

NG / NGX / LG 280
NG / NGX / LG 350
NG / NGX / LG 400

Microprocessor-controlled
(LMV2x/3x)
gas burners

MANUAL OF INSTALLATION - USE - MAINTENANCE

CIB UNIGAS

BURNERS - BRUCIATORI - BRULERS - BRENNER - QUEMADORES - ГОРЕЛКИ

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DANGERS, WARNINGS AND NOTES OF CAUTION

THIS MANUAL IS SUPPLIED AS AN INTEGRAL AND ESSENTIAL PART OF THE PRODUCT AND MUST BE DELIVERED TO THE USER.

INFORMATION INCLUDED IN THIS SECTION ARE DEDICATED BOTH TO THE USER AND TO PERSONNEL FOLLOWING PRODUCT INSTALLATION AND MAINTENANCE.

THE USER WILL FIND FURTHER INFORMATION ABOUT OPERATING AND USE RESTRICTIONS, IN THE SECOND SECTION OF THIS MANUAL. WE HIGHLY RECOMMEND TO READ IT.

CAREFULLY KEEP THIS MANUAL FOR FUTURE REFERENCE.

1) GENERAL INTRODUCTION

- The equipment must be installed in compliance with the regulations in force, following the manufacturer's instructions, by qualified personnel.
- Qualified personnel means those having technical knowledge in the field of components for civil or industrial heating systems, sanitary hot water generation and particularly service centres authorised by the manufacturer.
- Improper installation may cause injury to people and animals, or damage to property, for which the manufacturer cannot be held liable.
- Remove all packaging material and inspect the equipment for integrity. In case of any doubt, do not use the unit - contact the supplier.

The packaging materials (wooden crate, nails, fastening devices, plastic bags, foamed polystyrene, etc), should not be left within the reach of children, as they may prove harmful.

- Before any cleaning or servicing operation, disconnect the unit from the mains by turning the master switch OFF, and/or through the cut-out devices that are provided.
- Make sure that inlet or exhaust grilles are unobstructed.
- In case of breakdown and/or defective unit operation, disconnect the unit. Make no attempt to repair the unit or take any direct action.

Contact qualified personnel only.

Units shall be repaired exclusively by a servicing centre, duly authorised by the manufacturer, with original spare parts and accessories.

Failure to comply with the above instructions is likely to impair the unit's safety.

To ensure equipment efficiency and proper operation, it is essential that maintenance operations are performed by qualified personnel at regular intervals, following the manufacturer's instructions.

- When a decision is made to discontinue the use of the equipment, those parts likely to constitute sources of danger shall be made harmless.
- In case the equipment is to be sold or transferred to another user, or in case the original user should move and leave the unit behind, make sure that these instructions accompany the equipment at all times so that they can be consulted by the new owner and/or the installer.
- This unit shall be employed exclusively for the use for which it is meant. Any other use shall be considered as improper and, therefore, dangerous.

The manufacturer shall not be held liable, by agreement or otherwise, for damages resulting from improper installation, use and failure to comply with the instructions supplied by the manufacturer. The occurrence of any of the following circumstances may cause explosions, polluting unburnt gases (example: carbon monoxide CO), burns, serious harm to people, animals and things:

- Failure to comply with one of the WARNINGS in this chapter
- Incorrect handling, installation, adjustment or maintenance of the burner
- Incorrect use of the burner or incorrect use of its parts or optional supply

2) SPECIAL INSTRUCTIONS FOR BURNERS

- The burner should be installed in a suitable room, with ventilation openings complying with the requirements of the regulations in force, and sufficient for good combustion.
- Only burners designed according to the regulations in force should be used.
- This burner should be employed exclusively for the use for which it was designed.
- Before connecting the burner, make sure that the unit rating is the same as delivery mains (electricity, gas oil, or other fuel).
- Observe caution with hot burner components. These are, usually, near to the flame and the fuel pre-heating system, they become hot during the unit operation and will remain hot for some time after the burner has stopped.

When the decision is made to discontinue the use of the burner, the user shall have qualified personnel carry out the following operations:

- a Remove the power supply by disconnecting the power cord from the mains.
- b Disconnect the fuel supply by means of the hand-operated shut-off valve and remove the control handwheels from their spindles.

Special warnings

- Make sure that the burner has, on installation, been firmly secured to the appliance, so that the flame is generated inside the appliance fire-box.
- Before the burner is started and, thereafter, at least once a year, have qualified personnel perform the following operations:
 - a set the burner fuel flow rate depending on the heat input of the appliance;
 - b set the flow rate of the combustion-supporting air to obtain a combustion efficiency level at least equal to the lower level required by the regulations in force;
 - c check the unit operation for proper combustion, to avoid any harmful or polluting unburnt gases in excess of the limits permitted by the regulations in force;
 - d make sure that control and safety devices are operating properly;
 - e make sure that exhaust ducts intended to discharge the products of combustion are operating properly;
 - f on completion of setting and adjustment operations, make sure that all mechanical locking devices of controls have been duly tightened;
 - g make sure that a copy of the burner use and maintenance instructions is available in the boiler room.
- In case of a burner shut-down, reset the control box by means of the RESET pushbutton. If a second shut-down takes place, call the Technical Service, **without trying to RESET further**.
- The unit shall be operated and serviced by qualified personnel only, in compliance with the regulations in force.

3) GENERAL INSTRUCTIONS DEPENDING ON FUEL USED

3a) ELECTRICAL CONNECTION

- For safety reasons the unit must be efficiently earthed and installed as required by current safety regulations.
- It is vital that all safety requirements are met. In case of any doubt, ask for an accurate inspection of electrics by qualified personnel, since the manufacturer cannot be held liable for damages that may be caused by failure to correctly earth the equipment.
- Qualified personnel must inspect the system to make sure that it is adequate to take the maximum power used by the equipment shown on the equipment rating plate. In particular, make sure that the system cable cross section is adequate for the power absorbed by the unit.
- No adaptors, multiple outlet sockets and/or extension cables are permitted to connect the unit to the electric mains.
- An omnipolar switch shall be provided for connection to mains, as required by the current safety regulations.
- The use of any power-operated component implies observance of a few basic rules, for example:
 - do not touch the unit with wet or damp parts of the body and/or with bare feet;
 - do not pull electric cables;
 - do not leave the equipment exposed to weather (rain, sun, etc.) unless expressly required to do so;
 - do not allow children or inexperienced persons to use equipment;
- The unit input cable shall not be replaced by the user. In case of damage to the cable, switch off the unit and contact qualified personnel to replace. When the unit is out of use for some time the electric switch supplying all the power-driven components in the system (i.e. pumps, burner, etc.) should be switched off.

3b) FIRING WITH GAS, LIGHT OIL OR OTHER FUELS

GENERAL

- The burner shall be installed by qualified personnel and in compliance with regulations and provisions in force; wrong installation can cause injuries to people and animals, or damage to property, for which the manufacturer cannot be held liable.
- Before installation, it is recommended that all the fuel supply system pipes be carefully cleaned inside, to remove foreign matter that might impair the burner operation.
- Before the burner is commissioned, qualified personnel should inspect the following:
 - a the fuel supply system, for proper sealing;
 - b the fuel flow rate, to make sure that it has been set based on the firing rate required of the burner;
 - c the burner firing system, to make sure that it is supplied for the designed fuel type;
 - d the fuel supply pressure, to make sure that it is included in the range shown on the rating plate;
 - e the fuel supply system, to make sure that the system dimensions are adequate to the burner firing rate, and that the system is equipped with all the safety and control devices required by the regulations in force.
- When the burner is to remain idle for some time, the fuel supply tap or taps should be closed.

SPECIAL INSTRUCTIONS FOR USING GAS

Have qualified personnel inspect the installation to ensure that:

- a the gas delivery line and train are in compliance with the regulations and provisions in force;
- b all gas connections are tight;
- c the boiler room ventilation openings are such that they ensure the air supply flow required by the current regulations, and in any case are sufficient for proper combustion.
- Do not use gas pipes to earth electrical equipment.
- Never leave the burner connected when not in use. Always shut the gas valve off.
- In case of prolonged absence of the user, the main gas delivery valve to the burner should be shut off.

Precautions if you can smell gas

- a do not operate electric switches, the telephone, or any other item likely to generate sparks;
- b immediately open doors and windows to create an air flow to purge the room;
- c close the gas valves;
- d contact qualified personnel.
- Do not obstruct the ventilation openings of the room where gas appliances are installed, to avoid dangerous conditions such as the development of toxic or explosive mixtures.

DIRECTIVES AND STANDARDS

Gas burners

European directives

- Regulation 2016/426/UE (appliances burning gaseous fuels)
- 2014/35/UE (Low Tension Directive)
- 2014/30/UE (Electromagnetic compatibility Directive)
- 2006/42/EC (Machinery Directive)

Harmonized standards

- UNI EN 676 (Automatic forced draught burners for gaseous fuels)
- EN 55014-1 (Electromagnetic compatibility- Requirements for household appliances, electric tools and similar apparatus)
- EN 60204-1:2006 (Safety of machinery – Electrical equipment of machines.)
- CEI EN 60335-1 (Specification for safety of household and similar electrical appliances);
- CEI EN 60335-2-102 (Household and similar electrical appliances. Safety. Particular requirements for gas, oil and solid-fuel burning appliances having electrical connections).
- UNI EN ISO 12100:2010 (Safety of machinery - General principles for design - Risk assessment and risk reduction);

Light oil burners

European directives

- 2014/35/UE (Low Tension Directive)
- 2014/30/UE (Electromagnetic compatibility Directive)
- 2006/42/EC (Machinery Directive)

Harmonized standards

- UNI EN 267-2011 (Automatic forced draught burners for liquid fuels)
- EN 55014-1 (Electromagnetic compatibility- Requirements for household appliances, electric tools and similar apparatus)
- EN 60204-1:2006 (Safety of machinery – Electrical equipment of machines.)
- CEI EN 60335-1 (Specification for safety of household and similar electrical appliances);
- CEI EN 60335-2-102 (Household and similar electrical appliances. Safety. Particular requirements for gas, oil and solid-fuel burning appliances having electrical connections).
- UNI EN ISO 12100:2010 (Safety of machinery - General principles for design - Risk assessment and risk reduction);

Heavy oil burners

European Directives

- 2014/35/UE (Low Tension Directive)
- 2014/30/UE (Electromagnetic compatibility Directive)
- 2006/42/EC (Machinery Directive)

Harmonized standards

- UNI EN 267 (Automatic forced draught burners for liquid fuels)
- EN 55014-1 (Electromagnetic compatibility- Requirements for household appliances, electric tools and similar apparatus)
- EN 60204-1:2006 (Safety of machinery – Electrical equipment of machines.)
- CEI EN 60335-1 (Specification for safety of household and similar electrical appliances);
- CEI EN 60335-2-102 (Household and similar electrical appliances. Safety. Particular requirements for gas, oil and solid-fuel burning appliances having electrical connections).
- UNI EN ISO 12100:2010 (Safety of machinery - General principles for design - Risk assessment and risk reduction);

Gas - Light oil burners

European Directives

- Regulation 2016/426/UE (appliances burning gaseous fuels)
- 2014/35/UE (Low Tension Directive)
- 2014/30/UE (Electromagnetic compatibility Directive)
- 2006/42/EC (Machinery Directive)

Harmonized standards

- UNI EN 676 (Automatic forced draught burners for gaseous fuels)
- UNI EN 267 (Automatic forced draught burners for liquid fuels)
- EN 55014-1 (Electromagnetic compatibility- Requirements for household appliances, electric tools and similar apparatus)
- EN 60204-1:2006 (Safety of machinery – Electrical equipment of machines.)
- CEI EN 60335-1 (Specification for safety of household and similar electrical appliances);
- CEI EN 60335-2-102 (Household and similar electrical appliances. Safety. Particular requirements for gas, oil and solid-fuel burning appliances having electrical connections).
- UNI EN ISO 12100:2010 (Safety of machinery - General principles for design - Risk assessment and risk reduction);

Gas - Heavy oil burners

European directives:

- Regulation 2016/426/UE (appliances burning gaseous fuels)
- 2014/35/UE (Low Tension Directive)
- 2014/30/UE (Electromagnetic compatibility Directive)
- 2006/42/EC (Machinery Directive)

Harmonized standards

- UNI EN 676 (Automatic forced draught burners for gaseous fuels)
- EN 55014-1 (Electromagnetic compatibility- Requirements for household appliances, electric tools and similar apparatus)
- EN 60204-1:2006 (Safety of machinery – Electrical equipment of machines.)
- CEI EN 60335-1 (Specification for safety of household and similar electrical appliances);
- CEI EN 60335-2-102 (Household and similar electrical appliances. Safety. Particular requirements for gas, oil and solid-fuel burning appliances having electrical connections).
- UNI EN ISO 12100:2010 (Safety of machinery - General principles for design - Risk assessment and risk reduction);

Industrial burners

European directives

- Regulation 2016/426/UE (appliances burning gaseous fuels)
- 2014/35/UE (Low Tension Directive)
- 2014/30/UE (Electromagnetic compatibility Directive)
- 2006/42/EC (Machinery Directive)

Harmonized standards

- EN 55014-1 (Electromagnetic compatibility- Requirements for household appliances, electric tools and similar apparatus)
- EN 746-2 (Industrial thermoprocessing equipment - Part 2: Safety requirements for combustion and fuel handling systems)
- UNI EN ISO 12100:2010 (Safety of machinery - General principles for design - Risk assessment and risk reduction);
- EN 60204-1:2006 (Safety of machinery – Electrical equipment of machines.)
- EN 60335-2 (Electrical equipment of non-electric appliances for household and similar purposes. Safety requirements)

Burner data plate

For the following information, please refer to the data plate:

- burner type and burner model: must be reported in any communication with the supplier
- burner ID (serial number): must be reported in any communication with the supplier
- date of production (year and month)
- information about fuel type and network pressure

Type	--
Model	--
Year	--
S.Number	--
Output	--
Oil Flow	--
Fuel	--
Category	--
Gas Pressure	--
Viscosity	--
El. Supply	--
El. Consump.	--
Fan Motor	--
Protection	--
Drwaing n°	--
P.I.N.	--

SYMBOLS USED



WARNING!

Failure to observe the warning may result in irreparable damage to the unit or damage to the environment



DANGER!

Failure to observe the warning may result in serious injuries or death.



WARNING!

Failure to observe the warning may result in electric shock with lethal consequences

Figures, illustrations and images used in this manual may differ in appearance from the actual product.

BURNER SAFETY

The burners - and the configurations described below - comply with the regulations in force regarding health, safety and the environment. For more in-depth information, refer to the declarations of conformity that are an integral part of this Manual.



DANGER! Incorrect motor rotation can seriously damage property and injure people.

Residual risks deriving from misuse and prohibitions

The burner has been built in order to make its operation safe; there are, however, residual risks.



Do not touch any mechanical moving parts with your hands or any other part of your body. Injury hazard
Do not touch any parts containing fuel (i.e. tank and pipes). Scalding hazard
Do not use the burner in situations other than the ones provided for in the data plate.
Do not use fuels other than the ones stated.
Do not use the burner in potentially explosive environments.
Do not remove or by-pass any machine safety devices.
Do not remove any protection devices or open the burner or any other component while the burner is running.
Do not disconnect any part of the burner or its components while the burner is running.
Untrained staff must not modify any linkages.



After any maintenance, it is important to restore the protection devices before restarting the machine.
All safety devices must be kept in perfect working order.
Personnel authorized to maintain the machine must always be provided with suitable protections.



ATTENTION: while running, the parts of the burner near the generator (coupling flange) are subject to overheating. Where necessary, avoid any contact risks by wearing suitable PPE.

GENERAL FEATURES

The control system is made of the Siemens LMV central unit that performs all the burner control functions and of the Siemens AZL local programming unit that interfaces the system with the user.



Fig. 1

Keys

- 1 Burner
- 2 AZL..
- 3 Air actuator
- 4 Fuel actuator
- 5 LMV..
- 6 Output modulator (only for fully-modulating models)

The burner shown is indicative.

The gas coming from the supply line, passes through the valves group provided with filter and governor. This one forces the pressure in the utilisation limits. In the double-stage , progressive and fully- modulating burners, the electric actuator, that moves proportionally the air damper and the gas butterfly valve, is controlled by the LMV2 Burner Management System (BMS). This one allows the optimisation of the gas flue values, as to get an efficient combustion. The combustion head positioning determines the burner's output. Fuel and comburent are routed into separated ways as far as the zone of flame generation (combustion chamber). The air (comburent) and fuel (gas, gas oil, heavy oil) are forced into the combustion chamber. The control panel, placed on the burner's front side, shows each operating stage.

How to interpret the burner's "Performance curve"

To check if the burner is suitable for the boiler to which it must be installed, the following parameters are needed:

- furnace input, in kW or kcal/h ($\text{kW} = \text{kcal/h} / 860$);
- backpressure (data are available on the boiler's ID plate or in the user's manual).

Example:

Furnace input: kW 600

Backpressure: mbar 4

In the "Performance curve" diagram (Fig. 2), draw a vertical line matching the furnace input value and an horizontal line matching the backpressure value. The burner is suitable if the intersection point A is inside the performance curve.

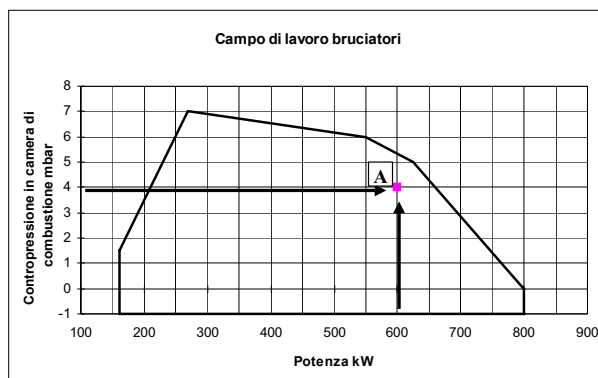


Fig. 2

Data are referred to standard conditions: atmospheric pressure at 1013mbar, ambient temperature at 15°C.

Checking the proper gas train size

To check the proper gas train size, it is necessary to the available gas pressure value upstream the burner's gas valve. Then subtract the backpressure. The result is called p_{gas} . Draw a vertical line matching the furnace input value (600kW, in the example), quoted on the x-axis, as far as intercepting the network pressure curve, according to the installed gas train (DN65, in the example). From the interception point, draw an horizontal line as far as matching, on the y-axis, the value of pressure necessary to get the requested furnace input. This value must be lower or equal to the p_{gas} value, calculated before.

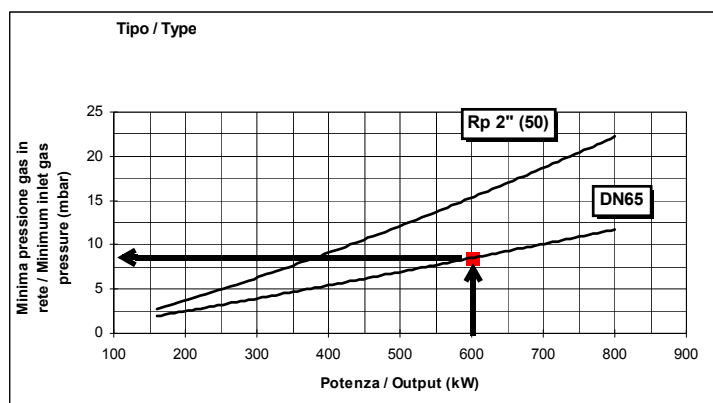


Fig. 3

BURNER FEATURES

Burner model identification

Burners are identified by burner type and model. Burner model identification is described as follows.

Type	NG400	Model	M-	PR.	S.	*	A.	0.	50.	EA
(1)		(2)	(3)	(4)	(5)	(6)	(7)	(8)	(9)	
(1) BURNER TYPE						NG - Natural gas burners LG - L.P.G. burners NGX - Low NOx burners				
(2) FUEL						M - Natural gas L - LPG				
(3)						PR - Progressive MD - Fully modulating				
(4) BLAST TUBE						S - standard L - extended M - modular				
(5) DESTINATION COUNTRY						* see data plate				
(6) BURNER VERSION						A - Standard				
(7) EQUIPMENT						0 = 2 gas valves 1 = 2 Gas valves + gas proving system)				
(8) GAS CONNECTION						15 = Rp1/2 20 = Rp3/4 25 = Rp1 32 = Rp1 1/4 40 = Rp1 1/2 50 = Rp2				
(9) GAS CONNECTION						EA = micro-processor controlled burner EB = micro-processor controlled burner				

Technical specifications

BURNER TYPE		NG280 M-.xx...x.25	NG280 M-.xx...x.32	NG280 M-.xx...x.40	LG280 L-.xx...x.20	LG280 L-.xx...x.25	LG280 L-.xx...x.32
Output	min.- max. kW	65 - 300					
Fuel		Natural gas			L.P.G.		
Category		(see next paragraph)			I _{3B/P}		
Gas rate	min.- max. (Stm ³ /h)	7 – 32			2,5 – 11,5		
Gas Pressure	min.- max. mbar	(Note2)					
Power supply		230V - 50Hz					
Total power consumption	kW	0,55					
Electric motor	kW	0,25					
Protection		IP40					
Valves size / Gas connection		1" / Rp 1	1" ¼ / Rp 1 ¼	1" ½ / Rp 1" ½	1" / Rp1	1" / Rp1	1" ¼ / Rp 1¼
Operation		Progressive - Fully modulating					
Operating temperature	°C	-10 ÷ +50					
Storage Temperature	°C	-20 ÷ +60					
Working service*		Intermittent					

BURNER TYPE		NG350 M-.xx...x.25	NG350 M-.xx...x.32	NG350 M-.xx...x.40	LG350 L-.xx...x.25	LG350 L-.xx...x.32	LG350 L-.xx...x.40
Output	min.- max. kW	80 - 330			85 - 330		
Fuel		Natural gas			L.P.G.		
Category		(see next paragraphsee next paragraph)			I _{3B/P}	I _{3B/P}	I _{3B/P}
Gas rate	min.- max. (Stm ³ /h)	8.5 - 35	8.5 - 35	8.5 - 35	3 - 13	3 - 13	3 - 13
Gas pressure	min.- max. mbar	(Note2)					
Power supply		230V - 50Hz					
Total power consumption	kW	0,67					
Electric motor	kW	0,37					
Protection		IP40					
Valves size / Gas connection		1" / Rp 1	1" 1/4 / Rp 1 1/4	1" 1/2 / Rp 1 1/2	1" / Rp1	1" 1/4 / Rp 1 1/4	1" 1/2 / Rp 1 1/2
Operation		Progressive - Fully modulating					
Operating temperature	°C	-10 ÷ +50					
Storage Temperature	°C	-20 ÷ +60					
Working service *		Intermittent					

BURNER TYPE		NG400 M-.xx...x.25	NG400 M-.xx...x.32	NG400 M-.xx...x.40	NG400 M-.xx...x.50
Output	min.- max. kW	115 - 420			
Fuel		Natural gas			
Category		(see next paragraph)			
Gas rate	min.- max. (Stm ³ /h)	12 - 44.5			
Gas pressure	min.- max. mbar	(Note2)			
Power supply		230V - 50Hz			
Total power consumption	kW	0,6			
Electric motor	kW	0,37			
Protection		IP40			
Valves size / Gas connection		1" / Rp 1	1" ¼ / Rp 1 ¼	1" ½ / Rp 1" ½	2" / Rp 2
Operation		Progressive - Fully modulating			
Operating temperature	°C	-10 ÷ +50			
Storage Temperature	°C	-20 ÷ +60			
Working service *		Intermittent			

BURNER TYPE		LG400 L-.xx...x.25	LG400 L-.xx...x.32	LG400 L-.xx...x.40	LG400 L-.xx...x.50
Output	min.- max. kW	105 - 420			
Fuel		L.P.G.			
Category		I _{3B/P}			
Gas rate	min.- max. (Stm ³ /h)	4 - 16			
Gas pressure	min.- max. mbar	(Note2)			
Power supply		230V - 50Hz			
Total power consumption	kW	0,67			
Electric motor	kW	0,37			
Protection		IP40			
Valves size / Gas connection		1" / Rp 1	1" ¼ / Rp 1 ¼	1" ½ / Rp 1" ½	2" / Rp 2
Operation		Progressive - Fully modulating			
Operating temperature	°C	-10 ÷ +50			
Storage Temperature	°C	-20 ÷ +60			
Working service *		Intermittent			

Note1:	All gas flow rates are referred to Stm ³ /h (1013 mbar absolute pressure, 15 °C temperature) and are valid for G20 gas (nett calorific value H _i = 34.02 MJ/Stm ³); for L.P.G. (net calorific value H _i = 93.5 MJ/Stm ³)
Note2:	Maximum gas pressure = 360mbar (with Dungs MBDLE/MBC valves) Minimum gas pressure = see gas curves.

*** NOTE ON THE WORKING SERVICE:** the control box automatically stops after 24h of continuous working. The control box immediately starts up, automatically.

Low NOx burners Technical specifications

BURNER TYPE		NGX280 M-.xx...x.25	NGX280 M-.xx...x.32	NGX280 M-.xx...x.40
Output	min.- max. kW	60 - 190		
Fuel		Natural gas		
Category		(see next paragraph)		
Gas rate	min.- max. (Stm ³ /h)	6,4 - 20		
Gas pressure	min.- max. mbar	(Note2)		
Power supply		230V - 50Hz		
Total power consumption	kW	0,55		
Electric motor	kW	0,25		
Protection		IP40		
Valves size / Gas connection		1" / Rp1	1" _{1/4} / Rp 1 _{1/4}	1" _{1/2} / Rp 1 _{1/2}
Operation		Progressive - Fully modulating		
NOx emissions		Class 3 - EN676/2008		
Operating temperature	°C	-10 ÷ +50		
Storage Temperature	°C	-20 ÷ +60		
Working service *		Intermitent		

BURNER TYPE		NGX350 M-.xx...x.25	NGX350 M-.xx...x.32	NGX350 M-.xx...x.40
Output	min.- max. kW	65 - 260		
Fuel		Natural gas		
Category		(see next paragraph)		
Gas rate	min.- max. min.- max.(Stm ³ /h)	7 - 27.5		
Gas pressure	min.- max. mbar	(Note2)		
Power supply		230V - 50Hz		
Total power consumption	kW	0,67		
Electric motor	kW	0,37		
Protection		IP40		
Valves size / Gas connection		1" / Rp1	1" _{1/4} / Rp 1 _{1/4}	1" _{1/2} / Rp 1 _{1/2}
Operation		Progressive - Fully modulating		
NOx emissions		Class 3 - EN676/2008		
Operating temperature	°C	-10 ÷ +50		
Storage Temperature	°C	-20 ÷ +60		
Working service *		Intermitent		

Note1:	All gas flow rates are referred to Stm ³ /h (1013 mbar absolute pressure, 15 °C temperature) and are valid for G20 gas (net calorific value H _i = 34.02 MJ/Stm ³); for L.P.G. (net calorific value H _i = 93.5 MJ/Stm ³)
Note2:	Maximum gas pressure = 360mbar (with Dungs MBDLE/MBC valves) Minimum gas pressure = see gas curves.

*** NOTE ON THE WORKING SERVICE:** the control box automatically stops after 24h of continuous working. The control box immediately starts up, automatically.

BURNER TYPE		NGX400 M-.xx...x.25	NGX400 M-.xx...x.32	NGX400 M-.xx...x.40	NGX400 M-.xx...x.50
Output	min.- max. kW	90 - 350			
Fuel		Natural gas			
Category		(see next paragraph)			
Gas rate	min.- max. (Stm ³ /h)	9.5 - 37			
Gas pressure	min.- max. mbar	(Note2)			
Power supply		230V - 50Hz			
Total power consumption	kW	0,67			
Electric motor	kW	0,37			
Protection		IP40			
Valves size / Gas connection		1" / Rp 1	1" ¼ / Rp 1 ¼	1" ½ / Rp 1 ½	2" / Rp 2
Operation		Progressive - Fully modulating			
NOx emissions		Class 3 - EN676/2008			
Operating temperature	°C	-10 ÷ +50			
Storage Temperature	°C	-20 ÷ +60			
Working service *		Intermittent			

Note1:	All gas flow rates are referred to Stm ³ /h (1013 mbar absolute pressure, 15 °C temperature) and are valid for G20 gas (net calorific value H _i = 34.02 MJ/Stm ³); for L.P.G. (net calorific value H _i = 93.5 MJ/Stm ³)
Note2:	Maximum gas pressure = 360mbar (with Dungs MBDLE/MBC valves) Minimum gas pressure = see gas curves.

*** NOTE ON THE WORKING SERVICE:** the control box automatically stops after 24h of continuous working. The control box immediately starts up, automatically.

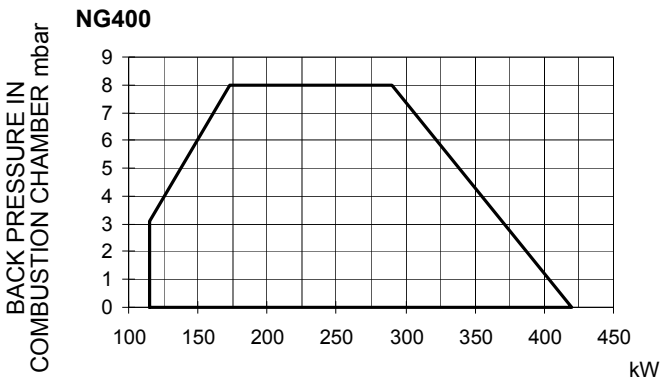
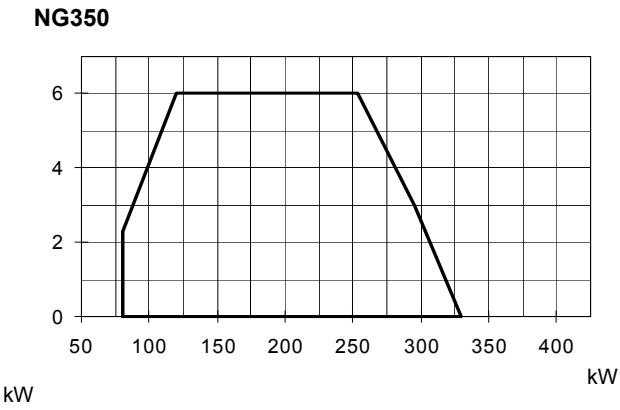
Country and usefulness gas categories

GAS CATEGORY	COUNTRY																								
	AT	ES	GR	SE	FI	IE	HU	IS	NO	CZ	DK	GB	IT	PT	CY	EE	LV	SI	MT	SK	BG	LT	RO	TR	CH
I _{2H}																									
I _{2E}	LU	PL	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
I _{2E(R) B}	BE	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
(*) I _{2EK}	NL	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
I _{2ELL}	DE	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
I _{2Er}	FR	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-

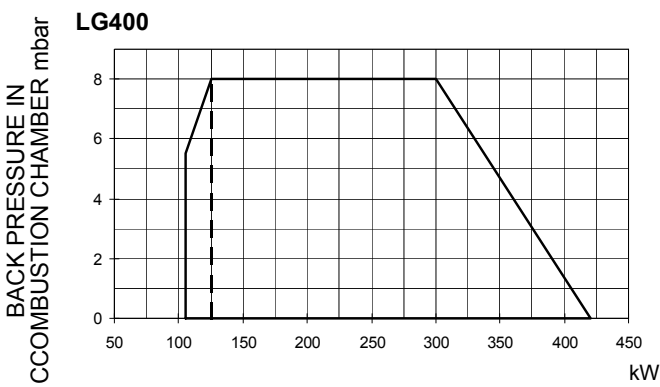
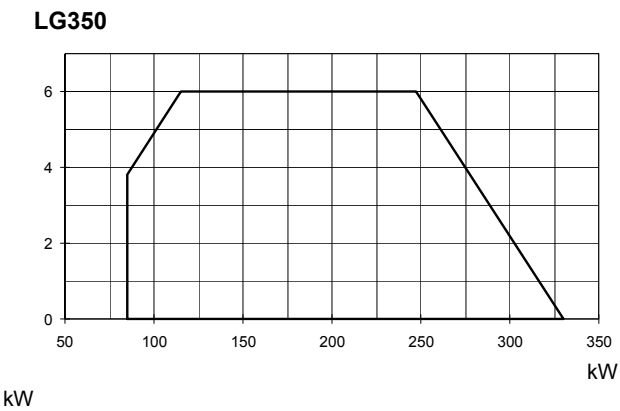
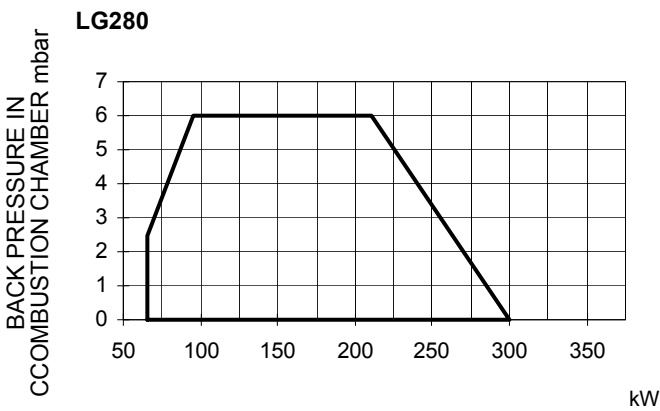
(*) **Only for I_{2EK}** : the appliance was configured for the appliance category K (I2K) and is suitable for the use of G and G+ distribution gases according to the specifications as included in the NTA 8837:2012 Annex D with a Wobbe index of 43.46 – 45.3 MJ/m3 (dry, 0 °C, upper value) or 41.23 – 42.98 (dry, 15 °C, upper value). This appliance can moreover be converted and/or be calibrated for the appliance category E (I2E). This therefore implies that the appliance "is suitable for G+ gas and H gas or is demonstrably suitable for G+ gas and can demonstrably be made suitable for H gas" within the meaning of the "Dutch Decree of 10 May 2016 regarding amendment of the Dutch Gas Appliances Decree and the Dutch Commodities (Administrative Fines) Act in connection with the changing composition of gas in the Netherlands as well as technical amendment of some other decrees.

Performance Curves

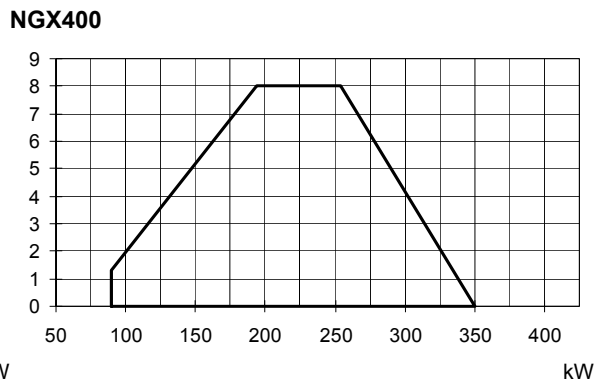
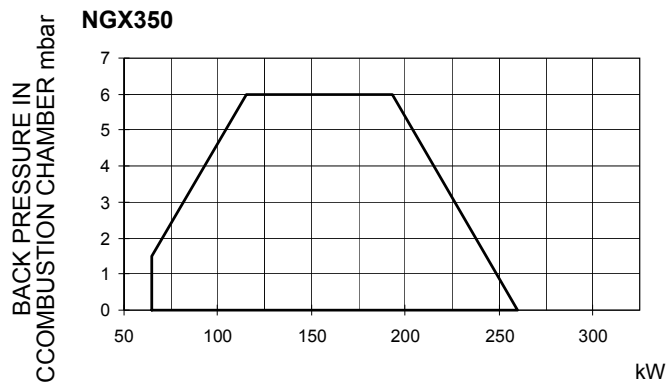
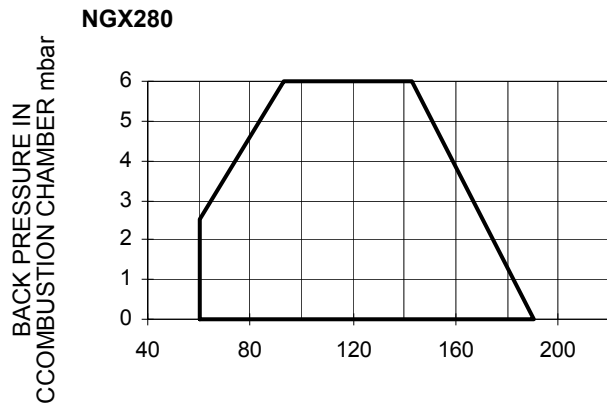
● Gas burners



● L.P.G. Burners



- **Low NOx burners**

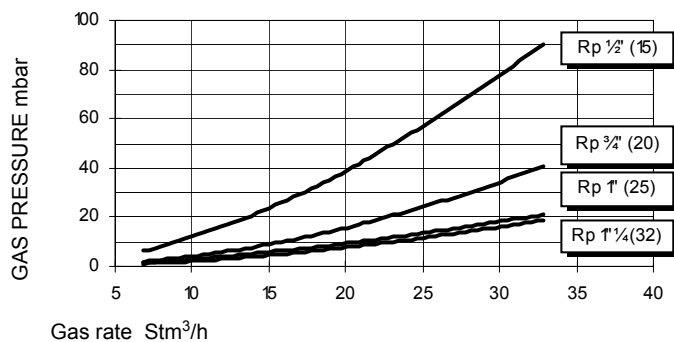


NOTE: The performance curve is a diagram that represents the burner performance in the type approval phase or in the laboratory tests, but does not represent the regulation range of the machine. On this diagram the maximum output point is usually reached by adjusting the combustion head to its “MAX” position (see paragraph “Adjusting the combustion head”); the minimum output point is reached setting the combustion head to its “MIN” position. During the first ignition, the combustion head is set in order to find a compromise between the burner output and the generator specifications, that is why the minimum output may be different from the Performance curve minimum.

