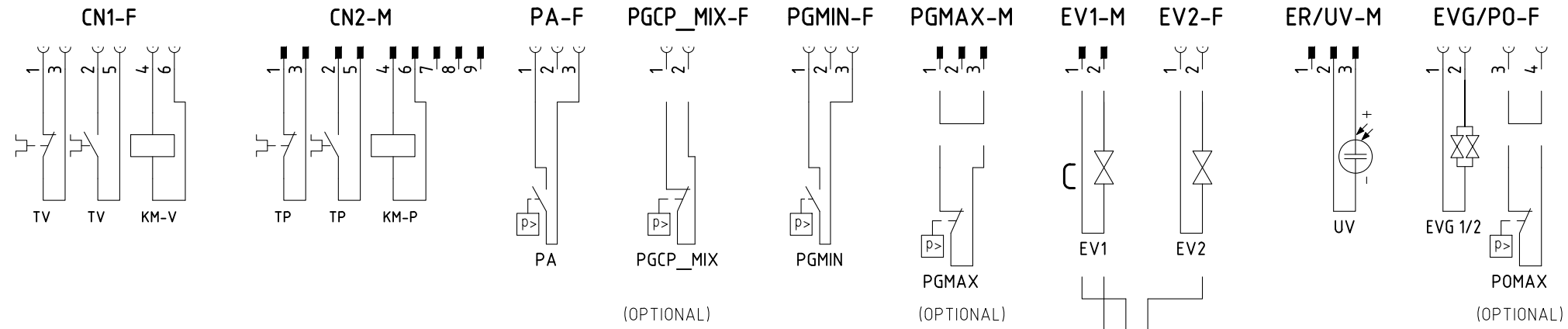


600V RRR0-1-T73



KM3 HCRMMD

Data	22/07/2013	PREC.	FOGLIO
Revisione	02	7	8
Dis. N.	05 - 1005	SEGUE	TOTALE
		9	12



Sigla/Item	Foglio/Sheet	Funzione	Function
600V RRR0-1-T73	6	REGOLATORE MODULANTE (ALTERNATIVO)	BURNER MODULATOR (ALTERNATIVE)
AZL2x..	5	INTERFACCIA UTENTE	USER INTERFACE
CM	1	COMMUTATORE FUNZIONAMENTO 1)GAS 0)SPENTO 2)GASOLIO	MANUAL OPERATION SWITCH 1)GAS 0)OFF 2)LIGHT OIL
CMF	6	COMMUT. MANUALE FUNZ. 0)FERMO 1)ALTA FIAMMA 2)BASSA FIAMMA 3)AUTOMATICO	MANUAL SWITCH 0)OFF 1)HIGH FLAME 2)LOW FLAME 3)AUTOMATIC
EV1	4	ELETTROVALVOLA GAS LATO RETE	UPSTREAM GAS SOLENOID VALVE
EV2	4	ELETTROVALVOLA GAS LATO BRUCIATORE	DOWNSTREAM GAS SOLENOID VALVE
EVG 1/2	4	ELETTROVALVOLE GASOLIO	LIGHT OIL ELECTRO VALVE
EVS	3	ELETTROVALVOLA GAS DI SICUREZZA (OPTIONAL)	SAFETY GAS SOLENOID VALVE (OPTIONAL)
FU1	1	FUSIBILE AUSILIARIO	AUXILIARY FUSE
FU2	6	FUSIBILE	FUSE
FU3	1	FUSIBILI LINEA POMPA	PUMP LINE FUSES
FU4	1	FUSIBILE AUSILIARIO	AUXILIARY FUSE
FU-A	1	FUSIBILI DI LINEA	LINE FUSES
FU-B	1	FUSIBILE DI LINEA	LINE FUSE
IG	1	INTERRUTTORE GENERALE	MAINS SWITCH
KA1	1	RELE' AUSILIARIO	AUXILIARY RELAY
KA2	1	RELE' AUSILIARIO	AUXILIARY RELAY
KA3	4	RELE' AUSILIARIO	AUXILIARY RELAY
KM3 HCRMMD	6	REGOLATORE MODULANTE (ALTERNATIVO)	BURNER MODULATOR (ALTERNATIVE)
KM-P	2	CONTATTORE MOTORE POMPA GASOLIO	LIGHT OIL PUMP MOTOR CONTACTOR
KM-V	2	CONTATTORE MOTORE VENTILATORE	FAN MOTOR CONTACTOR
LB	2	LAMPADA SEGNALAZIONE BLOCCO BRUCIATORE	INDICATOR LIGHT FOR BURNER LOCK-OUT
LEV1	4	LAMPADA SEGNALAZIONE APERTURA [EV1]	INDICATOR LIGHT FOR OPENING OF ELECTRO-VALVE [EV1]
LEV2	4	LAMPADA SEGNALAZIONE APERTURA [EV2]	INDICATOR LIGHT FOR OPENING OF ELECTRO-VALVE [EV2]
LEVG	4	LAMPADA SEGNALAZIONE APERTURA [EVG]	INDICATOR LIGHT FOR OPENING OF ELECTRO-VALVE [EVG]
LF1	4	LAMPADA SEGNALAZIONE FUNZIONAMENTO BRUCIATORE	INDICATOR LIGHT BURNER OPERATION
LF2	4	LAMPADA SEGNALAZIONE FUNZIONAMENTO BRUCIATORE	INDICATOR LIGHT BURNER OPERATION
LMV26.300	1	APPARECCHIATURA DI COMANDO	CONTROL SCHEME
LPGMIN	2	LAMPADA SEGNALAZIONE PRESENZA GAS IN RETE	INDICATOR LIGHT FOR PRESENCE OF GAS IN THE NETWORK
LT	1	LAMPADA SEGNALAZIONE BLOCCO TERMICO MOTORE VENTILATORE	INDICATOR LIGHT FOR FAN MOTOR OVERLOAD THERMAL CUTOUT
LTA	2	LAMPADA SEGNALAZIONE TRASFORMATORE DI ACCENSIONE	IGNITION TRANSFORMER INDICATOR LIGHT
LTP	1	LAMPADA SEGNALAZIONE BLOCCO TERMICO MOTORE VENTILATORE	INDICATOR LIGHT FOR FAN MOTOR OVERLOAD THERMAL CUTOUT