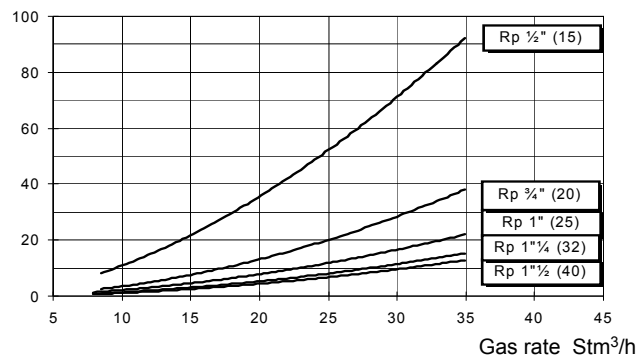
Pressure in the network - gas flow rate curves"

● Gas burners

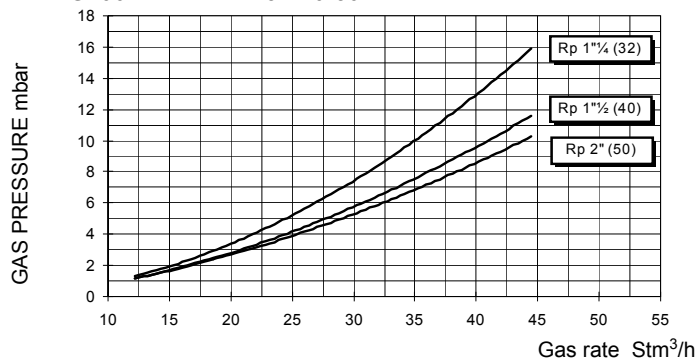
NG280 M-.AB...



NG350 M-.PR/MD...

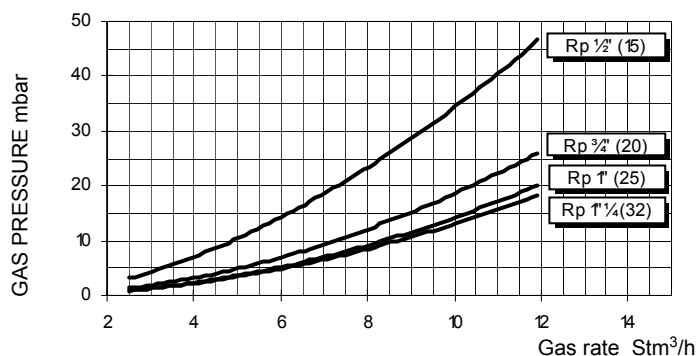


NG400 M-.PR/MD...32-40-50

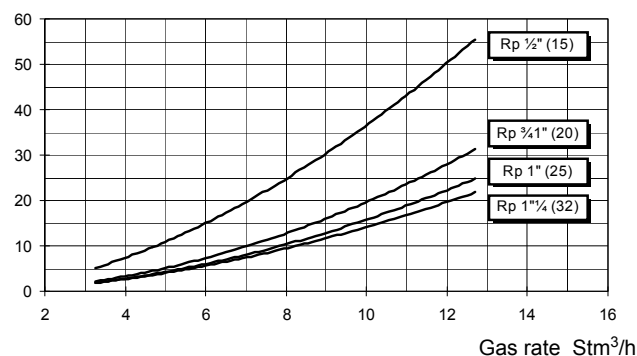


● L.P.G. Burners

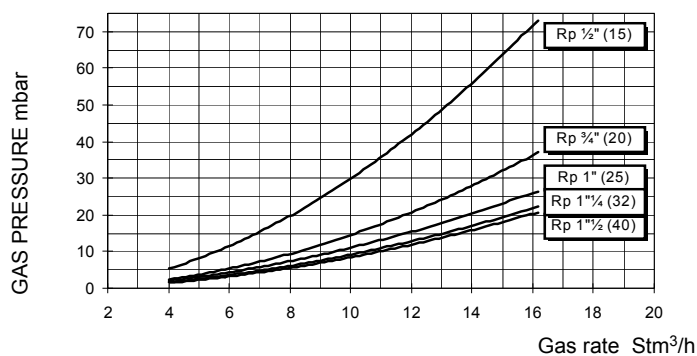
LG280 L-.AB...



LG350 L-.PR....



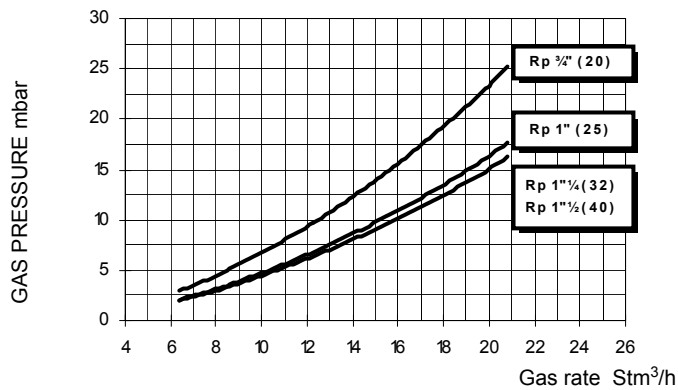
LG400 L-.PR/MD....



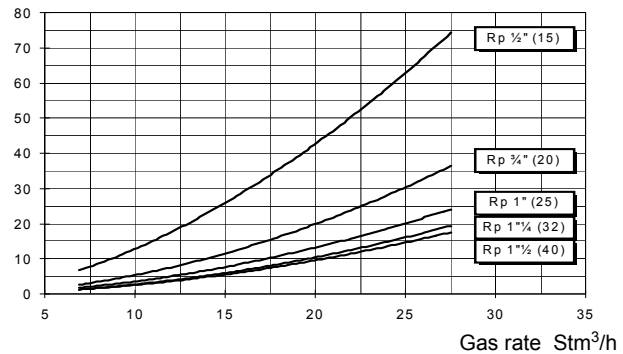
Caution: the gas rate value is quoted on the x-axis, the related network pressure is quoted on the y-axis (pressure value in the combustion chamber is not included). To know the minimum pressure at the gas train inlet, necessary to get the requested gas rate, add the pressure value in the combustion chamber to the value read on the y-axis.

- Low NOx burners

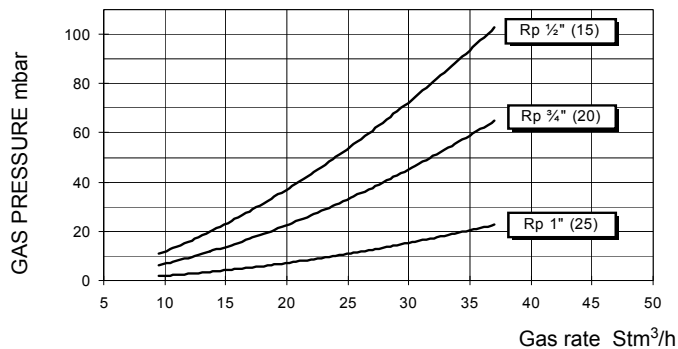
NGX280



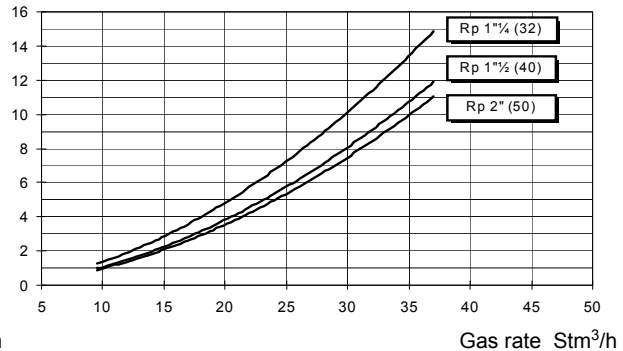
NGX350



NGX400 M-...15-20-25



NGX400 M-...32-40-50



Caution: the gas rate value is quoted on the x-axis, the related network pressure is quoted on the y-axis (pressure value in the combustion chamber is not included). To know the minimum pressure at the gas train inlet, necessary to get the requested gas rate, add the pressure value in the combustion chamber to the value read on the y-axis.

Combustion head pressure curves vs. the gas flow rate

Curves are referred to pressure= 0mbar in the combustion head!

The curves referred to the gas pressure in the combustion head, depending on the gas flow rate, are referred to the burner in the combustion stage (percentage of residual O₂ in the flues as shown in the "Recommended combustion values" table and CO in the standard limits). During this stage, the combustion head, the gas butterfly valve and the servocontrol are at the maximum opening. Refer to Fig. 4, showing the correct way to measure the gas pressure, considering the values of pressure in combustion chamber, surveyed by means of the pressure gauge or taken from the boiler's Technical specifications.

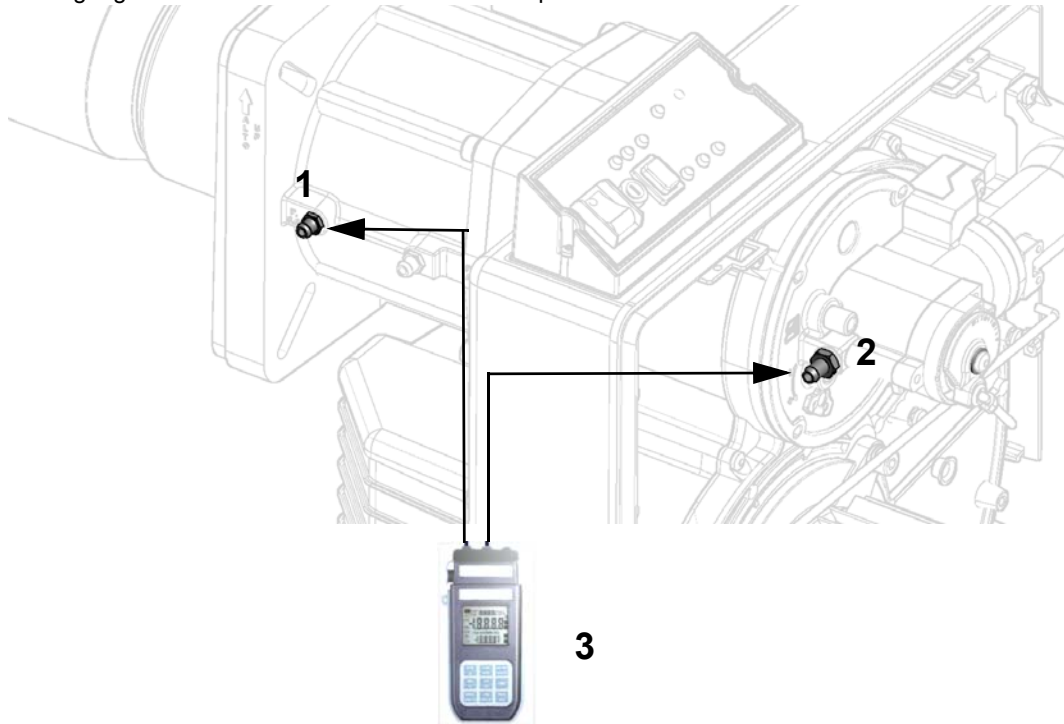


Fig. 4

Key

- 1 Pressure outlet on the combustion chamber
- 2 Gas pressure outlet on the butterfly valve
- 3 Differential pressure gauge

Measuring the gas pressure in the combustion head

In order to measure the pressure in the combustion head, insert the pressure gauge probes: one into the generator's pressure outlet (Fig. 4-2) to get the pressure in the combustion chamber and the other one into the butterfly valve's pressure outlet of the burner (Fig. 4-3). On the basis of the measured differential pressure, it is possible to get the maximum flow rate: in the pressure - rate curves (showed on the next paragraph), it is easy to get the burner output in kW or Stm³/h (quoted on the x axis) from the pressure measured in the combustion head (quoted on the y axis).

NOTE: THE PRESSURE-RATE CURVES ARE APPROXIMATE; FOR A PROPER SETTING OF THE GAS RATE, PLEASE REFER TO THE GAS METER READING.

To measure the pressure in the combustion chamber, as far as the IDEA series, a pressure plug is provided upstream the burner's blast tube.

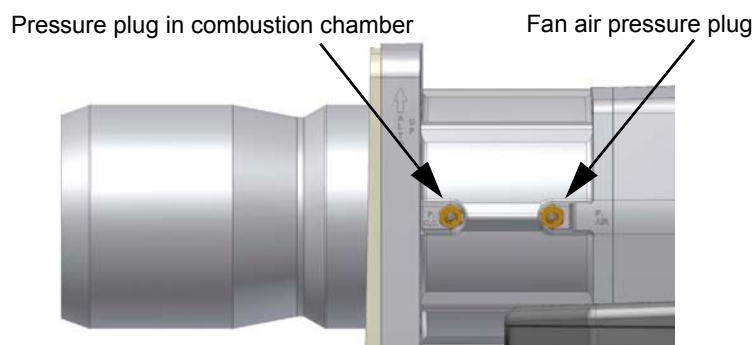
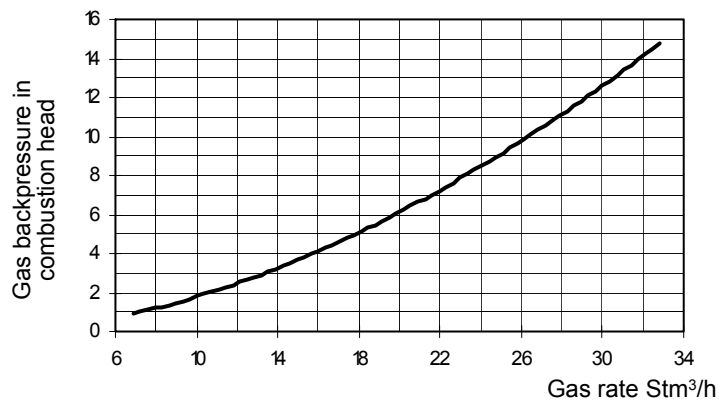


Fig. 5

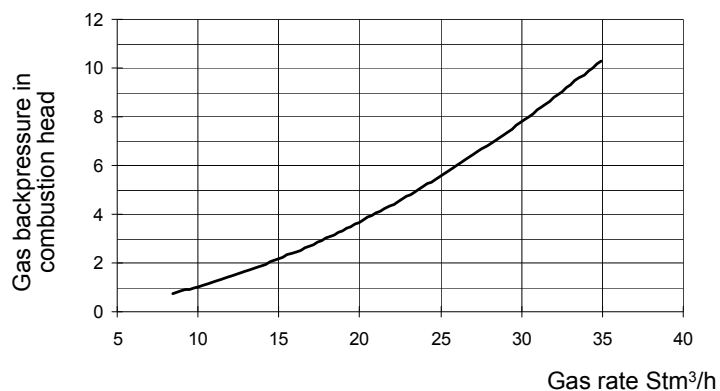
Pressure in the combustion head vs. gas flow rate curves

● Natural gas burners

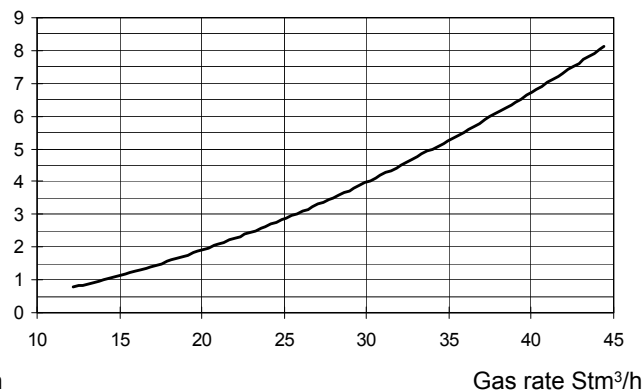
NG280



NG350

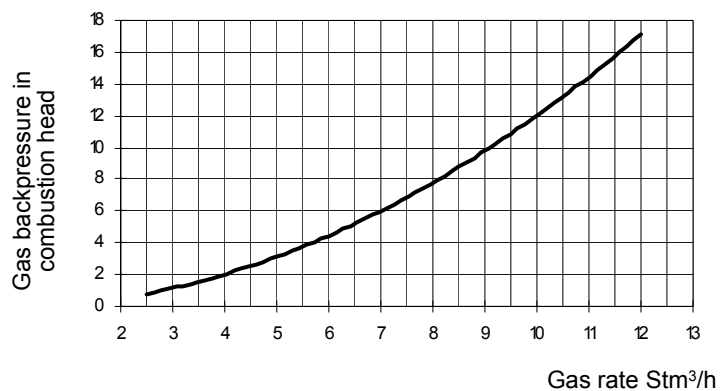


NG400

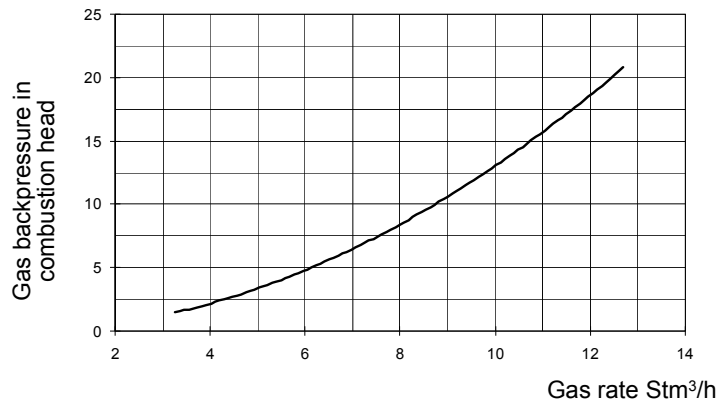


● L.P.G. Burners

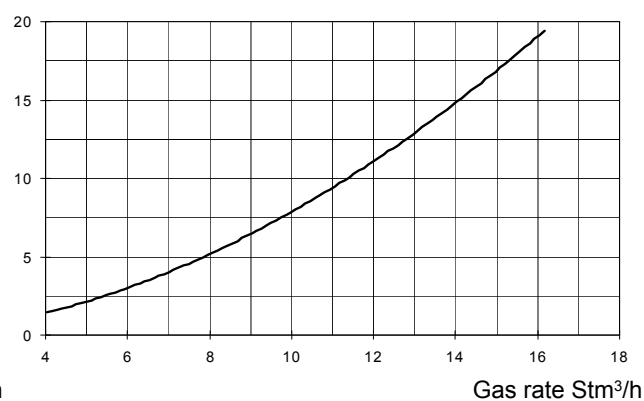
LG280



LG350

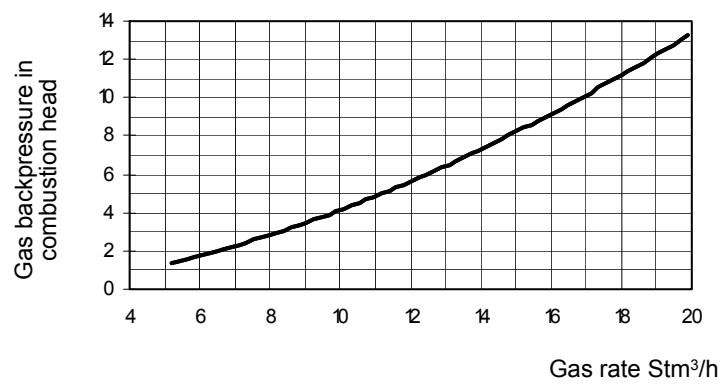


LG400

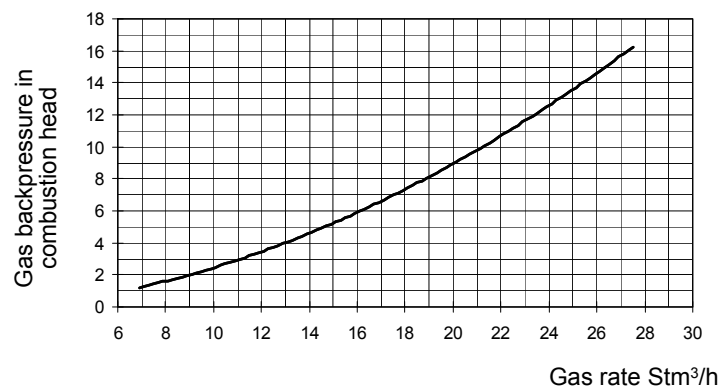


- Low NOx burners

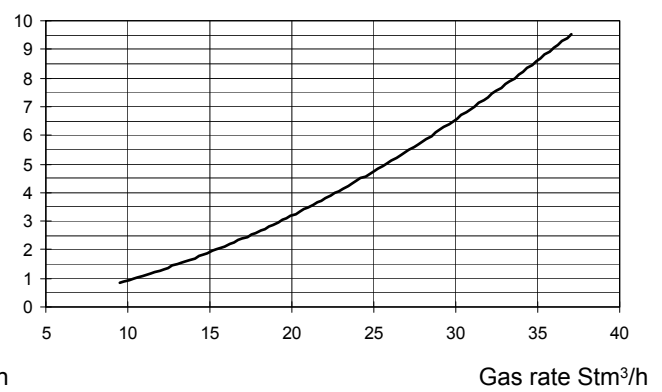
NGX280



NGX350

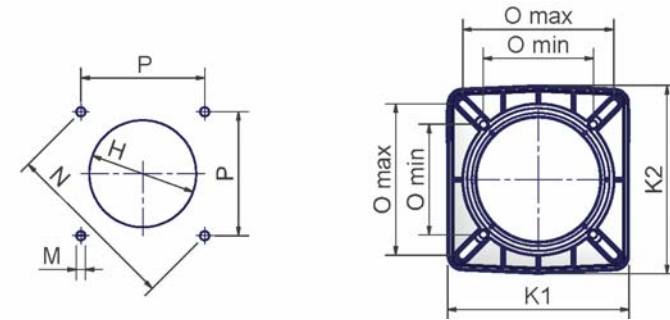
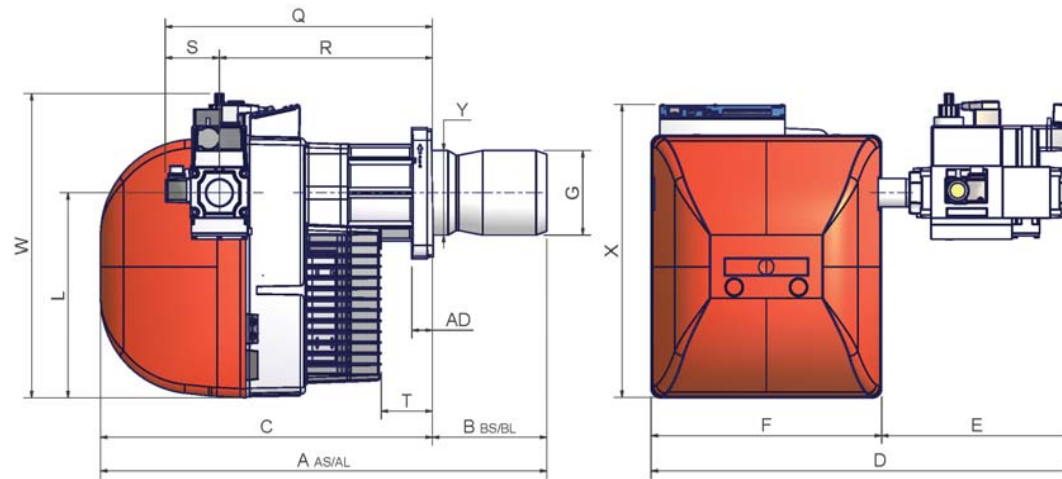


NGX400



Overall dimensions (mm)

• Standard burners



Boiler recommended drilling template and burner flange

	DN	A(S*)	A(L*)	B(S*)	B(L*)	C	D ±5mm	E ±5mm	F	G	H	Y	K1	K2	L	M	N	Omin	Omax	P	Q	R	S	T	W	X
NG280 M-..PR..Ex	0.25 (1")	733	878	163	308	570	596	200	396	113	164	108	215	223	348	M10	219	131	179	155	459	366	93	128	508	491
NG280 M-..PR..Ex	0.32 (1"1/4)	733	878	163	308	570	596	200	396	113	164	108	215	223	348	M10	219	131	179	155	459	366	93	128	508	491
NG280 M-..PR..Ex	0.40 (1"1/2)	733	878	163	308	570	726	330	396	113	164	108	215	223	348	M10	219	131	179	155	459	366	93	128	517	491
NG280 M-..PR..Ex	0.50 (2")	733	878	163	308	570	726	330	396	113	164	108	215	223	348	M10	219	131	179	155	459	366	93	128	567	491
NG280 M-..MD..Ex	0.25 (1")	733	878	163	308	570	668	200	468	113	164	108	215	223	348	M10	219	131	179	155	459	366	93	128	508	491
NG280 M-..MD..Ex	0.32 (1"1/4)	733	878	163	308	570	668	200	468	113	164	108	215	223	348	M10	219	131	179	155	459	366	93	128	508	491
NG280 M-..MD..Ex	0.40 (1"1/2)	733	878	163	308	570	798	330	468	113	164	108	215	223	348	M10	219	131	179	155	459	366	93	128	517	491
NG280 M-..MD..Ex	0.50 (2")	733	878	163	308	570	798	330	468	113	164	108	215	223	348	M10	219	131	179	155	459	366	93	128	567	491

	DN	A(S*)	A(L*)	B(S*)	B(L*)	C	D ±5mm	E ±5mm	F	G	H	Y	K1	K2	L	M	N	Omin	Omax	P	Q	R	S	T	W	X
NG350 M-..PR..Ex	0.25 (1")	748	878	178	308	570	596	200	396	125	164	144	215	223	348	M10	219	131	179	155	459	366	93	89	508	491
NG350 M-..PR..Ex	0.32 (1"1/4)	748	878	178	308	570	596	200	396	125	164	144	215	223	348	M10	219	131	179	155	459	366	93	89	508	491
NG350 M-..PR..Ex	0.40 (1"1/2)	748	878	178	308	570	726	330	396	125	164	144	215	223	348	M10	219	131	179	155	459	366	93	89	517	491
NG350 M-..PR..Ex	0.50 (2")	748	878	178	308	570	726	330	396	125	164	144	215	223	348	M10	219	131	179	155	459	366	93	89	567	491
NG350 M-..MD..Ex	0.25 (1")	748	878	178	308	570	668	200	468	125	164	144	215	223	348	M10	219	131	179	155	459	366	93	89	508	491
NG350 M-..MD..Ex	0.32 (1"1/4)	748	878	178	308	570	668	200	468	125	164	144	215	223	348	M10	219	131	179	155	459	366	93	89	508	491
NG350 M-..MD..Ex	0.40 (1"1/2)	748	878	178	308	570	798	330	468	125	164	144	215	223	348	M10	219	131	179	155	459	366	93	89	517	491
NG350 M-..MD..Ex	0.50 (2")	748	878	178	308	570	798	330	468	125	164	144	215	223	348	M10	219	131	179	155	459	366	93	89	567	491

If PGMAX (maximum pressure switch) is supplied, add 60mm to "D" and "E"

	DN	A(S*)	A(L*)	B(S*)	B(L*)	C	D	±5mm	E	±5mm	F	G	H	Y	K1	K2	L	M	N	Omin	Omax	P	Q	R	S	T	W	X
NG400 M-..PR..Ex	0.25 (1")	768	898	198	328	570		596		200	396	144	164	144	215	223	348	M10	219	131	179	155	459	366	93	89	508	496
NG400 M-..PR..Ex	0.32 (1"1/4)	768	898	198	328	570		596		200	396	144	164	144	215	223	348	M10	219	131	179	155	459	366	93	89	508	496
NG400 M-..PR..Ex	0.40 (1"1/2)	768	898	198	328	570		726		330	396	144	164	144	215	223	348	M10	219	131	179	155	459	366	93	89	517	496
NG400 M-..PR..Ex	0.50 (2")	768	898	198	328	570		726		330	396	144	164	144	215	223	348	M10	219	131	179	155	459	366	93	89	567	496
NG400 M-..MD..Ex	0.25 (1")	768	898	198	328	570		668		200	468	144	164	144	215	223	348	M10	219	131	179	155	459	366	93	89	508	496
NG400 M-..MD..Ex	0.32 (1"1/4)	768	898	198	328	570		668		200	468	144	164	144	215	223	348	M10	219	131	179	155	459	366	93	89	508	496
NG400 M-..MD..Ex	0.40 (1"1/2)	768	898	198	328	570		798		330	468	144	164	144	215	223	348	M10	219	131	179	155	459	366	93	89	517	496
NG400 M-..MD..Ex	0.50 (2")	768	898	198	328	570		798		330	468	144	164	144	215	223	348	M10	219	131	179	155	459	366	93	89	567	496

	DN	A(S [*])	A(L [*])	B(S [*])	B(L [*])	C	D	±5mm	E	±5mm	F	G	H	Y	K1	K2	L	M	N	Omin	Omax	P	Q	R	S	T	W	X
NGX280 M-...PR..Ex	0.25 (1")	733	878	163	308	570		596		200	396	117	137	108	215	223	348	M10	219	131	179	155	459	366	93	128	508	491
NGX280 M-...PR..Ex	0.32 (1"1/4)	733	878	163	308	570		596		200	396	117	137	108	215	223	348	M10	219	131	179	155	459	366	93	128	508	491
NGX280 M-...PR..Ex	0.40 (1"1/2)	733	878	163	308	570		726		330	396	117	137	108	215	223	348	M10	219	131	179	155	459	366	93	128	517	491
NGX280 M-...PR..Ex	0.50 (2")	733	878	163	308	570		726		330	396	117	137	108	215	223	348	M10	219	131	179	155	459	366	93	128	567	491
NGX280 M-...MD..Ex	0.25 (1")	733	878	163	308	570		668		200	468	117	137	108	215	223	348	M10	219	131	179	155	459	366	93	128	508	491
NGX280 M-...MD..Ex	0.32 (1"1/4)	733	878	163	308	570		668		200	468	117	137	108	215	223	348	M10	219	131	179	155	459	366	93	128	508	491
NGX280 M-...MD..Ex	0.40 (1"1/2)	733	878	163	308	570		798		330	468	117	137	108	215	223	348	M10	219	131	179	155	459	366	93	128	517	491
NGX280 M-...MD..Ex	0.50 (2")	733	878	163	308	570		798		330	468	117	137	108	215	223	348	M10	219	131	179	155	459	366	93	128	567	491

	DN	A(S*)	A(L*)	B(S*)	B(L*)	C	D	±5mm	E	±5mm	F	G	H	Y	K1	K2	L	M	N	Omin	Omax	P	Q	R	S	T	W	X
NGX350 M-..PR..Ex	0.25 (1")	748	878	178	308	570		596		200	396	131	164	144	215	223	348	M10	219	131	179	155	459	366	93	89	508	491
NGX350 M-..PR..Ex	0.32 (1"1/4)	748	878	178	308	570		596		200	396	131	164	144	215	223	348	M10	219	131	179	155	459	366	93	89	508	491
NGX350 M-..PR..Ex	0.40 (1"1/2)	748	878	178	308	570		726		330	396	131	164	144	215	223	348	M10	219	131	179	155	459	366	93	89	517	491
NGX350 M-..PR..Ex	0.50 (2")	748	878	178	308	570		726		330	396	131	164	144	215	223	348	M10	219	131	179	155	459	366	93	89	567	491
NGX350 M-..MD..Ex	0.25 (1")	748	878	178	308	570		668		200	468	131	164	144	215	223	348	M10	219	131	179	155	459	366	93	89	508	491
NGX350 M-..MD..Ex	0.32 (1"1/4)	748	878	178	308	570		668		200	468	131	164	144	215	223	348	M10	219	131	179	155	459	366	93	89	508	491
NGX350 M-..MD..Ex	0.40 (1"1/2)	748	878	178	308	570		798		330	468	131	164	144	215	223	348	M10	219	131	179	155	459	366	93	89	517	491
NGX350 M-..MD..Ex	0.50 (2")	748	878	178	308	570		798		330	468	131	164	144	215	223	348	M10	219	131	179	155	459	366	93	89	567	491

	DN	A(S*)	A(L*)	B(S*)	B(L*)	C	D	±5mm	E	±5mm	F	G	H	Y	J	K1	K2	L	M	N	Omin	Omax	P	Q	R	S	T	W	X
NGX400 M-..PR..Ex	0.25 (1")	768	898	198	328	570		596		200	396	156	176	156	-	215	223	348	M10	219	131	172	155	459	366	93	89	508	496
NGX400 M-..PR..Ex	0.32 (1"1/4)	768	898	198	328	570		596		200	396	156	176	156	-	215	223	348	M10	219	131	172	155	459	366	93	89	508	496
NGX400 M-..PR..Ex	0.40 (1"1/2)	768	898	198	328	570		726		330	396	156	176	156	-	215	223	348	M10	219	131	172	155	459	366	93	89	517	496
NGX400 M-..PR..Ex	0.50 (2")	768	898	198	328	570		726		330	396	156	176	156	-	215	223	348	M10	219	131	172	155	459	366	93	89	567	496
NGX400 M-..MD..Ex	0.25 (1")	768	898	198	328	570		668		200	468	156	176	156	-	215	223	348	M10	219	131	172	155	459	366	93	89	508	496
NGX400 M-..MD..Ex	0.32 (1"1/4)	768	898	198	328	570		668		200	468	156	176	156	-	215	223	348	M10	219	131	172	155	459	366	93	89	508	496
NGX400 M-..MD..Ex	0.40 (1"1/2)	768	898	198	328	570		798		330	468	156	176	156	-	215	223	348	M10	219	131	172	155	459	366	93	89	517	496
NGX400 M-..MD..Ex	0.50 (2")	768	898	198	328	570		798		330	468	156	176	156	-	215	223	348	M10	219	131	172	155	459	366	93	89	567	496

* S = standard blast tube

L = long blast tube

If PGMAX (maximum pressure switch) is supplied, add 60mm to "D" and "E"

MOUNTINGS AND CONNECTIONS

Packing

The burners are despatched in cardboard packages whose dimensions are: 795mm x 490mm x 550mm (L x P x H)

Packing cases of this type are affected by humidity; the maximum number of cases to be stacked is indicated outside the packing.

The following are placed in each packing case.

- Burner with gas train;
- gasket to be inserted between the burner and the boiler;
- envelope containing tis manual

When disposing of the burner packing and if the packing is scrapped follow the procedures laid down in the current legislation regarding the disposal of materials.

Fitting the burner to the boiler

To perform the installation, proceed as follows:

- 1 place the 4 stud bolts on the hole of the boiler's door, according to the burner's drilling plate described on paragraph "Overall dimensions";
- 2 place the gasket on the burner's flange;
- 3 install the burner into the boiler;
- 4 fix the burner to the stud bolts, by means of the fixing nuts, according to Fig. 6.
- 5 After fitting the burner to the boiler, ensure that the gap between the blast tube and the refractory lining is sealed with appropriate insulating material (ceramic fibre cord or refractory cement).

Key

- 1 Burner
- 2 Fixing nut
- 3 Washer
- 4 Sealing gasket
- 5 Stud bolt
- 7 Blast tube

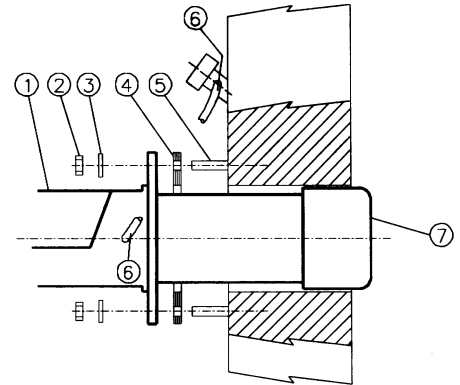


Fig. 6

Matching the burner to the boiler

The burners described in this manual have been tested with combustion chambers that comply with EN676 regulation and whose dimensions are described in the diagram . In case the burner must be coupled with boilers with a combustion chamber smaller in diameter or shorter than those described in the diagram, please contact the supplier, to verify that a correct matching is possible, with respect of the application involved. To correctly match the burner to the boiler verify the necessary input and the pressure in combustion chamber are included in the burner performance curve; otherwise the choice of the burner must be revised consulting the burner manufacturer. To choose the blast tube lenght follow the instructions of the boiler manufacturer. In absence of these consider the following:

- Cast-iron boilers, three pass flue boilers (with the first pass in the rear part): the blast tube must protrude no more than 100 mm into the combustion chamber.
- Pressurised boilers with flame reversal: in this case the blast tube must penetrate at least 50 - 100 mm into combustion chamber in respect to the tube bundle plate.

The length of the blast tubes does not always allow this requirement to be met, and thus it may be necessary to use a suitably-sized spacer to move the burner backwards or to design a blast tube tha suites the utilisation (please, contact the manufacturer).

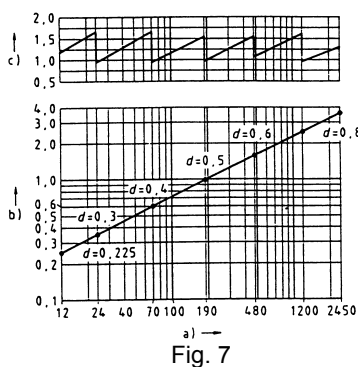


Fig. 7

Key

- a) Heat output in kW
- b) Length of the flame tube in meters
- c) Flame tube firing intensity in MW/m³
- d) Combustion chamber diameter (m)

Fig. 7 - Firing intensity, diameter and lenght of the test flame tube as a function of the heat input in kW.

How to modify the blast tube length (NG/LG350-NG/LG400)

To modify blast tube length please read the following instructions.

- 1 Remove combustion head (See "Removing the combustion head" - Part III of this user's guide).
- 2 Remove the flanged piece **T** by removing the 4 socket head screws **VTF** (Fig. 8).
- 3 Remove the 4 screws which hold the blast tube to the flanged piece (Fig. 9).
- 4 Extract the blast tube from the flanged piece and assemble it in the other way round as shown in pictures Fig. 10 and Fig. 11. Now fasten the two pieces using the same screws.
- 5 Assemble the whole piece to the burner by caring attention to the indication in picture Fig. 13.

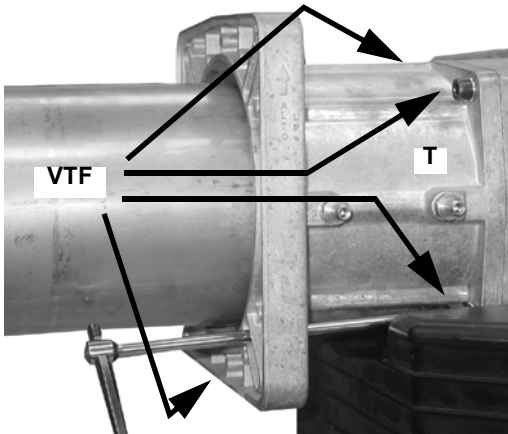


Fig. 8

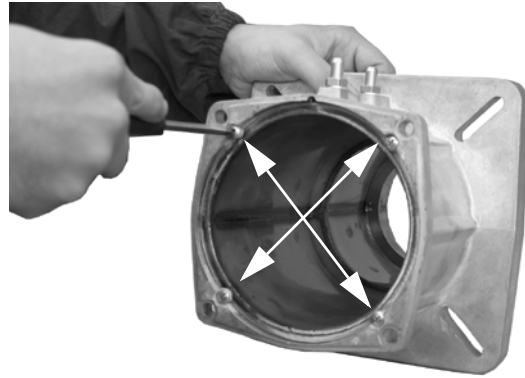


Fig. 9

Fig. 10 - Short blast tube

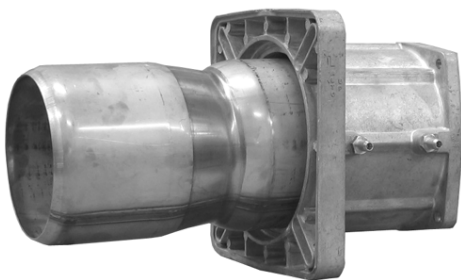


Fig. 11 - Long blast tube

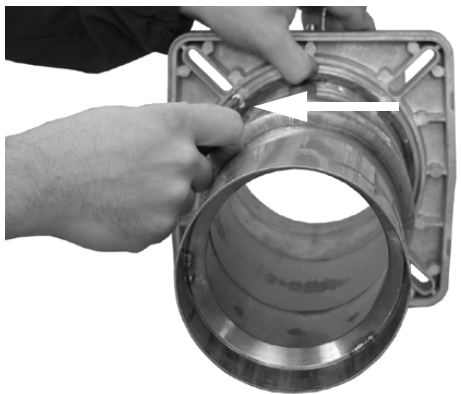


Fig. 12

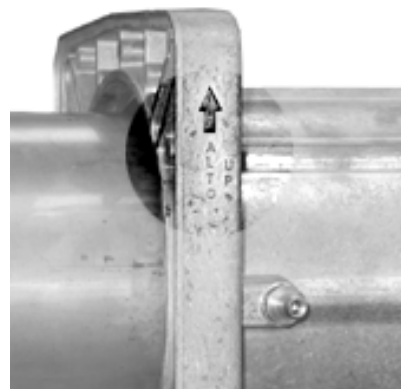


Fig. 13

If you modify the blast tube length you have to modify also the combustion head length by reading the following instructions.

- 1 Remove the screws **V1** and **V2** as shown in Fig. 14.
- 2 Lower the terminal part of the combustion head, by moving it with a slight circular movement, until the holes will match (Fig. 15) and tight the screw shown in Fig. 16.
- 3 Adjust cables length by pulling them very slightly paying particular attention not to disconnect the ionisation cable to the electrode.
- 4 Fix the combustion head again (See "Removing the combustion head").

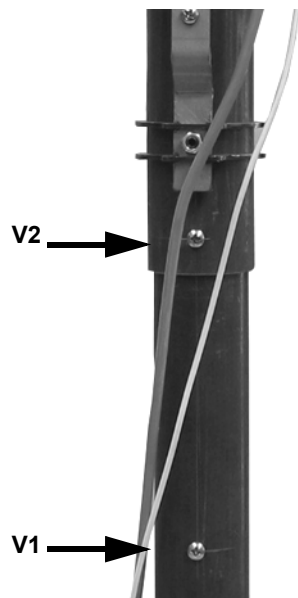


Fig. 14

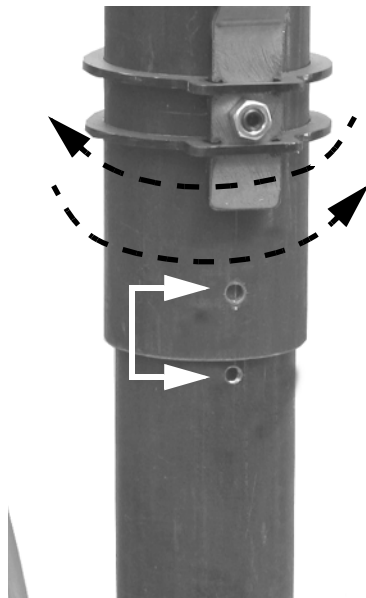


Fig. 15

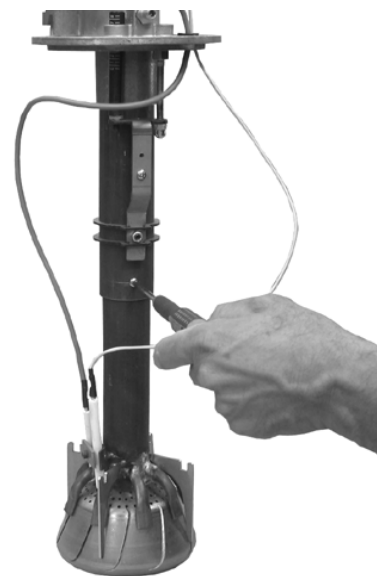


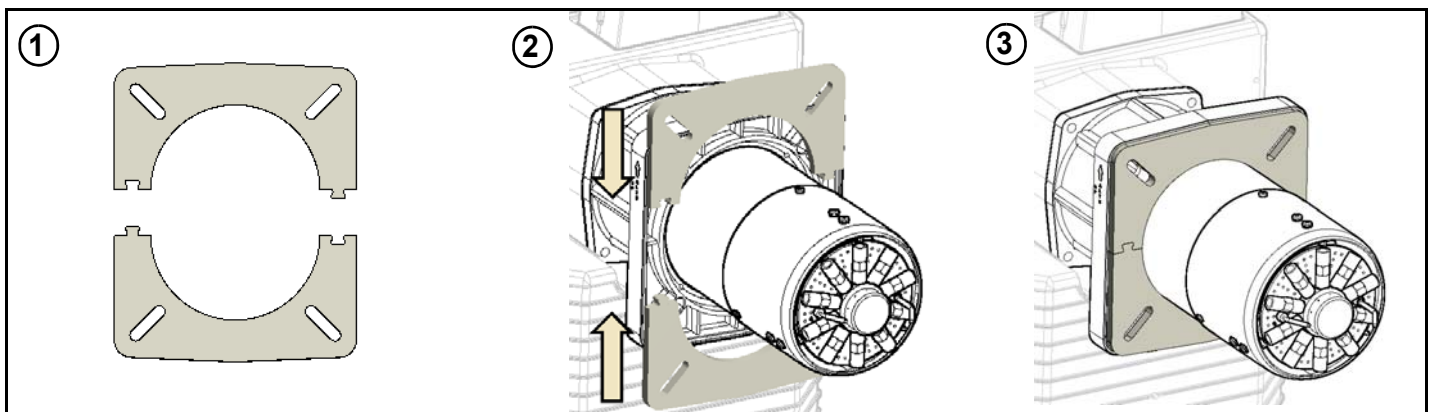
Fig. 16

Gas Train Reversal

For gas train reversal, please contact the burner constructor

Burner gasket (NGX400)

To install the burner gasket proceed as shown by the following images.



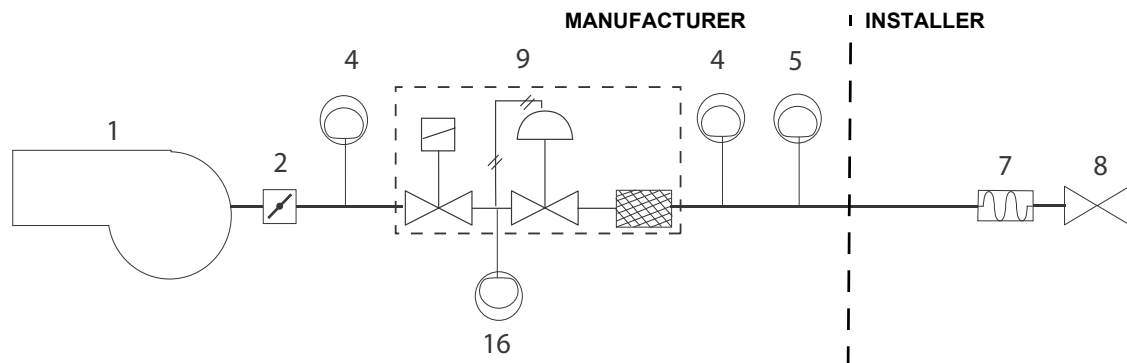
GAS TRAIN CONNECTIONS

This paragraph shows the gas train components which are included in the delivery and those which must be fitted by the customer. The diagram complies with regulations in force



ATTENTION: BEFORE EXECUTING THE CONNECTIONS TO THE GAS PIPE NETWORK, BE SURE THAT THE MANUAL CUTOFF VALVES ARE CLOSED. READ CAREFULLY THE "WARNINGS" CHAPTER AT THE BEGINNING OF THIS MANUAL.

Gas train with valves group MB-DLE (2 valves + gas filter + pressure governor) + VPS504 gas proving system



Key

- 1 Burner
- 2 Butterfly valve
- 4 High gas pressure switch (option*)
- 5 Low gas pressure switch
- 7 Bellows unit
- 8 Manual cutoff valve
- 9 Dungs MB-DLE valves group
- 16 Gas leakage pressure switch

* Note: the maximum gas pressure switch can be mounted either upstream or downstream the gas valve but upstream the butterfly gas valve (see item no.4 in the scheme above).

To mount the gas train, proceed as follows:

- 1) in case of threaded joints: use proper seals according to the gas used;
- 2) fasten all the items by means of screws, according to the next diagrams, observing the mounting direction for each item.

NOTE: the bellow joint, the manual cock and the gaskets are not part of the standard supply.

The procedures of installation for the gas valves are showed in the next paragraph.



ATTENTION: once the gas train is mounted according to the diagram, the gas proving test must be performed, according to the procedure set by the laws in force.



ATTENTION: it is recommended to mount filter and gas valves to avoid that extraneous material drops inside the valves, during maintenance and cleaning operation of the filters (both the filters outside the valves group and the ones built-in the gas valves).

MULTIBLOC DUNGS MB-DLE 405..412

Mounting

1. Mount flange onto tube lines: use appropriate sealing agent (see Fig. 19);
2. insert MB-DLE: note position of O rings (see Fig. 19);
3. tighten screws A, B, C and D (Fig. 17 - Fig. 18), according to the mounting positions (Fig. 20);
4. after installation, perform leakage and functional test;
5. disassembly in reverse order.



Fig. 17

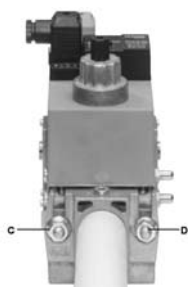


Fig. 18



Fig. 19

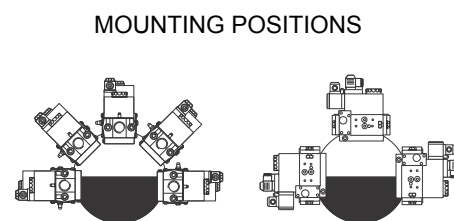


Fig. 20

MULTIBLOC DUNGS MB-DLE 415..420

Mounting

1. Loosen screws A and B **do not** unscrew (Fig. 21 - Fig. 22).
2. unscrew screws C and D (Fig. 21 - Fig. 22).
3. Remove MultiBloc between the threaded flanges (Fig. 23).
4. After mounting, perform leakage and functional tests.

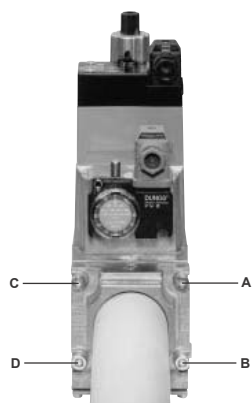


Fig. 21

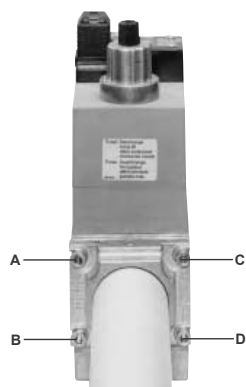


Fig. 22

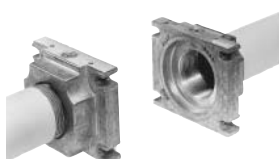


Fig. 23

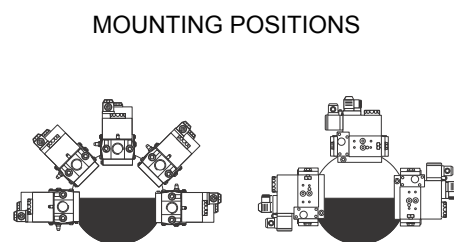


Fig. 24

Once the train is installed, connect the gas valves group plug.

ELECTRICAL CONNECTIONS



RESPECT THE BASIC SAFETY RULES. MAKE SURE OF THE CONNECTION TO THE EARTHING SYSTEM. DO NOT REVERSE THE PHASE AND NEUTRAL CONNECTIONS. FIT A DIFFERENTIAL THERMAL MAGNET SWITCH ADEQUATE FOR CONNECTION TO THE MAINS.



ATTENTION: before executing the electrical connections, pay attention to turn the plant's switch to OFF and be sure that the burner's main switch is in 0 position (OFF) too. Read carefully the chapter "WARNINGS", and the "Electrical connections" section.



WARNING: if the cable that connects the thermostats and the control box should be longer than 3 meters, insert a sectioning relay following the attached electrical wiring diagram.

To execute the electrical connections, proceed as follows:

- 1 find the pulg or the plugs, according to the model, that comes out from the burner:
 - 7 pins plug for the power supply (for all models);
 - 4 pins plug;
 - 3-pins plug (only for NG/NGX400);
- 2 execute the electrical connections to the plugs, according to the burner model (see next paragraph);
- 3 once all the connections are accomplished, check the fan motor direction (see next paragraphs);
- 4 now the burner is ready to start up.



The burner is fitted with a bridge between terminals T6 and T8 on the 4-poles plug-TAB (external side link, male connector); if the TAB high/low flame thermostat must be connected, remove the bridge between terminals, before connecting the thermostat.



WARNING: before operating the burner, be sure all connectors are linked as shown in the diagrams.

Connectors identification

Burner power supply connector

(Fig. 28 - Fig. 30 - Fig. 32)

Probe connection connector

(fully modulating burners, Fig. 34)

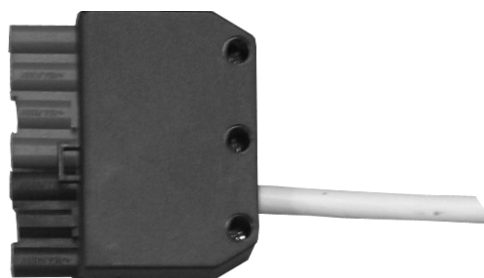


Fig. 25

HIGH/LOW flame connector (Fig. 30)

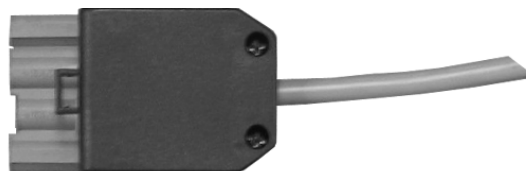


Fig. 26

Fan motor connector (NG/NGX400 only)

(Fig. 29 - Fig. 30 - Fig. 33)

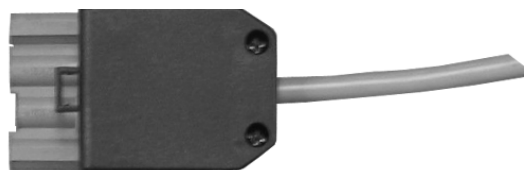


Fig. 27

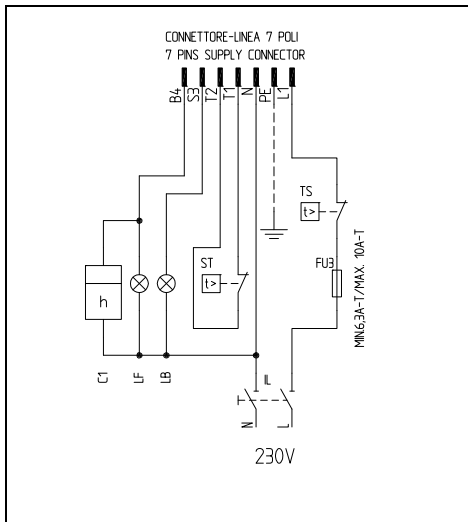


Fig. 28 - 7-pins connector

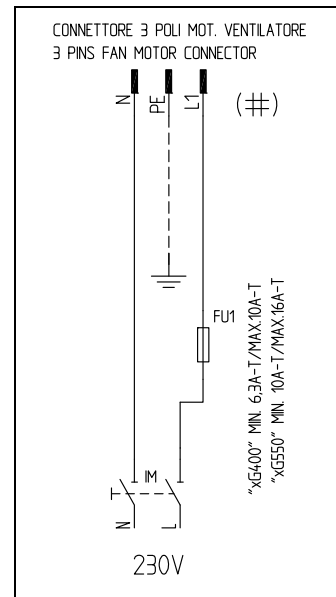


Fig. 29 - Electric motor's 3-pins connector
NG/LG/NGX400

● Progressive burners' connectors:

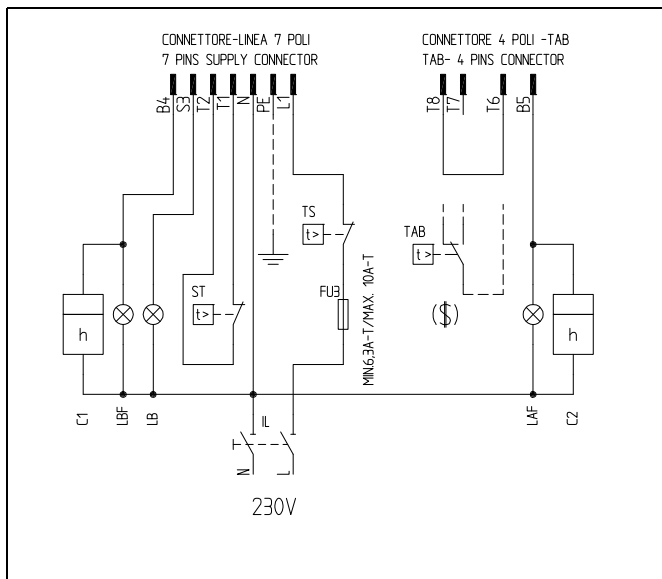


Fig. 30 - 7-pin and 4-pin connectors

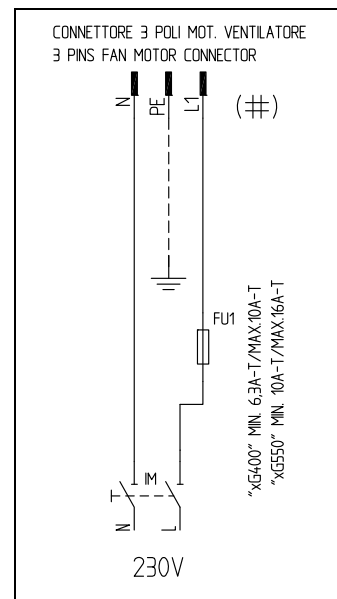


Fig. 31 Electric motor's 3-pin connector for
NG/LG/NGX400

Key

C1	LOW FLAME TIME METER
C2	HIGH FLAME TIME METER
FU1	FAN MOTOR LINE FUSE
FU3	LINE FUSE
IL	BURNER LINE SWITCH
IM	FAN MOTOR LINE SWITCH
KM1	FAN MOTOR CONTACTOR
LAF	BURNER IN HIGH FLAME INDICATOR LIGHT
LB	INDICATOR LIGHT FOR BURNER LOCK-OUT

LBF	BURNER IN LOW FLAME SIGNALLING LAMP
MV	FAN MOTOR
ST	THERMOSTATS O PRESSURE SWITCHES SERIE
TAB	HIGH LOW FLAME THERMOSTAT/PRESSURE SWITCH
TS	SAFETY THERMOSTAT/PRESSURE SWITCH
CONN-MOTORE	FAN MOTOR CONNECTOR
CONN-LINEA	BURNER POWER SUPPLY CONNECTOR
CONN-TAB	HIGH-LOW FLAME CONNECTOR
(\$)	IF "TAB" USED REMOVE THE BRIDGE BETWEEN TERMINALS T6-T8

● **Fully-modulating burners' connectors:**

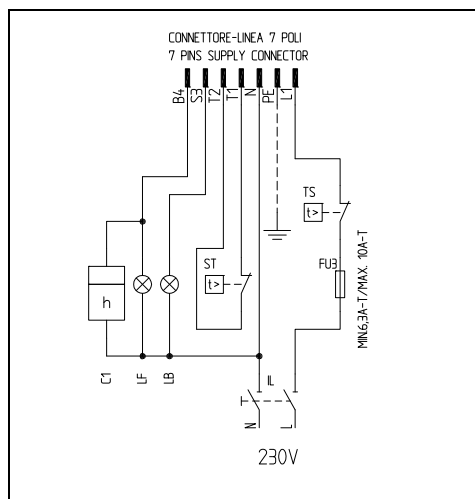


Fig. 32 - 7-pin connector

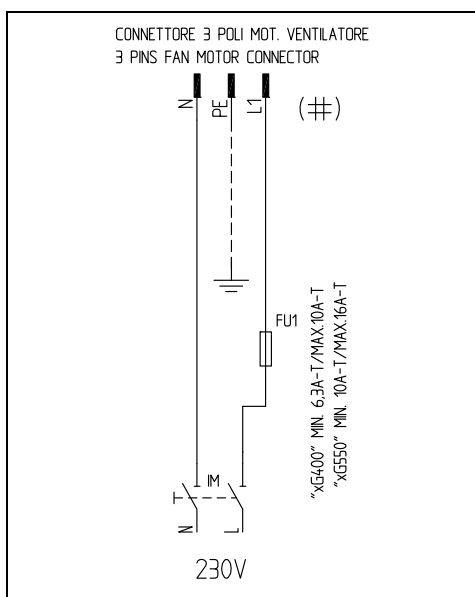


Fig. 33 - Electric motor's 3-pin connector for NG/LG/NGXG400

Key

C1	LOW FLAME TIME METER
FU1	LINE FUSE FOR FAN MOTOR
FU3	LINE FUSE
FU4	AUXILIARY FUSE
IL	BURNER LINE SWITCH
IM	FAN MOTOR LINE SWITCH
KM1	FAN MOTOR REMOTE CONTACTOR
LANDIS RWF40	MODULATION REGULATOR

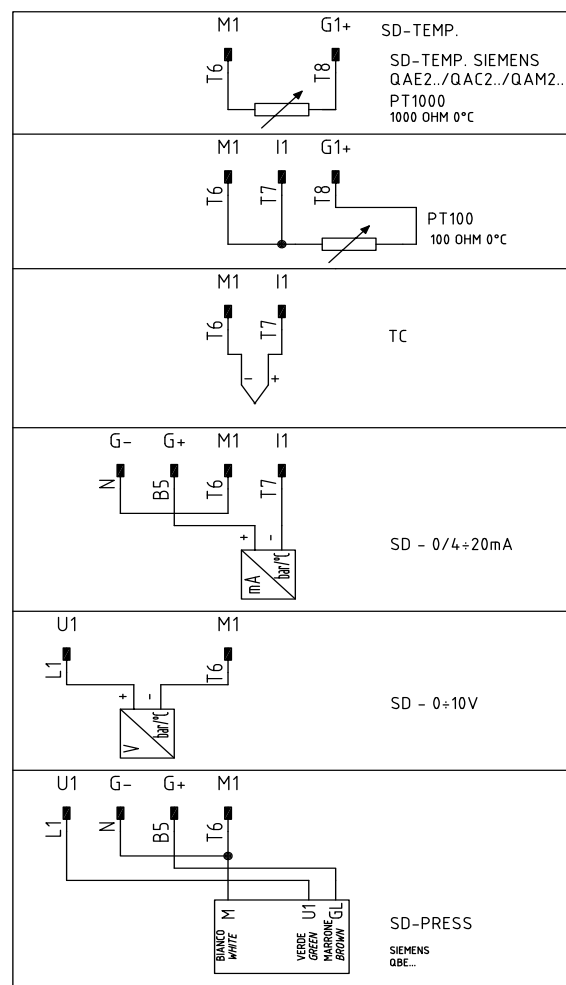


Fig. 34 - Probes connection

LB	BURNER LOCKOUT SIGNALLING LAMP
LBF	BURNER IN LOW FLAME SIGNALLING LAMP
MV	FAN MOTOR
SD-0÷10V	VOLTAGE SIGNAL
SD-0/4÷20mA	CURRENT SIGNAL
SD-PRESS	PRESSURE PROBE
SMA	MAN/AUTO SELECTOR
SMF	OPERATION SELECTOR MIN-0-MAX
ST	PRESSURE SWITCHES OR THERMOSTATS SERIE
TS	SAFETY THERMOSTAT/PRESSURE SWITCH

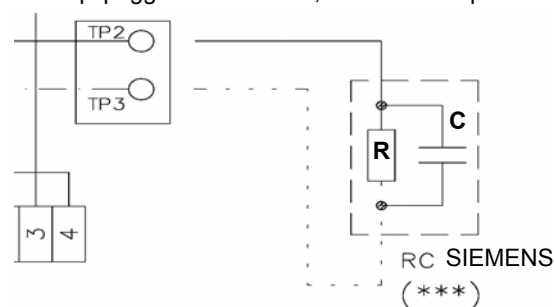
Nota sull'alimentazione elettrica

Nel caso in cui l'alimentazione elettrica degli AUSILIARI del bruciatore fase-fase (senza neutro), per la rilevazione fiamma è necessario collegare il circuito RC Siemens, RC466890660, tra il morsetto di terra e il morsetto 2 della basetta nel caso di LGB e LME2 o morsetto X3-04-4, nel caso di LMV2x, LMV3x, LMV5x, LME7x. Nel caso di bruciatori equipaggiati con LMV5x, consultare le prescrizioni cablaggio di impianto date da Siemens nel CD allegato.

C - Condensatore (22nF/250V)

R - Resistenza (1Mohm)

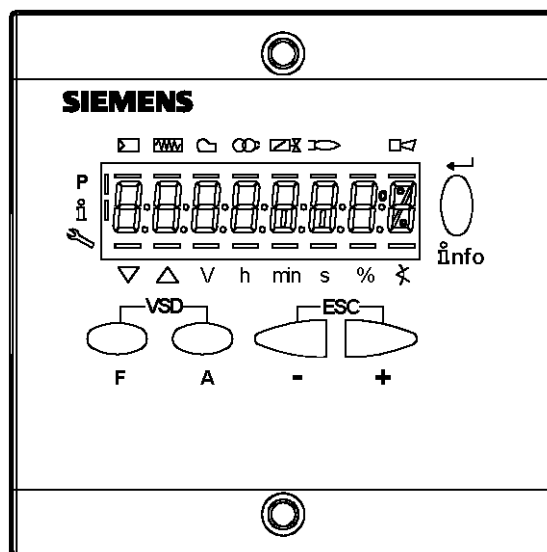
(***) RC466890660 - Circuito RC Siemens (Codice: 2531003)



User interface

The AZL2x.. display is shown below:

The keys functions are the following:



Key F

Used to adjust the “fuel” actuator position (**Fuel**): :

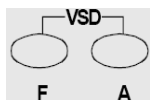
While pressing the **F** key, the “fuel” actuator position can be changed by means of the **+** and **-** keys.



Key A

Used to adjust the “air” actuator position (**Air**):

While pressing the **A** key, the “air” actuator position can be changed by means of the **+** and **-** keys.



Key F + A

While pressing the two keys contemporarily, the **code** message will appear: by entering the proper password it is possible to access the **Service** mode.



Info and Enter keys

Used for **Info** and **Service** menues

Used as **Enter** key in the setting modes

Used as **Reset** key in the burner operation mode

Used to enter a lower level menu



-Key -

Used to decrease a a value

Used to enter Info and Service during the curve adjustments



+Key +

Used to increase a a value

Used to enter Info and Service during the curve adjustments

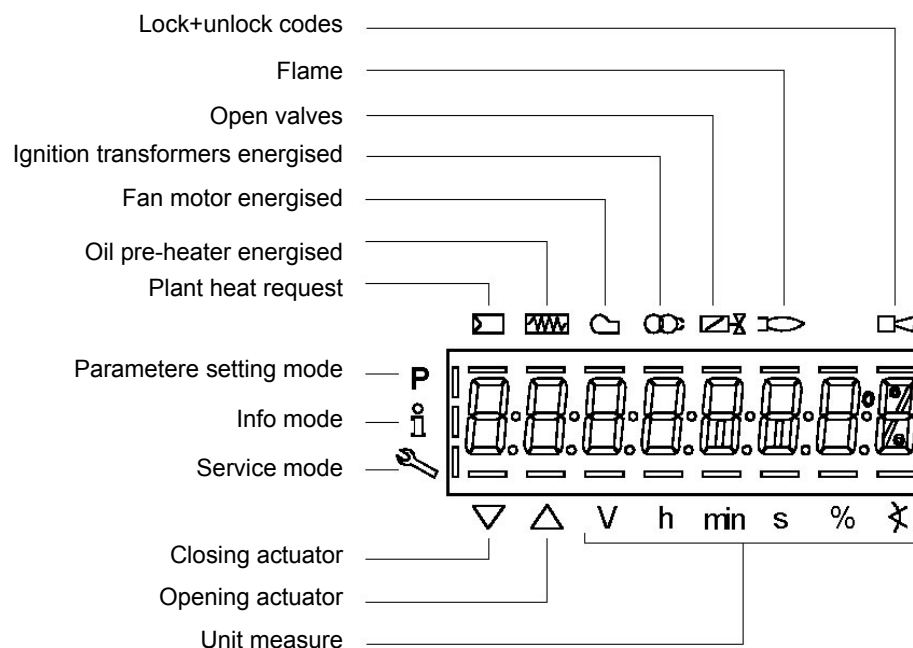


Keys (+ & -) = ESC

By pressing + and - at the same time, the ESCAPE function is performed:

to enter a lower level menu

The display will show these data:



The display will show these data:

Setting menu

The setting menu is divided into different blocks:

Bloc.	Descrizione	Description	Password
100	Informazioni generali	General	OEM / Service / Info
200	Controllo bruciatore	Burner control	OEM / Service
400	Curve rapporto	Ratio curves	OEM / Service
500	Controllo rapporto	Ratio control	OEM / Service
600	Servocomandi	Actuators	OEM / Service
700	Storico errori	Error history	OEM / Service / Info
900	Dati di processo	Process data	OEM / Service / Info

The accesses to the various blocks are allowed by passwords. Passwords are divided into three levels:

- User level (info): no password needed
- Service level (Service)
- Manufacturer level (OEM)

PHASES LIST

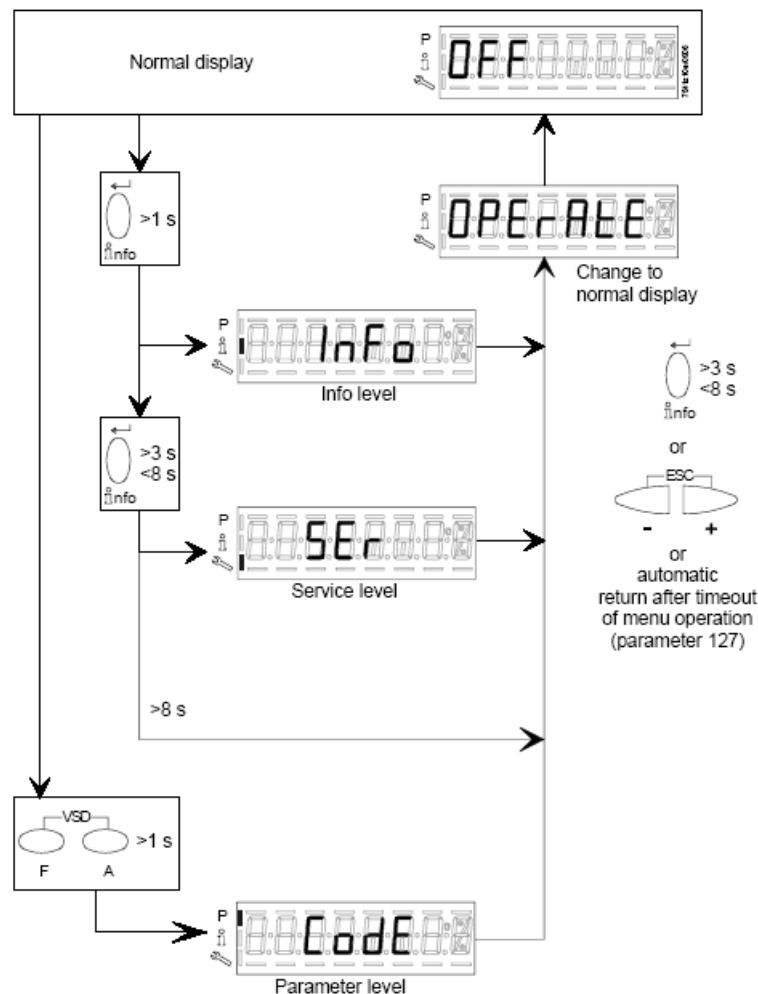
During operation, the following program phases are shown. The meaning for each phase is quoted in the table below

Fase /Phase	Funzione	Function
Ph00	Fase blocco	Lockout phase
Ph01	Fase di sicurezza	Safety phase
Ph10	t10 = tempo raggiungimento posizione riposo	t10 = home run
Ph12	Pausa	Standby (stationary)
Ph22	t22 = tempo di salita ventilatore (motore ventilatore = ON, valvola intercettazione di sicurezza = ON)	t22 = fan ramp up time (fan motor = ON, safety shutoff valve = ON)
Ph24	Verso posizione preventilazione	Traveling to the prepurge position
Ph30	t1 = tempo preventilazione	t1 = prepurge time
Ph36	Verso posizione accensione	Traveling to the ignition position
Ph38	t3 = tempo preaccensione	t3 = preignition time
Ph40	TSA1 = primo tempo sicurezza (trasformatore accensione ON)	TSA1= 1st safety time (ignition transformer ON)

Ph42	TSA1 = primo tempo sicurezza (trasformatore accensione OFF)	TSA1 = 1st safety time (ignition transformer OFF) t42 = preignition time OFF
Ph44	t44 = intervallo 1	t44 = interval 1
Ph50	TSA2 = secondo tempo sicurezza	TSA2 = 2nd safety time
Ph52	t52 = intervallo 2	t52 = interval 2
Ph60	Funzionamento 1 (stazionario)	Operation 1 (stationary)
Ph62	t62 = massimo tempo bassa fiamma (funzionamento 2, in preparazione per spegnimento, verso bassa fiamma)	t62 = max. time low-fire (operation 2, preparing for shutdown, traveling to low-fire)
Ph70	t13 = tempo postcombustione	t13 = afterburn time
Ph72	Verso posizione postcombustione	Traveling to the postpurge position
Ph74	t8 = tempo postventilazione	t8 = postpurge time
Ph80	t80 = tempo evacuazione controllo tenuta valvole	t80 = valve proving test evacuation time
Ph81	t81 = tempo perdita pressione atmosferica, prova atmosferica	t81 = leakage time test time atmospheric pressure, atmospheric test
Ph82	t82 = test perdita, test riempimento	t82 = leakage test filling test, filling
Ph83	t83 = tempo perdita pressione gas, test pressione	t83 = leakage test time gas pressure, pressure test
Ph90	Tempo attesa "mancanza gas"	Gas shortage waiting time

Entering the Parameter levels

By means of a proper use of the keys, it is possible to enter the various level parameters, as shown in the following flow chart:



The burner and consequently the LMV2x.. are factory set; the air and fuel curves as set as well.

Info level

To enter the **Info** level, proceed as follows:

- 1 in any menu position, press keys **+** and **-** at the same time, then the program will start again: the display will show **OFF**.