Sigla/Item	Foglio/Sheet	Funzione	Function
MB-DLE..Sx0	4	GRUPPO VALVOLE GAS	GAS VALVES GROUP
MB-DLE..Sx2	4	GRUPPO VALVOLE GAS	GAS VALVES GROUP
MBC..SEx0	4	GRUPPO VALVOLE GAS (ALTERNATIVO)	GAS VALVES GROUP (ALTERNATIVE)
MBC..SEx2	4	GRUPPO VALVOLE GAS (ALTERNATIVO)	GAS VALVES GROUP (ALTERNATIVE)
MP	1	MOTORE POMPA GASOLIO	LIGHT OIL PUMP MOTOR
MV	1	MOTORE VENTILATORE	FAN MOTOR
PA	1	PRESSOSTATO ARIA	AIR PRESSURE SWITCH
PGCP_MIX	3	PRESSOSTATO GAS CONTROLLO PERDITE (OPTIONAL)	GAS LEAKAGE PRESSURE SWITCH (OPTIONAL)
PGMAX	5	PRESSOSTATO GAS DI MASSIMA PRESSIONE (OPTIONAL)	MAXIMUM PRESSURE GAS SWITCH (OPTIONAL)
PGMIN	2	PRESSOSTATO GAS DI MINIMA PRESSIONE	MINIMUM GAS PRESSURE SWITCH
POMAX	3	PRESSOSTATO DI MASSIMA PRESSIONE OLIO (OPTIONAL)	MAXIMUM OIL PRESSURE SWITCH (OTIONAL)
PT100	7	SONDA DI TEMPERATURA	TEMPERATURE PROBE
RWF50.2x	6	REGOLATORE MODULANTE	BURNER MODULATOR
RWF55.5x	6	REGOLATORE MODULANTE (ALTERNATIVO)	BURNER MODULATOR (ALTERNATIVE)
SD-PRESS	7	SONDA DI PRESSIONE	PRESSURE PROBE
SD-TEMP.	7	SONDA DI TEMPERATURA	TEMPERATURE PROBE
SD - 0÷10V	7	TRASDUTTORE USCITA IN TENSIONE	TRANSDUCER VOLTAGE OUTPUT
SD - 4÷20mA	7	TRASDUTTORE USCITA IN CORRENTE	TRANSDUCER CURRENT OUTPUT
SQN1../SQM3.. AIR	5	SERVOCOMANDO SERRANDA ARIA	AIR DAMPER ACTUATOR
SQN1../SQM3.. FUEL	5	SERVOCOMANDO COMBUSTIBILE	FUEL ACTUATOR
ST	3	SERIE TERMOSTATI/PRESSOSTATI	SERIES OF THERMOSTATS OR PRESSURE SWITCHES
TA	2	TRASFORMATORE DI ACCENSIONE	IGNITION TRANSFORMER
TAB	3	TERMOSTATO/PRESSOSTATO ALTA-BASSA FIAMMA	HIGH-LOW THERMOSTAT/PRESSURE SWITCHES
TC	7	TERMOCOPPIA	THERMOCOUPLE
TP	1	TERMICO MOTORE POMPA	PUMP MOTOR THERMAL
TV	1	TERMICO MOTORE VENTILATORE	FAN MOTOR THERMAL
UV	5	SONDA UV RILEVAZIONE FIAMMA	UV FLAME DETECTOR