- 2 until the display will show **InFo**, Press the **enter (InFo)** key

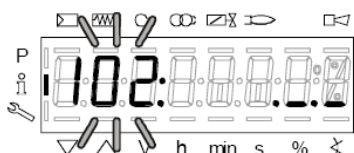


- 3 then it will show the first code (167) flashing, on the right side it will show the data entered. By pressing **+** or **-** it is possible to scroll (up or down) the parameter list.
- 4 If a dot-line is shown on the right, there is no enough room for complete visualisation: press **enter** again the data will be completely shown for 1 to 3 seconds. By pressing **enter** or **+** and **-** at the same time, the system will exit the parameter visualisation and go back to the flashing number.

The **Info** level shows some basic parameters as:

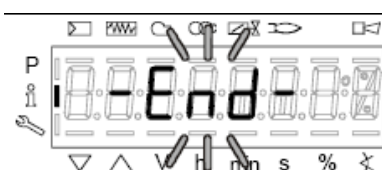
Parameter	Description
167	Cubic meters of fule (resettable)
162	Operating hours (resettable)
163	Device operating hours
164	Burners start-ups (resettable)
166	Total number of start-ups
113	Burner number (i.e. serial number)
107	Software version
102	Software date
103	Device serial number
104	Customer code
105	Version
143	Free

- 5 Example: choose parameter 102 to show the date



the display shows parameter **102** flashing on the left and characters **._._** on the right.

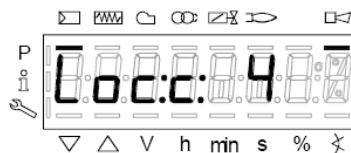
- 6 press **InFo** for 1-3 seconds: the date will appear
- 7 press **InFo** to go back to parameter "102"
- 8 by pressing **+** / **-**, it is possible to scroll up/down the parameter list (see table above), or, by pressing **ESC** or **InFo** for more seconds, the display will show
- 9 Once the last parameter is accessed (143) by pressing **+**, the **End** message will flash.



- 10 Press **InFo** for more than three seconds or for more than three seconds orto return to the normal display.



If a message like the one below is shown during operation,



it means that the burner is locked out and the Error code is shown (in the example “error code:4”); this message is alternating with another message



Diagnostic code (in the example “diagnostic code:3”). Record the codes and find out the fault in the Error table.
To perform the reset, press InFo for one second:



The unit displays an event which does not lead to shutdown.
The display shows current error code **c**: alternating with diagnostic code **d**:



Press **InFo** to return to the display of phases.
Example: Error code **111** / diagnostic code **0**



To reset, press InFo for a second. Record the codes and check the Error List to find the type of faults.

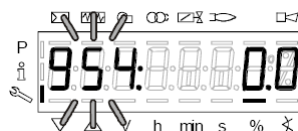
Service level

To enter the Service mode, press InFo until the display will show:

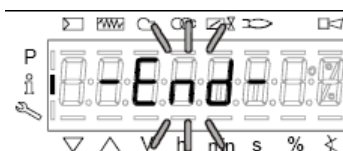


The service level shows all the information about flame intensity, actuators position, number and lock codes:

Parameter	Description
954	Flame intensity
121	% output, if set = automatic operation
922	Actuators position, 00=combustibile; 01= aria
161	Lock-outs number
701..725	Lock-outs History (see chapter 23 in the LMV2x manual)



- 1 .the first parameter will be "954": the percentage of flame is shown on the right. By pressing + or - it is possible to scroll up/down the parameter list.
- 2 Once the last parameter is accessed (143) by pressing + , the **End** message will blink.



- 3 Press **InFo**  for more than three seconds or  for more than three seconds or to return to the normal display.



For further nformation, see tha LMV2 related manual.

SETTING GAS AND AIR FLOW RATE

	ATTENTION: before starting the burner up, be sure that the manual cutoff valves are open and check that the pressure upstream the gas train complies the value quoted on paragraph "Technical specifications". Be sure that the mains switch is closed.
	ATTENTION: During commissioning operations, do not let the burner operate with insufficient air flow (danger of formation of carbon monoxide); if this should happen, make the gas decrease slowly until the normal combustion values are achieved.
	WARNING: NEVER LOOSE THE SEALED SCREWS! OTHERWISE, THE DEVICE WARRANTY WILL BE IMMEDIATELY INVALIDATE!

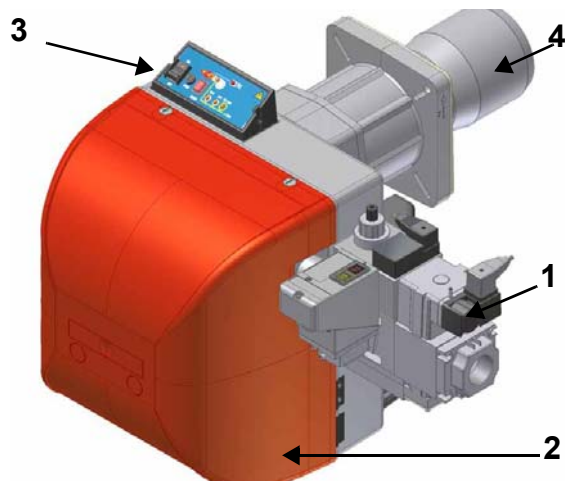


Fig. 35

Keys

- 1 Valve group
- 2 Cover
- 3 Control panel
- 4 Blast tube

To perform the adjustments, unscrew the fixing screws and remove the burner's cover (see Fig. 35-2)

Startup Output

The start-up heat output shall not exceed 120 kW (single stage burners) or 1/3 of nominal output (double-stage, progressive or fully modulating burners). In order to comply with these requirements, burners are provided with butterfly valve and/or slow-opening safety valve. On double-stage, progressive or modulating burners, the low flame output must be higher than the minimum output quoted in the performance curve (page 13).

	IMPORTANT! the combustion air excess must be adjusted according to the in the following chart:
---	---

Recommended combustion parameters		
Fuel	Recommended (%) CO ₂	Recommended (%) O ₂
Natural gas	9 ÷ 10	3 ÷ 4.8
LPG	11 ÷ 12	2.8 ÷ 4.3

Adjustments - brief description

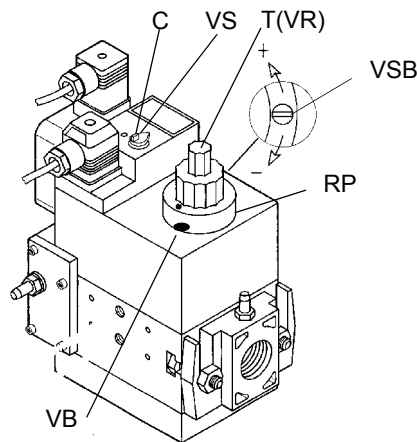
- Check that the combustion parameters are in the suggested limits.
- Check the flow rate measuring it on the counter or, if it was not possible, verifying the combustion head pressure by means of a differential pressure gauge, as described on par. "Measuring the gas pressure in the combustion head" on page 16.
- Then, adjust the combustion by setting the "air/gas ratio" curvepoints (see the LMV2x attached manual).
- Set, now, the low flame output, in order to avoid the low flame output increasing too much or that the flues temperature gets too low to cause condensation in the chimney.

Adjusting procedure

To change the burner setting during the testing in the plant, follows the next procedure, according to the burner operation.

DUNGS MB-DLE gas valves group: Before starting the burner up, adjust the valves group slow opening: to set the slow opening remove cover **T**, reverse it upside down and use it as a tool to rotate screw **VR**. Decrease the ignition flow rate by screwing, increase it by unscrewing. Do not use a screwdriver on the screw **VR**!

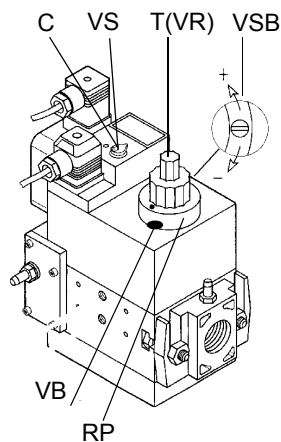
Note: the screw **VSB** must be removed only in case of replacement of the coil (see picture).



Go on adjusting air and gas flow rates: check, continuously, the flue gas analysis, as to avoid combustion with little air; dose the air according to the gas flow rate change following the steps quoted below;

acting on the pressure stabiliser of the valves group, adjust the **gas flow rate in the high flame stage** as to meet the values requested from the boiler/utilisation:

- **Multibloc MB-DLE:** the valve is adjusted by means of the **RP** regulator after slackening the locking screw **VB** by a number of turns. By unscrewing the regulator **RP** the valve opens, screwing the valve closes. The pressure stabilizer is adjusted by operating the screw **VS** located under the cover **C**. By screwing down the pressure is increased and by unscrewing it is reduced. **Note:** the screw **VSB** must be removed only in case of replacement of the coil.



Dungs Multibloc MB-DLE

⚠ Pressure stabiliser is factory-set. The setting values must be locally adapted to machine conditions. Important! Follow the instructions carefully!

Now adjust the pressure switches (see next par.).

Adjusting the combustion head

The burner is adjusted in the factory with the combustion head in the position that refers to the "MAX" output. The maximum output setting refers to the "fully-ahead" position of the combustion head, as far as standard models (Fig. 37), and to "fully-backward" position for low NOx burners (Fig. 38). As for "fully-ahead" position, it means that the head is placed inside the boiler, "fully-backward" position means that the head is towards the operator. As far as the reduced output operation, progressively move the combustion head towards the "MIN" position, rotating clockwise the **VRT** screw (Fig. 36). The **ID** index shows how much the combustion head moved.

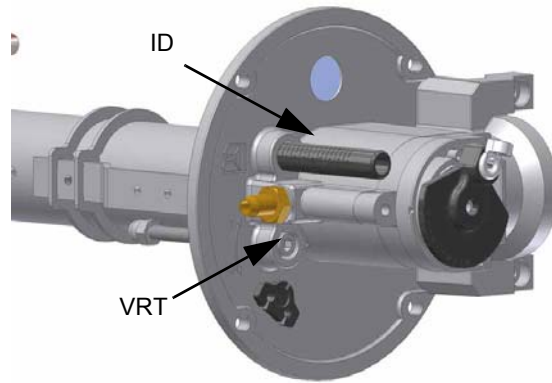


Fig. 36

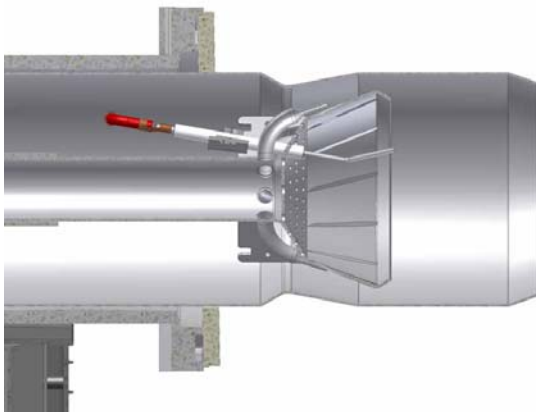


Fig. 37 - Head in "fully-ahead position"

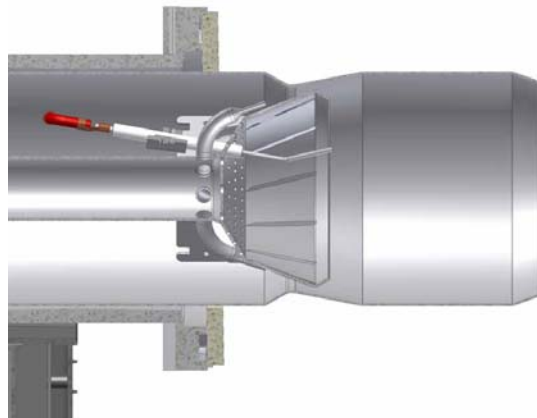


Fig. 38 - Head in "fully-backward position"

Fully modulating burners

To adjust the fully-modulating burners, use the **CMF** switch on the burner control panel (see next picture), instead of the **TAB** thermostat as described on the previous paragraphs about the progressive burners. Go on adjusting the burner as described before, paying attention to use the **CMF** switch instead of **TAB**.

The **CMF** position sets the operating stages: to drive the burner to the high-flame stage, set **CMF=1**; to drive it to the low-flame stage, set **CMF=2**.

To move the adjusting cam set **CMF=1** or **2** and then **CMF=0**.

- CMF = 0 stop at the current position
- CMF = 1 high flame operation
- CMF = 2 low flame operation
- CMF = 3 automatic operation

As for the **RWF** setting, please refer to the related documentation.

Calibration of air and gas pressure switches

The **air pressure switch** locks the control box if the air pressure is not the one requested. If it happens, unlock the burner by means of the control box unlock pushbutton, placed on the burner control panel.

The **gas pressure switches** check the pressure to avoid the burner operate when the pressure value is not in the requested pressure range.

Calibration of air pressure switch

To calibrate the air pressure switch, proceed as follows:

- Remove the transparent plastic cap.
- Once air and gas setting have been accomplished, startup the burner.
- During the pre-purge phase of the operation, turn slowly the adjusting ring nut **VR** in the clockwise direction until the burner lockout, then read the value on the pressure switch scale and set it to a value reduced by 15%.
- Repeat the ignition cycle of the burner and check it runs properly.
- Refit the transparent plastic cover on the pressure switch.
-

Calibration of low gas pressure switch

As for the gas pressure switch calibration, proceed as follows:

- Remove the transparent plastic cap.
- While the burner is operating at the maximum output, test the gas pressure on the low gas pressure switch port.
- Slowly close the manual shut-off valve (placed upstream the pressure switch, see gas train installation diagram), until the measured pressure is reduced by 50%. Pay attention that the CO value in the flue gas does not increase.
- Check that the burner is operating correctly.
- Screw down the pressure switch adjusting ring nut until the burner lockout.
- Fully open the manual shut-off valve.
- Refit the transparent plastic cover on the pressure switch.

Adjusting the maximum gas pressure switch (when provided)

To calibrate the maximum pressure switch, proceed as follows according to its mounting position:

- 1 remove the pressure switch plastic cover;
- 2 if the maximum pressure switch is mounted upstream the gas valves: measure the gas pressure in the network, when flame is off; by means of the adjusting ring nut **VR**, set the value read, increased by the 30%.
- 3 if the maximum pressure switch is mounted downstream the "gas governor-gas valves" group and upstream the butterfly valve: light the burner, adjust it according to the procedure in the previous paragraph. Then, measure the gas pressure at the operating flow rate, downstream the "gas governor-gas valves" group and upstream the butterfly valve; by means of the adjusting ring nut **VR**, set the value read on step 2, increased by the 30%;
- 4 replace the plastic cover.

PGCP Gas leakage pressure switch (with Siemens LDU burner control/Siemens LMV Burner Management System)

- remove the pressure switch plastic cover;
- adjust the PGCP pressure switch to the same value set for the minimum gas pressure switch;
- replace the plastic cover.

LIMITATIONS OF USE

THE BURNER IS AN APPLIANCE DESIGNED AND CONSTRUCTED TO OPERATE ONLY AFTER BEING CORRECTLY CONNECTED TO A HEAT GENERATOR (E.G. BOILER, HOT AIR GENERATOR, FURNACE, ETC.), ANY OTHER USE IS TO BE CONSIDERED IMPROPER AND THEREFORE DANGEROUS.

THE USER MUST GUARANTEE THE CORRECT FITTING OF THE APPLIANCE, ENTRUSTING THE INSTALLATION OF IT TO QUALIFIED PERSONNEL AND HAVING THE FIRST COMMISSIONING OF IT CARRIED OUT BY A SERVICE CENTRE AUTHORIZED BY THE COMPANY MANUFACTURING THE BURNER.

A FUNDAMENTAL FACTOR IN THIS RESPECT IS THE ELECTRICAL CONNECTION TO THE GENERATOR'S CONTROL AND SAFETY UNITS (CONTROL THERMOSTAT, SAFETY, ETC.) WHICH GUARANTEES CORRECT AND SAFE FUNCTIONING OF THE BURNER.

THEREFORE, ANY OPERATION OF THE APPLIANCE MUST BE PREVENTED WHICH DEPARTS FROM THE INSTALLATION OPERATIONS OR WHICH HAPPENS AFTER TOTAL OR PARTIAL TAMPERING WITH THESE (E.G. DISCONNECTION, EVEN PARTIAL, OF THE ELECTRICAL LEADS, OPENING THE GENERATOR DOOR, DISMANTLING OF PART OF THE BURNER).

NEVER OPEN OR DISMANTLE ANY COMPONENT OF THE MACHINE.

OPERATE ONLY THE MAIN SWITCH, WHICH THROUGH ITS EASY ACCESSIBILITY AND RAPIDITY OF OPERATION ALSO FUNCTIONS AS AN EMERGENCY SWITCH, AND ON THE RESET BUTTON.

IN CASE OF A BURNER SHUT-DOWN, RESET THE CONTROL BOX BY MEANS OF THE RESET PUSHBUTTON. IF A SECOND SHUT-DOWN TAKES PLACE, CALL THE TECHNICAL SERVICE, WITHOUT TRYING TO RESET FURTHER.

WARNING: DURING NORMAL OPERATION THE PARTS OF THE BURNER NEAREST TO THE GENERATOR (COUPLING FLANGE) CAN BECOME VERY HOT, AVOID TOUCHING THEM SO AS NOT TO GET BURNT.

OPERATION

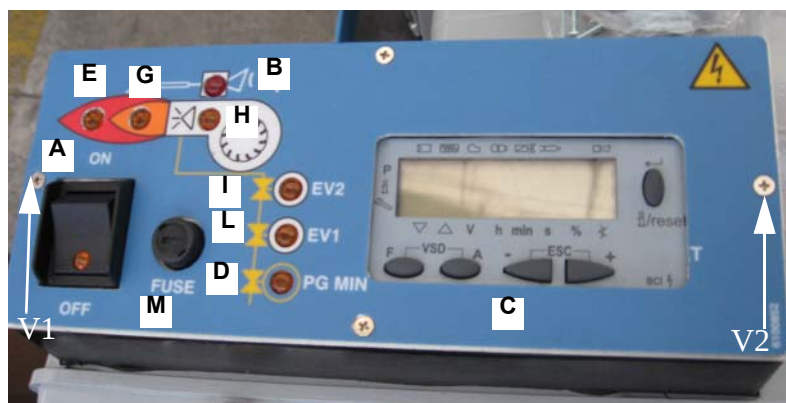


Рис. 39 Burner's control panel



Key -

- A Mains switch ON - OFF
- B Lockout signaling lamp
- C AZL user interface
- D Minimum gas pressure switch consent signaling lamp
- E High flame operation signaling lamp (or air damper opening during pre-purge stage)
- G Low flame operation signaling lamp
- H Ignition transformer in operation signaling light
- I EV2 opening signaling lamp
- L EV1 opening signaling lamp
- M Fuse

OPERATION



ATTENTION: BEFORE STARTING THE BURNER UP, BE SURE THAT THE MANUAL CUTOFF VALVES ARE OPEN AND CHECK THAT THE PRESSURE VALUE UPSTREAM THE GAS TRAIN MATCHES THE VALUE ON PARAGRAPH "TECHNICAL SPECIFICATIONS"). CHECK THAT THE MAINS SWITCH IS CLOSED. CAREFULLY READ THE "WARNINGS" CHAPTER.

- Set to On the A main switch on the burner front panel.
- Check that the control box is not in lockout position (lamp B On), eventually unlock it by pressing the Enter/Info key on the AZL display (for further information on LMV2/AZL, please refer to the related manual).
- Check the thermostat/pressure switches series enables the burner to operate.
- Check that the gas pressure is sufficient (if not the display AZL2.. will show a warning message).
- At the beginning of startup cycle, the actuator drives the air damper to its maximum opening position, then the fan motor starts up: the pre-purging phase starts. During pre-purging, the air damper complete opening is signalled by the lamp F on the front panel.
- At the end of pre-purging, the air damper is driven to ignition position, the ignition transformer is energised (signalled by lamp H on the front panel) and, few seconds later, the EV1 and EV2 gas valves are open (lamp L and I on the front panel).

Few seconds later, after the gas valve opening, then the ignition transformer is de-energised (lamp H turns to off). The burner is now operating in low flame, later on the two-stage operation begins and the burner increases or decreases the output directly controlled by the external thermostat (in the progressive version) or by the output controller (P in the next picture, only for fully-modulating burners).

At least once a year carry out the maintenance operations listed below. In the case of seasonal servicing, it is recommended to carry out the maintenance at the end of each heating season; in the case of continuous operation the maintenance is carried out every 6 months.

	WARNING: ALL OPERATIONS ON THE BURNER MUST BE CARRIED OUT WITH THE MAINS DISCONNECTED AND THE FUEL MANUAL CUTOFF VALVES CLOSED!
	ATTENTION: READ CAREFULLY THE “WARNINGS” CHAPTER AT THE BEGINNING OF THIS MANUAL.

ROUTINE MAINTENANCE

- Clean and examining the gas filter cartridge, if necessary replace it (Fig. 40 on).
- Removal, examination and cleaning of the combustion head.
- Check the ignition and detection electrodes, clean and adjust if necessary (see Fig. 47). In case of doubt, check the detection current according to the schemes in Fig. 51.
- Cleaning and greasing of sliding and rotating parts.

⚠ ATTENTION when servicing, if it was necessary to disassemble the gas train parts, remember to execute the gas proving test, once the gas train is reassembled, according to the procedure imposed by the law in force.

Removing the filter in the *MULTIBLOC DUNGS MB-DLE 405..412*

- Check the filter at least once a year!
- Change the filter if the pressure difference between pressure connection 1 and 3 (Fig. 40-Fig. 41) is $\Delta p > 10$ mbar.
- Change the filter if the pressure difference between pressure connection 1 and 3 (Fig. 40-Fig. 41) is twice as high compared to the last check.

You can change the filter without removing the fitting.

- 1 Interrupt the gas supply closing the on-off valve.
- 2 Remove screws 1 ÷ 4 using the Allen key n. 3 and remove filter cover 5 in Fig. 42.
- 3 Remove the filter 6 and replace with a new one.
- 4 Replace filter cover 5 and tighten screws 1 ÷ 4 without using any force and fasten.
- 5 Perform leakage and functional test, $p_{max.} = 360$ mbar.
- 6 Pay attention that dirt does not fall inside the valve.

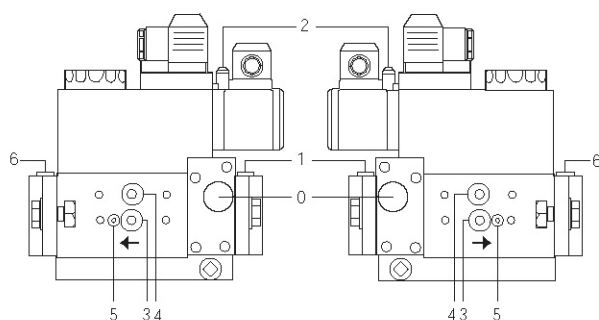


Fig. 40

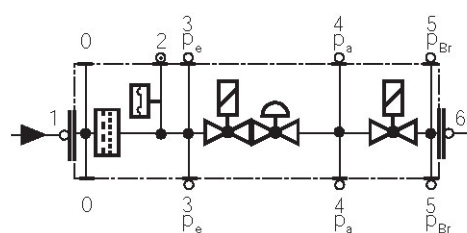


Fig. 41

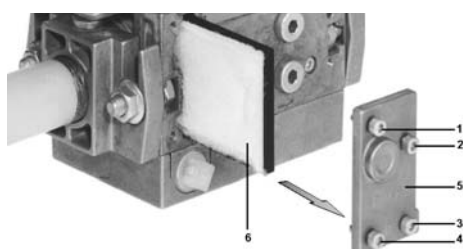


Fig. 42

Removing the filter in the MULTIBLOC DUNGS MB-DLE 415 - 420 B01 1" 1/2 - 2"

- Check the filter at least once a year!
- Change the filter if the pressure difference between pressure connection 1 and 2 (Fig. 43-Fig. 44) $\Delta p > 10$ mbar.
- Change the filter if the pressure difference between pressure connection 1 and 2 (Fig. 43-Fig. 44) is twice as high compared to the last check.

You can change the filter without removing the fitting.

- 1 Interrupt the gas supply closing the on-off valve.
- 2 Remove screws 1 ÷ 6 (Fig. 45).
- 3 Change filter insert.
- 4 Re-insert filter housing, screw in screws 1 ÷ 6 without using any force and fasten.
- 5 Perform leakage and functional test, $p_{\max.} = 360$ mbar.
- 6 Pay attention that dirt does not fall inside the valve.

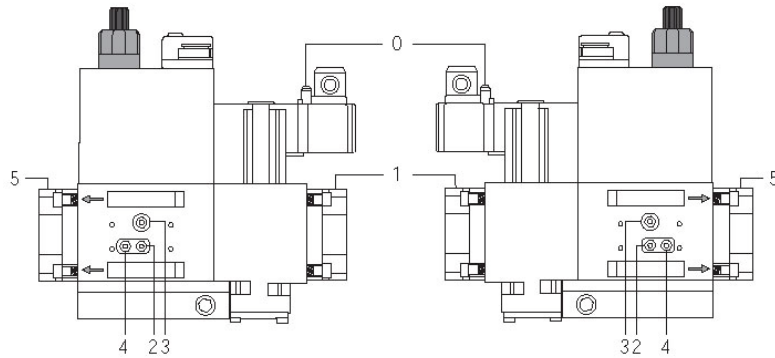


Fig. 43

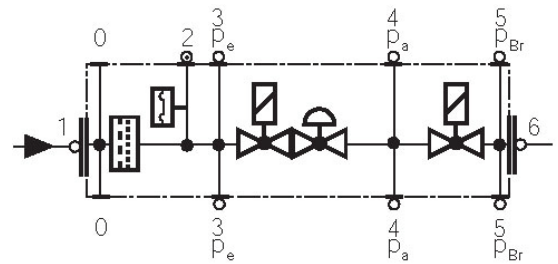


Fig. 44

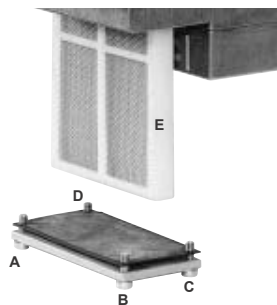


Fig. 45

Removing and cleaning the combustion head

- 1 By means of the plastic hook **G**, unlock the rod **T** (Fig. 46) which drives the butterfly valve (Fig. 46 and Fig. 47), to disconnect it from its seat.
- 2 Remove the screws **V1**, **V2**, **V3**, **V4** and the screws **S1** and **S2** (Fig. 46).
- 3 Disconnect the ignition cable **CA** from the ignition transformer (Fig. 48).
- 4 Disconnect the connector **CR** (Fig. 49).

CAUTION: during the assembling phase, before tightening screws **V1**, **V2**, **V3**, **V4**, mount and tighten screws **S1** and **S2**.

To remove the head, the operator must pull it towards himself. Once the combustion head is removed, check that the air and gas holes are not obstructed (Fig. 49 - **H**). Clean the combustion head by a compressed air blow or, in case of scale, scrape it off by a scratchbrush.

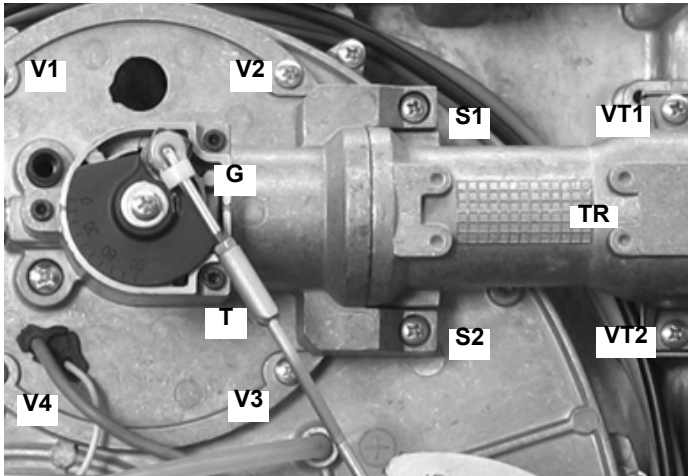


Fig. 46

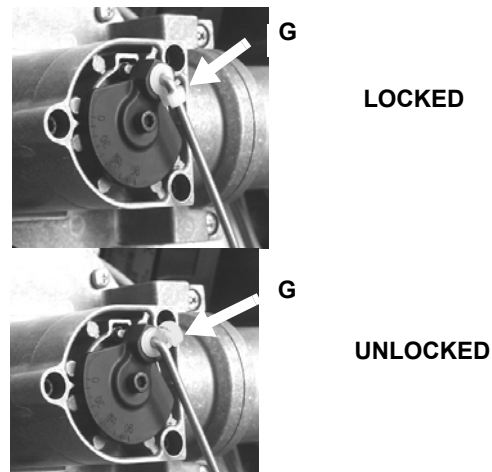


Fig. 47

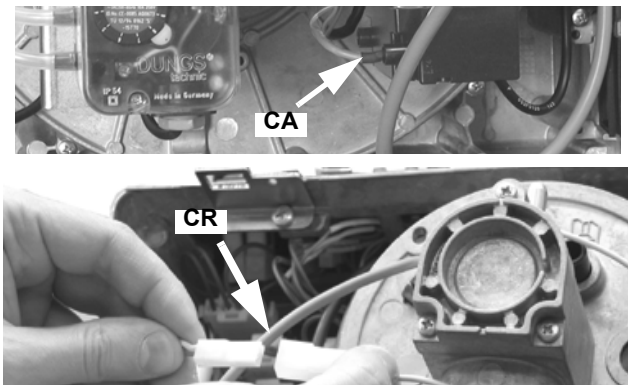


Fig. 48

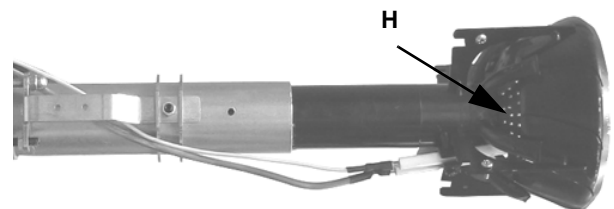


Fig. 49

Adjusting the electrodes position

ATTENTION: avoid the ignition and detection electrodes to get in touch with metallic parts (blast tube, head, etc.), otherwise the boiler's operation would be compromised. Check the electrodes position after any intervention on the combustion head. The gap between the ignition electrode and the ground is **4±5 mm**.

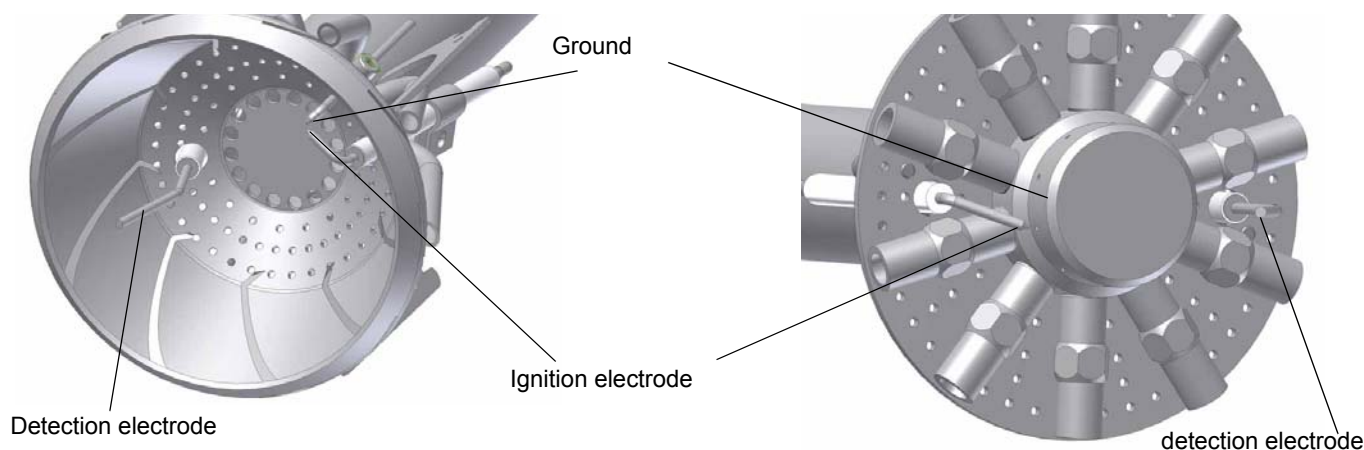


Fig. 50

Checking the detection current

To measure the detection signals refer to the diagrams in the picture below. If the signal is less than the indicated value, check the position of the detection electrode, the electrical contacts and if necessary replace the detection electrode.

Control box	Minimum detection signal
Siemens LMV2	4 μ A (value on display:30%)

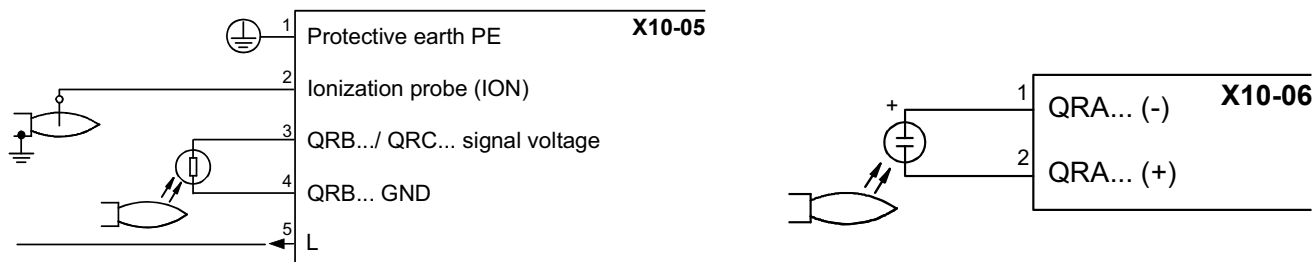


Fig. 51

Error code	Diagnostic code	Cause
93	3	Sensore short-circuit

Permissible length of flame detector cable (laid separately): 3 m (core-earth 100 pF / m).

Extraneous light

Extraneous light during standby (phase 12) leads to start prevention, followed by a restart.

Extraneous light during the prepurge phase leads to immediate lockout.

If extraneous light occurs during the shutdown phase, the system switches to the safety phase.

One repetition is permitted. This means that if the error occurs again the next time the system is shut down, the unit initiates lockout.

Seasonal stop

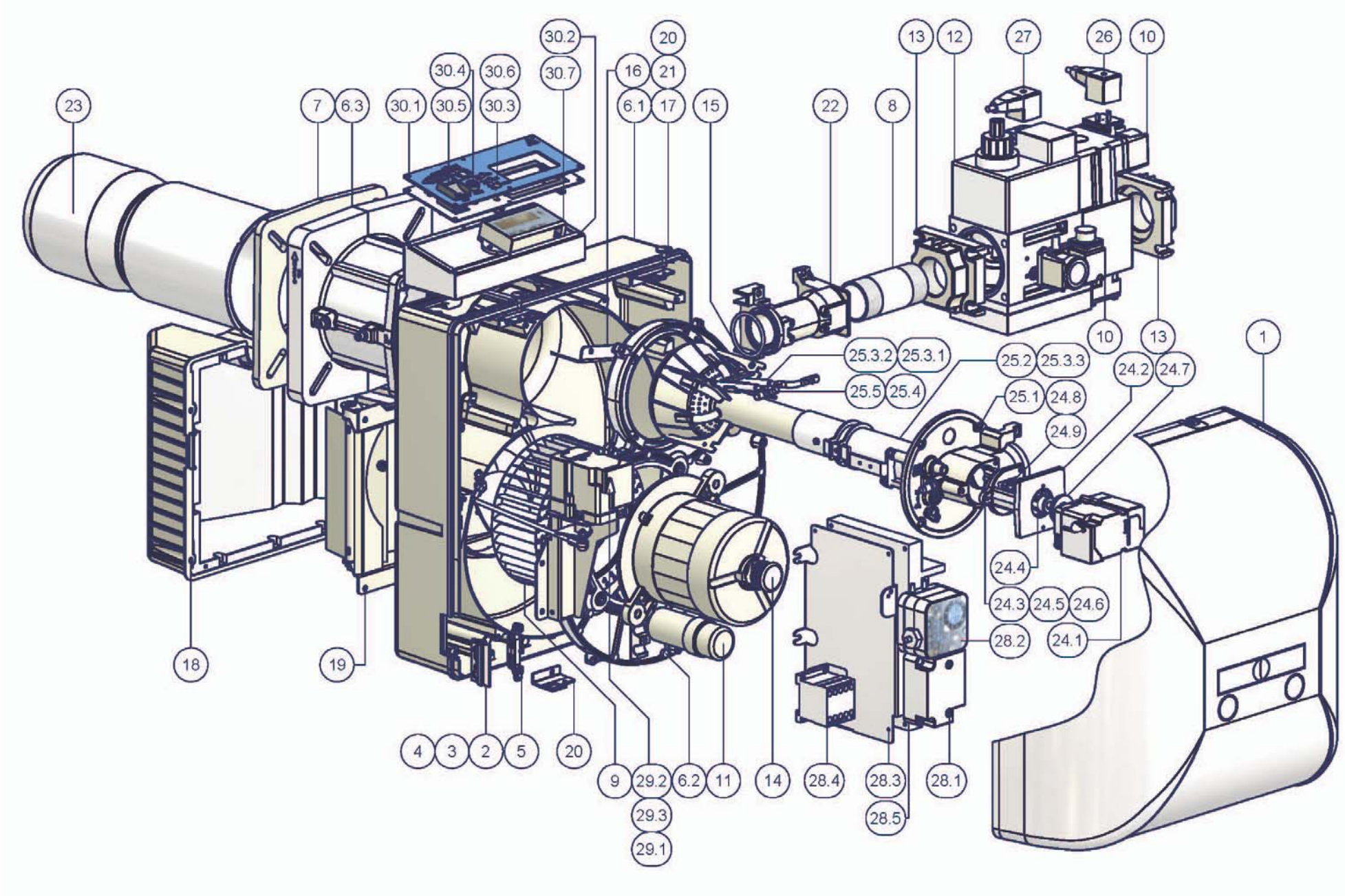
To stop the burner in the seasonal stop, proceed as follows:

- 1 turn the burner main switch to 0 (Off position)
- 2 disconnect the power mains
- 3 close the fuel valve of the supply line

Burner disposal

In case of disposal, follow the instructions according to the laws in force in your country about the "Disposal of materials".

BURNER EXPLODED VIEW



POS.	DESCRIPTION
1	COVER
2	FAIRLEAD
3	FAIRLEAD
4	FAIRLEAD
5	FAIRLEAD
6.1	BURNER HOUSING
6.2	MOTOR SUPPORT PLATE
6.3	FLANGED PIPE
7	GENERATOR GASKET
8	THREADED GAS PIPE
9	FAN WHEEL
10	GAS PRESSURE
11	MOTOR
12	GAS VALVES GROUP WITH GOVERNOR
13	FLANGE
14	PLUG
15	O RING
16	AIR FLAP
17	COVER FIXING SCREW
18	AIR INTAKE
19	AIR INTAKE
20	BRACKET
21	BRACKET
22	GAS MANIFOLD
23	BLAST TUBE
24.1	ACTUATOR
24.2	FLANGE
24.3	BUTTERFLY GAS VALVE
24.4	COUPLING

POS.	DESCRIPTION
24.5	O RING
24.6	PIN
24.7	BUSH
24.8	INDEX LABEL
24.9	INDEX
25.1	GAS MANIFOLD
25.2	HEAD EXTENSION
25.3.1	DETECTION ELECTRODE
25.3.2	IGNITION ELECTRODE
25.3.3	COMBUSTION HEAD
25.4	IGNITION CABLE
25.5	DETECTION CABLE
26	CONNECTOR
27	CONNECTOR
28.1	IGNITION TRANSFORMER
28.2	AIR PRESSURE SWITCH
28.3	BRACKET
28.4	CONTACTOR
28.5	CONTROL BOX
29.1	ACTUATOR BRACKET
29.2	ACTUATOR
29.3	ADJUSTING BUSH
30.1	FRONT CONTROL PANEL
30.2	BOARD
30.3	LIGHT
30.4	FUSE
30.5	SWITCH
30.6	LIGHT
30.7	CONTROL PANEL

ELECTRICAL WIRING DIAGRAMS

See the attached wiring diagrams.

Wiring diagram SE04-755 - Progressive burners

Wiring diagram SE04-753 - Fully-modulating burners



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Note: specifications and data subject to change. Errors and omissions excepted.

AZL2x - LMV2x/3x Burner Management System



Service manual

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DANGERS, WARNINGS AND NOTES OF CAUTION

THIS MANUAL IS SUPPLIED AS AN INTEGRAL AND ESSENTIAL PART OF THE PRODUCT AND MUST BE DELIVERED TO THE USER.

INFORMATION INCLUDED IN THIS SECTION ARE DEDICATED BOTH TO THE USER AND TO PERSONNEL FOLLOWING PRODUCT INSTALLATION AND MAINTENANCE.

THE USER WILL FIND FURTHER INFORMATION ABOUT OPERATING AND USE RESTRICTIONS, IN THE SECOND SECTION OF THIS MANUAL. WE HIGHLY RECOMMEND TO READ IT.

CAREFULLY KEEP THIS MANUAL FOR FUTURE REFERENCE.

1) GENERAL INTRODUCTION

- The equipment must be installed in compliance with the regulations in force, following the manufacturer's instructions, by qualified personnel.
- Qualified personnel means those having technical knowledge in the field of components for civil or industrial heating systems, sanitary hot water generation and particularly service centres authorised by the manufacturer.
- Improper installation may cause injury to people and animals, or damage to property, for which the manufacturer cannot be held liable.
- Remove all packaging material and inspect the equipment for integrity.

In case of any doubt, do not use the unit - contact the supplier.

The packaging materials (wooden crate, nails, fastening devices, plastic bags, foamed polystyrene, etc), should not be left within the reach of children, as they may prove harmful.

- Before any cleaning or servicing operation, disconnect the unit from the mains by turning the master switch OFF, and/or through the cut-out devices that are provided.
- Make sure that inlet or exhaust grilles are unobstructed.
- In case of breakdown and/or defective unit operation, disconnect the unit. Make no attempt to repair the unit or take any direct action.

Contact qualified personnel only.

Units shall be repaired exclusively by a servicing centre, duly authorised by the manufacturer, with original spare parts.

Failure to comply with the above instructions is likely to impair the unit's safety.

To ensure equipment efficiency and proper operation, it is essential that maintenance operations are performed by qualified personnel at regular intervals, following the manufacturer's instructions.

- When a decision is made to discontinue the use of the equipment, those parts likely to constitute sources of danger shall be made harmless.
- In case the equipment is to be sold or transferred to another user, or in case the original user should move and leave the unit behind, make sure that these instructions accompany the equipment at all times so that they can be consulted by the new owner and/or the installer.
- For all the units that have been modified or have options fitted then original accessory equipment only shall be used.
- This unit shall be employed exclusively for the use for which it is meant. Any other use shall be considered as improper and, therefore, dangerous.

The manufacturer shall not be held liable, by agreement or otherwise, for damages resulting from improper installation, use and failure to comply with the instructions supplied by the manufacturer. The occurrence of any of the following circumstances may cause explosions, polluting unburnt gases (example: carbon monoxide CO), burns, serious harm to people, animals and things:

- Failure to comply with one of the WARNINGS in this chapter
- Incorrect handling, installation, adjustment or maintenance of the burner
- Incorrect use of the burner or incorrect use of its parts or optional supply

2) SPECIAL INSTRUCTIONS FOR BURNERS

- The burner should be installed in a suitable room, with ventilation openings complying with the requirements of the regulations in force, and sufficient for good combustion.
- Only burners designed according to the regulations in force should be used.
- This burner should be employed exclusively for the use for which it

was designed.

- Before connecting the burner, make sure that the unit rating is the same as delivery mains (electricity, gas oil, or other fuel).
- Observe caution with hot burner components. These are, usually, near to the flame and the fuel pre-heating system, they become hot during the unit operation and will remain hot for some time after the burner has stopped.

When the decision is made to discontinue the use of the burner, the user shall have qualified personnel carry out the following operations:

- a) Remove the power supply by disconnecting the power cord from the mains.
- b) Disconnect the fuel supply by means of the hand-operated shut-off valve and remove the control handwheels from their spindles.

Special warnings

- Make sure that the burner has, on installation, been firmly secured to the appliance, so that the flame is generated inside the appliance firebox.
- Before the burner is started and, thereafter, at least once a year, have qualified personnel perform the following operations:
 - a) set the burner fuel flow rate depending on the heat input of the appliance;
 - b) set the flow rate of the combustion-supporting air to obtain a combustion efficiency level at least equal to the lower level required by the regulations in force;
 - c) check the unit operation for proper combustion, to avoid any harmful or polluting unburnt gases in excess of the limits permitted by the regulations in force;
 - d) make sure that control and safety devices are operating properly;
 - e) make sure that exhaust ducts intended to discharge the products of combustion are operating properly;
 - f) on completion of setting and adjustment operations, make sure that all mechanical locking devices of controls have been duly tightened;
 - g) make sure that a copy of the burner use and maintenance instructions is available in the boiler room.
- In case of a burner shut-down, reset the control box by means of the RESET pushbutton. If a second shut-down takes place, call the Technical Service, **without trying to RESET further**.
- The unit shall be operated and serviced by qualified personnel only, in compliance with the regulations in force.

3) GENERAL INSTRUCTIONS DEPENDING ON FUEL USED

3a) ELECTRICAL CONNECTION

- For safety reasons the unit must be efficiently earthed and installed as required by current safety regulations.
- It is vital that all safety requirements are met. In case of any doubt, ask for an accurate inspection of electrics by qualified personnel, since the manufacturer cannot be held liable for damages that may be caused by failure to correctly earth the equipment.
- Qualified personnel must inspect the system to make sure that it is adequate to take the maximum power used by the equipment shown on the equipment rating plate. In particular, make sure that the system cable cross section is adequate for the power absorbed by the unit.
- No adaptors, multiple outlet sockets and/or extension cables are permitted to connect the unit to the electric mains.
- An omnipolar switch shall be provided for connection to mains, as required by the current safety regulations.
- The use of any power-operated component implies observance of a few basic rules, for example:
 - do not touch the unit with wet or damp parts of the body and/or with bare feet;
 - do not pull electric cables;

- do not leave the equipment exposed to weather (rain, sun, etc.) unless expressly required to do so;
- do not allow children or inexperienced persons to use equipment;
- The unit input cable shall not be replaced by the user.

In case of damage to the cable, switch off the unit and contact qualified personnel to replace.

When the unit is out of use for some time the electric switch supplying all the power-driven components in the system (i.e. pumps, burner, etc.) should be switched off.

3b) FIRING WITH GAS, LIGHT OIL OR OTHER FUELS

GENERAL

- The burner shall be installed by qualified personnel and in compliance with regulations and provisions in force; wrong installation can cause injuries to people and animals, or damage to property, for which the manufacturer cannot be held liable.
- Before installation, it is recommended that all the fuel supply system pipes be carefully cleaned inside, to remove foreign matter that might impair the burner operation.
- Before the burner is commissioned, qualified personnel should inspect the following:
 - a the fuel supply system, for proper sealing;
 - b the fuel flow rate, to make sure that it has been set based on the firing rate required of the burner;
 - c the burner firing system, to make sure that it is supplied for the designed fuel type;
 - d the fuel supply pressure, to make sure that it is included in the range shown on the rating plate;
 - e the fuel supply system, to make sure that the system dimensions are adequate to the burner firing rate, and that the system is equipped with all the safety and control devices required by the regulations in force.
- When the burner is to remain idle for some time, the fuel supply tap or taps should be closed.

SPECIAL INSTRUCTIONS FOR USING GAS

Have qualified personnel inspect the installation to ensure that:

- a the gas delivery line and train are in compliance with the regulations and provisions in force;
 - b all gas connections are tight;
 - c the boiler room ventilation openings are such that they ensure the air supply flow required by the current regulations, and in any case are sufficient for proper combustion.
- Do not use gas pipes to earth electrical equipment.
 - Never leave the burner connected when not in use. Always shut the gas valve off.
 - In case of prolonged absence of the user, the main gas delivery valve to the burner should be shut off.

Precautions if you can smell gas

- a do not operate electric switches, the telephone, or any other item likely to generate sparks;
 - b immediately open doors and windows to create an air flow to purge the room;
 - c close the gas valves;
 - d contact qualified personnel.
- Do not obstruct the ventilation openings of the room where gas appliances are installed, to avoid dangerous conditions such as the development of toxic or explosive mixtures.

DIRECTIVES AND STANDARDS

Gas burners

European directives:

- Directive 2009/142/EC - Gas Appliances;
- Directive 2006/95/EC on low voltage;
- Directive 2004/108/EC on electromagnetic compatibility

Harmonised standards :

- UNI EN 676 (Gas Burners;-EN 55014-1Electromagnetic compatibility - Requirements for household appliances, electric tools and similar apparatus.
- CEI EN 60335-1(Household and similar electrical appliances - Safety. Part 1: General requirements;
- EN 50165 (Electrical equipment of non-electric appliances for household and similar purposes. Safety requirements.
- EN 60335-2-102 (Household and similar electrical appliances. Safety. Particular requirements for gas, oil and solid-fuel burning appliances having electrical connections)

Light oil burners

European directives:

- Directive 2006/95/EC on low voltage;
- Directive 2004/108/EC on electromagnetic compatibility

Harmonised standards :

- CEI EN 60335-1(Household and similar electrical appliances - Safety. Part 1: General requirements;
- UNI 267 Automatic forced draught burners for liquid fuels
- EN 55014-1Electromagnetic compatibility - Requirements for household appliances, electric tools and similar apparatus.
- EN 50165 (Electrical equipment of non-electric appliances for household and similar purposes. Safety requirements.

National standards :

- UNI 7824: Monobloc nebulizer burners for liquid fuels. Characteristics and test methods

Heavy oil burners

European directives:

- Directive 2006/95/EC on low voltage;
- Directive 2004/108/EC on electromagnetic compatibility

Harmonised standards :

- CEI EN 60335-1 Household and similar electrical appliances - SafetyPart 1: General requirements;
- EN 55014-1Electromagnetic compatibility - Requirements for household appliances, electric tools and similar apparatus.
- EN 50165 Electrical equipment of non-electric appliances for household and similar purposes. Safety requirements.

National standards :

- UNI 7824: Monobloc nebulizer burners for liquid fuels. Characteristics and test methods

Gas - Light oil burners

European directives:

- Directive 2009/142/EC - Gas Appliances;
- Directive 2006/95/EC on low voltage;
- Directive 2004/108/EC on electromagnetic compatibility

Harmonised standards :

- UNI EN 676 Gas Burners
- EN 55014-1Electromagnetic compatibility - Requirements for household appliances, electric tools and similar apparatus.
- UNI 267 Automatic forced draught burners for liquid fuels
- CEI EN 60335-1(Household and similar electrical appliances - Safety. Part 1: General requirements;
- EN 50165 Electrical equipment of non-electric appliances for household and similar purposes. Safety requirements.

National standards :

- UNI 7824: Monobloc nebulizer burners for liquid fuels. Characteristics and test methods

Gas - Heavy oil burners

European directives:

- Directive 2009/142/EC - Gas Appliances;
- Directive 2006/95/EC on low voltage;
- Directive 2004/108/EC on electromagnetic compatibility

Harmonised standards :

-EN 55014-1 Electromagnetic compatibility - Requirements for household appliances, electric tools and similar apparatus.

-UNI EN 676 (Gas Burners;

-CEI EN 60335-1 (Household and similar electrical appliances - Safety. Part 1: General requirements;

- EN 50165 Electrical equipment of non-electric appliances for household and similar purposes. Safety requirements.

National standards :

-UNI 7824: Monobloc nebulizer burners for liquid fuels. Characteristics and test methods

Industrial burners

European directives:

- Directive 2009/142/EC - Gas Appliances;

- Directive 2006/95/EC on low voltage;

- Directive 2004/108/EC on electromagnetic compatibility

Harmonised standards :

-EN 55014-1 Electromagnetic compatibility - Requirements for household appliances, electric tools and similar apparatus.

-EN 50165 Electrical equipment of non-electric appliances for household and similar purposes. Safety requirements.

-UNI EN 746-2: Industrial thermoprocessing equipment

Burner data plate

For the following information, please refer to the data plate:

- burner type and burner model: must be reported in any communication with the supplier
- burner ID (serial number): must be reported in any communication with the supplier
- date of production (year and month)
- information about fuel type and network pressure

Type	--
Model	--
Year	--
S.Number	--
Output	--
Oil Flow	--
Fuel	--
Category	--
Gas Pressure	--
Viscosity	--
El. Supply	--
El. Consump.	--
Fan Motor	--
Protection	--
Drwaing n°	--
P.I.N.	--

SYMBOLS USED

 **WARNING!** Failure to observe the warning may result in irreparable damage to the unit or damage to the environment

 **DANGER!** Failure to observe the warning may result in serious injuries or death.

 **WARNING!** Failure to observe the warning may result in electric shock with lethal consequences

MICROPROCESSOR CONTROLLED SYSTEM

The control system is made of the Siemens LMV central unit that performs all the burner control functions and of the Siemens AZL local programming unit that interfaces the system with the user.



Keys

- 1 Burner
- 2 AZL2..
- 3 Air actuator
- 4 Fuel actuator
- 5 LMV2..

User interface

The AZL2x.. display/programming unit is shown below:



The keys functions are the following:



Key F

Used to adjust the “fuel” actuator position (Fuel):

While pressing the **F** key, the “fuel” actuator position can be changed by means of the + and - keys.



Key A

Used to adjust the “air” actuator position (Air):

While pressing the **A** key, the “air” actuator position can be changed by means of the + and - keys.



Key F + A

While pressing the two keys contemporarily, the **code** message will appear: by entering the proper password it is possible to access the **Service** mode.



Info and Enter keys

Used for **Info** and **Service** menues

Used as **Enter** key in the setting modes

Used as **Reset** key in the burner operation mode

Used to enter a lower level menu



-Key -

Used to decrease a a value

Used to enter Info and Service during the curve adjustments



+Key +

Used to increase a a value

Used to enter Info and Service during the curve adjustments



Keys (+ & -) = ESC

By pressing + and - at the same time, the ESCAPE function is performed:

to enter a lower level menu

The display will show these data:

- Lock+unlock codes
- Flame
- Open valves
- Ignition transformers energised
- Fan motor energised
- Oil pre-heater energised
- Plant heat request
- Parametere setting mode
- Info mode
- Service mode
- Closing actuator
- Opening actuator
- IUnit measure



Parameters level (heating engineer)



Setting menu

The setting menu is divided into different blocks:

Bloc.	Descrizione	Description	Password
000		Internal parameters	OEM / Service
100	Informazioni generali	General	OEM / Service / Info
200	Controllo bruciatore	Burner control	OEM / Service
300	Controllo bruciatore (solo LMV26)	Burner control (LMV26 only)	OEM / Service
400	Curve rapporto	Ratio curves	OEM / Service
500	Controllo rapporto	Ratio control	OEM / Service
600	Servocomandi	Actuators	OEM / Service
700	Storico errori	Error history	OEM / Service / Info
900	Dati di processo	Process data	OEM / Service / Info

The access to the various blocks is allowed by passwords. Passwords are divided into three levels:

- User level (info): no password needed
- Service level (Service)
- Manufacturer level (OEM)

Block 000: Internal Parameter

Param.	Descrizione	Description	Password
041	Password livello assistenza (ingegnere del calore)	Password heating engineer (4 characters)	OEM
042	Password livello OEM (costruttore del bruciatore)	Password OEM (5 characters)	OEM
050	Start backup/restore via AZL2x/PC	Start backup / restore via AZL2.../ PC software (set parameter to 1) Index 0: Create backup Index 1: Execute restore Error diagnostics via negative values (see error code 137)	SO
055	Identificazione bruciatore (backup dati)	Burner identification of AZL2... backup data set	SO
056		ASN extraction of AZL2... backup data set	SO
057	Versione software creata dal set dati backup	Software version when creating the AZL2... backup data set	Service / Info

Block 100: General information

Param.	Descrizione	Description	Password	LMV20 LMV27	LMV26	LMV37
102	Data produzione (in gg-mm-aa)	Identification date (yy-mm-dd)	Service / Info	x	x	x
103	Numero identificativ	Identification number	Service / Info	x	x	x
104	Set di parametri preimpostati: codice cliente	Preselected parameter set: customer code	Service / Info	x	x	x
105	Set di parametri preimpostati: versione	Preselected parameter set: version	Service / Info	x	x	x
107	Versione softwar	Software version	Service / Info	x	x	x
108	Variante software	Software variant	Service / Info	x	x	x
113	Identificativo bruciatore	Burner identification	Service / Info SO password for writing	x	x	x
121	Potenza manuale Valore "Undefined = automatico Impostare un valore inferiore a = in modo che il display mostri --- altrimenti, il controllore rimarrà sempre in stand-by e il display mostrerà la scritta OFF lampeggiante.	Manual output Undefined = automatic mode	Service / Info	x	x	x

125	Frequenza di rete 0 = 50 Hz 1 = 60 Hz	Mains frequency 0 = 50 Hz 1 = 60 Hz	Service / Info	x	x	x
126	Luminosità display	Display brightness	Service / Info	x	x	x
127	Tempo dopo il quale, se non viene premuto nessun tast il software esce dalla modalita programmazione (valore fabbrica = 60min - range impostazione: 10 - 120 min)	Timeout for menu operation (default value = 60min - range: 10 - 120 min)	OEM	x	x	x
130	Azzeramento Storico errori Impostare prima il parametro a 1 e poi a 2; se compare "0" = lo Storico è stato azzerato se compare "-1" = scaduto tempo sequ. 1_2	Delete display of error history To delete display : set to 1 then to 2; return value "0" = error history deleted return value "-1" = timeout of 1_2 sequence	OEM / Service	x	x	x
141	Attivazione comunicazione bus 0 = off 1 = Modbus 2 = riserva	Operating mode BACS 0 = off 1 = Modbus 2 = reserved	OEM / Service		x	x
142	Tempo d'arresto in caso di guasto di comunicazione	Setback time in the event of communication breakdown	OEM / Service		x	x
143	Riserva	Reserved	Service / Info		x	x
144	Riserva	Reserved	OEM / Service		x	x
145	Indirizzo dispositivo per Modbus	Device address for Modbus	OEM / Service		x	x
146	Velocità di trasmissione per Modbus	Baud rate for Modbus	OEM / Service		x	x
147	Parità per Modbus	Parity for Modbus	OEM / Service		x	x
148	on una interruzione della comunicazione bus: 0 ... 19.9 = bruciatore spento 20 ... 100 = 20 ... 100% potenza Per il funzionamento multistadio: 0 = bruciatore OFF, P1, P2, P3 non valido = nessun standard di prestazione della LMV.	Performance standard at interruption of communication with building automation For modulation operation the setting range is as follows: 0...19.9 = burner off 20...100 = 20...100% burner rating For multistage operation apply to setting range: 0 = burner OFF, P1, P2, P3 Invalid = no performance standards of the building auto-mation	OEM / Service		x	x
161	Numero di avarie	Number of faults	Service / Info	x	x	x
162	Ore di esercizio (azzerabile da Service)	Operating hours (resettable by Service)	Service / Info	x	x	x
163	Ore di esercizio (con dispositivo sotto tensione)	Operating hours (when unit is live)	Service / Info	x	x	x
164	Numero di partenze (azzerabile da Service)	Number of startups (resettable by Service)	Service / Info	x	x	x
165	Numero di partenze	Number of startups	Service / Info	x	x	x

166	Numero totale di partenze (non azzerabile)	Total number of startups	Service / Info	x	x	x
167	Volume combustibile (azzerabile da OEM)	Fuel volume (resettable by OEM)	Service / Info	x	x	x
172	Fuel 1(secondo combustibile)Ore di esercizio (azzerabile da Service)	Fuel 1: Operation hours resettable	Service / Info		x	
174	Fuel 1 (secondo combustibile) Numero di partenze (azzerabile da Service)	Fuel 1: Number of startups resettable	Service / Info		x	
175	Fuel 1 (secondo combustibile) Numero di partenze	Fuel 1: Number of startups	Service / Info		x	
177	Fuel 1 (secondo combustibile) Volume combustibile (azzerabile da OEM)	Fuel 1: Fuel volume resettable (m³, l, ft³, gal)	Service / Info		x	

Block 200: Burner control

Param.	Descrizione	Description	Password	LMV20 LMV27	LMV26	LMV37
201	Modalità funzionamento bruciatore (rampa combustibile, modulante / multistadio, servo-comandi, ecc.) ___ = non definito (cancellazione curve) 1 = accensione diretta a gas (G mod) 2 = accensione tramite pilota gas con attacco tra le due elettrovalvole EV1/EV2 del gas (Gp1 mod) 3 = accensione tramite pilota gas con attacco a monte dell'elettrovalvola EV1 del gas (Gp2 mod) 4 = accensione a gasolio - modulante (Lo mod) 5 = accensione a gasolio - bistadio (Lo 2 stage) 6 = accensione a gasolio - tristadio (Lo 3 stage) 7 = accensione diretta a gas - regolazione pneumatica (G mod pneu) 8 = accensione tramite pilota gas con attacco tra le due elettrovalvole EV1/EV2 del gas - regolazione pneumatica (Gp1 mod pneu) 9 = accensione tramite pilota gas con attacco a monte dell'elettrovalvola EV1 del gas - regolazione pneumatica (Gp2 mod pneu)	Burner operating mode (fuel train, modulating / multistage, actuators, etc..) ___ = undefined (delete curves) 1 = gas direct ignition (G mod) 2 = ignition by gas pilot connected between the two gas solenoid valves EV1/EV2 (Gp1 mod) 3 = ignition by gas pilot connected upstream the gas EV1 (Gp2 mod) 4 = light oil ignition - modulating (Lo mod) 5 = light oil ignition - double stage (Lo 2 stage) 6 = light oil ignition - three stage (Lo 3 stage) 7 = gas direct ignition - pneumatic regulation (G mod pneu) 8 = ignition by gas pilot connected between the two gas solenoid valves EV1/EV2 - pneumatic regulation (Gp1 mod pneu) 9 = ignition by gas pilot connected upstream the gas EV1 - pneumatic regulation (Gp2 mod pneu)	OEM / Service	x	x	x
	10 = olio modulante con accensione tramite pilota (LOGp mod) 11 = olio 2 stadi con accensione tramite pilota (LOGp 2-stage) 12 = olio modulante con 2 valvole combustibile (LOmod 2 valvole) 13 = olio modulante con 2 valvole combustibile e con accensione tramite pilota (LOGp 2 valvole) 14 = gas modulante pneumatico senza servomotori (Gmod pneu)	10 = LoGp mod 11 = LoGp 2-stage 12 = Lo mod 2 fuel valves 13 = LoGp mod 2 fuel valves 14 = G mod pneu without actuator				

	15 = gas rampa Gp1 modulante pneumatico senza servomotori (Gp1 mod pneu) 16 = gas rampa Gp2 modulante pneumatico senza servomotori (Gp2 mod pneu) 17 = olio LO 2 stadi senza servomotori 18 = olio LO 3 stadi senza servomotori 19 = gas Gmod con solo servomotore gas 20 = gas Gp1 mod con solo servomotore gas 21 = gas Gp2 mod con solo servomotore gas 22 = olio LO mod con solo servomotore olio	15 = Gp1 mod pneu without actuator 16 = Gp2 mod pneu without actuator 17 = Lo 2-stage without actuator 18 = Lo 3-stage without actuator 19 = G mod gas actuator only 20 = Gp1 mod gas actuator only 21 = Gp2 mod gas actuator only 22 = Lo mod oil actuator only				
208	Stop programma 0 = non attivo 1 = posizione preventilazione (Ph24 - fase 24 del programma) 2 = posizione accensione (Ph36 - fase 36 del programma) 3 = intervallo di tempo 1 (Ph44 - fase 44 del programma) 4 = intervallo di tempo 2 (Ph52 - fase 52 del programma)	Program stop 0 = deactivated 1 = pre-purge position (Ph24 - program phase 24) 2 = ignition position (Ph36 - program phase 36) 3 = interval 1 (Ph44 - program phase 44) 4 = interval 2 (Ph52 - program phase 52)	OEM / Service	x	x	x
210	Allarme impedimento avviamento 0 = non attivo 1 = attivo	Alarm in the event of start prevention 0 = deactivated 1 = activated	OEM / Service	x	x	x
211	Tempo aumento giri ventilatore (valore fabbrica = 2s - range impostazione: 2 - 60 s)	Fan ramp up time (default value = 2s - range: 2 - 60 s)	OEM / Service	x	x	x
212	Tempo massimo raggiungimento bassa fiamma (valore fabbrica = 45 s - range impostazione: 0.2 s - 10 min) Stabilisce il massimo intervallo di tempo durante il quale il bruciatore raggiunge la minima potenza e poi si spegne	Maximum time down to low-fire (default value = 45 s - range: 0.2 s - 10 min) It states the maximum time interval during which the burner drives to the low output and then turns off	OEM / Service		x	
213	Tempo minimo raggiungimento posizione di stand by (valore fabbrica = 2 s - range impostazione: 2 - 60 s)	Min. time home run (default value = 2 s - range: 2 - 60 s)	OEM	x	x	x
214	Tempo massimo inizio partenza	Max. time start release	OEM	x	x	x
215	Limite ripetizioni catena di sicurezza (valore fabbrica = 16 - range impostazione: 1 - 16)	Repetition limit safety loop (default value = 16 - range: 1 - 16)	OEM / Service	x	x	x
217	Tempo massimo per rilevazione segnale (valore fabbrica = 30s - range impostazione: 5s - 10 min)	Max. time to detector signal (default value = 30s - range: 5s - 10 min)	OEM	x	x	x

221	Gas: sonda rilevazione fiamma attivo (valore fabbrica = 1)	Gas: active detector flame evaluation (default value = 1) 0 = QRB../QRC.. 1 = ION / QRA..	OEM / Service	x	x	x
222	Gas: Preventilazione (valore fabbrica = 1) 1 = attivo 0 = non attivo ATTENZIONE : In ambito civile la norma EN676 rende obbligatoria la preventilazione. In ambito industriale, vedere i casi in cui la norma EN746-2 prevede la possibilità di non fare la preventilazione. In questi ultimi casi il bruciatore deve essere costruito obbligatoriamente con controllo di tenuta e valvole gas in classe A	Gas: Pre-purging (default value = 1) 1 = active 0 = deactivated WARNING: in the civil field, the prepurge is mandatory according to the standard EN676. In the industrial fields, check if the pre purge can be avoided according to the standards EN746-2 If the prepurge is not performed, the burner must be equipped with two valves and the proving system.	OEM / Service	x	x	x
223	Limite ripetizioni pressostato gas di minima pressione (valore fabbrica = 16 - range impostazione:1 - 16)	Repetition limit pressure switch-min-gas (default value = 16 - range:1 - 16)	OEM / Service	x	x	x
225	Gas: tempo di preventilazione (valore fabbrica = 20s - range impostazione:20s - 60min)	Gas: Prepurge time (default value = 20s - range:20s - 60min)	OEM / Service	x	x	x
226	Gas: tempo di preaccensione (valore fabbrica = 2s - range impostazione:0.2s - 60min)	Gas: Preignition time (default value = 2s - range: 0.2s - 60min)	OEM / Service	x	x	x
227	Gas: tempo di sicurezza 1 (TSA1) (valore fabbrica = 3s - range impostazione:0.2 - 10s)	Gas: Safety time 1 (TSA1) (default value = 3s - range: 0.2 - 10s)	OEM	x	x	x
229	Gas: tempo di risposta a cadute di pressione entro TSA1 e TSA2 (valore fabbrica = 1.8s - range impostazione:0.2s - 9.8s)	Gas: time to respond to pressure faults in TSA1 e TSA2 (default value = 1.8s - range: 0.2s - 9.8s)	OEM	x	x	x
230	Gas: Intervallo 1 (valore fabbrica = 2s - range impostazione:0.2s - 60min)	Gas: Interval 1 (default value = 2s - range: 0.2s - 60min)	OEM / Service	x	x	x
231	Gas: tempo di sicurezza 2 (TSA2) (valore fabbrica = 3s - range impostazione:0.2 - 10s)	Gas: Safety time 2 (TSA2) (default value = 3s - range:0.2 - 10s)	OEM	x	x	x
232	Gas: Intervallo 2 (valore fabbrica = 2s - range impostazione:0.2s - 60min)	Gas: Interval 2 (default value = 2s - range:0.2s - 60min)	OEM / Service	x	x	
233	Gas: Tempo postcombustione (valore fabbrica = 8s - range impostazione:0.2s - 60s)	Gas: postcombustion time (default value = 8s - range:0.2s - 60s)	OEM / Service	x	x	x
234	Gas: Tempo postventilazione (valore fabbrica = 0.2s - range impostazione:0.2s - 180min)	Gas: Postpurge time (default value = 0.2s - range:0.2s - 180min)	OEM / Service	x	x	x

236	Gas: Pressostato gas di minima (default = 1) 0 = inattivo 1 = pressostato gas di minima (a monte valvola V1) 2 = controllo perditalvalvole via pressostato (montato tra le valvole V1 e V2)	Gas: Pressure switch-min input 0 = inactive 1 = pressure switch-min (upstream of fuel valve 1 (V1)) 2 = valve proving via pressure switch-min (between fuel valves 1 (V1) and 2 (V2))	OEM / Service	x	x	
237	Gas: Pressostato gas di massima / ingresso-POC 0 = inattivo 1= pressostato gas di massima 2= POC 3 = pressostato controllo perdite	Gas: Pressure switch-max / POC input 0 = inactive 1 = pressure switch-max 2 = POC 3 = pressure switch valve proving			x	x
239	Gas: Forzatura al funzionamento intermittente 0 = disattivato 1 = attivato Attenzione : di default questo parametro è attivo = (1); esso è modificabile solo su LMV37. Dal punto di vista della sicurezza, il funzionamento continuo è valido esclusivamente per bruciatori di gas con elettrodo di rilevazione.	Gas: Forced intermittent operation 0 = deactivated 1 = activated	OEM			x
240	Limite ripetizioni perdita di fiamma (valore fabbrica = 2 - range impostazione:1 - 2)	Repetition limit loss of flame (default value= 2 - range:1 - 2)	OEM	x	x	x
241	Gas: esecuzione controllo tenuta (valore fabbrica = 2) 0 = no controllo tenuta 1 = controllo tenuta in avviamento 2 = controllo tenuta in arresto 3 = controllo tenuta in arresto e in avviamento	Gas: execution proving test (default value= 2) 0 = no proving test 1 = proving test on startup 2 = proving test on shutdown 3 = proving test on shutdown and on startup	OEM / Service	x	x	x
242	Gas: tempo evacuazione controllo tenuta (valore fabbrica = 3s - range impostazione:0.2s - 10s)	Gas: proving test evacuation time (default value = 3s - range:0.2s - 10s)	OEM	x	x	x

243	Gas: tempo pressione atmosferica controllo tenuta (valore fabbrica = 10s - range impostazione:0.2s - 60s)	Gas: proving test time atmospheric pressure (default value = 10s - range:0.2s - 60s)	OEM	x	x	x
244	Gas: tempo riempimento controllo tenuta (valore fabbrica = 3s - range impostazione:0.2s - 10s)	Gas: proving test filling time (default value = 3s - range:0.2s - 10s)	OEM	x	x	x
245	Gas: tempo test pressione gas (valore fabbrica = 10s - range impostazione:0.2s - 60s)	Gas: proving test time gas pressure (default value = 10s - range:0.2s - 60s)	OEM	x	x	x
246	Gas: tempo attesa consenso pressostato di minima (valore fabbrica = 10s - range impostazione:0.2s - 60s) Se la pressione del gas è troppo bassa, in fase 22 non verrà eseguito l'avviamento: il sistema compie un numero impostabile di tentativi finché non si arriva al blocco. Il tempo di attesa tra un tentativo e il successivo viene raddoppiato ad ogni tentativo.	Gas: waiting time gas shortage (default value = 10s - range:0.2s - 60s) If the gas pressure is too low, in phase 22 the startup will not be performed: the system tries for a certain number of times the it locks out. The time interval between two attempts is doubled at each attempt.	OEM	x	x	x
248	Gas: Tempo di post-ventilazione 3 (abortito con regolatore di potenza (LR)-ON	Gas: Postpurge time 3 (abortion with load controller (LR)-ON	OEM / Service	x	x	x
261	Olio: sonda rilevazione fiamma attivo (valore fabbrica = 0) 0 = QRB../QRC.. 1 = ION / QRA..	Oil: active detector flame evaluation (default value = 0) 0 = QRB../QRC.. 1 = ION / QRA..	OEM / Service	x	x	x
262	Olio: preventilazione (valore fabbrica = 1) 1 = attivo 0 = non attivo In ambito civile la norma EN267 rende obbligatoria la preventilazione. In ambito industriale, vedere i casi in cui la norma EN746-2 prevede la possibilità di non fare la preventilazione.	Oil: prepurging (default value = 1) 0 = deactivated 1 = activated 0 = deactivated WARNING: in the civil field, the prepurge is mandatory according to the standard EN267. In the industrial fields, check if the pre purge can be avoided according to the standard EN746-2	OEM / Service	x	x	x
265	Olio: tempo preventilazione (valore fabbrica = 15s - range impostazione:15s - 60min)	Oil: prepurging time (default value = 15s - range:15s - 60min)	OEM / Service	x	x	x
266	Olio: tempo preaccensione (valore fabbrica = 2s - range impostazione:0.2s - 60min)	Oil: preignition time (default value = 2s - range:0.2s - 60min)	OEM / Service	x	x	x
267	Olio: tempo di sicurezza 1 (TSA1) (valore fabbrica = 5s - range impostazione:0.2 - 15s)	Oil: safety time 1 (TSA1) (default value = 5s - range:0.2 - 15s)	OEM	x	x	x
269	Olio: tempo di risposta a cadute di pressione entro TSA1 e TSA2 (valore fabbrica = 1.8s - range impostazione:0.2s - 14.8s)	Oil: time to respond to pressure faults in TSA1 and TSA2 (default value = 1.8s - range:0.2s - 14.8s)	OEM	x	x	x

270	Olio: Intervallo 1 (valore fabbrica = 2s - range impostazione:0.2s - 60min)	Oil: Interval 1 (default value = 2s - range:0.2s - 60min)	OEM / Service	x	x	x
271	Olio: tempo di sicurezza 2 (TSA2) (valore fabbrica = 3s - range impostazione:0.2 - 10s)	Oil: safety time 2 (TSA2) (default value = 3s - range:0.2 - 10s)	OEM	x	x	x
272	Olio: Intervallo 2 (valore fabbrica = 2s - range impostazione:0.2s - 60min)	Oil: Interval 2 (default value = 2s - range:0.2s - 60min)	OEM / Service	x	x	x
273	Olio: Tempo postcombustione (valore fabbrica = 8s - range impostazione:0.2s - 60s)	Oil: Postcombustion time (default value = 8s - range:0.2s - 60s)	OEM / Service	x	x	x
274	Olio: Tempo postventilazione (valore fabbrica = 0.2s - range impostazione:0.2s - 180min)	Oil: Postpurging time (default value = 0.2s - range:0.2s - 180min)	OEM / Service	x	x	x
276	Olio : Pressostato olio di minima (default = 1) 0 = inattivo 1 = attivo dalla fase 38 2 = attivo dal tempo di sicurezza (TSA)	Oil. Pressure switch-min input 0 = inactive 1 = active from phase 38 2 = active from safety time (TSA)	OEM / Service	x	x	
277	Olio: Pressostato olio di massima / ingresso-POC 0 = inattivo 1= pressostato olio di massima 2= POC	Oil: Pressure switch-max/POC input 0 = inactive 1 = pressure switch-max 2 = POC			x	
279	Olio: Forzatura al funzionamento intermittente 0 = disattivato 1 = attivato Attenzione : di default questo parametro è attivo = (1); esso è modificabile solo su LMV37..	Oil: Forced intermittent operation 0 = deactivated 1 = activated	OEM		x	x
280	Limite ripetizioni perdita di fiamma (valore fabbrica = 2 - range impostazione:1 - 2)	Repetition limit value loss of flame (default value = 2 - range:1 - 2)	OEM	x	x	x
281	Olio: tempo iniezione olio (valore fabbr. = 1) 0 = preaccensione corta (Ph38 - fase programma 38) 1 = preaccensione lunga (con ventilatore) (Ph22 - fase programma 22)	Oil: time oil ignition (default value = 1) 0 = short preignition (Ph38-progr. phase 38) 1 = long preignition (with fan) (Ph22 - program phase 22)	OEM / Service	x	x	x
284	Olio: Tempo di post-ventilazione 3 (abortito con regolatore di potenza (LR)-ON	Oil: Postpurge time 3 (abortion with load controller (LR)-ON	OEM / Service	x	x	x

Block 300: Burner control (only with LMV26)

Param.	Descrizione	Description	Password	LMV20 LMV27	LMV26	LMV37
301	Combustibile 1 : Modalità funzionamento bruciatore (rampa combustibile, modulante / multistadio, servocomandi, ecc.) __ = non definito (cancellazione curve) 1 = accensione diretta a gas (G mod) 2 = accensione tramite pilota gas con attacco tra le due elettrovalvole EV1/EV2 del gas (Gp1 mod) 3 = accensione tramite pilota gas con attacco a monte dell'elettrovalvola EV1 del gas (Gp2 mod) 4 = accensione a gasolio - modulante (Lo mod) 5 = accensione a gasolio - bistadio (Lo 2 stage) 6 = accensione a gasolio - tristadio (Lo 3 stage) 7 = accensione diretta a gas - regolazione pneumatica (G mod pneu) 8 = accensione tramite pilota gas con attacco tra le due elettrovalvole EV1/EV2 del gas - regolazione pneumatica (Gp1 mod pneu) 9 = accensione tramite pilota gas con attacco a monte dell'elettrovalvola EV1 del gas - regolazione pneumatica (Gp2 mod pneu) 10 = olio modulante con accensione tramite pilota (LOGp mod)	Fuel 1 : Burner operating mode (fuel train, modulating / multistage, actuators, etc..) __ = undefined (delete curves) 1 = gas direct ignition (G mod) 2 = ignition by gas pilot connected between the two gas solenoid valves EV1/EV2 (Gp1 mod) 3 = ignition by gas pilot connected upstream the gas EV1 (Gp2 mod) 4 = light oil ignition - modulating (Lo mod) 5 = light oil ignition - double stage (Lo 2 stage) 6 = light oil ignition - three stage (Lo 3 stage) 7 = gas direct ignition - pneumatic regulation (G mod pneu) 8 = ignition by gas pilot connected between the two gas solenoid valves EV1/EV2 - pneumatic regulation (Gp1 mod pneu) 9 = ignition by gas pilot connected upstream the gas EV1 - pneumatic regulation (Gp2 mod pneu) 10 = LoGp mod	OEM / Service		x	

	11 = olio 2 stadi con accensione tramite pilota (LOGp 2-stage) 12 = olio modulante con 2 valvole combustibile (LOmod 2 valvole) 13 = olio modulante con 2 valvole combustibile e con accensione tramite pilota (LOGp 2 valvole) 14 = gas modulante pneumatico senza servomotori (Gmod pneu) 15 = gas rampa Gp1 modulante pneumatico senza servomotori (Gp1 mod pneu) 16 = gas rampa Gp2 modulante pneumatico senza servomotori (Gp2 mod pneu)	11 = LoGp 2-stage 12 = Lo mod 2 fuel valves 13 = LoGp mod 2 fuel valves 14 = G mod pneu without actuator 15 = Gp1 mod pneu without actuator 16 = Gp2 mod pneu without actuator				
	17 = olio LO 2 stadi senza servomotori 18 = olio LO 3 stadi senza servomotori 19 = gas Gmod con solo servomotore gas 20 = gas Gp1 mod con solo servomotore gas 21 = gas Gp2 mod con solo servomotore gas 22 = olio LO mod con solo servomotore olio	17 = Lo 2-stage without actuator 18 = Lo 3-stage without actuator 19 = G mod gas actuator only 20 = Gp1 mod gas actuator only 21 = Gp2 mod gas actuator only 22 = Lo mod oil actuator only			x	
321	Combustibile 1 - Gas: sonda rilevazione fiamma attivo (valore fabbrica = 1) - 0 = QRB../QRC.. 1 = ION / QRA..	Fuel 1 - Gas: active detector flame evaluation (default value = 1) 0 = QRB../QRC.. 1 = ION / QRA..	OEM / Service		x	
322	Combustibile 1 - Gas: Preventilazione (valore fabbrica = 1) 1 = attivo 0 = non attivo ATTENZIONE : In ambito civile la norma EN676 rende obbligatoria la preventilazione. In ambito industriale, vedere i casi in cui la norma EN746-2 prevede la possibilità di non fare la preventilazione. In questi ultimi casi il bruciatore deve essere costruito obbligatoriamente con controllo di tenuta e valvole gas in classe A.	Fuel 1 - Gas: Pre-purging (default value = 1) 1 = active 0 = deactivated WARNING: in the civil field, the prepurge is mandatory according to the standard EN676. In the industrial fiels, check if the pre purge can be avoided according to the stanrds EN746-2 If the prepurge is not performed, the burner must be equipped with two valves and the proving system.	OEM / Service		x	
323	Limite ripetizioni pressostato gas di minima pressione (valore fabbrica = 16 - range impostazione:1 - 16)	Repetition limit pressure switch-min-gas (default value = 16 - range:1 - 16)	OEM / Service		x	
325	Combustibile 1 - Gas: tempo di preventilazione (valore fabbrica = 20s - range impostazione:20s - 60min)	Fuel 1 - Gas: Prepurge time (default value = 20s - range:20s - 60min)	OEM / Service		x	

326	Combustibile 1 - Gas: tempo di preaccensione (valore fabbrica = 2s - range impostazione:0.2s - 60min)	Fuel 1 - Gas: Preignition time (default value = 2s - range: 0.2s - 60min)	OEM / Service		x	
327	Combustibile 1 - Gas: tempo di sicurezza 1 (TSA1) (valore fabbrica = 3s - range impostazione:0.2 - 10s)	Fuel 1 - Gas: Safety time 1 (TSA1) (default value = 3s - range: 0.2 - 10s)	OEM		x	
329	Combustibile 1 - Gas: tempo di risposta a cadute di pressione entro TSA1 e TSA2 (valore fabbrica = 1.8s - range impostazione:0.2s - 9.8s)	Fuel 1 - Gas: time to respond to pressure faults in TSA1 e TSA2 (default value = 1.8s - range: 0.2s - 9.8s)	OEM		x	
330	Combustibile 1 - Gas: Intervallo 1 (valore fabbrica = 2s - range impostazione:0.2s - 60min)	Fuel 1 - Gas: Interval 1 (default value = 2s - range: 0.2s - 60min)	OEM / Service		x	
331	Combustibile 1 - Gas: tempo di sicurezza 2 (TSA2) (valore fabbrica = 3s - range impostazione:0.2 - 10s)	Fuel 1 - Gas: Safety time 2 (TSA2) (default value = 3s - range:0.2 - 10s)	OEM		x	
332	Combustibile 1 - Gas: Intervallo 2 (valore fabbrica = 2s - range impostazione:0.2s - 60min)	Fuel 1 - Gas: Interval 2 (default value = 2s - range:0.2s - 60min)	OEM / Service		x	
333	Combustibile 1 - Gas: Tempo postcombustione (valore fabbrica = 8s - range impostazione:0.2s - 60s)	Fuel 1 - Gas: postcombustion time (default value = 8s - range:0.2s - 60s)	OEM / Service		x	
334	Combustibile 1 - Gas: Tempo postventilazione (valore fabbrica = 0.2s - range impostazione:0.2s - 180min)	Fuel 1 - Gas: Postpurge time (default value = 0.2s - range:0.2s - 180min)	OEM / Service		x	
336	Combustibile 1 - Gas: Pressostato gas di minima (default = 1) 0 = inattivo 1 = pressostato gas di minima (a monte valvola V1) 2 = controllo perditavalvole via pressostato (montato tra le valvole V1 e V2)	Fuel 1 - Gas: Pressure switch-min input 0 = inactive 1 = pressure switch-min (upstream of fuel valve 1 (V1)) 2 = valve proving via pressure switch-min (between fuel valves 1 (V1) and 2 (V2))	OEM / Service		x	
337	Combustibile 1 - Gas: Pressostato gas di massima / ingressoPOC 0 = inattivo 1= pressostato gas di massima 2= POC 3 = pressostato controllo perdite	Fuel 1 - Gas: Pressure switch-max / POC input 0 = inactive 1 = pressure switch-max 2 = POC 3 = pressure switch valve proving			x	

340	Limite ripetizioni perdita di fiamma (valore fabbrica = 2 - range impostazione:1 - 2)	Repetition limit loss of flame (default value= 2 - range:1 - 2)	OEM		x	
341	Combustibile 1 - Gas: esecuzione controllo tenuta (valore fabbrica = 2) 0 = no controllo tenuta 1 = controllo tenuta in avviamento 2 = controllo tenuta in arresto 3 = controllo tenuta in arresto e in avviamento	Fuel 1 - Gas: execution proving test (default value= 2) 0 = no proving test 1 = proving test on startup 2 = proving test on shutdown 3 = proving test on shutdown and on startup	OEM / Service		x	
342	Combustibile 1 - Gas: tempo evacuazione controllo tenuta (valore fabbrica = 3s - range impostazione:0.2s - 10s)	Fuel 1 - Gas: proving test evacuation time (default value = 3s - range:0.2s - 10s)	OEM		x	
343	Combustibile 1 - Gas: tempo pressione atmosferica controllo tenuta (valore fabbrica = 10s - range impostazione:0.2s - 60s)	Fuel 1 - Gas: proving test time atmospheric pressure (default value = 10s - range:0.2s - 60s)	OEM		x	
344	Combustibile 1 - Gas: tempo riempimento controllo tenuta (valore fabbrica = 3s - range impostazione:0.2s - 10s)	Fuel 1 - Gas: proving test filling time (default value = 3s - range:0.2s - 10s)	OEM		x	
345	Combustibile 1 - Gas: tempo test pressione gas (valore fabbrica = 10s - range impostazione:0.2s - 60s)	Fuel 1 - Gas: proving test time gas pressure (default value = 10s - range:0.2s - 60s)	OEM		x	
346	Combustibile 1 - Gas: tempo attesa consenso pressostato di minima (valore fabbrica = 10s - range impostazione:0.2s - 60s) Se la pressione del gas è troppo bassa, in fase 22 non verrà eseguito l'avviamento: il sistema compie un numero impostabile di tentativi finché non si arriva al blocco. Il tempo di attesa tra un tentativo e il successivo viene raddoppiato ad ogni tentativo.	Fuel 1 - Gas: waiting time gas shortage (default value = 10s - range:0.2s - 60s) If the gas pressure is too low, in phase 22 the startup will not be performed: the system tries for a certain number of times the it locks out. The time interval between two attempts is doubled at each attempt.	OEM		x	
348	Combustibile 1 - Gas: Tempo di post-ventilazione 3 (abortito con regolatore di potenza (LR)-ON	Fuel 1 - Gas: Postpurge time 3 (abortion with load controller (LR)-ON	OEM / Service		x	
361	Combustibile 1 - Olio: sonda rilevazione fiamma attivo (valore fabbrica = 0) 0 = QRB../QRC.. 1 = ION / QRA..	Fuel 1 - Oil: active detector flame evaluation (default value = 0) 0 = QRB../QRC.. 1 = ION / QRA..	OEM / Service		x	

362	Combustibile 1 - Olio: preventilazione (valore fabbrica = 1) 1 = attivo 0 = non attivo In ambito civile la norma EN267 rende obbligatoria la preventilazione. In ambito industriale, vedere i casi in cui la norma EN746-2 prevede la possibilità di non fare la preventilazione.	Fuel 1 - Oil: prepurging (default value = 1) 0 = deactivated 1 = activated 0 = deactivated WARNING: in the civil field, the prepurge is mandatory according to the standard EN267. In the industrial fields, check if the pre purge can be avoided according to the standard EN746-2	OEM / Service		x	
365	Combustibile 1 - Olio: tempo preventilazione (valore fabbrica = 15s - range impostazione:15s - 60min)	Fuel 1 - Oil: prepurging time (default value = 15s - range:15s - 60min)	OEM / Service		x	
366	Combustibile 1 - Olio: tempo preaccensione (valore fabbrica = 2s - range impostazione:0.2s - 60min)	Fuel 1 - Oil: preignition time (default value = 2s - range:0.2s - 60min)	OEM / Service		x	
367	Combustibile 1 - Olio: tempo di sicurezza 1 (TSA1) (valore fabbrica = 5s - range impostazione:0.2 - 15s)	Fuel 1 - Oil: safety time 1 (TSA1) (default value = 5s - range:0.2 - 15s)	OEM		x	
369	Combustibile 1 - Olio: tempo di risposta a cadute di pressione entro TSA1 e TSA2 (valore fabbrica = 1.8s - range impostazione:0.2s - 14.8s)	Fuel 1 - Oil: time to respond to pressure faults in TSA1 and TSA2 (default value = 1.8s - range:0.2s - 14.8s)	OEM		x	
370	Combustibile 1 - Olio: Intervallo 1 (valore fabbrica = 2s - range impostazione:0.2s - 60min)	Fuel 1 - Oil: Interval 1 (default value = 2s - range:0.2s - 60min)	OEM / Service		x	
371	Combustibile 1 - Olio: tempo di sicurezza 2 (TSA2) (valore fabbrica = 3s - range impostazione:0.2 - 10s)	Fuel 1 - Oil: safety time 2 (TSA2) (default value = 3s - range:0.2 - 10s)	OEM		x	
372	Combustibile 1 - Olio: Intervallo 2 (valore fabbrica = 2s - range impostazione:0.2s - 60min)	Fuel 1 - Oil: Interval 2 (default value = 2s - range:0.2s - 60min)	OEM / Service		x	
373	Combustibile 1 - Olio: Tempo postcombustione (valore fabbrica = 8s - range impostazione:0.2s - 60s)	Fuel 1 - Oil: Postcombustion time (default value = 8s - range:0.2s - 60s)	OEM / Service		x	
374	Combustibile 1 - Olio: Tempo postventilazione (valore fabbrica = 0.2s - range impostazione:0.2s - 180min)	Fuel 1 - Oil: Postpurging time (default value = 0.2s - range:0.2s - 180min)	OEM / Service		x	
377	Combustibile 1 - Olio: Pressostato olio di massima / ingresso POC 0 = inattivo 1 = pressostato olio di massima 2 = POC	Fuel 1 - Oil: Pressure switch-max/POC input 0 = inactive 1 = pressure switch-max 2 = POC			x	

380	Limite ripetizioni perdita di fiamma (valore fabbrica = 2 - range impostazione:1 - 2)	Repetition limit value loss of flame (default value = 2 - range:1 - 2)	OEM		x	
381	Combustibile 1 - Olio: tempo iniezione olio (valore fabbr. = 1) 0 = preaccensione corta (Ph38 - fase programma 38) 1 = preaccensione lunga (con ventilatore) (Ph22 - fase programma 22)	Fuel 1 - Oil: time oil ignition (default value = 1) 0 = short preignition (Ph38-progr. phase 38) 1 = long preignition (with fan) (Ph22 - program phase 22)	OEM / Service		x	
384	Combustibile 1 - Olio: Tempo di post-ventilazione 3 (abortito con regolatore di potenza (LR)-ON	Fuel 1 - Oil: Postpurge time 3 (abortion with load controller (LR)-ON	OEM / Service		x	

Block 400: Setting air/fuel ratio curves

Param.	Descrizione	Description	Password	LMV20 LMV27	LMV26	LMV37
401	Curve controllo servocomando combustibile (F): si accede alla lista dei punti da impostare (da P0 a P9) - consultare paragrafo "Impostazione curve"	Ratio control curve fuel actuator (F): it accesses to the parameter list of the points to be set (P0 to P9) - see paragraph "Setting the curves"	OEM / Service	x	x	x
402	Curve controllo servocomando aria (A): si accede alla lista dei punti da impostare (da P0 a P9) - consultare paragrafo "Impostazione curve"	Ratio control curve air actuator (A): it accesses to the parameter list of the points to be set (P0 to P9) - see paragraph "Setting the curves"	OEM / Service	x	x	x
403	Curve controllo inverter (F + A): si accede alla lista dei punti da impostare (da P0 a P9) - consultare paragrafo "Impostazione curve"	Ratio control curves VSD (curve setting only)	SO		x	x
404	Combustibile 1 - Curve controllo servocomando combustibile 1 (F): si accede alla lista dei punti da impostare (da P0 a P9) - consultare paragrafo "Impostazione curve"	Fuel 1: Ratio control curves fuel actuator (curve setting only)	SO		x	
405	Combustibile 1 - Curve controllo servocomando aria (A): si accede alla lista dei punti da impostare (da P0 a P9) - consultare paragrafo "Impostazione curve"	Fuel 1: Ratio control curves air actuator (curve setting only)	SO		x	
406	Combustibile 1 - Curve controllo inverter (F + A): si accede alla lista dei punti da impostare (da P0 a P9) - consultare paragrafo "Impostazione curve"	Fuel 1: Ratio control curves VSD (curve setting only)	SO		x	

Block 500: Air/fuel ratio control

Param.	Descrizione	Description	Password	LMV20 LMV27	LMV26	LMV37
501	Posizione servocomando combustibile in assenza di fiamma (no-flame) Indice 0 = posizione di sosta = 0° Indice 1 = posizione preventilazione = 0° Indice 2 = posizione postventilazione = 15°	No-flame position fuel actuator Index 0 = no-load position = 0° Index 1 = prepurge position = 0° Index 2 = postpurge position = 15°	OEM / Service	x	x	x
502	Posizione servocomando aria in assenza di fiamma (no-flame) Indice 0 = posizione di sosta = 0° Indice 1 = posizione preventilazione = 90° Indice 2 = posizione postventilazione = 45°	No-flame position air actuator Index 0 = no-load position = 0° Index 1 = prepurge position = 90° Index 2 = postpurge position = 45°	OEM / Service	x	x	x
503	% giri motore con inverter 0% = ventilatore fermo, 100% = ventilatore al massimo della velocità Indice 0 = posizione di sosta = 0% Indice 1 = posizione preventilazione = 100% Indice 2 = posizione postventilazione = 50%	No-flame speeds VSD Index 0 = no-load speed = 0% Index 1 = prepurge speed = 100% Index 2 = postpurge speed = 50%	OEM / Service		x	x
504	Combustibile 1 - Posizione servocomando combustibile in assenza di fiamma (no-flame) Indice 0 = posizione di sosta = 0° Indice 1 = posizione preventilazione = 0° Indice 2 = posizione postventilazione = 15°	Fuel 1 No-flame position fuel actuator Index 0 = no-load position = 0° Index 1 = prepurge position = 0° Index 2 = postpurge position = 15°	OEM / Service		x	
505	Combustibile 1 - Posizione servocomando aria in assenza di fiamma (no-flame) Indice 0 = posizione di sosta = 0° Indice 1 = posizione preventilazione = 90° Indice 2 = posizione postventilazione = 45°	Fuel 1 No-flame position air actuator Index 0 = no-load position = 0° Index 1 = prepurge position = 90° Index 2 = postpurge position = 45°	OEM / Service		x	
506	Combustibile 1 - % giri motore con inverter 0% = ventilatore fermo, 100% = ventilatore al massimo della velocità Indice 0 = posizione di sosta = 0% Indice 1 = posizione preventilazione = 100% Indice 2 = posizione postventilazione = 50%	Fuel 1 No-flame speeds VSD Index 0 = no-load speed = 0% Index 1 = prepurge speed = 100% Index 2 = postpurge speed = 50%	OEM / Service		x	
522	Tempo rampa di salita inverter	Ramp up	OEM / Service		x	x
523	Tempo rampa di discesa inverter	Ramp down	OEM / Service		x	x

542	Activation of VSD / PWM fan (PWM = Pulse-Width Modulation) 0=deactivated 1=activated	Activation of VSD / PWM fan (PWM = Pulse-Width Modulation)	OEM / Service		x	x
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544			Parameter 544				OEM / Service	x	x	x
			Modulation 32s	Modulation 48s	Modulation 64s	Modulation 80s				
	Actuator	Actuating speed param- eter 613	Max. delta between the curve points							
	Actuator (<= 5Nm)	5s / 90°	31°	46°	62°	77°				
	Actuator SQM33.7	17s / 90°	9° (1)	13°	18°	22°				

(1) in this case the max. position of 90° can't be reached

545	Percentuale minima di carico per modulazione (valore fabbrica = n.d. - range impostazione:20%-100%)	Lower load limit (default value = n.d. - range:20%-100%)	OEM / Service	x	x	x
546	Percentuale massima di carico per modulazione (valore fabbrica = n.d. - range impostazione:20%-100%)	Higher load limite (default value = n.d. - range:20%-100%)	OEM / Service	x	x	x
565	Combustibile 1 - Percentuale minima di carico per modulazione (valore fabbrica = n.d. - range impostazione:20%-100%)	Fuel 1 Lower load limit (default value = n.d. - range:20%-100%)	OEM / Service		x	
566	Combustibile 1 - Percentuale massima di carico per modulazione (valore fabbrica = n.d. - range impostazione:20%-100%)	Fuel 1 Higher load limite (default value = n.d. - range:20%-100%)	OEM / Service		x	

Block 600: Actuators

Param.	Descrizione	Description	Password	LMV20 LMV27	LMV26	LMV37
601	Impostazione punto di riferimento Indice 0 = combustibile Indice 1 = aria 0 = chiuso (<0°) 1 = aperto (>90°)	Selection of reference point Index 0 = fuel Index 1 = air 0 = closed (<0°) 1 = open (>90°)	OEM	x	x	x
602	Direzione rotazione del servocomando Indice 0 = combustibile Indice 1 = aria 0 = antiorario 1 = orario VEDI MESSAGGIO DI "ATTENZIONE" RIPORTATO SOTTO.	Actuator's direction of rotation Index 0 = fuel Index 1 = air 0 = counterclockwise 1 = clockwise SEE "WARNING" MESSAGE QUOTED BELOW.	OEM	x	x	x
606	Limite tolleranza per monitoraggio posizione (0.1°) Indice 0 = combustibile Indice 1 = aria	Tolerance limit of position monitoring (0.1°) Index 0 = fuel Index 1 = air	OEM / Service	x	x	x
608	Combustibile 1 - Impostazione punto di riferimento Indice 0 = combustibile Indice 1 = aria 0 = chiuso (<0°) 1 = aperto (>90°)	Fuel 1 : Selection of reference point Index 0 = fuel Index 1 = air 0 = closed (<0°) 1 = open (>90°)	OEM		x	
609	Combustibile 1 - Direzione rotazione del servocomando Indice 0 = combustibile Indice 1 = aria 0 = antiorario 1 = orario VEDI MESSAGGIO DI "ATTENZIONE" RIPORTATO SOTTO.	Fuel 1 : Actuator's direction of rotation Index 0 = fuel Index 1 = air 0 = counterclockwise 1 = clockwise SEE "WARNING" MESSAGE QUOTED BELOW.	OEM		x	
610	Combustibile 1 - Limite tolleranza per monitoraggio posizione (0.1°) Indice 0 = combustibile Indice 1 = aria	Fuel 1 : Tolerance limit of position monitoring (0.1°) Index 0 = fuel Index 1 = air	OEM / Service		x	

611	Tipo di riferimento dei servocomandi index 0 = fuel (default = 0 (riferimento standard)) index 1 = air (default = 0 (riferimento standard)) 0 = standard 1 = fermo entro il raggio utile 2 = fermi interni (SQN1...) 3 = entrambi	Type of referencing Index 0 = fuel Index 1 = air 0 = standard 1 = stop within usable range 2 = internal stop (SQN1...) 3 = both	OEM	x	x	x
612	Combustibile 1 - Tipo di riferimento del servocomando combustibile 0 = standard 1 = fermo entro il raggio utile 2 = fermi interni (SQN1...) 3 = entrambi	Fuel 1: Type of reference for fuel actuator 0 = standard 1 = range stop in the usable range 2 = internal range stop (SQN1...) 3 = both	OEM		x	
613	Tipo di servocomando Indice 0 = combustibile Indice 1 = aria 0 = 5s / 90° (1Nm, 1,2Nm, 3Nm) 1 = 10s / 90° (6Nm) 2 = 17s / 90° (10Nm)	Type of actuator Index 0 = fuel Index 1 = air 0 = 5 s / 90° (1Nm, 1,2Nm, 3Nm) 1 = 10 s / 90° (6Nm) 2 = 17 s / 90° (10Nm)	OEM	x	x	x
614	Combustibile 1 :Tipo di servocomando Indice 0 = combustibile Indice 1 = aria 0 = 5s / 90° (1Nm, 1,2Nm, 3Nm) 1 = 10s / 90° (6Nm) 2 = 17s / 90° (10Nm)	Fuel 1 : Type of actuator Index 0 = fuel Index 1 = air 0 = 5 s / 90° (1Nm, 1,2Nm, 3Nm) 1 = 10 s / 90° (6Nm) 2 = 17 s / 90° (10Nm)	OEM		x	
641	Attivazione procedura di standardizzazione inverter (riferirsi al codice errore 82) 0 = standardizzazione disattivata 1 = standardizzazione attivata	Control of speed standardization of VSD Error diagnostics of negative values (refer to error code 82) 0 = no speed standardization 1 = speed standardization active			x	x

645	Configurazione uscita analogica % di carico (valore fabbrica = 0) 0 = DC 0..10 V 1 = DC 2..10 V 2 = DC 0/2..10 V	Configuration of analog output (default value = 0) 0 = DC 0..10 V 1 = DC 2..10 V 2 = DC 0/2..10 V	OEM / Service	LMV27	x	x
-----	---	--	---------------	-------	---	---



ATTENTION: as for SQM3x actuators, set the direction according to the acuator function. As far as SQN1x actuators, set **always** the counterclockwise direction, independently from the model chosen for the specific function.

Block 700: Error history

Param.	Descrizione	Description	Password
701	Storico errori: 701 - 725.01.codice	Error history: 701 - 725.01.code	Service / Info
°	Storico errori: 701 - 725.02.codice diagnostico	Error history: 701 - 725.02.diagnostic code	Service / Info
°	Storico errori: 701 - 725.03.classe errore	Error history: 701 - 725.03.error class	Service / Info
°	Storico errori: 701 - 725.04.fase	Error history: 701 - 725.04.phase	Service / Info
°	Storico errori: 701 - 725.05.contatore avvii	Error history: 701 - 725.05.startup counter	Service / Info
725	Storico errori: 701 - 725.06.carico	Error history: 701 - 725.06.load	Service / Info

Block 900: Process data

Param.	Descrizione	Description	Password
903	Potenza attuale (valore fabbrica = 0% - range impostazione = 0-100%) Indice 0 = combustibile Indice 1 = aria	Current output (default value = 0% - range = 0-100%) Index 0 = fuel Index 1 = air	Service / Info
922	Posizione incrementale servocomandi (valore fabbrica = 0% - range impostazione = -50% - 150%) Indice 0 = combustibile Indice 1 = aria	Incremental position of actuators (default value = 0% - range = -50% - 150%) Index 0 = fuel Index 1 = air	Service / Info
935	Giri motore assoluti	Absolute speed	OEM / Service
936	Giri motore in fase standardizzazione	Standardized speed	Service / Info
942	Sorgente potenza attiva	Active load source	OEM / Service
945	Solo con LMV26 : Combustibile attuale 0 = combustibile 0 1 = combustibile 1	Actual fuel 0 = fuel 0 1 = fuel 1	Service / Info
947	Risultato interrogazione contatti (codifica bit)	Result of contact sensing (bit-coded)	Service / Info
950	Stato relè (codifica bit)	Required relay state (bit-coded)	Service / Info
954	Intensità di fiamma (0% ÷ 100%); minima corrente 30% = 4µA; massima corrente 100% = 16µA; massima corrente ammissibile = 40µA.	Intensity of flame (range = 0% - 100%) minimum current 30% = 4µA; maximum current 100% = 16µA; maximum current possible = 40µA.	Service / Info
961	Stato moduli esterni e display	Status of external modules and display	Service / Info
981	Errore memoria: codice	Error memory: code	Service / Info
982	Errore memoria: codice diagnostica	Error memory: diagnostic code	Service / Info
992	Flag di errore	Error Flags	OEM / Service

Actuators references

An incremental transducer is used to ensure position feedback. Referencing of the actuators must be performed after power-on. In addition, at the end of each shutdown in phase 10, the actuators are referenced to ensure that individual stepping errors, which could lead to shutdown, do not accumulate. If a position error occurs, the system switches to the safety phase (phase 01), enabling the actuators with detected position errors to be referenced. During the following phase 10, the only actuators that are referenced are those that were not referenced before in the safety phase (phase 01). The position of the reference point can be selected depending on the type of burner design, either the CLOSED position ($<0^\circ$) or the OPEN position ($>90^\circ$).



Param.	Descrizione	Description	Password
601	Impostazione punto di riferimento Indice 0 = combustibile Indice 1 = aria 0 = chiuso ($<0^\circ$) 1 = aperto ($>90^\circ$)	Selection of reference point Index 0 = fuel Index 1 = air 0 = closed ($<0^\circ$) 1 = open ($>90^\circ$)	OEM

If the actuators position is exchanged (error code: 85), the burner will lockout and will try to adjust for three times, then it will lock out.

Gas proving system

Valve proving is only active when firing on gas. This is a leakage test designed to detect leaking gas valves and, if necessary, to prevent the valves from opening or ignition from being switched on. Lockout is initiated. When performing valve proving, the gas valve on the burner side is opened first to bring the test space to atmospheric pressure. Then, the valve is closed whereupon the pressure in the test space must not exceed a certain level, measured by the gas leakage pressure switch (PGCP). Then, the gas valve on the mains side is opened to fill the gas pipe. When the valve is closed again, the gas pressure must not drop below a certain level. Valve proving can be parameterized to take place on startup, shutdown, or on both phases.

Air-fuel curve points

There are 10 air-fuel curve points: T

P0 = ignition position. Only for ignition; after the ignition, the burner works between Point P1 (low flame) and point P9 (high flame) without going back to P0.

P0 can be set everywhere irrespective of all the other points.

COMMISSIONING THE BURNER

The LMV2x complete programming must be performed on units that has never been set before or reset units (e.g. spare parts).

The programming procedure is performed by setting the following main parameters:

- 1 if LMV.. is a spare part, insert burner ID (parameter **113**) at least 4 digit.
- 2 type of fuel train (parameter **"201"**)
- 3 air/fuel ratio curvepoints (Block **"400"**)
- 4 maximum load percentage (parameter **"546"**)
- 5 minimum load percentage (parameter **"545"**)



CAUTION: if an error message as "Loc.." appears when the unit is turned to on for the first time, press ENTER (InFo) until the "Reset" message apperas. After few seconds, the message "OffUpr" will be displayed.

This message shows that the unit has not been programmed before or that the operating mode (fuel train) is not set yet or that the unit has not been completely programmed. Press keys **F** (Fuel) and **A** (Air)  at the same time until the display shows **code** and next it will show 7 bars the first on the left is flashing. If the display shows "Off", it means that the unit is already set, then see the instructions on chapter "Adjusting the burner with LMV2x already programmed".

At the first LMV startup, the AZL display will show



It means that the unit was never set or that no mode was chosen or that some parameters have to be set further.

Push **F** (fuel) and **A** (Air) together until the display shows **code** and then a 7 digit dashed line blinking on the left.



Press the **+** key until the first character of the password (the default password is 9876), then press **ENTER (InFo)**, the character now turn to a bar while the second bar starts flashing. Press **+** until the second character is entered, then press **ENTER (InFo)**.

Repeat the procedure until the last character is set, then press **ENTER (InFo)**, then **ENTER** again until the message **PARA** appears: then the first parameters block (**"400"**) will be shown:



Press **ENTER (InFo)** again, to gain access to programming the operating mode (fuel train):



In the example, set configuration **1** = direct gas ignition (G mod).

Other possibilities are below listed:

the types of fuel trains are the following:

Param.	Descrizione	Description	Password
201	Modalità funzionamento bruciatore (rampa comb., mod. / multistadio, servocom., ecc.) __ = non definito (cancellazione curve) __ = 1 = accensione diretta a gas (G mod) 2 = accensione tramite pilota gas con attacco tra le due elettrovalvole EV1/EV2 gas (Gp1 mod) 3 = accens. tramite pilota gas con attacco a monte dell'elettrov. EV1 del gas (Gp2 mod) 4 = accensione a gasolio - modul. (Lo mod) 5 = accens. a gasolio - bistadio (Lo 2 stage) 6 = accens. a gasolio - tristadio (Lo 3 stage)	Burner operating mode (fuel train, mod / multi-stage, actuators, etc.) __ = undefined (delete curves) 1 = gas direct ignition(G mod) 2 = gas pilot ignition with connection between the two gas solenodi valves EV1/EV2 (Gp1 mod) 3 = gas pilot ignition with connection upstream the gas solenoid valve EV1 (Gp2 mod) 4 = Light Oil - modulating (Lo mod) 5 = Light Oil - 2stages (Lo 2 stage) 6 = Light Oil - 3stages (Lo 3 stage)	OEM / Service

G mod



Gp1 mod



Gp2 mod



Lo mod



Lo 2-stage



Lo 3-stage



In the example the Gmod gas train has been set (Configuration "1").

Choose the fuel train by pressing ENTER, then press "+" / "-". Press ENTER to confirm: number "1" will appear on the right side of the display.



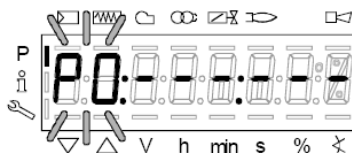
Then press ESC



to quit. The following display is:



Press "+" to show the first point to be set P0.



Press F and "+" to increase the opening angle of the fuel actuator "0F" until the requested value is reached (for example 12°÷15°, see below) for the ignition point; or press F and "-" to decrease the angle:



To set the air damper opening angle "0A" in the ignition point (10° for example - see below), press "A" and "+" "A" and "-" at the same time:



LMV37:

Now the air and fuel quantities are set at the ignition point P0:

By pressing "+", point P9 can be programmed to set the air and fuel values at the maximum output



go on as described above to the the opening angles of the air actuator (A) and fuel actuator (F):



CAUTION: at the first burner adjustment, it is recommended to set the maximum output P9 at the same value (or little higher) of the ignition point, in order to safely reach point P9 next (see next paragraph).

By pressing “+” the display will show:



The burner is ready to startup. Now it is possible to re-set the curve points while the burner is operating (“warm setting”) by pressing the ENTER (InFo) or while the burner is in stand-by mode (“cold setting”) by pressing ENTER .

Warm setting

- Once pressed button “enter” and the chain thermostats open (X5-03 terminals), the LMV.. show Ph12. Then close the chain thermostat and the unit performs the prepurge cycle (see “Phases List”) and stops at the ignition point P0 without ignition anyway.
- By pressing “+”, the burners lights and the air/fuel ratio can be properly set in presence of flame.
- By pressing “+” again, the next point P1 is shown (equal to P0 as the unit automatically set P0=P1);
- By pressing “+” again, the “Calc” message will be displayed: the unit is processing the air/fuel ratio curvepoints until point P9, previously set. Once the processing is performed the calculated point P2 is shown. By pressing “+” again, the “Calc” message will be displayed: the unit is processing the air/fuel ratio curvepoints until point P9, previously set. Once the processing is performed the calculated point P2 is shown.
- By pressing “+”, it is possible to go through the processed curve until point P9 is reached.

Note: if the point doesn't blink, servomotors are still running.

- In order to set P9 with the gas flow rate according to the generator needs, follow this procedure:

Note: the purpose is to fully open the gas throttle and later on to adjust the gas flow rate through the gas pressure governor.

- Operate smoothly opening by just a few degrees the air damper and later on increasing the gas throttle opening it by a few degrees. Keep monitoring the flue through the flue analyser. Keep the air excess inside normal figures (from 3% to 7% residual O₂) operating by means for the air damper servomotor;
- Keep increasing the air damper opening and then the gas throttle, as done in the sequence above, remembering to get the full firing rate with the gas throttle fully open (or the oil pressure regulator at its maximum pressure position).

See example below:



- If, while opening the gas throttle, the gas flow rate was too high, reduce it only through the gas governor and keep opening the throttle until the 60÷70° position is got.
 - If the gas train is equipped with a governor and a valve with an adjustable gas flow rate, fully open also this last valve, smoothly! The gas flow rate is always set by means of the governor.
- As soon as all the devices are fully open, set the gas flow rate through the governor.
 - Set the air damper position in order to get the recommended air excess (3÷4.8% O₂ on gas and 2.9÷4.9 % on oil).

Note1: on high flame, if the gas flow rate is changed by means of the governor, all the other points below high flame must be checked again.

- After having set the high flame point P9, keep “-” pressed for some seconds until “Calc” is displayed in order to have the LMV recalculating all the points:



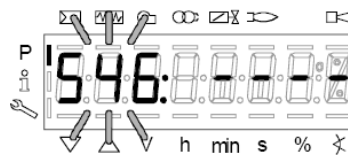
- the unit will automatically reach point P8 processed: check the combustion values in this point and, if necessary, change it.
- Press “-” to go down to the lower points and check the combustion values, change the points if necessary.

Note: if in an intermediate point (for example P5), the change of the actuators position is important according to the processed point

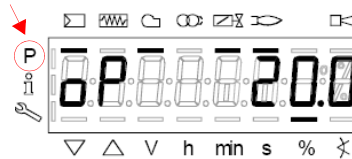
P5, keep pressing “-” until “Calc” is displayed. The curve will be processed again downwards point P1.



- 12 press “-” to go through the lower points and check the combustion values, if necessary change the points as described above.
- 13 By pressing ESC, at the end of the points adjustments, the parameter “546” (setting the maximum load) will be displayed; press ENTER (InFo), then “+” until 100%, then press ENTER (InFo) again, ESC and then “+”.



- 14 The parameter “545” (setting the minimum load) is displayed: press ENTER (InFo), then “+” until 20%. Press ENTER, then press ESC for three times. The message “oP” will be displayed as well as the load percentage at the burner is working on.



The hyphen related to the symbol “P” (highlighted in the picture) will be off to show that the unit exited the programming mode. The burner will then work automatically, following the curve set.

Note1: if the curvepoints settings is quit before end (by pressing ESC or for a faulty shutdown), the message “OFF UPr” (Start prevention) will be displayed until all the curvepoints will be set.

Note2: if the gas flow rate at high flame point (maximum load) is changed by means of the pressure stabiliser, all the curvepoints must be checked by going through the curve downwards and resetting them if necessary.

Note3: if the point does not flash, it means that the actuators have not reached the set position yet.

Note4: if an error occurs causing a safety shutdown during the processing of the curve, the processing itself will be interrupted.

Cold setting

The “cold setting” (without flame) can be performed only when all the curve points values are known (for instance, in case of replacement).



When the burner is off, if you modify one curve set point, when the burner restarts the AZL2x shows OFF UPr (OFF UPr0 or OFF UPr1 for LMV26). The LMV.. then, requires a new “warm” startup (see procedure paragraph “Warm Setting”) by checking again all points of curve from P0 to P9.

BURNER STARTUP WITH LMV2x ALREADY PROGRAMMED

Once the LMV turns on, the AZL display will show



The burners is basically factory set. The air/fuel ratio curve is set with the maximum output point P9 a little higher or equal to P0. To adjust the burner on the plant site, adjust the maximum output point to the flow rate values really requested. Then go through the curve-points, by pressing “+” several times to reach point P9: then adjust the air actuator position (for the air damper) and the fuel actuator (for the butterfly valve, in case of gas or the oil pressure governor incase of oil), by adjusting the fuel flow rate by means of the gas pressure stabiliser (for gas) or the oil pressure governor (for oil), checking the combustion values contemporarily. Once the burner is adjusted at the maximum output, press “-” for more than 5 seconds to process the curve downwards. The curve is then a straight line: go on checking the combustion values point by point; change them if necessary and in case linearise the curve again.

Before starting the burner up, press **F** and **A** at the same time



enter the password following the procedure on chapter “Programming LMV2x”.

Press ENTER until the display will show:



Press ENTER again: it will show



press ENTER (InFo)  : the display will show phase 12.

Ph12: *Standby* phase (stationary)

Ph12: *Standby* phase (stationary)

By closing the thermostatic series, the burner startup cycle will take place:

Ph22: *Fan ramp up* phase (fan motor = ON, safety shutoff valve = ON)

Ph24: *Traveling to prepurge position* phase

Ph30: *Prepurge* phase

Ph36: *Traveling to ignition position* phase

Ph38: *Preignition* phase

Ph40: *1st safety time* phase (ignition transformer ON)

Ph42: *1st safety time* phase (ignition transformer OFF), preignition time OFF

Ph44: *Interval1*

The startup sequence stops at phase 44.

The burners is lit and is in “P1” position (low flame point):



Set the air/fuel ratio curvepoints as described on chapter “Programming the LMV2x”

Note: the other phases are

Ph60 = operation (OP= in modulation)

Ph62 = travelling to shutdown

Ph70 = off but in prepurge after the burntime

Ph72 = travelling to postpurging

Ph74 = postpurge (countdown is displayed)

Press ESC  the parameter “546” (Setting the maximum load) is displayed

Then press  to exit the programming mode.

The display will show:



Press  for a second time: the display will show the load percentage the burner is working at.



When the generator reaches the programmed set-point, the burner will be in stand-by: the display will show



Reset / manual lockout

The system can be manually locked by simultaneously pressing the **ENTER (InFo)** button and **any other button** on the AZL2.... This function allows the user to stop the system from the operating level should an emergency occur. When making a reset, the following actions are carried out:

- Alarm relay and the fault display are off
- the lockout position is cancelled
- the unit performs a reset, then it switches to stand-by

If the unit is in the lockout position, a reset can be made by pressing the **InFo** button for 1...3 seconds. The function is available only when the unit is in the lockout position. Longer or shorter pushes on the button do not produce a reset so that the system maintains the lockout position.

Codice errore / Error code	Codice diagnostico / Diagnostic code	Descrizione / Meaning
167	2	/ Manual lockout via AZL2...

Timeout for menu operation

The time for automatically leaving the parameter setting level can be adjusted between 10 and 120 minutes, using the parameter 127 (Timeout for menu operation). If, during that period of time, there is no operation via the AZL2..., the parameter setting level is quit and the password level reset to *Info / Service*.

Caution! In addition, this timeout or interruption of communication between the LMV2.. and the AZL2... during the time the curves are set leads to lockout!

Codice erroreC Error code	Codice diagnostico Diagnostic code	DescrizioneMeaning
167	8	Manual locking

Entering the Parameter levels

By means of a proper use of the keys, it is possible to enter the various level parameters, as shown in the following flow chart:



The burner and consequently the LMV2x.. are factory set; the air and fuel curves as set as well.

Info level

To enter the **Info** level, proceed as follows:

- 1 in any menu position, press keys **+** and **-** at the same time, then the program will start again: the display will show **OFF**.



- 2 , until the display will show **InFo**, Press the **enter (InFo)** key



- 3 then it will show the first code (167) flashing, on the right side it will show the data entered. By pressing **+** or **-** it is possible to scroll (up or down) the parameter list.
- 4 If a dot-line is shown on the right, there is no enough room for complete visualisation: press **enter** again the data will be completely shown for 1 to 3 seconds. By pressing **enter** or **+** and **-** at the same time, the system will exit the parameter visualisation and go back to the flashing number. The **Info** level shows some basic parameters as:

Parameter	Description
167	Cubic meters of fule (resettable)
162	Operating hours (resettable)
163	Device operating hours
164	Burners start-ups (resettable)
166	Total number of start-ups
113	Burner number (i.e. serial number)
107	Software version
102	Software date
103	Device serial number
104	Customer code
105	Version
143	Free

- 5 Example: choose parameter 102 to show the date



the display shows parameter **102** flashing on the left and characters **._.** on the right.

- 6 press **InFo** for 1-3 seconds: the date will appear
- 7 press **InFo** to go back to parameter "102"
- 8 by pressing **+** / **-**, it is possible to scroll up/down the parameter list (see table above), or, by pressing **ESC** or **InFo** for more seconds, the display will show
- 9 Once the last parameter is accessed (143) by pressing **+**, the **End** message will flash.



10 Press **InFo**  for more than three seconds or for more than three seconds orto return to the normal display.



If a message like the one below is shown during operation,



it means that the burner is locked out and the Error code is shown (in the example “error code:4”); this message is alternating with another message



Diagnostic code (in the example “diagnostic code:3”). Record the codes and find out the fault in the Error table
To perform the reset, press InFo for one second:



The unit displays an event which does not lead to shutdown.

The display shows current error code **c**: alternating with diagnostic code **d**:



Press **InFo** to return to the display of phases.
Example: Error code **111** / diagnostic code **0**



To reset, press InFo for a second. Record the codes and check the Error List to find the type of faults.

Service level

To enter the Service mode, press InFo until the display will show:



The service level shows all the information about flame intensity, actuators position, number and lock codes:

Parameter	Description
954	Flame intensity
121	% output, if set = automatic operation
922	Actuators position, 00=combustibile; 01= aria
161	Lock-outs number
701..725	Lock-outs History (see chapter 23 in the LMV2x manual)



- 1 the first parameter will be "954": the percentage of flame is shown on the right. By pressing + or - it is possible to scroll up/down the parameter list.
- 2 Once the last parameter is accessed (143) by pressing + , the **End** message will blink.



- 3 Press **InFo**  for more than three seconds or for more than three seconds orto return to the normal display.



PHASES LIST

Fase /Phase	Funzione	Function
Ph00	Fase blocco	Lockout phase
Ph01	Fase di sicurezza	Safety phase
Ph10	t10 = tempo raggiungimento posizione riposo	t10 = home run
Ph12	Pausa	Standby (stationary)
Ph22	t22 = tempo di salita ventilatore (motore ventilatore = ON, valvola intercettazione di sicurezza = ON)	t22 = fan ramp up time (fan motor = ON, safety shutoff valve = ON)
Ph24	Verso posizione preventilazione	Traveling to the prepurge position
Ph30	t1 = tempo preventilazione	t1 = prepurge time
Ph36	Verso posizione accensione	Traveling to the ignition position
Ph38	t3 = tempo preaccensione	t3 = preignition time
Ph40	TSA1 = primo tempo sicurezza (trasformatore accensione ON)	TSA1= 1st safety time (ignition transformer ON)
Ph42	TSA1 = primo tempo sicurezza (trasformatore accensione OFF)	TSA1 = 1st safety time (ignition transformer OFF), t42 = preignition time OFF
Ph44	t44 = intervallo 1	t44 = interval 1
Ph50	TSA2 = secondo tempo sicurezza	TSA2 = 2nd safety time
Ph52	t52 = intervallo 2	t52 = interval 2
Ph60	Funzionamento 1 (stazionario)	Operation 1 (stationary)
Ph62	t62 = massimo tempo bassa fiamma (funzionamento 2, in preparazione per spegnimento, verso bassa fiamma)	t62 = max. time low-fire (operation 2, preparing for shutdown, traveling to low-fire)
Ph70	t13 = tempo postcombustione	t13 = afterburn time
Ph72	Verso posizione postcombustione	Traveling to the postpurge position
Ph74	t8 = tempo postventilazione	t8 = postpurge time
Ph80	t80 = tempo evacuazione controllo tenuta valvole	t80 = valve proving test evacuation time
Ph81	t81 = tempo perdita pressione atmosferica, prova atmosferica	t81 = leakage time test time atmospheric pressure, atmospheric test
Ph82	t82 = test perdita, test riempimento	t82 = leakage test filling test, filling
Ph83	t83 = tempo perdita pressione gas, test pressione	t83 = leakage test time gas pressure, pressure test
Ph90	Tempo attesa "mancanza gas"	Gas shortage waiting time

BACKUP PARAMETER WITH AZL2x

On the AZL2x you can save the configuration to download on another appliance LMV.

To do this:

access up, press **F** and **A** at the same time



enter the password following the procedure on chapter "Programming LMV2x".

Press ENTER until the display will show:



with the button



go to the group **000** of the parameters and press



;with the buttons **+** and **-** go to **050** parameter



press  the display show  press again  with the button **+** select **1** and start the

backup process by pressing



After about 5 seconds the backup process ends and the display shows



It is recommended that you perform a backup procedure whenever you change the parameters of the LMV for having a copy in AZL2x!

RESTORE PARAMETER FROM AZL2x TO LMV..

To copy the previously saved configuration on AZL2x proceed as follows:
access up, press **F** and **A** at the same time



enter the password following the procedure on chapter "Programming LMV2x".
Press ENTER until the display will show:



To copy the configuration from AZL2x to LMV. It is important that the type of LMV is the same (for example LMV20 with LMV20, etc.) and that 113 "Burner ID" of the burner is the same value that is saved in the configuration you want to copy.



With the buttons

go to the group **100** of the parameters, press на

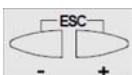


and always with the buttons + and - go to

113 parameter "Burner ID", press



and verify (and/or change with buttons by pressing enter to confirm)

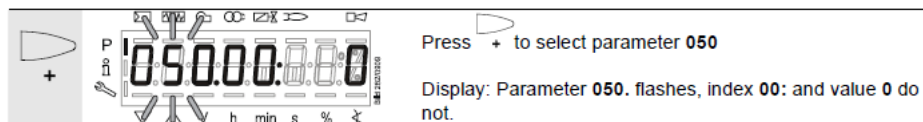


With the buttons

go to the group **000** of the parameters, press



end select the **050** parameter



press



the display show



with the button



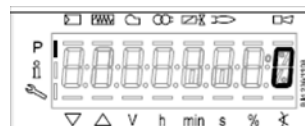
the display shows



press again



with the button + select **1** and start the restore process by pressing



After about 5 seconds the restore process ends and the display shows
Now, LMV has the same configuration that was stored on AZL2x.

ERROR CODE TABLE

Error code	Diagnostic code	Meaning for the LMV2x/3x... system	Remedy
no Comm		No communication between LMV26... basic unit and AZL2...	Check wiring for line interruption/loose contact
2	#	No flame at the end of safety time (TSA)	
	1	No flame at the end of safety time 1 (TSA1)	
	2	No flame at the end of safety time 2 (TSA2)	
3	#	Air pressure failure	
	0	Air pressure off	
	1	Air pressure on	
	4	Air pressure on – prevention of startup	
	20	Air pressure, combustion pressure – start prevention	
	68	Air pressure, POC – start prevention	
	84	Air pressure, combustion pressure, POC – start prevention	
4	#	Extraneous light	
	0	Extraneous light during startup	
	1	Extraneous light during shutdown	
	2	Extraneous light during startup – prevention of startup	
	6	Extraneous light during startup, air pressure – start prevention	
	18	Extraneous light during startup, combustion pressure – start prevention	
	24	Extraneous light during startup, air pressure, combustion pressure – start prevention	
	66	Extraneous light during startup, POC – start prevention	
	70	Extraneous light during startup, air pressure, POC – start prevention	
	82	Extraneous light during startup, combustion pressure, POC – start prevention	
	86	Extraneous light during startup, air pressure, combustion pressure, POC – start prevention	
7	#	Loss of flame	
	0	Loss of flame	
	3...255	Loss of flame due to TÜV test (loss-of-flame test)	Diagnostics corresponds to the period of time from shutdown of fuel valves to the detection of loss of flame (resolution 0.2 s → Value 5 = 1 s)

Error code	Diagnostic code	Meaning for the LMV20... system	Remedy
12	#	Valve proving	
	0	Fuel valve 1 (V1) leaking (fuel valve 2 with valve proving via X5-01)	With valve proving via X5-01 (gas pressure switch-min) - Check if valve on the burner side is leaking - Check if pressure switch for valve proving is closed, if gas pressure exist - Check wiring for short-circuit
	1	Fuel valve 2 (V2) leaking (fuel valve 1 with valve proving via X5-01)	With valve proving via X5-01 (gas pressure switch-min) - Check if valve on the gas side is leaking - Check wiring for short-circuit
	2	Valve proving not possible	Valve proving activated, but pressure switch-min selected as input function for X9-04 (check parameters 238 and 241)
	3	Valve proving not possible	Valve proving activated, but no input assigned (check parameters 236 and 237)
	4	Valve proving not possible	Valve proving activated, but 2 inputs assigned (set parameter 237 to pressure switch-max or POC)
	5	Valve proving not possible	Valve proving activated, but 2 inputs assigned (check parameters 236 and 237)
	81	V1 leaking	Check to see if the valve on the gas side is leaking Check wiring to see if there is an open-circuit
	83	V2 leaking	Check to see if the valve on the burner side is leaking Check to see if the pressure switch for the leakage test is closed when gas pressure is present Check wiring for short-circuit
14	#	POC	
	0	POC open	Check to see if the valve's closing contact is closed
	1	POC close	Check wiring Check to see if the valve's closing contact opens when valve is controlled
	64	POC open - start prevention	Check wiring to see if there is a line interruption. Check to see if the valve's closing contact is closed
19	80	Combustion pressure, POC – start prevention	Check to see if pressure switch has closed with no combustion pressure present Check wiring for short-circuit
20	#	Pressure switch-min (Pmin)	
	0	No minimum gas /oil pressure	Check wiring for open-circuit
	1	Gas shortage – start prevention	Check wiring for open-circuit
21	#	Pressure switch-max / POC	
	0	Pressure switch-max: Max. gas / oil pressure exceeded POC: POC open (software version $\leq$ V02.00)	Check wiring to see if there is a line interruption. POC: Check to see if the valve's closing contact is closed.

Error code	Diagnostic code	Meaning for the LMV2x/3x... system	Remedy
22	#	Safety loop / burner flange	
OFF S	0	<i>Safety loop / burner flange open</i>	
	1	<i>Safety loop / burner flange open - prevention of startup</i>	
	3	<i>Safety loop/burner flange, extraneous light – start prevention</i>	
	5	<i>Safety loop/burner flange, air pressure – start prevention</i>	
	17	<i>Safety loop/burner flange, combustion pressure – start prevention</i>	
	19	<i>Safety loop/burner flange, extraneous light, combustion pressure – start prevention</i>	
	21	<i>Safety loop/burner flange, air pressure, combustion pressure – start prevention</i>	
	23	<i>Safety loop/burner flange, extraneous light, air pressure, combustion pressure – start prevention</i>	
	65	<i>Safety loop/burner flange, POC – start prevention</i>	
	67	<i>Safety loop/burner flange, extraneous light, POC – start prevention</i>	
	69	<i>Safety loop/burner flange, air pressure, POC – start prevention</i>	
	71	<i>Safety loop/burner flange, extraneous light, air pressure, POC – start prevention</i>	
	81	<i>Safety loop/burner flange, combustion pressure, POC – start prevention</i>	
	83	<i>Safety loop/burner flange, extraneous light, combustion pressure, POC – start prevention</i>	
	85	<i>Safety loop/burner flange, air pressure, combustion pressure, POC – start prevention</i>	
	87	<i>Safety loop/burner flange, extraneous light, air pressure, combustion pressure, POC – start prevention</i>	
50	#	Internal error	Make a reset; if error occurs repeatedly, replace the unit
51	#	Internal error	Make a reset; if error occurs repeatedly, replace the unit
55	#	Internal error	Make a reset; if error occurs repeatedly, replace the unit
56	#	Internal error	Make a reset; if error occurs repeatedly, replace the unit
57	#	Internal error	Make a reset; if error occurs repeatedly, replace the unit

Error code	Diagnostic code	Meaning for the LMV2x/3x... system	Remedy
58	#	Internal error	Make a reset; if error occurs repeatedly, replace the unit
61 Fuel Chg	#	Fuel changeover	
Fuel Chg	0	Fuel 0	No error - change to Fuel 0
Fuel Chg	1	Fuel 1	No error - change to Fuel 1
62 Fuel Err	#	Invalid fuel signals / fuel information	
Fuel Err	0	Invalid fuel selection (Fuel 0 + 1 = 0)	Check wiring to see if there is an open-circuit  Note Curves cannot be set.
Fuel Err	1	Different fuel selection between the μ Cs	Make a reset; if error occurs repeatedly, replace the unit
Fuel Err	2	Different fuel signals between the μ Cs	Make a reset; if error occurs repeatedly, replace the unit
Fuel Err	3	Invalid fuel selection (Fuel 0 + 1 = 1)	Check wiring for short-circuit  Note Curves cannot be set. LMV26...: Optional press reset button >3 seconds.
65	#	Internal error	Make a reset; if error occurs repeatedly, replace the unit
66	#	Internal error	Make a reset; if error occurs repeatedly, replace the unit
67	#	Internal error	Make a reset; if error occurs repeatedly, replace the unit
70	#	Internal error fuel-air ratio control: Position calculation modulating	
	23	Output invalid	No valid output
	26	Curvepoints undefined	Adjust the curvepoints for all actuators
71	#	Special position undefined	
	0	Home position	Parameterize the home position for all actuators used
	1	Prepurge position	Parameterize the prepurge position for all actuators used
	2	Postpurge position	Parameterize the postpurge position for all actuators used
	3	Ignition position	Parameterize the ignition position for all actuators used
72	#	Internal error fuel-air ratio control	Make a reset; if error occurs repeatedly, replace the unit
73	#	Internal error fuel-air ratio control: Position calculation multistep	
	23	Output invalid	No valid output
	26	Curvepoints undefined	Adjust the curvepoints for all actuators

Error code	Diagnostic code	Meaning for the LMV2x/3x... system	Remedy
75	#	Internal error fuel-air ratio control: Data clocking check	
	1	<i>Current output different</i>	
	2	<i>Target output different</i>	
	4	<i>Target positions different</i>	
	16	<i>Different positions reached</i>	Can be caused by different standardized speeds (e.g. after restore of data set) when the VSD is activated → standardize again and check adjustment of the fuel-air ratio control system
76	#	Internal error fuel-air ratio control	Make a reset; if error occurs repeatedly, replace the unit
80	#	Control range limitation of VSD	Basic unit could not correct the difference in speed and reached a control range limit. 1. Basic unit is not standardized for this motor → repeat standardization.  Caution! Settings of fuel-air ratio control must be checked. 2. Ramp time settings of the VSD are not shorter than those of the basic unit (parameters 522, 523). 3. Characteristic of the VSD is not linear. Configuration of the voltage input at the VSD must accord with that of the basic unit (parameter 645). 4. VSD does not follow quickly enough the changes of the basic unit. Check settings of the VSD (input filter, slippage compensation, hiding different speeds)
	1	<i>Control range limitation at the bottom</i>	VSD speed was too high
	2	<i>Control range limitation at the top</i>	VSD speed was too low
81	1	<i>Interrupt limitation speed input</i>	Too much electromagnetic interference on the sensor line → improve EMC

Error code	Diagnostic code	Meaning for the LMV2x/3x... system	Remedy
82	#	Error during VSD's speed standardization	
	1	<i>Timeout of standardization (VSD ramp down time too long)</i>	Timeout at the end of standardization during ramp down of the VSD → ramp time settings of the VSD are not shorter than those of the basic unit (parameter: 523)
	2	<i>Storage of standardized speed not successful</i>	Error during storage of the standardized speed → lock the basic unit, then reset it and repeat the standardization
	3	<i>Line interruption speed sensor</i>	Basic unit receives no pulses from the speed sensor: 1. Motor does not turn. 2. Speed sensor is not connected. 3. Speed sensor is not activated by the sensor disk (check distance)
	4	<i>Speed variation / VSD ramp up time too long / speed below minimum limit for standardization</i>	Motor has not reached a stable speed after ramp up. 1. Ramp time settings of the VSD are not shorter than those of the basic unit (parameters 522, 523). 2. Characteristic of the VSD is not linear. Configuration of the voltage input at the VSD must accord with that of the basic unit (parameter 645). 3. VSD does not follow quickly enough the changes of the basic unit. Check settings of the VSD (input filter, slippage compensation, hiding different speeds) 4. Speed of VSD lies below the minimum for standardization (650 1/min)
	5	<i>Wrong direction of rotation</i>	Motor's direction of rotation is wrong. 1. Motor turns indeed in the wrong direction → change parameterization of the direction of rotation or interchange 2 live conductors. 2. Sensor disk is fitted the wrong way → turn the sensor disk.
	6	<i>Unplausible sensor signals</i>	The required pulse pattern (60°, 120°, 180°) has not been correctly identified. 1. Speed sensor does not detect all tappets of the sensor disk → check distance 2. As the motor turns, other metal parts are detected also, in addition to the tappets → improve mounting. 3. Electromagnetic interference on the sensor lines → check cable routing, improve EMC
	7	<i>Invalid standardized speed</i>	The standardized speed measured does not lie in the permissible range → motor turns too slowly or too fast
	15	<i>Speed deviation $\mu C1 + \mu C2$</i>	The speeds of microcomputer 1 and 2 deviated too much. This can be caused by wrong standardized speeds (e.g. after restoring a data set to a new unit) → repeat standardization and check the fuel-air ratio

Error code	Diagnostic code	Meaning for the LMV2x/3x... system	Remedy
	20	<i>Wrong phase of phase manager</i>	Standardization was made in a wrong phase. Permitted are only phases ≤ 12 → controller OFF, start standardization again
	21	<i>Safety loop / burner flange open</i>	Safety loop or burner flange is open → repeat standardization with safety loop closed
	22	<i>Air actuator not referenced</i>	Air actuator has not been referenced or has lost its referencing. 1. Check if the reference position can be approached. 2. Check if actuators have been mixed up. 3. If error only occurs after the start of standardization, the actuator might be overloaded and cannot reach its destination.
	23	<i>VSD deactivated</i>	Standardization was started with VSD deactivated → activate the VSD and repeat standardization
	24	<i>No valid operating mode</i>	Standardization was started without valid operating mode → activate valid operating mode and repeat standardization
	25	<i>Pneumatic air-fuel ratio control</i>	Standardization was started with pneumatic air-fuel ratio control → standardization with pneumatic air-fuel ratio control not possible
	128	<i>Running command with no preceding standardization</i>	VSD is controlled but not standardized → make standardization
	255	<i>No standardized speed available</i>	Motor turns but is not standardized → make standardization

Error code	Diagnostic code	Meaning for the LMV2x/3x... system	Remedy
83	#	Speed error VSD	Required speed has not been reached
	Bit 0 Valency 1	<i>Lower control range limitation of control</i>	Speed has not been reached because control range limitation has become active → for measures, refer to error code 80
	Bit 1 Valency 2...3	<i>Upper control range limitation of control</i>	Speed has not been reached because control range limitation has become active → for measures, refer to error code 80
	Bit 2 Valency 4...7	<i>Interruption via disturbance pulses</i>	Speed has not been reached due to too much electromagnetic interference on the sensor line → for measures, refer to error code 81
	Bit 3 Valency ≥ 8	<i>Curve too steep in terms of ramp speed</i>	Speed has not been reached because detected curve slope was too steep. 1. With a LMV26... ramp of 20 s, the curve's slope may be a maximum of 10% speed change between 2 curvepoints in modulating mode. With a LMV26... ramp of 10 s, the curve's slope may be a maximum of 20% speed change between 2 curvepoints in modulating mode. With a LMV26... ramp of 5 s, the curve's slope may be a maximum of 40% speed change between 2 curvepoints in modulating mode. → Between the ignition point (P0) and the low-fire point (P1), the speed change in modulating mode may be a maximum of 40%, independent of the LMV26... ramp. 2. The setting of the VSD ramp must be about 20% faster than the ramps in the basic unit (parameters 522, 523).
	Bit 4 Valency ≥ 16	<i>Interruption of speed signal</i>	No speed detected in spite of control. 1. Check if the motor turns. 2. Check if the speed sensor delivers a signal (LED / check distance from the sensor disk). 3. Check wiring of the VSD.
	Bit 5 Valency ≥ 32	<i>Quick shutdown due to excessive speed deviation</i>	Speed deviation was for about 1 s >10% outside the anticipated range. 1. Check ramp times of the LMV26... and VSD. 2. Check wiring of the VSD.

Error code	Diagnostic code	Meaning for the LMV2x/3x... system	Remedy
84	#	Curve slope actuators	
	Bit 0 Valency 1	VSD: Curve too steep in terms of ramp speed	1. The curve's slope may be a maximum of 10% speed change between 2 curvepoints in modulating operation, with a LMV26... ramp of 20 seconds The curve's slope may be a maximum of 20% speed change between 2 curvepoints in modulating operation, with a LMV26... ramp of 10 seconds The curve's slope may be a maximum of 40% speed change between 2 curvepoints in modulating operation, with a LMV26... ramp of 5 seconds → Between the ignition point (P0) and the low-fire point (P1), the speed change in modulating mode may be a maximum of 40%, independent of the LMV26... ramp. 2. Setting of the VSD ramp must be about 20% shorter than the ramps in the basic unit (parameters 522 and 523)
	Bit 1 Valency 2..3	Fuel actuator: Curve too steep in terms of ramp rate	The slope of the curve may be a maximum position change of 31° between 2 curvepoints in modulating mode
	Bit 2 Valency 4..7	Air actuator: Curve too steep in terms of ramp rate	The slope of the curve may be a maximum position change of 31° between 2 curvepoints in modulating mode
85	#	Referencing error ones actuators	
	0	Referencing error of fuel actuator	Referencing of fuel actuator not successful. Reference point could not be reached. 1. Check to see if actuators have been mixed up. 2. Check to see if actuator is locked or overloaded.
	1	Referencing error of air actuator	Referencing of fuel actuator not successful Reference point could not be reached. 1. Check to see if actuators have been mixed up. 2. Check to see if actuator is locked or overloaded.
	Bit 7 Valency ≥ 128	Referencing error due to parameter change	Parameterization of an actuator (e.g. the reference position) has been changed. To trigger new referencing, this error is set
86	#	Error fuel actuator	
	0	Position error	Target position could not be reached within the required tolerance band → check to see if actuator is locked or overloaded
	Bit 0 Valency 1	Line interruption	Line interruption detected at actuator's terminals → check wiring (voltage X54 across pin 5 or 6 and pin 2 >0.5 V)
	Bit 3 Valency ≥ 8	Curve too steep in terms of ramp rate	The slope of the curve may be a maximum position change of 31° between 2 curvepoints in modulating mode
	Bit 4 Valency ≥ 16	Step deviation in comparison with last referencing	Actuator was overloaded or mechanically twisted. 1. Check to see if the actuator is blocked somewhere along its working range. 2. Check to see if the torque is sufficient for the application.

Error code	Diagnostic code	Meaning for the LMV2x/3x... system	Remedy
87	#	Error air actuator	
	0	<i>Position error</i>	Target position could not be reached within the required tolerance band → check to see if actuator is locked or overloaded
	Bit 0 Valency 1	<i>Line interruption</i>	Line interruption detected at actuator's terminals → check wiring (voltage X53 across pin 5 or 6 and pin 2 >0.5 V)
	Bit 3 Valency ≥ 8	<i>Curve too steep in terms of ramp rate</i>	The slope of the curve may be a maximum position change of 31° between 2 curvepoints in modulating mode
	Bit 4 Valency ≥ 16	<i>Sectional deviation in comparison with last referencing</i>	Actuator was overloaded or mechanically twisted. 1. Check to see if the actuator is blocked somewhere along its working range. 2. Check to see if the torque is sufficient for the application.
90	#	Internal error basic unit	
91	#	Internal error basic unit	
93	#	Error flame signal acquisition	
	3	<i>Short-circuit of sensor</i>	Short-circuit at QRB... 1. Check wiring. 2. Flame detector possibly fault.
95	#	Error relay supervision	
	3 Ignition transformer 4 Fuel valve 1 5 Fuel valve 2 6 Fuel valve 3	<i>External power supply NO contact</i>	Check wiring
96	#	Error relay supervision	
	3 Ignition transformer 4 Fuel valve 1 5 Fuel valve 2 6 Fuel valve 3	<i>Relay contacts have welded</i>	Test the contacts: 1. Unit connected to power: Fan output must be dead. 2. Disconnect power: Disconnect fan. No resistive connection between fan output and neutral conductor allowed. If one of the 2 tests fails, release the unit since contact have definitively welded and safety can no longer be ensured.
97	#	Error relay supervision	
	0	<i>Safety relay contacts have welded or external power supply fed to safety relay</i>	Test the contacts: 1. Unit connected to power: Fan output must be dead. 2. Disconnect power: Disconnect fan. No resistive connection between fan output and neutral conductor allowed. If one of the 2 tests fails, release the unit since contacts have definitively welded and safety can no longer be ensured.

Error code	Diagnostic code	Meaning for the LMV2x/3x... system	Remedy
98	#	Error relay supervision	
	2 Safety valve 3 Ignition transformer 4 Fuel valve 1 5 Fuel valve 2 6 Fuel valve 3	Relay does not pull in	Make a reset; if error occurs repeatedly, replace the unit
99	#	Internal error relay control	Make a reset; if error occurs repeatedly, replace the unit
	3	Internal error relay control	Make a reset. If error occurs repeatedly, replace the unit Software version V03.10: If error C:99 D:3 occurs during standardization of the VSD, deactivate temporarily function <i>Alarm in case of start prevention</i> (parameter number 210 = 0, when using a release contact) or <i>interrupt</i> the controller-ON signal
100	#	Internal error relay control	Make a reset; if error occurs repeatedly, replace the unit
105	#	Internal error contact sampling	
	0 Pressure switch-min 1 Pressure switch-max / POC 2 Fuel selection 0 / Reset 3 Air pressure 4 Load controller open 5 Load controller on / off 6 Load controller close 7 Safety loop / Burner flange 8 Safety valve 9 Ignition transformer 10 Fuel valve 1 11 Fuel valve 2 12 Fuel valve 3 13 Fuel selection 1 / Reset	Stuck-At failure	Can be caused by capacitive loads or supply of DC voltage to the mains voltage inputs. The diagnostic code indicates the input where the problem occurred
106	#	Internal error contact request	Make a reset; if error occurs repeatedly, replace the unit
107	#	Internal error contact request	Make a reset; if error occurs repeatedly, replace the unit
108	#	Internal error contact request	Make a reset; if error occurs repeatedly, replace the unit
110	#	Internal error voltage monitor test	Make a reset; if error occurs repeatedly, replace the unit
111	#	Power failure	Mains voltage to low Exchange ratio diagnostics code → voltage value (230 V: 1.683)
112	0	Mains voltage recovery	Error code for triggering a reset on power restoration (no error)
113	#	Internal error mains voltage supervision	Make a reset; if error occurs repeatedly, replace the unit
115	#	Internal error system counter	
116	0	Designed life time exceeded (250'000 startups)	Warning threshold has been reached. The unit should be replaced

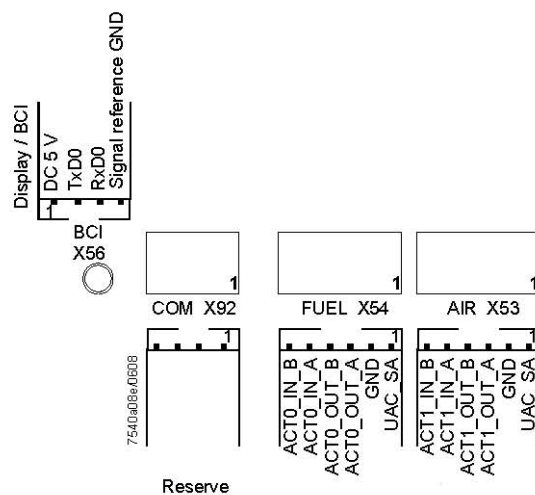
Error code	Diagnostic code	Meaning for the LMV2x/3x... system	Remedy
117	0	<i>Life time exceeded Operation no longer allowed</i>	Switch-off threshold has been reached
120	0	<i>Interrupt limitation fuel meter input</i>	Too many disturbance pulses at the fuel meters input → Improve EMC
121	#	Internal error EEPROM access	Make a reset, repeat last parameterization / check. Restore the parameter set, if error occurs repeatedly, replace the unit
122	#	Internal error EEPROM access	Make a reset, repeat last parameterization / check. Restore the parameter set, if error occurs repeatedly, replace the unit
123	#	Internal error EEPROM access	Make a reset, repeat last parameterization / check. Restore the parameter set, if error occurs repeatedly, replace the unit
124	#	Internal error EEPROM access	Make a reset, repeat last parameterization / check. Restore the parameter set, if error occurs repeatedly, replace the unit
125	#	Internal error EEPROM read access	Make a reset, repeat last parameterization / check. If error occurs repeatedly, replace the unit
126	#	Internal error EEPROM write access	Make a reset, repeat last parameterization / check. If error occurs repeatedly, replace the unit
127	#	Internal error EEPROM access	Make a reset, repeat last parameterization / check. Restore the parameter set, if error occurs repeatedly, replace the unit
128	0	<i>Internal error EEPROM access - synchronization during initialization</i>	Make a reset; if error occurs repeatedly, replace the unit
129	#	Internal error EEPROM access – command synchronization	Make a reset, repeat last parameterization / check. If error occurs repeatedly, replace the unit
130	#	Internal error EEPROM access - timeout	Make a reset, repeat last parameterization / check. If error occurs repeatedly, replace the unit
131	#	Internal error EEPROM access - page on abort	Make a reset, repeat last parameterization / check. If error occurs repeatedly, replace the unit
132	#	Internal error EEPROM register initialization	Make a reset; if error occurs repeatedly, replace the unit
133	#	Internal error EEPROM access – Request synchronization	Make a reset, repeat last parameterization / check. If error occurs repeatedly, replace the unit
134	#	Internal error EEPROM access – Request synchronization	Make a reset, repeat last parameterization / check. If error occurs repeatedly, replace the unit
135	#	Internal error EEPROM access – Request synchronization	Make a reset, repeat last parameterization / check. If error occurs repeatedly, replace the unit
136	1	<i>Restore started</i>	Restore of a backup has been started (no error)

Error code	Diagnostic code	Meaning for the LMV2x/3x... system	Remedy
137	#	Internal error – backup / restore	
	157 (-99)	<i>Restore – ok, but backup < data set of current system</i>	Restore successful, but backup data record is smaller than in the current system
	239 (-17)	<i>Backup – storage of backup in AZL2... faulty</i>	Reset and repeat backup
	240 (-16)	<i>Restore – no backup in AZL2...</i>	No backup stored in AZL2...
	241 (-15)	<i>Restore – abortion due to unsuitable product no. (ASN)</i>	Backup has an unsuitable product no. (ASN) and must not be restored
	242 (-14)	<i>Backup – backup made is inconsistent</i>	Backup is faulty and cannot be transferred back
	243 (-13)	<i>Backup – data comparison between μCs faulty</i>	Reset and repeat backup
	244 (-12)	<i>Backup data are incompatible</i>	Backup data are incompatible with the current software version, restore not possible
	245 (-11)	<i>Access error to parameter Restore_Complete</i>	Reset and repeat backup
	246 (-10)	<i>Restore – timeout when storing in EEPROM</i>	Reset and repeat backup
	247 (-9)	<i>Data received are inconsistent</i>	Backup data record invalid, restore not possible
	248 (-8)	<i>Restore cannot at present be made</i>	Reset and repeat backup
	249 (-7)	<i>Restore – abortion due to unsuitable burner identification</i>	Backup has an unsuitable burner identification and must not be transferred to the unit
	250 (-6)	<i>Backup – CRC of one page is not correct</i>	Backup data record invalid, restore not possible
	251 (-5)	<i>Backup – burner identification is not defined</i>	Define burner identification and repeat backup
	252 (-4)	<i>After restore, pages still on ABORT</i>	Reset and repeat backup
	253 (-3)	<i>Restore cannot at present be made</i>	Reset and repeat backup
	254 (-2)	<i>Abortion due to transmission error</i>	Reset and repeat backup
	255 (-1)	<i>Abortion due to timeout during backup / restore</i>	Make a reset, check the connections and repeat backup / restore In case of repeated backup timeout, the AZL2... does not yet support backup functionality
146	#	Timeout building automation interface	Refer to Modbus User Documentation (A7541)
	1	<i>Modbus timeout</i>	
	2	<i>reserved</i>	

Error code	Diagnostic code	Meaning for the LMV2x/3x... system	Remedy
150	#	TÜV test	
	1 (-1)	Invalid phase	TÜV test may only be started in phase 60 (operation)
	2 (-2)	TÜV test default output too low	TÜV test default output must not be smaller than the lower output limit
	3 (-3)	TÜV test default output too high	TÜV test default output must not be greater than the upper output limit
	4 (-4)	Manual interruption	No error: Manual abortion of TÜV test by user
	5 (-5)	TÜV test timeout	No loss of flame after shutdown of fuel valves 1. Check to see if there is extraneous light 2. Check wiring to see if there is a short-circuit 3. Check to see if valve is leaking
165	#	Internal error	
166	0	Internal error watchdog reset	
167	#	Manual locking	Unit has been manually locked (no error)
	1	Manual locking by contact	
	2	Manual locking by AZL2...	
	3	Manual locking by PC tool	
	8	Manual locking by the AZL2... Timeout / communication breakdown	During a curve adjustment via the AZL2..., the timeout for menu operation has elapsed (setting via parameter 127), or communication between the LMV26... and the AZL2... has broken down
	9	Manual locking by the PC tool Communication breakdown	During a curve adjustment via the ACS410, communication between the LMV26... and the ACS410 was interrupted for more than 30 seconds
	33	Manual locking by the PC tool Test of lockout	PC tool made a reset attempt with an error-free system
168	#	Internal error management	Make a reset; if error occurs repeatedly, replace the unit
169	#	Internal error management	Make a reset; if error occurs repeatedly, replace the unit
170	#	Internal error management	Make a reset; if error occurs repeatedly, replace the unit
171	#	Internal error management	Make a reset; if error occurs repeatedly, replace the unit
200 OFF	#	System error-free	No error

Error code	Diagnostic code	Meaning for the LMV2x/3x... system	Remedy
201 OFF UP _{r0} or OFF UP _{r1}	#	Prevention of startup	Start prevention due to unparameterized unit Go to error history, entry 702, for initial cause of the error with shutdown in connection with the first curve settings
	Bit 0 Valency 1	No operating mode selected	
	Bit 1 Valency 2..3	No fuel train defined	
	Bit 2 Valency 4..7	No curves defined	
	Bit 3 Valency 8..15	Standardized speed undefined	
	Bit 4 Valency 16..31	Backup / restore was not possible	
202	#	Internal error operating mode selection	Redefine the operating mode (parameter 201)
203	#	Internal error	Redefine the operating mode (parameter 201). Make a reset; if error occurs repeatedly, replace the unit
204	Phase number	Program stop	Program stop is active (no error)
205	#	Internal error	Make a reset; if error occurs repeatedly, replace the unit
206	0	Inadmissible combination of units (basic unit – AZL2...)	
207	#	Version compatibility basic unit – AZL2...	
	0	Basic unit version too old	
	1	AZL2... version too old	
208	#	Internal error	Make a reset; if error occurs repeatedly, replace the unit
209	#	Internal error	Make a reset; if error occurs repeatedly, replace the unit
210	0	Selected operating mode is not released for the basic unit	Select a released operating mode for the basic unit
240	#	Internal error	Make a reset; if error occurs repeatedly, replace the unit
245	#	Internal error	Make a reset; if error occurs repeatedly, replace the unit
250	#	Internal error	Make a reset; if error occurs repeatedly, replace the unit

Wiring connection for LMV20



Air actuator

Wiring variants for LMV27

ConnectorX75



2 - Fuel meter input

1 - Supply fuel meter

ConnectorX5-02



ConnectionsPmax

Wiring variants for LMV26

ConnectorX08-04 / X09-04



2 - Fuel 0

1 - Fuel1

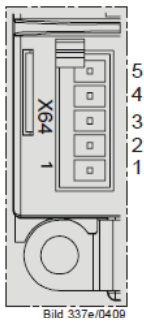
ConnectorX75



2 - Fuel meter input

1 - Supply fuel meter

ConnectorX64



- 5 -Power supply speed sensor
- 4 -Speed sensor input
- 3 - PWM (Pulse Width Modulation) speed output
- 2 - GND (signal reference)
- 1 -Controller input (4÷20mA)

ConnectorX74



- 5 -Supply
- 4 -Feedback signal
- 3 - PWM (Pulse Width Modulation) speed output
- 2 - GND (signal reference)
- 1 -External supply 24V DC

Wiring variants for LMV37

ConnectorX75



- 2 - Fuel meter input
- 1 - Supply fuel meter

ConnectorX5-02



- 3
 - 2
 - 1
- Connections Pmax
- Pmax/POC

ConnectorX64



- 5 -Power supply speed sensor
- 4 -Speed sensor input
- 3 - PWM (Pulse Width Modulation) speed output
- 2 - GND (signal reference)
- 1 -Controller input ($4\div 20\text{mA}$)

ConnectorX74



- 5 -Supply
- 4 -Feedback signal
- 3 - PWM (Pulse Width Modulation) speed output
- 2 - GND (signal reference)
- 1 -External supply 24V DC



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Note: Specifications and data subject to change. Errors and omissions excepted.

Burner model identification

Burners are identified by burner type and model. Burner model identification is described as follows.

Type	NG280, NG350, NG400	C-	MD.	M.	*	A.	1.	50.	EA
(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(9)	
(1) BURNER TYPE	NG - Natural gas burners								
(2) FUEL	C- Off-gas								
(3)	PR - Progressive MD - Fully modulating								
(4) BLAST TUBE	S - standard L - extended M - modular								
(5) DESTINATION COUNTRY	* see data plate								
(6) BURNER VERSION	A - Standard								
(7) EQUIPMENT	0 = 2 gas valves 1 = 2 Gas valves + gas proving system)								
(8) GAS CONNECTION	15 = Rp1/2 20 = Rp3/4 25 = Rp1 32 = Rp1 ¼ 40 = Rp1 ½ 50 = Rp2								
(9) GAS CONNECTION	EA = micro-processor controlled burner EB = micro-processor controlled burner								

Technical specifications

BURNER TYPE		NG280 C-.xx...x.25	NG280 C-.xx...x.32	NG280 C-.xx...x.40
Output	min.- max. kW	65 - 300		
Fuel		C- Off-gas		
Category		(see next paragraph)		
Off-gas rate	min.- max. (Stm³/h)	13,3 – 61		
Gas Pressure	min.- max. mbar	(Note2)		
Power supply		230V 50HZ 1N A.C.		
Total power consumption	kW	0,55		
Electric motor	kW	0,25		
Protection		IP40		
Valves size / Gas connection		1" / Rp 1	1" ¼ / Rp 1 ¼	1" ½ / Rp 1 ½
Operation		Progressive - Fully modulating		
Operating temperature	°C	-10 ÷ +50		
Storage Temperature	°C	-20 ÷ +60		
Working service*		Intermittent		

BURNER TYPE		NG350 C-.xx...x.25	NG350 C-.xx...x.32	NG350 C-.xx...x.40
Output	min.- max. kW	80 - 330		
Fuel		C- Off-gas		
Category		(see next paragraphsee next paragraph)		
Off-gas rate	min.- max. (Stm³/h)	16,4 - 68		
Gas pressure	min.- max. mbar	(Note2)		
Power supply		230V 50HZ 1N A.C.		
Total power consumption	kW	0,67		
Electric motor	kW	0,37		
Protection		IP40		
Valves size / Gas connection		1" / Rp 1	1" ¼ / Rp 1 ¼	1" ½ / Rp 1 ½
Operation		Progressive - Fully modulating		
Operating temperature	°C	-10 ÷ +50		
Storage Temperature	°C	-20 ÷ +60		
Working service *		Intermittent		

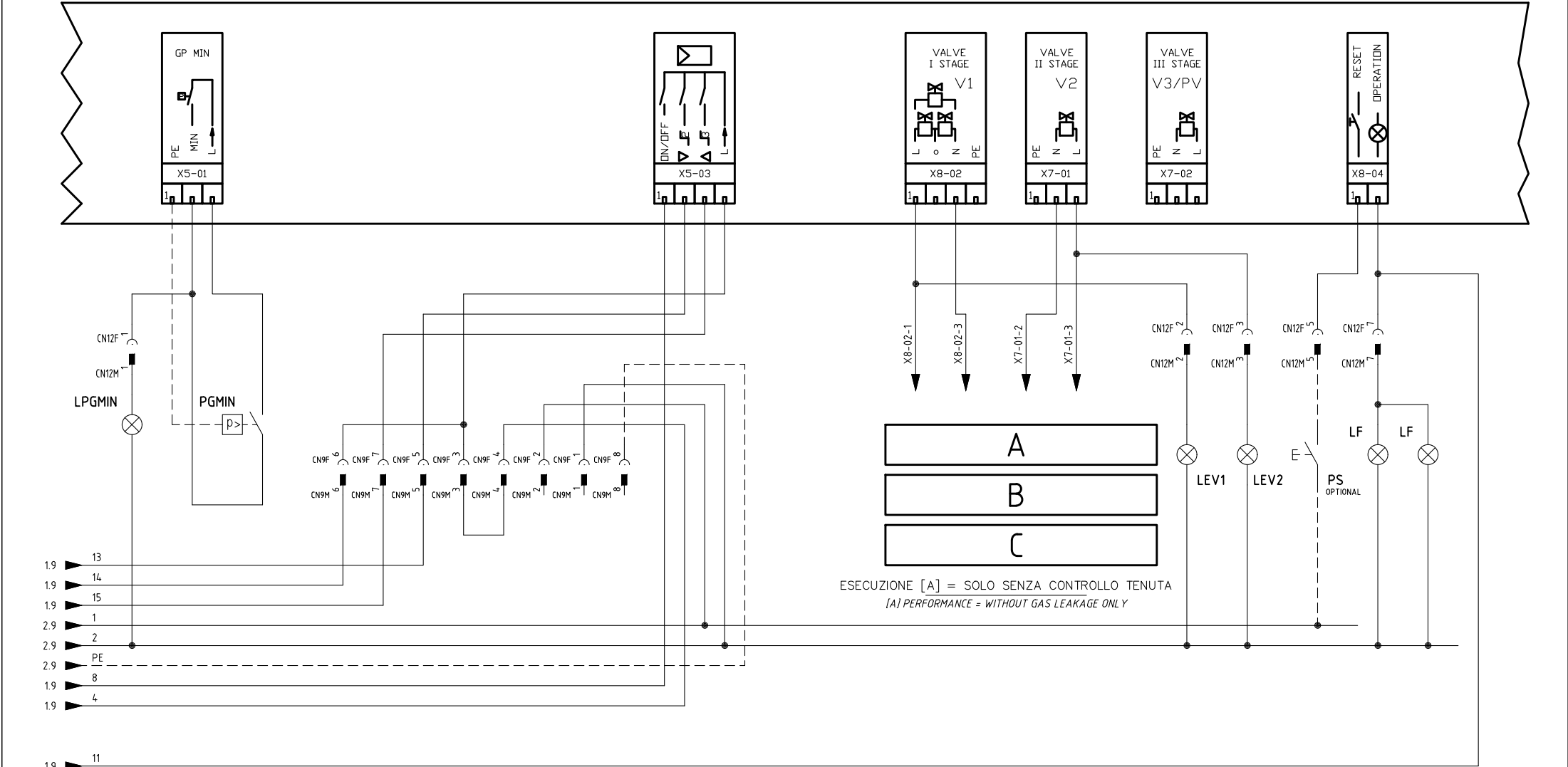
BURNER TYPE		NG400 C-.xx...x.25	NG400 C-.xx...x.32	NG400 C-.xx...x.40	NG400 C-.xx...x.50
Output	min.- max. kW	115 - 420			
Fuel		C- Off-gas			
Category		(see next paragraph)			
Off-gas rate	min.- max. (Stm ³ /h)	24 - 86			
Gas pressure	min.- max. mbar	(Note2)			
Power supply		230V 50HZ 1N A.C.			
Total power consumption	kW	0,6			
Electric motor	kW	0,37			
Protection		IP40			
Valves size / Gas connection		1" / Rp 1	1" ¼ / Rp 1 ¼	1" ½ / Rp 1 ½	2" / Rp 2
Operation		Progressive - Fully modulating			
Operating temperature	°C	-10 ÷ +50			
Storage Temperature	°C	-20 ÷ +60			
Working service *		Intermittent			

Note1:	All gas flow rates are referred to Stm ³ /h (1013 mbar absolute pressure, 15 °C temperature) and are valid for G20 gas (net calorific value H _i = 34.02 MJ/Stm ³); for L.P.G. (net calorific value H _i = 93.5 MJ/Stm ³)
Note2:	Maximum gas pressure = 360mbar (with Dungs MBDLE/MBC valves) Minimum gas pressure = see gas curves.

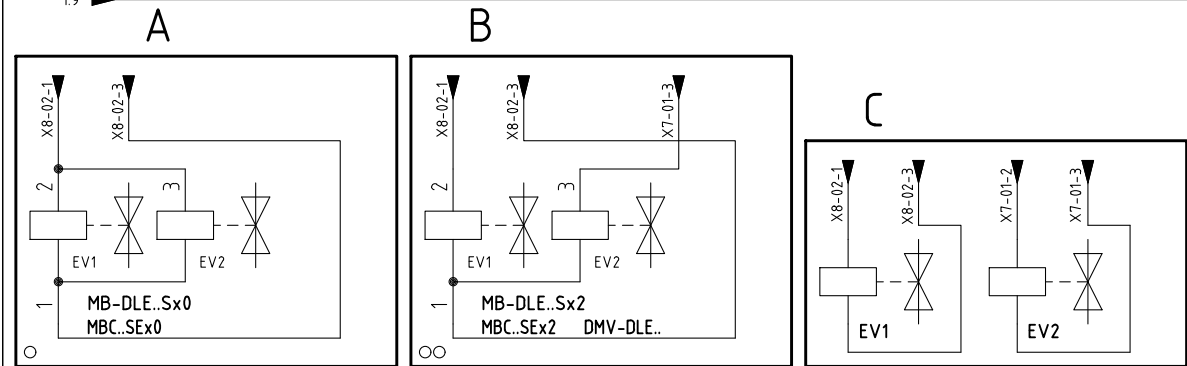
*** NOTE ON THE WORKING SERVICE:** the control box automatically stops after 24h of continuous working. The control box immediately starts up, automatically.



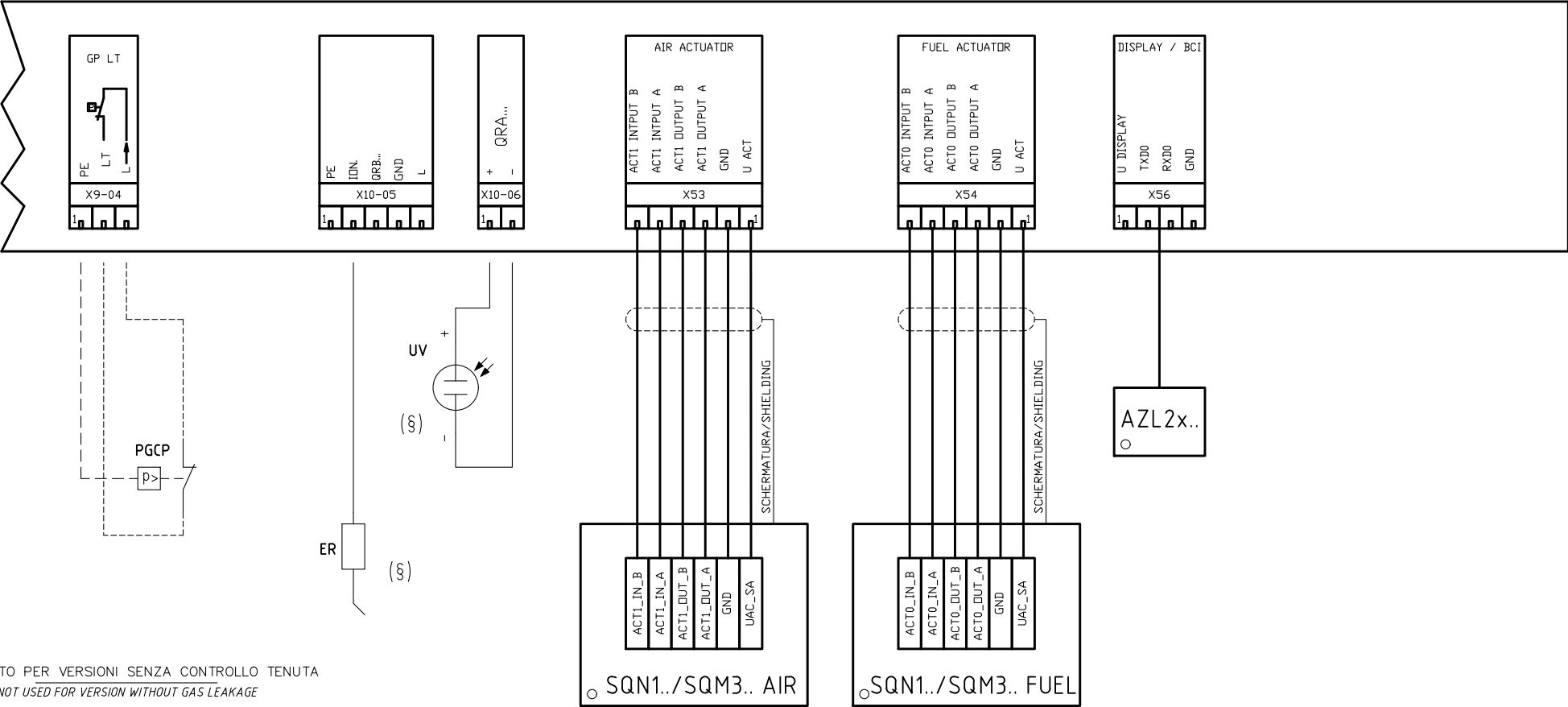
					Impianto <i>TIP1/TYPES NG(X)350/400/550 LG350/400/550</i> <i>MODELLO/MODEL x-.PR.x.xx.Y.x.xx</i>	Ordine		Data 14/01/2009	PREC.	FOGLIO
					Descrizione <i>VERSIONE CON LMV20</i> <i>WITH LMV20 VERSION</i>	Commessa	Data Controllato 26/11/2020	Revisione 01	/	1
01	OPTION "UV" OR "ER" ADDED	26/11/20	U. PINTON			Esecutore U. PINTON	Controllato M. MASCHIO	Dis. N. 04 - 0755	SEGUE	TOTALE
REV.	MODIFICA	DATA	FIRME						2	7



ESECUZIONE [A] = SOLO SENZA CONTROLLO TENUTA
[A] PERFORMANCE = WITHOUT GAS LEAKAGE ONLY



Data	14/01/2009	PREC.	FOGLIO
Revisione	01	2	3
Dis. N.	04 - 0755	SEGUE	TOTALE
		4	7

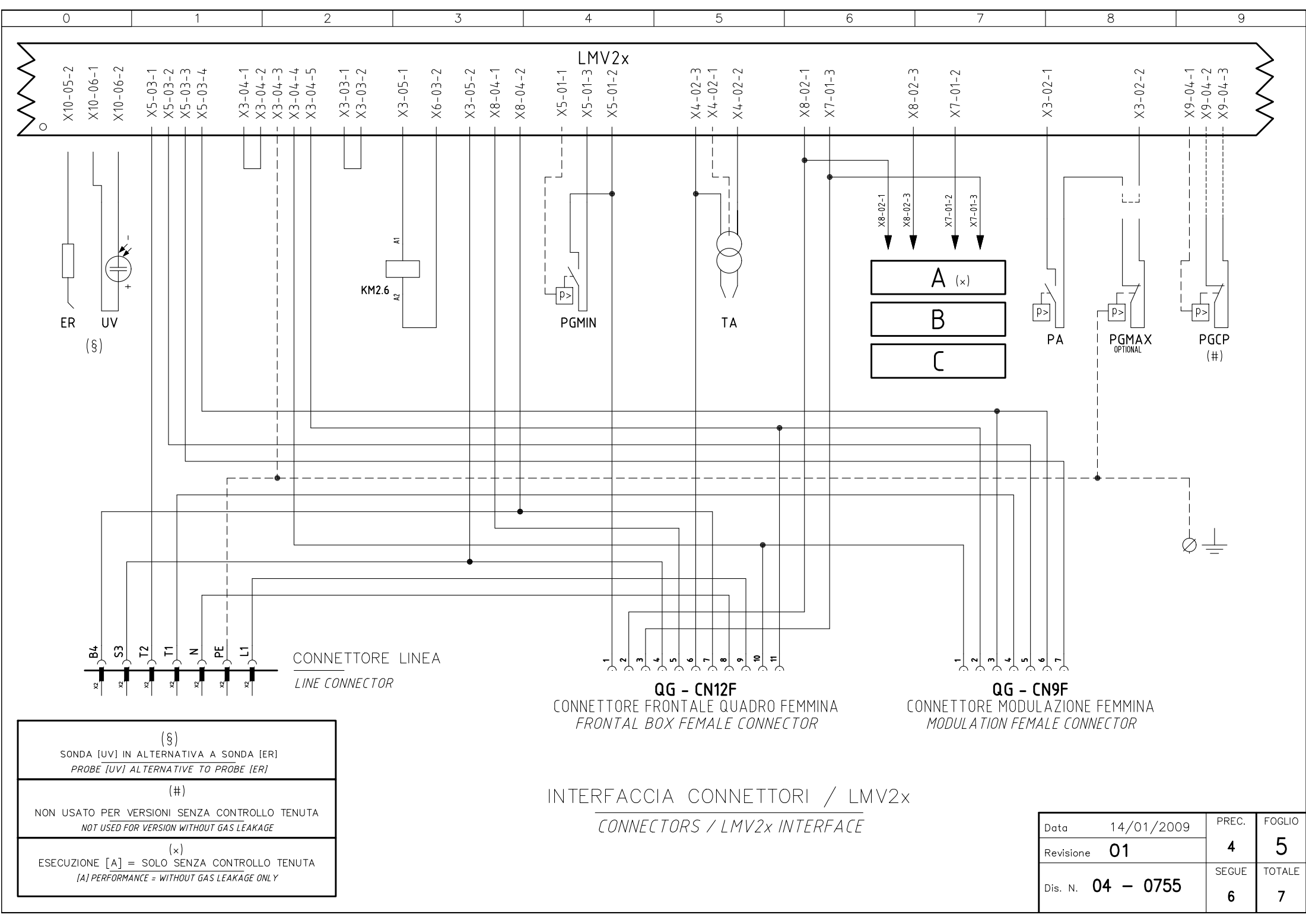


NON USATO PER VERSIONI SENZA CONTROLLO TENUTA
NOT USED FOR VERSION WITHOUT GAS LEAKAGE

(§)

SONDA [UV] IN ALTERNATIVA A SONDA [ER]
PROBE [UV] ALTERNATIVE TO PROBE [ER]

Data	14/01/2009	PREC.	FOGLIO
Revisione	01	3	4
Dis. N.	04 - 0755	SEGUE	TOTALE
		5	7



(§)
SONDA [UV] IN ALTERNATIVA A SONDA [ER]
PROBE [UV] ALTERNATIVE TO PROBE [ER]

(#)
NON USATO PER VERSIONI SENZA CONTROLLO TENUTA
NOT USED FOR VERSION WITHOUT GAS LEAKAGE

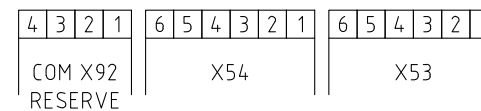
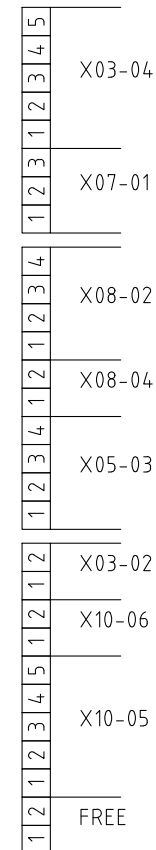
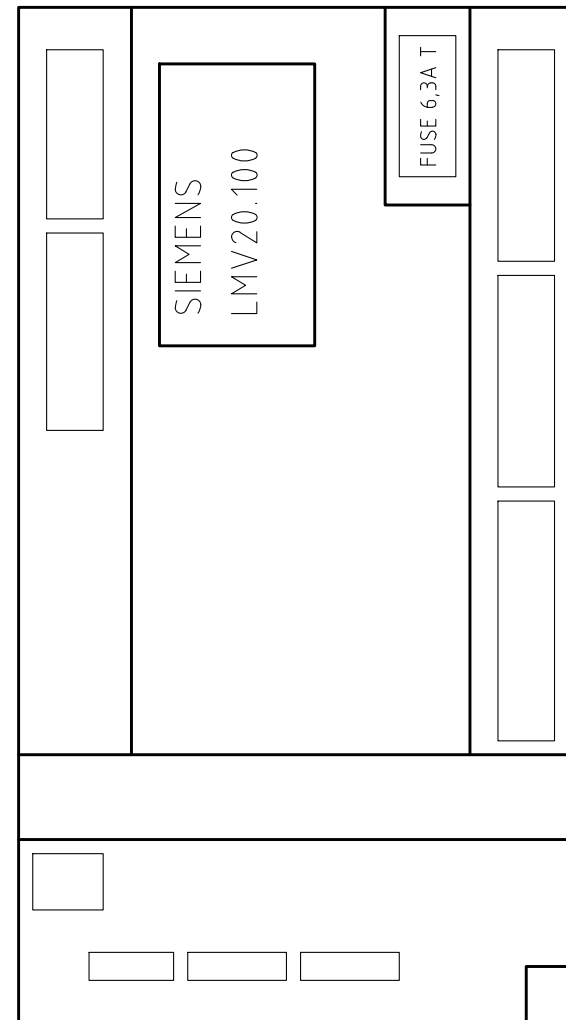
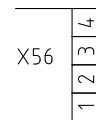
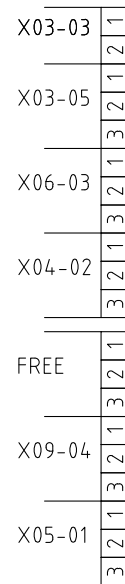
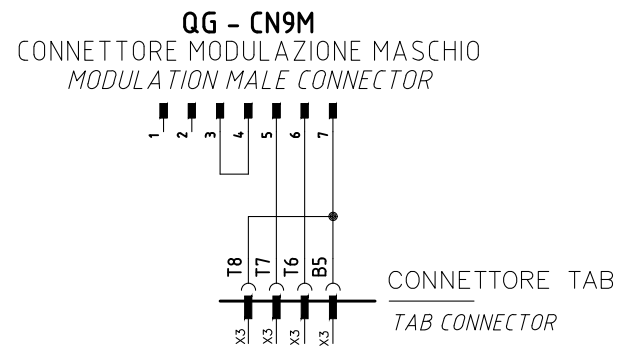
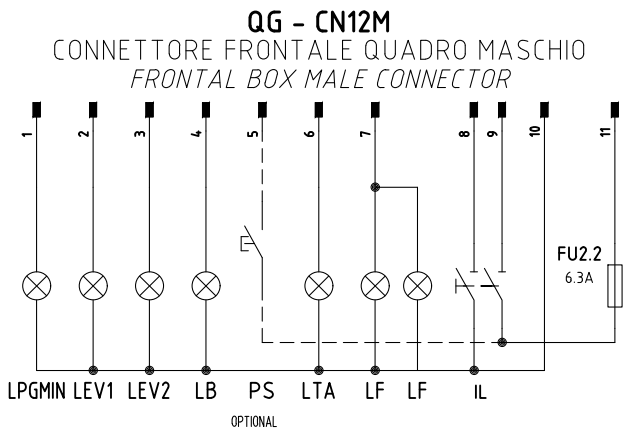
(x)
ESECUZIONE [A] = SOLO SENZA CONTROLLO TENUTA
[A] PERFORMANCE = WITHOUT GAS LEAKAGE ONLY

QG - CN12F
CONNETTORE FRONTALE QUADRO FEMMINA
FRONTAL BOX FEMALE CONNECTOR

QG - CN9F
CONNETTORE MODULAZIONE FEMMINA
MODULATION FEMALE CONNECTOR

INTERFACCIA CONNETTORI / LMV2x
CONNECTORS / LMV2x INTERFACE

Data	14/01/2009	PREC.	FOGLIO
Revisione	01	4	5
Dis. N.	04 - 0755	SEGUE	TOTALE
		6	7



Data	14/01/2009	PREC.	FOGLIO
Revisione	01	5	6
Dis. N.	04 - 0755	SEGUE	TOTALE
		7	7

0	1	2	3	4	5	6	7	8	9
Sigla/Item	Foglio/Sheet	Funzione	Function						
AZL2x..	4	INTERFACCIA UTENTE	USER INTERFACE						
C1	1	CONTAORE FUNZIONAMENTO	OPERATION TIME COUNTER						
C2	1	CONTAORE ALTA FIAMMA	HIGH FLAME TIME COUNTER						
DMV-DLE..	3	GRUPPO VALVOLE GAS (ALTERNATIVO)	GAS VALVES GROUP (ALTERNATIVE)						
ER	4	ELETTRODO RILEVAZIONE FIAMMA	FLAME DETECTION ELECTRODE						
EV1	3	ELETTROVALVOLA GAS LATO RETE	UPSTREAM GAS SOLENOID VALVE						
EV2	3	ELETTROVALVOLA GAS LATO BRUCIATORE	DOWNSTREAM GAS SOLENOID VALVE						
EVS	2	ELETTROVALVOLA GAS DI SICUREZZA (OPTIONAL)	SAFETY GAS SOLENOID VALVE (OPTIONAL)						
FU1	1	FUSIBILE LINEA MOTORE VENTILATORE	FAN MOTOR LINE FUSE						
FU2.2	2	FUSIBILE LINEA AUSILIARI	AUXILIARY LINE FUSE						
FU3	1	FUSIBILE LINEA BRUCIATORE	BURNER LINE FUSE						
IB	1	INTERRUTTORE LINEA BRUCIATORE	BURNER LINE SWITCH						
IL	2	INTERRUTTORE LINEA AUSILIARI	AUXILIARY LINE SWITCH						
IM	1	INTERRUTTORE LINEA MOTORE VENTILATORE	FAN MOTOR LINE SWITCH						
KM2.6	2	CONTATTORE MOTORE VENTILATORE	FAN MOTOR CONTACTOR						
LAF	1	LAMPADA SEGNALAZIONE ALTA FIAMMA BRUCIATORE	BURNER IN HIGH FLAME INDICATOR LIGHT						
LB	2	LAMPADA SEGNALAZIONE BLOCCO BRUCIATORE	INDICATOR LIGHT FOR BURNER LOCK-OUT						
LB1	1	LAMPADA SEGNALAZIONE BLOCCO BRUCIATORE	INDICATOR LIGHT FOR BURNER LOCK-OUT						
LBF	1	LAMPADA SEGNALAZIONE BASSA FIAMMA BRUCIATORE	BURNER IN LOW FLAME INDICATOR LIGHT						
LEV1	3	LAMPADA SEGNALAZIONE APERTURA [EV1]	INDICATOR LIGHT FOR OPENING OF ELECTRO-VALVE [EV1]						
LEV2	3	LAMPADA SEGNALAZIONE APERTURA [EV2]	INDICATOR LIGHT FOR OPENING OF ELECTRO-VALVE [EV2]						
LF	3	LAMPADA SEGNALAZIONE FUNZIONAMENTO BRUCIATORE	INDICATOR LIGHT BURNER OPERATION						
LF	3	LAMPADA SEGNALAZIONE FUNZIONAMENTO BRUCIATORE	INDICATOR LIGHT BURNER OPERATION						
LMV20.100	2	APPARECCHIATURA DI COMANDO	CONTROL SCHEME						
LPGMIN	3	LAMPADA SEGNALAZIONE PRESENZA GAS IN RETE	INDICATOR LIGHT FOR PRESENCE OF GAS IN THE NETWORK						
LTA	2	LAMPADA SEGNALAZIONE TRASFORMATORE DI ACCENSIONE	IGNITION TRANSFORMER INDICATOR LIGHT						
MB-DLE..Sx0	3	GRUPPO VALVOLE GAS	GAS VALVES GROUP						
MB-DLE..Sx2	3	GRUPPO VALVOLE GAS	GAS VALVES GROUP						
MBC..SEx0	3	GRUPPO VALVOLE GAS (ALTERNATIVO)	GAS VALVES GROUP (ALTERNATIVE)						
MBC..SEx2	3	GRUPPO VALVOLE GAS (ALTERNATIVO)	GAS VALVES GROUP (ALTERNATIVE)						
MV	1	MOTORE VENTILATORE	FAN MOTOR						
PA	2	PRESSOSTATO ARIA	AIR PRESSURE SWITCH						
PGCP	4	PRESSOSTATO GAS CONTROLLO PERDITE (OPTIONAL)	GAS LEAKAGE PRESSURE SWITCH (OPTIONAL)						
PGMAX	2	PRESSOSTATO GAS DI MASSIMA PRESSIONE (OPTIONAL)	MAXIMUM PRESSURE GAS SWITCH (OPTIONAL)						
PGMIN	3	PRESSOSTATO GAS DI MINIMA PRESSIONE	MINIMUM GAS PRESSURE SWITCH						
PS	3	PULSANTE SBLOCCO	RESET BUTTON						
SQN1../SQM3.. AIR	4	SERVOCOMANDO SERRANDA ARIA	AIR DAMPER ACTUATOR						
SQN1../SQM3.. FUEL	4	SERVOCOMANDO COMBUSTIBILE	FUEL ACTUATOR						
ST	1	SERIE TERMOSTATI/PRESSOSTATI	SERIES OF THERMOSTATS OR PRESSURE SWITCHES						
TA	2	TRASFORMATORE DI ACCENSIONE	IGNITION TRANSFORMER						
TAB	1	TERMOSTATO/PRESSOSTATO ALTA-BASSA FIAMMA	HIGH-LOW THERMOSTAT/PRESSURE SWITCHES						
TS	1	TERMOSTATO/PRESSOSTATO DI SICUREZZA	SAFETY THERMOSTAT OR PRESSURE SWITCH						
UV	4	SONDA UV RILEVAZIONE FIAMMA (ALTERNATIVA)	UV FLAME DETECTOR (ALTERNATIVE)						

Data	14/01/2009	PREC.	FOGLIO
Revisione	01	6	7
Dis. N.	04 - 0755	SEGUE /	TOTALE 7